

JOHNS-MANVILLE ASBESTOS-CEMENT BUILDING PRODUCTS TECHNICAL BULLETIN

MONOLITHIC ASBESTOS-CEMENT BOARD PRODUCTS

PRODUCT	THICKNESS TOLERANCES	WARPAGE	HARDNESS	APPEARANCE
EBONY	Thru 1" $\pm \frac{3}{64}$ Over 1" $\pm \frac{1}{16}$	Maximum per 24" 1/4" - 3/8" 1/8" 1/2" - 5/8" 3/32" 3/4" - 1 1/4" 3/64" 1 1/2" up 1/32"	Rockwell M 23-85	
OHMSTONE	Same as for Ebony	Same as for Ebony	Same as for Ebony	
FLAT TRANSITE	To 3/4" $\pm \frac{3}{64}$ 3/4" & over $\pm \frac{1}{16}$	No tolerance but bent or kinked sheets not shipped	Rockwell M 23-85	Color variations allowable within limits
COLORLITH	All thicknesses $\pm \frac{1}{32}$	1/4" -.094 per 48" 1 1/4" .080 per 48"	Rockwell M 23-85	Some color variation and slight imperfection in sheets is permitted. <i>Roll Marks</i> —not greater than .025" per 6"
COLORCERAN	All thicknesses $\pm \frac{1}{32}$	1/4" .50" per 48" 3/8" .37" per 48" 1/2" .30" per 48" 3/4" .15" per 48" 1" .11" per 48" 1 1/4" .08" per 48"	10% harder than Colorlith	Slight color variation between sheets permitted.
CHEMSTONE	Same as Ebony	Same as Ebony with the exception of 1 1/4" which is .040"	Brinell 15-30	Roll Marks Not greater than .025" maximum in 6"