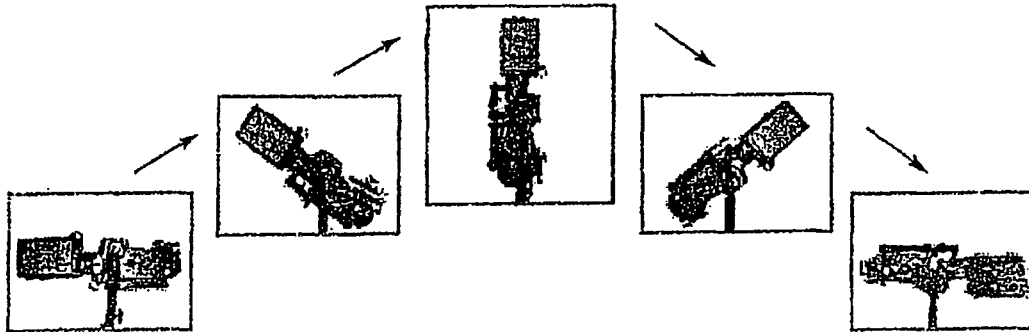


Machining the Opposite Side

Be sure the auto cut-off switch is not still engaged from your first cut.

- 1) Loosen the trolley handle and rotate the machine into the upside-down position.
- 2) The procedure for cutting in the upside-down position is the same, though fewer steps are needed since all settings have already been made. The lathe mounts in the same manner. Often, the shut-off switch will still be depressed from the previous cut, so the machine will not turn on until you move the cutting head. The cutting arms will also still be advanced in from the last cut, so be sure to loosen the clamp knob and spread the arms before feeding the head towards the center of the rotor. Measuring and adjusting for runout is exactly the same as in the upright position. The entire cutting process is also the same, right down to the silencer clip which mounts upside down in the exact same position.

WARNING: Advancing the cutting head towards the hat of the rotor requires even more care when upside down. Be careful not to bump the hat of the rotor!



After loosening the trolley handle, the lathe can be flipped over to machine the opposite side of the vehicle.

PRO-CUT: 800-543-6610

