

CG 20 CODE BW-372-P PKG 06

PROCESSES | APPROVED BY
() BW-372P (P) | BBK 11/30/81
TYPED BY: KIW

OCT 27 1982

L2H51-1

(DATE)

(LOT)

8030

NOTES: _____

TOTAL EST'D WGT = ~~7.1~~ * LBS

JOB NAME: 20BW372PPP

=====

DO NOT PRESS

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PRODUCT NAME = MONASTRAL BLUE B

DATE PRINTED: 6/07/82

CG 20 CODE BW-372-P PKG 55

PROCESSES | APPROVED BY
()BW-372P (P) | BBK 11/30/81
TYPED BY: KLU

10/27/82 L2H51-2
(DATE) (LOT)

NOTES: _____

TOTAL EST'D WGT = 0 ~~3700~~* LBS

JOB NAME: 20BW372PPP

=====

DO NOT PRESS

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ALM#2 C.V.214,215,320 D.V.

DATE PRINTED: 6/09/82

CG 20 CODE BW-372-P PKG 06

PROCESSES

APPROVED BY

8500 7701 7303

BW-372-P (P) BRK 11/20/81

OCT 29 1982

L2H51-1

06-2250

JJG 06/11/82

(DATE)

(LOT)

(EST WGT)

JMTYP JOB NAME: 20BW372PMP

TYPED BY: JMH

(Reg. No. 11012)

ADDED STANDARD HRS.

TIME 7 A.M.

LOCATN	CG	CODE	PQ	LOT	WEIGHT	CONT	PKG	WGT	TOTAL WEIGHT	ACTUAL USE LBS
20	BC-2-A	93	82491	1731	34.35	14	360	5039		
20	BC-2-A									
20	BC-2-A									
20	BW-372	93	G2364-2	106			18	6	106	

EQUIP	NAME	USE	N-CODE	ACCT
MENT	NAME: MONASTRAL BLUE B	2 PAGES	LBS	LBS

MISC	NOTE	USE	N-CODE	ACCT
1	NOTE: MAKING SUPV - 1 HR BEFORE TAKING S24 & S34 SAMPLE, ADVISE CTL OF STATUS			
1	OBTAIN AS LISTED ABOVE	5039	BC-2-A	1731
2	CALC FOR S9			
	6066-5039 BC-2-A PULP WGT (S1)=1327 WATER			

ALM	NOTE	USE	N-CODE	ACCT
2	3 PLUG ALM #2 OUTLET & RUN IN 100% WATER			
	4 DO NOT START AGITATOR			
	5 POUR IN ASSUME 50%	8	7-D	4
	6 DUMP IN 1 DRUM BC-2-A FROM S1			
	7 SIFT IN IN 6-8 MIN	173	741-B	173
	8 START AGITATOR & STIR MINIMUM TIME TO FLUIDIZE NOTE: OVER STIRRING MAY CAUSE EXCESSIVE FOAM.			
	9 DUMP IN REST OF BC-2-A (S1) IN 2 DRUM INCREMENTS. STIR MINIMUM TIME TO FLUIDIZE BETWEEN INCREMENTS. RINSE DRUMS WITH WATER CALCULATED IN S2. IF NO WATER IS AVAILABLE FROM S2, SCRAPE IN DRUMS.			
	10 START AGITATOR, RINSE GRATING SIDES & MIXER BASKET WITH 200% WATER			
	11 STIR 60 MIN RECORD: TIME START 5:20 P			
	12 STOP AGITATOR AND RECORD: PH 6.2 (10.0-12.0)			
	13 IF NECESSARY, ADJ TO PH (10.0-12.0)			
	RECORD PH 10.6 ASSUME 50%	8	7-D	4
	14 POUR IN ASSUME 70%	54	30-D	54
	15 STIR 5 MIN		195-B	
	16 WHEN SCHEDULED, POUR IN LOT 4034	100	BW-372-P	106
	NOTE: IF ALM IS FULL, ADD AS VOL. WILL PERMIT DURING HOMOG 603642			

