

DEC. 2 '80

38097

EST'D WGT 1648 LBS

STANDARD HRS. 10.8 TIME M

PROCESSES APPROVED BY
() KY-788-D (I) FWP 11/20/80
() () 4 HOUR STRIKE
() () AS FOR XOB-17
() ()

JOB NAME: XOB17:788I

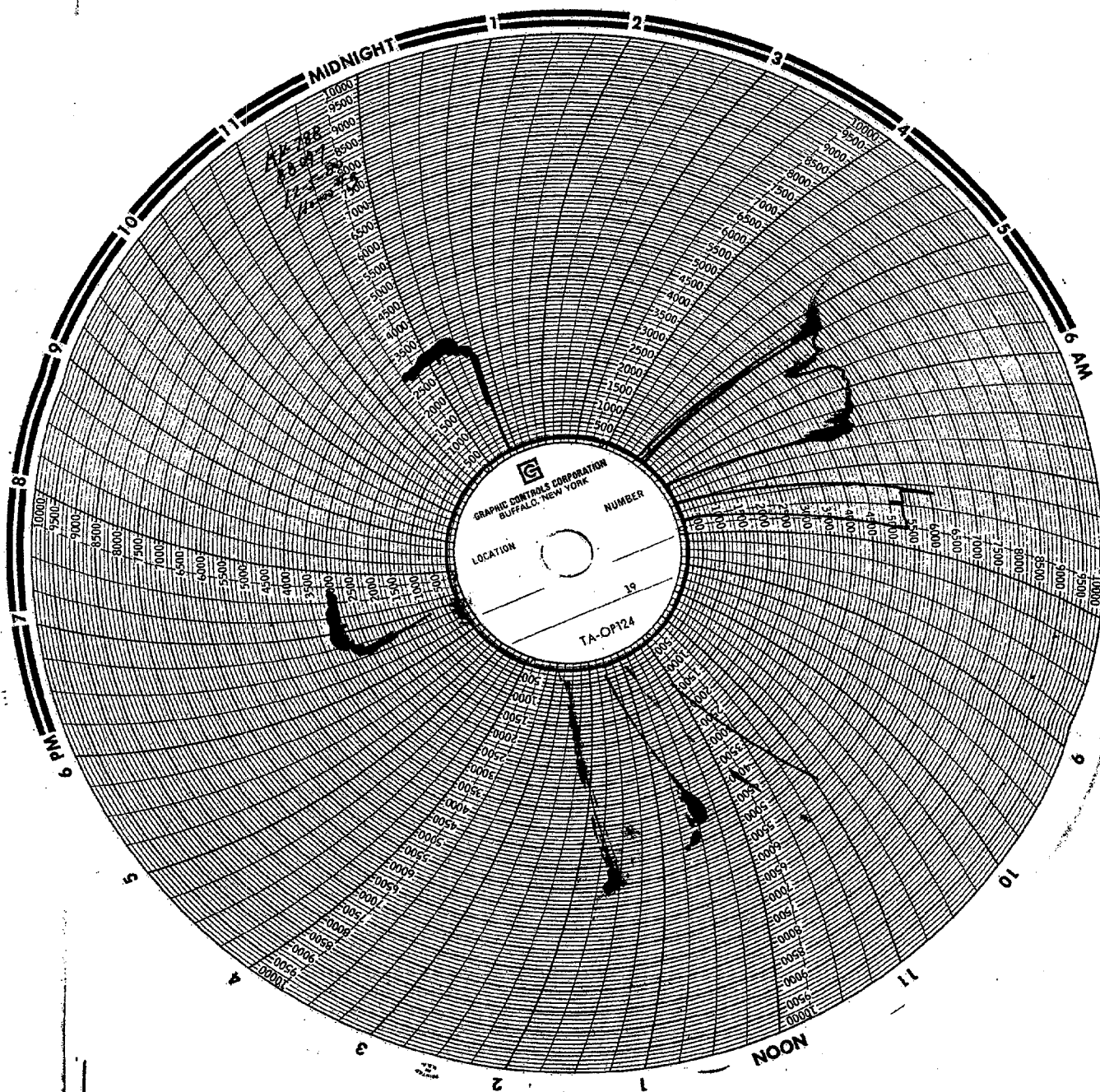
CG	CODE	PQ	LOT	LBS
14	YC003B	93	24721	2.000
14	YC003B	93	13077	2.600
14	YC003B	93		

