

FORMULA RECORD

Exp. No. 6-75 Date 3-25-37 Rex. No. 391
 Name S.W.P. #391 Subber Drab Card No. 9 See No. 4

720 LBS. 1526	Customer <u>S.W.P.</u>
128 " 20 L	To Match <u>Drop from Price</u>
13 " 10618	<u>Cut as instructed P.B.</u>
20 " 19	Weight Per Gal. <u>16.38</u> Visc. <u>6-6-38</u>
2 " BB 10	Baume <u>2 P</u> Std. of Fineness <u>2 P</u> ☐ Red ☒ No Label Required
41-44	Lbs. Gals. per hour <u>Mill</u>
20.7	New Std. Sample Required <u>Yes</u> Date Rec'd <u> </u>
"	Reason for Revision <u>To establish std. for yla</u>
25 GALS. (2)	<u>for light tints and raise pigment</u>
5 " (213)	<u>volume to tested performance.</u>
1/2 " (31)	
224 P.B. (2) P.B. 7/1/37	
23 " (2)	
10 1/2 " (2)	
3 1/2 " (31)	
1/2 " (12 W.)	
6 " (348)	

VOID
 DATE MAY 2 1937
 BY

Normal Output Est. Mfg. Loss 2% Formulator
 Department B Supt.
 Label Analysis Checked-Date A135 1-37 3207

MANUFACTURING INSTRUCTIONS:

Reduction: Amount <u> </u>	Reducer Used <u> </u>	PRODUCTION		
Application: Surface <u> </u>	Method <u>Brush</u>	Date	Slip No.	Amount
No. Coats <u>Good-time</u>	Undercoater Used <u> </u>			
Drying Time: Touch <u>10 min</u>	Handle <u> </u>			
Recoat <u>4-5 days</u>				
Rub <u>Sand</u>	Wrap <u> </u>			
Stencil <u> </u>				
Baking Time and Temp. <u> </u>				
Gloss <u>Oil</u>	Film <u>Tough and hard</u>			
Special Tests <u> </u>				

FACTORY	FORMULA	SPEC. CARD	STD. SAMPLE	FACTORY	FORMULA	SPEC. CARD	STD. SAMPLE
CLEVELAND	4-2-37	0.7/1/37	6-11-46	ALLIED RESEARCH	4-2-37	0.7/1/37	6-11-46
NEWARK	"	"	"	GIBBSBORO	"	"	"
KENSINGTON	"	"	"	DAYTON	3-8-38	"	"
OAKLAND	"	"	"	DETROIT	"	"	"
DALLAS	"	"	"	LONDON	"	"	"
LOS ANGELES	"	"	"	AUSTRALIA	"	"	"
MONTREAL	"	"	"				
COST. DEPT.	"	"	"				

J7-SWP-061553

FORMULA RECORD				NEWARK ONLY	
Exp. No. _____		Date <u>3-28-35</u>		Rev. No. <u>391</u>	
Name <u>S. W. P. # 391 Quaker Drab</u>		Card No. <u>8 N</u>		See No. <u>7</u>	
<u>600</u> LBS.	<u>1526</u>	Customer	<u>S. W. Co.</u>		
<u>100</u> "	<u>204</u>	To Match	<u>Std.</u>		
<u>13 1/4</u>	<u>10618 or 10# 12310</u>	Controls Bx <u>19133</u> for shade			
<u>20</u> "	<u>19</u>	Weight Per Gal.	<u>15.02</u>	Visc.	
<u>2</u> "	<u>104</u>	Baume.		Std. of Fineness	<u>2 P</u>
"			<u>40</u> XXX Gals. per hour	<u>30"</u>	Mill
"		New Std. Sample Required	<u>No</u>		
Newark only.		Reason for Revision <u>To reduce amount of</u>			
<u>12</u> GALS. (<u>2</u>)		<u>crystallization in warm climates per</u>			
<u>5</u> " (<u>213</u>)		<u>G. L. Hehl's instructions.</u>			
<u>197</u> LBS	<u>(---) BW 104</u>				
<u>52</u> GALS	<u>(2)</u>	Normal Output	<u>100</u>	Approved	
<u>1/2</u> "	<u>(12 W)</u>	Est. Mfg. Loss	<u>2%</u>	Formulator	
<u>4 1/2</u> "	<u>(2241)</u>	Department		Supt.	<u>H. B. Beck</u>
<u>4 1/4</u> "	<u>(348)</u>	Label Analysis Checked - Date		A135 Buff	
<u>1/8</u> X	<u>(152)</u> X				

MANUFACTURING INSTRUCTIONS:							
Reduction: Amount		Reducer Used		PRODUCTION			
Application: Surface <u>Bldgs.</u>		Method <u>Brush</u>		Date	Slip No.	Amount	
No. Coats <u>Good Two</u>		Undercoater Used					
Drying Time: Touch <u>10 Hrs.</u>		Handle		Recoat <u>4-5 Days</u>			
Rub		Sand		Wrap			
Baking Time and Temp.		Stencil					
Gloss <u>Oil</u>		Film <u>Tough & Hard</u>					
Special Tests							
FACTORY	FORMULA	SPEC. CARD	STD. SAMPLE	FACTORY	FORMULA	SPEC. CARD	STD. SAMPLE
CLEVELAND				ALLIED RESEARCH			
NEWARK	<u>6-79-33</u>			GIBBSBORO			
KENSINGTON				DAYTON			
OAKLAND				DET. OIT			
DALLAS				LONDON			
LOS ANGELES				AUSTRALIA			
MONTREAL							
COST DEPT.							

0007-SWP-061554

MANUFACTURING INSTRUCTIONS:				DATE			
Application: Surface <u>Building</u> No. Coats <u>one & two</u>				SLIP No.		AMOUNT	
Undercoater Used _____ No. Coats _____							
Method 1 <u>Brush</u>							
Reduction: Amount _____		Reducer Used _____					
Method 2 _____							
Reduction: Amount _____		Reducer Used _____					
Drying Time: Touch <u>6 hrs</u> Recoat <u>4-5 days</u>							
Hard _____ Sand _____ Handle _____		Tack Free _____ Rub _____ Wrap _____					
Baking Time and Temp. _____							
Gloss <u>Oil</u> _____ Film _____		Hard & Tough _____					
Special Tests _____							
FACTORY				FORMULA		SPEC. CARD	
Exec. Cost Dept. _____				<u>1/28/46</u>			
Cleveland _____				A			
Kensington _____				C		<u>1/28/46</u>	
Allied Research _____							
Kens. Tech. Serv. _____				"			
Kens. Lacquer _____							
Newark _____				N			
Oakland _____				O			
M. Sepour _____				M			
Detroit _____				D			
Los Angeles _____				P			
Dallas _____				T			
Dayton _____				B			
Gibbsboro _____				F			
Pittsburgh _____				H			
Cuba _____				V			
Montreal _____				"			
Buenos Aires _____				Z			
Brazil _____				"			
<u>7-5</u>				<u>7</u>			