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CV	NOTE
3	17 RUN ALM THRU HOMOG AT 4800-5200 PSI INTO V-215. NOTE: RETURN MATERIAL HOMOGENIZED BELOW 4800 PSI TO ALM.
	18 RINSE ALM WITH 400% WATER THRU HOMOG AT 2000-5200 PSI
	19 DRAIN LINES FROM HOMOG TO CV INTO DRUM & POUR INTO CV
	20 STIR 30 MIN

DUP050060490

N41143.01

EQUIP MENT	PAGE 2 OF 2 CG 20 CODE BW-372-P (P)	USE LBS	N-CODE	ACCT LBS
CV	RECORD: PH 10.4 (10.0-12.0)			
3	IF NECESSARY ADJ TO PH 10.0-12.0 ASSUME 50%		7-D	
CONT	RECORD PH ASSUME 70%		30-D	
23	REMOVE DISCHARGE LINE & SCREEN			
24	WHILE DISCHARGING HALF OF A 6 GAL. KIT THRU THE BOTTOM OUTLET, SET FLOW TO ENABLE FILLING A JAR (REFER TO PROCEDURE M0012). FILL 1-16 OUNCE JAR. DELIVER TO CTL FOR COLOR. RECORD: S-38 & SHUT OFF AGITATOR, LIGHTS AND CLOSE MANHOLE COVER.			

HOMOG 41-25	CLEAN HOMOGENIZER PER STANDARD PRACTICE	25	3-A	25
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CV 5 26 ADD 365 ~~309~~ ⁺⁴¹⁰ WATER AS REQUIRED TO CV
 NOTE: IF TEST IS SATSFCTRY, OMIT S'S 26-29
 27 START AGITATOR & STIR 20 MIN OR LONGER
 TO UNIFORMITY.
 28 FILL 1-16 OUNCE JAR AS PER S-24 & DELIVER
 TO CTL FOR COLOR. RECORD: S-38.
 29 SHUT OFF AGITATOR UNTIL TEST IS AVAILABLE
 30 WHEN TEST SATISFACTORY, START AGITATOR,
 STIR 20 MIN OR LONGER
 31 CHECK PAKOUT SCALE ACCURACY: 50± _____
 500± _____
 32 INSTALL PACKOUT LINE & SCREEN (MAKE SURE
 IT'S CLEAN)
 33 AFTER DISCHARGING +/-25 GAL, FILL 2-16 OZ.
 JARS FROM PACKOUT LINE & RUN SCREEN TEST
 AS PER PROCEDURE M0026 WITH 1 JAR.
 34 IF SCREEN TEST OK, DELIVER 1-16 OZ JAR TO
 CTL FOR SCREEN TEST. RECORD TIME: _____
 NOTE: OPERATOR SHOULD WAIT FOR RESULTS.
 35 IF SCREEN TEST IS OK, IMMEDIATELY BEGIN
 DISCHARGING THRU PAKOUT SCREEN AS FOLLOWS:
 RECORD: S-38
 PKG N-CODE SCHEDULE PK TOTAL NET PK
 55 Gal Drms 5 2250
 6 220 Kt 7 93 123 7687 6,50
 36 AFTER DISCHARGING +/- 80% OF BATCH, FILL
 COMPLETELY 2-16 OZ. JARS FROM PAKOUT LINE,
 MARK 'FINAL', DELIVR TO CTL FOR COLOR TEST
 WHEN PAKOUT COMPLETE, RECORD: S38
 37 STOP AGITATOR
 38 RECORD: RESULTS TIME SUPV
 S24 SMPL TO CTL-CLR _____
 S28 RESMPL TO CTL-CLR _____
 S33 AREA SCREEN TEST _____
 S34 SMPL CTL SCRIN TEST _____
 S36 FNL SMP CTL-CLR _____
 START FINISH OPTR
 1:30pm 3:00pm 101
 3:42 4:52 87