



SPECIFICATIONS

FOR LINED BRAKE SHOE SETS

PRELIMINARY SPECIFICATIONS

SHOE SET..... B 291
BRAKE TYPE..... DUO-SERVO
SHOE SIZE..... 11.000 X 2.000
DRUM DIAMETER... 11.000
RAW SHOE RADIUS. N/A

COMPONENT SPECIFICATIONS:

	Primary	Secondary
Lining Formula	1051-204	1051-204
Edge Code.....	NRP 11204 FE	NRP 11204 FE
Segment Position...	A - C	A - E

GRINDING SPECIFICATIONS:

Grind Diameter (Standard).....	10.960
Finished lining thickness.....	Primary... 0.185 - 0.195
(Center of lining)	Secondary. 0.230 - 0.240

	Primary Reverse	Secondary Forward
BONDED		
Segment Number.....	2006 AP	2006 BS
Segment Length (Inside).....	8.970	11.200
Segment Width.....	2.000	2.000
Segment Thickness (Unground)	0.195 - 0.205	0.245 - 0.255
RIVETED		
Segment Number.....		
Segment Length (Inside).....		
Segment Width.....		
Segment Thickness (Unground)	N/A - N/A	N/A - N/A
Rivet Size.....		
Rivet Torque.....(in-lbs)		
Counter Bore Depth		

Comments: _____

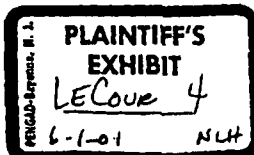
PROPRIETARY INFORMATION OF ABEX FRICTION PRODUCTS

RSPEC3

Release Date: 29-Oct-90

PLAINTIFF'S
EXHIBIT

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NAPA 002

NOVO50111

SCF-NAPA-4000