

CG 32 CODE RT-761-D PKG.

→ MAR 9 81 39979
EST. WGT. 2790 LBS.

STD. HRS. TIME M

PROCESSES		APPROVED BY	
() RT-761-D	(3)	JJG 4-4-78	
() RT-838-D	(1)	DCG 4-5-78	
()	()	MTW 4-13-78	
()	()		
TYPED BY			
NSA 4-19-78			

NON-BLEEDING

EQUIPMENT		NAME: WATCHUNG® RED B	USE LBS.	N CODE	ACCT. LBS.
		NOTE: Do not start if press will not be available within 3 Hrs after making. Making Supv to review with P.R. Supv. & Record: Press will be ready <u>M</u> / <u> </u> P.R. Supv. Start Making <u>M</u> / <u> </u> Making Supv.			
Prep 1	1	Record <u> </u> Batches since Sparkler last cleaned.	15		
		After 5 batches, clean, dress Sparkler & pre-coat with 15#		777-A	15
	2	Obtain for S 12		740-C	
	3	Obtain for S 27		82-C	
		4 Install DV & CV Recorder & Controller charts			
931	5	Run 16" (160 G) water into V-931 & adj to 80-100°F			
	6	Add in 2-3 min	115	99-A	115
	7	Add in 1-2 min	52	530-A	52
	8	Stir 5 min & Record: pH 9.6 (9.5-10.5)			
	9	Stir 20 min or longer to dissolve for S 30			
		<i>Notify Press Room before rapping off area under V-922</i>			
922 3	10	Run 35" (722 G) water into V-922			
	11	Weigh in V-926 & run in <u>M</u> <u>8</u> <u>47.83%</u>	1154	7-D	215
	12	Turn on agitator & steam & dump in from S 2		740-C	117
		Lot #100% <u>123</u> <u>1157</u> <u>99.9%</u> <u>1158</u>			
		13 Dump in	25	113-A	25
		14 Dump in	10	777-A	10
		15 Heat to 212-214°F Watch Foam			
		16 Record: BY <u> </u> must be +. Adj if needed Assume 50%		7-D	
		17 Stir 30 min at 212-214°F, then shut off steam. Watch Foam			
		18 Record: HT 212 F & Rec 213 F			
		19 Circulate 15 min or longer thru Sparkler until sol'n is clear. Maintain at 190-195°F for S 24			
Misc. 4	20	Measure <u> </u> units in V-928 for S 39 M2- 32.00 %	1241	28-D	331
	21	Weigh in PT for S 42 M7- 32.93 %	1212	725-A	619
	22	Weigh in drum for S 48 32.93	121	725-A	40
904/5 5	23	Run 1" (<u> </u> G) water into V-901			
		Note: Use CV if MTY. If CV is not MTY, use V-904			
		24 When S 19 complete, pump in V-922 thru Sparkler. Maintain V-922 at 190-195°F. Record: Start <u>12:35</u> Total Min <u>15</u>			