

ALM #3

C.V.

D.V.

CG 16 CODE RT-742-D PKG.

→ MAY -0.81-31083

EST. WGT. 30 LBS.

STD. HRS. 2.9 TIME M

16 RC-1-A 98 4 33741-3 65 #
 16 RC-1-A 93 4 39618-1 917 #
 16 RC-1-A 98 4 37080-3 19 #

PROCESSES		APPROVED BY	
()	RT-742-D	(J)	BBK 2-11-76
()		()	DCG 2-25-76
()		()	MTW 2-27-76
()		()	
TYPED BY			
JIC 5-21-76			

Total Weight 1030# Reg. (10192)

NON-BLEEDING

IPMENT	NAME	USE LBS.	N CODE	ACCT. LBS.
LM #3	"MONASTRAL" RED B			
1	Run 400# water into ALM #3 and start agitator			
	Dump or shovel in			
	DRUMS 1+1/2 LOT 39618-1 % 40.29	496	RC-1-A	200
	3 Wash in drums using minimum amount of water			
	4 Run in 700# water in 5-10 minutes to obtain smooth slurry			
	5 Using calibrated measuring cup, pour in 3 quarts	6	399-A	6
	6 Stir 30 minutes. Record: Time Start 5:25P Total Min 30			
	7 Stop agitator			
	8 Send to press			
	9 Repeat Steps 1 thru 8 for 4 additional set-ups			
	Set-up #2 DRUMS 1+ LOT 39618-1 % 40.29	496	RC-1-A	200
	Record: Time Start 12:05 Total Min 30	6	399-A	6
	Set-up #3 LOT 1+ 39618-1 # 30 40.29 % 496	RC-1-A	200	
	Record: Time Start 7:55AM Total Min 30	6	399-A	6
	Set-up #4 LOT 39618-1 19 # 39.06 % 48	RC-1-A	200	
	Record: Time Start 4:11P Total Min 30	6	399-A	6
	Set-up #5 LOT 39618-1 20 # 36.45 % 192	RC-1-A	201	
	Record: Time Start 6:15P Total Min 30	6	399-A	6
	DRUMS LOT %			
	TIME START 5:00 P.M.	TIME FINISHED 5:55 P.M.	OPERATOR 381	

U.T

131. +

124. +

129. +

115. +

143. +

118. +

123. +

91. +

975.7

MD-3-A

PACKAGE TICKET

(DRY AND PASTE ONLY)

CODE RT 742-D LOT E 1283

NET WT/PKG NO. PKG PACK. WGT LOCATION PQ

8 975 34STUMP 96TOTAL NET WT. 975 PKG. N-CODE

PROD. SPVR. DATE WHSE. OPER.

RP 5/13/81 214

DUP050096936

CG 16 CODE RT-742-D PKG.

MAY -0-81-21083

EST. WGT. 30 LBS.

PROCESSING INSTRUCTIONS: BATCH UNIT

PROCESSES	APPROVED BY
RT-742-D (J)	BBK 02-11-76
	DCG 02-25-76

TYPED BY

emw070279

MAKING NOTES

REMARKS

Total Wgt 1030# Req

NAME: MONASTRAL® RED B.

NON-BLEEDING

Set-up	1st	2nd	3rd	4th	5th	PRESSING-	RECORD	1ST	2ND	3RD	4TH	5TH
DATE	4-30-81					PRESSLOAD						
TIME	5:55P					STARTED						
RELEASED BY	3-3					CAKES USED						
PRESS						WATER ON						
NO. OF CAKES						HRS. WASHED						
PRESS WITH						OHMS						
WASH TO						HRS. WASHED						
TEST AFTER						OHMS						
LOAD on 15 cars (see other side)						HRS. WASHED						
						OHMS						
						CAKE CONDITION						
						NO. CARS LOADED	5			5	4	
						EXPLAIN LOSSES						

SAMPLES

DELIVER TO

SAMPLED BY

RELEASED BY

-DRYING-

Dry 10 hours at 220°F
Lock LidLUMP: - OK - WET - SALTS - CONTAMINATE
Dryer sections used:

No record of any Processing Error

ADDITIONAL DRYING HOURS REQUIRED

SAMPLES

DELIVER TO

NO. CARS PULLED

SAMPLED BY

NO. DRUMS 18

LUMP WGT. 986

RELEASED BY

-GRINDING-

MILL 1 HSP 0.066 RP SCREEN 3480 RPM

MAX. TEMP. 200°F

Lock Lid

SCREEN

RPM

MAX. TEMP.

°F

EXPLAIN LOSSES

SAMPLE WITHOUT MIXING

SAMPLES 1 Env & 1 Pt Can

DELIVER TO C T L

DATE MIXED 5-12-81

SAMPLED BY 4/4/7

RELEASED BY

1083
51
231

0.00 *

1083
51
225

0.00 *

231

0.00 *
0.00M+

0.75 +
0.14 -
0.85 +
0.14 -
0.75 +
0.14 -
1.93 *

6.06 +
1.08 +
0.14 -
0.43 +
0.14 -
7.29 *

J) 1030 Lbs.

" RED B

an loading

3/4"

r to ALM and

7.29 +
0.76 +
0.14 -
0.76 +
0.14 -
0.77 +
0.14 -
9.16
9.16M+

and basket side using minimum amount

in car within 1 hour after car has been

1083
51
85

0.70 +
0.14 -
0.74 +
0.14 -
0.72 +
0.14 -
0.63 +
0.14 -
1.93 +
4.16 *

4.16 +
0.63 +
0.14 -
0.62 +
0.14 -
0.68 +
0.14 -
0.53 +
0.14 -
6.06 *

158