

PACKAGE TICKET

LOT F2K45

[illegible]

LUMP WT.

PKG. N-CODE

PROD. SUPY.

DATE _____

OPERATOR

6 124/82

123

N39179

PRODUCT NAME = MONASTRAL BLUE B
(RESIN EXTENDED CPC FOR PLASTICS)
CG 20 CODE BP-565-D PKG -----

LOT **F2K45**

JUN 14 1982

EST. WT. **560** * LBS.

NON-BLEEDING

PROCESSES APPROVED BY
BP-565-D (A) BBK 11/20/81
XOC-23
TYPED BY JMH

MAKING NOTES -----

JOB NAME: 20BP565DPA

INSTRUCTIONS

= PRESSING =

RECORD

VAT	DATE	TIME	RELEASED BY	PRESS	NO. OF CAKES	PRESS WITH AGITATION	WASH TO OHMS -	TEST AFTER HOURS	LOAD ON 8 CARS	PANLOAD	PRESSLOAD	STARTED	CAKES USED	WATER ON	HRS. WASHED	OHMS	HRS. WASHED	OHMS	HRS. WASHED	OHMS	CAKE CONDITION	1ST	2ND	3RD	4TH	5TH

- #3 CLEAN PANS + CARS (IF USED FOR OTHER CODES) R & D TO INSPECT.
- HOSE OFF PANS BEFORE PANLOADING.

SAMPLES JAR
DELIVER TO

SAMPLED BY
RELEASED BY **BLI**

= DRYING =

DRY **36** HOURS AT 180 DEG F.
DRY IN SECTIONS:

LUMP: - OK - WET - SALTS - CONTAMINATI

- TAKE COMPOSITE SAMPLES FROM EACH DRYER CAR, NOTE CODE, LOT, DRYER #, DATE, TIME, AND SUBMIT TO CTL FOR % moisture.

~~WASHING~~

- LEAVE IN DRYER WHILE MOISTURE RUN.
- IF 1% OR LESS MOISTURE - OK TO PULL.
- DUMP IN NEW L/P'S WITH PAPER LINER.
- SAMPLES ~~WASHING~~ 1 PINT (4) ENVELOPE
- DELIVER TO CTL.

NOTE - FILL IN BELOW
ADDITIONAL DRYING HOURS REQUIRED **2**

NO CARS PULLED
SAMPLED BY
RELEASED BY **AZ**

NO DRUMS **5**
LUMP WGT **537**

MILL LSP 0.75" SCREEN 170 RPM
MAX. TEMP 140 DEG F
PULVERIZE WITH DRY ICE
STORE WITH LOOSE LID (ALLS DRY ICE TO ESCAPE)

GRINDING

SCREEN
MAX. TEMP

EXPLAIN LOSSES

SAMPLE WITHOUT MIXING
SAMPLES 2 ENV & 2 PT CAN
DELIVER TO CTL

DATE MIXED
SAMPLED BY
RELEASED BY

45
51
52

1.31 +
0.14 - /
1.32 +
0.14 - /
1.33 +
0.14 - /
1.24 +
0.14 - /
0.87 +
0.14 - /
5.37 *