CLEAN UP
AS YOU GO ALONG

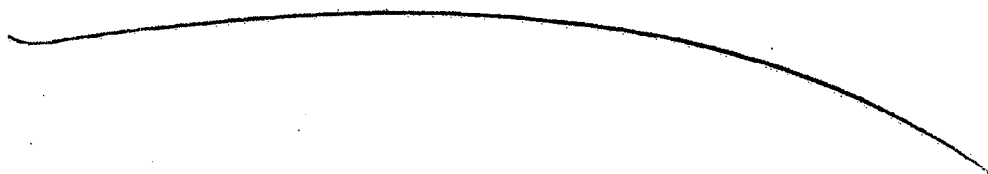
TOTAL EST'D WGT 6248

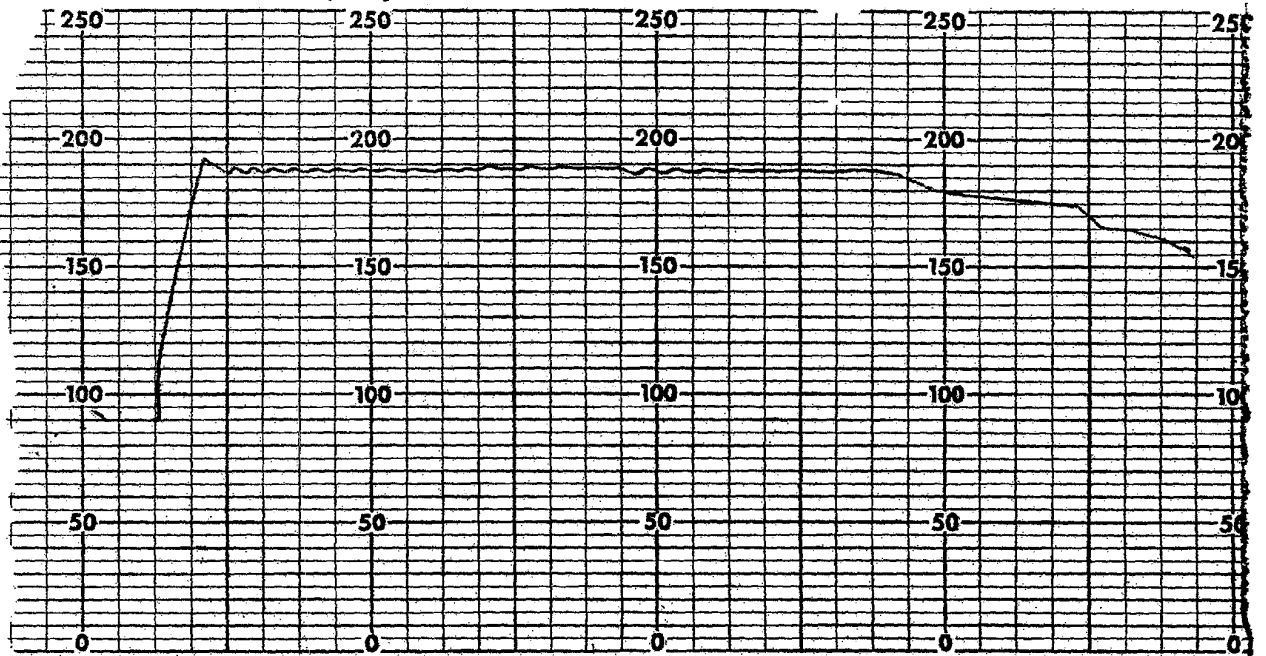
NON-BLEEDING

EQUIP	NAME : "KROLOR" YELLOW LIGHT	USE LBS	NCODE	ACCT LBS
203	1 RUN 60" (990 G) WATER IN V-203. SET AGITATOR ON HIGH SPEED.			
203	2 WEIGH IN DRUM AND POUR IN	625	983-D	625
263	3 DUMP IN AND STIR 5 MIN	92X50	YC-3-B	4600
	RECORD: START 8:30 PM	2.000		
	FIN 10:30 PM	2.600		
	4 ADJUST TO 75" (1275 G)			
	5 WITH AGITATOR ON LOW SPEED PUMP V-203 THRU HOMOG AT 2400-2600 PSI INTO V-263			
	6 WHEN V-203 MT, WASH COLOR THRU HOMOG WITH MIN HOT WATER AT 2400-2600 PSI INTO V-263			
	7 RECORD: V-263 VOL. " & ADJUST TO 60" (2100G)			
	8 INSPECT HOMOG STRAINER & CLEAN IF NECESSARY			
263	9 RUN 6" (200 G) WATER INTO V-263, START AGITATOR & INSTALL TEMP CHART			
SV	10 PUMP V-263 THRU HOMOG AT 4800-5200 PSI INTO SV. RECORD: TIME START 8:45 AM TOTAL MINUTES 16.0			
2	NOTE: IF HOMOG PRESSURE FALLS BELOW 4800 PSI, 3-WAY VALVE WILL RECIRCULATE SLURRY TO V-263			
	11 WHEN V-263 MT, RUN IN 5" (240 G) WATER & PUMP THRU HOMOG AT 4800-5200 PSI INTO SV			
349	12 WHILE HOMOG, RUN 6" (284 G) WATER INTO V-349			
	13 RUN 1000# WATER INTO V-384 & HEAT TO 110-120°F			
384	14 WEIGH INTO V-384 & PUMP TO V-349	2195	983-D	2195
	15 RUN 1000# WATER INTO V-384 & PUMP TO V-349			
3	16 ADJ V-349 TO 20" (946 G) & STIR 15 MIN			
	17 RECORD DENSITY: 1.079 G/ML (1.078-1.080)			
SV	18 WHEN S-11 HOMOG COMPLETE, ADJ SV TO 11.0" (2420 G)			
	19 RECORD: PH 7.8 & ADJ TO 11.0-11.2 USING N-7-D AT 5% (10 PARTS WATER TO 1 PART N-7-D)			
4	20 SIPHON N-7-D INTO SV & RECORD: PH 11.2		7-D	
	HEAT TO 190-194°F IN 55-65 MIN & REC: HT 19.2 *F			
	& RECORD 19.2 *F			
	NOTE: STRIKE MUST BE STARTED IMMEDIATELY ON COMPLETION OF HEATING			
343	21 WHILE HEATING SV, RUN 45" (1237 G) WATER INTO V-343			
	22 METER IN FROM V-384			
386	23 STIR 15 MIN OR LONGER			
5	24 RECORD: DENSITY 1.019 G/ML (1.017-1.019)			
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No. 215A250