

C.V.

260

D.V. 315, (317), 322, (323)

10 CODE RT-539-D PKG.

July 13

36328

PUNCHED & CHECKED

WGT. 486 LBS.

HRS. TIME

JUL - 3 1981

PROCESSES

APPROVED BY

() RT-539-D (N)

EWK 10-25-77

(D) RC-15-A ()

DCG 10-25-77

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MTW 10-31-77

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TYPED BY

11c 11-14-77

WEST-PRESS

NON-BLEEDING

ST	NAME	USE LBS.	N CODE	ACCT. LBS.
1	NAPHTHANIL® RED DARK			
2	Obtain for S 6		24-C	
3	Obtain for S 31		151-C	
4	Clean, dress, close 24" clarif press - 15 frames			
5	Run 12" (398 G) water into V- 317	144	28-D	60
6	Run in from V-324			
7	Dump in from S 1	210	24-C	161
8	Add & stir 15 min to wet	143	896-C	2
9	Add to 21" (710 G) at 28-32°F	6 x 330	57-A	198
10	Siphon in in 8-12 min	205	725-A	69
11	Stir 5 min & Record: CR (+); KI (+)			
12	Note: (1) If CR-, KI-, add 20# "as is" increments Assume 32%		28-D	
13	Record: CR (+); KI (+)			
14	(2) If CR+, KI-, add 10# "as is" increments Assume 33%		725-A	
15	Record: CR (+); KI (+)			
16	Stir 30 min at 28-32°F maintaining +CR, +KI for S 17			
17	Record: Time Start 8:35 AM			
18	Slurry in 40 Gal water in drum & precoat clarif press with	5	777-A	5
19	Run 5" (60 G) water into V- 314			
20	Pour in	Assume 50%	78	7-D 39
21	Pour in & stir 3 min	Assume 78%	77	30-D 58
22	Record: pH 7.4 (6.5-7.5) & if necessary	Assume 75%		30-D
23	add to pH 6.5-7.5 Record: pH	Assume 50%		7-D
24	When S 11 stir complete, test DV & Record:			
25	CR (+), KI (+), Temp 28-32°F		57-A	
26	Note: (1) If CR-, KI-, add 20# "as is" increments Assume 32%		28-D	
27	Record: CR (+), KI (+)			
28	(2) If CR+, KI-, add 10# "as is" increments Assume 33%		725-A	
29	Record: CR (+), KI (+)			
30	Weigh in rubber bucket & weigh DV	5	395-D	5
31	Stir 5 min & Record: KI 0.05+			
32	If necessary, add to KI	4	395-D	4
33	Dump in	25	113-A	25
34	Dump in & stir 15 min	10	777-A	10
35	Run DV thru clarif	2 x 330	57-A	660
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