

Region 6 - Enforcement & Compliance Assurance Division
INSPECTION REPORT

Inspection Date(s):	04/05/2021	
Media Program:	Water	
Regulatory Program(s)	CWA – NPDES, Produced Water	
Company Name:	Canok International Inc.	
Facility Name:	Roberts Lease	
Facility Physical Location:	35.728670N, -96.120200	
(city, state, zip code)	Beggs, Oklahoma 74421	
Mailing address:	P.O. Box 38	
(city, state, zip code)	Beggs, Oklahoma 74421	
County/Parish:	Okmulgee County	
Facility Phone Number	918-267-4243	
Facility Contact:	Phil Hammill	
	Canok38@hotmail.com	
FRS Number:	N/A	
Identification/Permit Number:	OKU000866	
Media Identifier Number:	N/A	
NAICS:	211111	
SIC:	1311	
Personnel participating in inspection:		
Kent Sanborn	EPA, 6ECDW	EPA lead Inspector
EPA Lead Inspector Signature/Date		
	Kent W. Sanborn	Date
Supervisor Signature/Date		20 APR 2021
	Guy Tidmore	Date

Section I – INTRODUCTION

Purpose of inspection

EPA Region 6 inspector Kent Sanborn arrived at the Canok International Inc. oil and gas facility at 11:30 am on 04/05/2021 for an inspection of brine facility that has had previous discharges. There were no facility representatives present at the site. The inspection was conducted under the authority of the Clean Water Act (CWA) to assess a previously reported spill from the brine facility. The scope of the inspection is to assess unauthorized discharges and impacts of nearby water resources under the CWA.

Facility Description

This facility was previously known as the “Herman Roberts (Unknown)” facility. The facility is a brine facility located west of the main tank battery. The site consists of a single open top brine tank and disposal well. The brine pump is located outside the secondary containment.

Section II – OBSERVATIONS

I had the following observations during the inspection:

No new discharges were observed at the site. The secondary containment area was dry. Areas outside the berms were still bare of vegetation. No pit sump pump was present. Lease may be temporarily shut down.

Were control measures put in place?	N/A
National Response Center (NRC) notified?	N/A
Remedial action ongoing?	N/A
Downstream Observations?	No
Upstream Observations?	N/A
Spill Ongoing?	No
Spill reached waterbody?	N/A
Aquatic Life Kill/Damage?	N/A
Vegetation damage?	N/A

Section III – AREAS OF CONCERN

The following areas of concern were identified:

- The main tank battery needs an SPCC inspection. Tanks were failing. Surface damage from oil discharges at the brine facility have not been addressed.

Section IV – FOLLOW UP

The following follow up actions that are recommended for EPA are:

- Refer to Region 6 SPCC program.

Section V – RESOURCES

Below are compliance resources for oil and gas facilities:

- To report spills associated with your facility, call: **1-800-424-8802**, for more information: <https://www.epa.gov/pesticide-incidents/how-report-spills-and-environmental-violations>.
- For information regarding Spill Prevention, Control, and Countermeasure (SPCC) program: <https://www.epa.gov/oil-spills-prevention-and-preparedness-regulations/facility-owneroperators-guide-oil-pollution>.
- For information regarding Underground Injection Control (UIC) (Safe Drinking Water Act): <https://www.epa.gov/uic>.