

PROCESSES APPROVED BY
YE-698-D (S) F. POST 4/14/81
ALTERNATE
TYPED BY JMH

LOT MAY -0.81-E-1427

TOTAL EST'D WGT= LBS (CRT ENTRY)

MAKING NOTES

JOB NAME: 01YE698DPS

INSTRUCTIONS			=	PRE
VAT		244		
DATE		5-16		
TIME		8:30		
RELEASED BY		300		
PRESS	2	92	93	
NO. OF CAKES	54	54	54	
PRESS WITH AGITATION				
WASH TO 2000 OHMS WITH			35-75 F WATER	
TEST AFTER 2 HOURS				
LOAD ON 7 CARS				

== PRESSING ==

RECORD

	1ST	2ND	3RD	4TH	5TH
PRESSLOAD					
STARTED	9:30 AM				
CAKES USED	54				
WATER ON	1:24				
HRS. WASHED	2:50				
OHMS					
HRS. WASHED					
OHMS					
HRS. WASHED					
OHMS					
CAKE CONDITION					
NO CARS LOADED	7				
EXPLAIN LOSSES					

SAMPLES
DELIVER TO

SAMPLED BY
RELEASED BY

= DRYING =

(EXTRUDED) DRY 10 HRS AT 240 DEG F
(NOT EXTRUDED) DRY 10 HRS AT 240 F

LUMP: - OK - WET - SALTS - CONTAMINATED

Color appears dry, Possible color
Left in Extruded Bar from previous
Batch.

ADDITIONAL DRYING HOURS REQUIRED

SAMPLES 1 ENV
DELIVER TO COLOR TEST LAB

NO CARS PULLED
SAMPLED BY
RELEASED BY

NO DRUMS 19
LUMP WGT 608

GRINDING

MILL MIKROATOMIZE SCREEN
MAX. TEMP DEG F
SET ROOF BLAST - GATE AT "9" FOR
HIGH AIR FLOW

SCREEN	RPM
MAX. TEMP.	F

EXPLAIN LOSSES

SAMPLE WITHOUT MIXING
SAMPLES
DELIVER TO CTL

DATE MIXED
SAMPLED BY
RELEASED BY

1427
41
158

0.00 *

3.71 +
0.12 -
3.78 +
0.12 -
3.58 +
0.12 -
4.08 +
0.12 -
4.00 +
0.12 -
3.56 +
0.12 -
3.35 +
0.12 -
3.35 +
0.12 -
3.76 +
0.12 -
3.70 +
0.12 -
1.62 +
0.12 -
37.47 *

37.47 +
2.96 +
0.12 -
3.17 +
0.12 -
3.25 +
0.12 -
0.12 -
3.21 +
0.12 -
3.08 +
3.21 +
0.12 -
2.91 +
0.12 -
1.71 +
0.12 -
60.01 *