MD-3-A

PACKAGE TICKET

CODE BT449 LOT F2H-08

PQ	NET WT/PKG.	NO. PKG.	PACK WT.	LOCATION
		29	2699	16-18
	STUMP			

TOTAL NET WT. 2699

LUMP WT. 2709 PKG. N-CODE

PROD. SUPV. DATE 6-1-82 OPERATOR 23

N38087

PRODUCT NAME = MONASTRAL BLUE B

DATE PRINTED: 12/04/81

CG 20 CODE BT-449-D PKG ___

PROCESSES | APPROVED BY
( )BT449-D (H) | BBK 11/30/81
TYPED BY: JMH

MAY 25 1982 F2H08 37/213
(DATE) (LOT)

EST.WT. ~~2697#~~ 2783 LBS. 29

NOTES:

JOB NAME: 20BT449DPH

= PRESSING =

INSTRUCTIONS

VAT			813	
DATE			5-24-82	
TIME			10:35	
RELEASED BY			M.P.	
PRESS	35	36	37	
NO.OF CAKES	60	62	60	

PRESS WITH AGITATION
WASH TO 2500 OHMS WITH 135-145*F WTR
TEST AFTER 3 HOURS
LOAD ON 8 CARS
1. WHEN FILLING, REQUEST MAKING TO PREPARE N-3-A SOL'N
2. AT 2500 OHMS, WASH WITH N-3-A SOL'N
3. AFTER N-3-A, WASH WITH 135-145*F WTR TO 4000 OHMS. TEST AFTER 15 HRS
SAMPLES JAR
DELIVER TO S3L

RECORD

PRESSLOAD	1ST	2ND	3RD	4TH	5TH
STARTED	1:00 A	5 PM	START		
CAKES USED	60	N-3-A	WASH		
WATER ON	10	SOL	8 PM		
HRS. WASHED			16		
OHMS			120		
HRS. WASHED					
OHMS					
HRS. WASHED					
OHMS					
CAKE CONDITION					
NO CARS LOADED	3	5			

EXPLAIN LOSSES

SAMPLED BY
RELEASED BY BLL

= DRYING =

DRY 12 HOURS AT 200*F
DRY 12 HOURS AT 160*F

LUMP: OK - WET - SALTS - CONTAMINATD

ADDITIONAL DRYING HOURS REQUIRED

NO DRUMS 19
LUMP WGT 2709

SAMPLES
DELIVER TO

NO CARS PULLED
SAMPLED BY
RELEASED BY TDS

= GRINDING =

MILL 7 HSP 0.066"RP SCREEN 3480 RPM
MAX. TEMP 140 DEG F

INERT MILL WITH CO_2 WHEN GRINDING PER OPH OF 0043

SAMPLE WITHOUT MIXING
SAMPLES 1 ENV & 1 PT CAN
DELIVER TO CTL

SCREEN RPM
MAX. TEMP. F

EXPLAIN LOSSES

DATE MIXED 5-28-82

SAMPLED BY 389
RELEASED BY

DUP050047142

