

**1996 Reactive Chem Review
Process Improvements since 1993**

1. Installation of Grade 7 titanium degasser to replaced corroded grade 2.
Also, addition of water spray and additional trip logic (performed HAZOP on this operation).
2. Took E-210 Chlorine preheater out of service. Plans are to demo it during next total outage.
3. Improved trip logic on cell effluent addition to T-102B feed.
4. Improved Operating Discipline.
 - Developed Critical Procedures
 - Improved existing procedures
 - Developed and trained personnel on "10 Commandments"
 - Implemented Reactive Chem IPT module