

RAPCO AUTOMOTIVE SALES, INC.

2100 NORTH WOODWARD, SUITE 315 BLOOMFIELD HILLS, MICHIGAN 48013

M E S S A G E

TO [Chardon Rubber Co.
Chardon, Ohio
Attn: BobGuy]

DATE February 29, 1984
SUBJECT Fisher Specs.

COPY

— Attached for your review are the latest Fisher Body Specs. FBMS 2-8 and 1-30 re: PVC extrusions and moldings.

Thank you.

cc: D. W. Sullivan and Specs.
cc: R. Zndarsic & 2-8 FBMS

BY Roger Bruce

R E P L Y

DATE

Trautman H

*8/19/85
Terry 008
Clem*

*6 months on assembl
Long Term - Weather on tar = Shelby, Walsh R. B.F. Goodrich
General Tire. Bell =*

~~5/18/84~~

~~2/28/84~~

~~3/1/84~~

[Signature]

SIGNED

INSTRUCTIONS TO SENDER:

INSTRUCTIONS TO RECEIVER:

CHARDO 00579

AUG 03 1982

BFG TECHNICAL DOCUMENT

THE BF GOODRICH COMPANY CHEMICAL GROUP

REPORT

APPENDIX NO.
PAGE NO. 1

AUTHOR A. S. PAZUR	LOCATION ALTC - B/416	DATE 7-30-82	LOG BOOK REFERENCE 111-50-141
REQUESTED BY J. SIMMONS	LOCATION CLEVELAND	PROJECT NO. 3791-H ₂ S testing	GROUP FILE ALL NO.
SUBJECT - CHARDON RUBBER - H ₂ S TESTING OF FORD BODY SIDE MOLDING			

Introduction:

Chardon Rubber submitted samples of the Ford slider window profile for H₂S sulfide stain testing of the Geon® 83463 Trans 002 topcoat.

Conclusion:

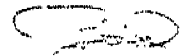
The profile exhibited no change when tested for sulfide staining, and therefore passes the Ford requirement.

Future Work:

No further work is planned.

Results and Discussion:

Profile sections were tested to Ford Test Method FLTM AN2-1 "Resistance of Plastic Materials to Hydrogen Sulfide Staining," as specified in Ford Material Specification ESB-M4D284-C. The test specifies a minimum rating of 5 (no change) on the AATCC Chart for color change after exposure. The profile showed no detectable color change, and therefore, passes the requirement.


A. S. Pazur

ASP:fl

cc: G. A. Small
P.F.V. Lloyd
F. C. DeWolf
R. J. Meyer/Int'l.
CTF - ALTC
B. Wadey/P. J. Weaver
S. Washko / J. Cross

CHARDO 00580



373 Washington Street
Chardon, Ohio 44024
(216) 285-2161

June 2, 1983

Mylar Locking Strip Information & Cost Considerations

Mylar supplier - Dorrie Process, Norwalk, Conn. 06852
contact - Warren Hicks - 203-846-2087

Mylar Type - V-3060H 1 mil PVC top coated, 1 mil metalized mylar
6 mil "rigid" PVC

Mylar Cost - \$4.06/54" yd. (5/1/83), 333 ft. yield/yd. when slit .470
wide allowing 3% slitter scrap.

Mylar Slitting Supplier - Euclid Spiral Paper Tube Co., Apple Creek, Ohio 44606
contact - Len Buckner 216-698-4711
slitting cost - \$.25/lb + 25.50 set up
gen'l info. - mylar is to slit .470" wide in rolls as long as possible
to 3,000 ft.

Processing information:

Line to run at 25'/min. net yield.

Scrap rate approximated at 20%

Part length (finished) to be:

Ram - 143" $\pm 1/4$

- 3/8

Ranger - 118" $\pm 1/4$ "

Parts are to annealed for 1 hr. @ 212°

Cut length on extrusion line to allow for shrinkage
of approximately 5% when annealed.

Parts are to be packaged in returnable containers.

Technical assistance for processing is available from:

Prototype Extrusions

Rotterdam, N.Y. 12303

Contact: Rod Bakos 518-372-0404

Compounds to be used are:

Chardon Rubber Co. - 609140 Black

B.F. Goodrich - 86195 Trans 001 clear

This information is to be updated and additional information added as necessary.

CHARDO 00581