

PACKAGE TICKET

CODE BP-565 LOT K2J-92

PQ	NET WT/PKG.	NO. PKG.	PACK WT.	LOCATION
		<u>11</u>	<u>1385</u>	<u>6</u>

STUMP

TOTAL NET WT. 1385

LUMP WT. 1427 PKG. N-CODE _____

PROD. SUPV.

DATE

OPERATOR

KT 11/18/82 AZ

0.0

1.31 +

1.45 +

1.21 +

1.25 +

1.38 +

1.30 +

1.30 +

1.31 +

1.31 +

1.26 +

0.77 +

011

13.85 \$

PRODUCT NAME = MONASTRAL BLUE B
(RESIN EXTENDED CPC FOR PLASTICS)
CG 20 CODE BP-565-D PKG

NON-BLEEDING

PROCESSES APPROVED BY
BP-565-D (A) BBK 11/20/81
XOC-23 TCP 07/02/82

LOT K2J92

EST. WT. ~~1602~~ LBS.

1602

MAKING NOTES

JOB NAME: 20BP565DPA

INSTRUCTIONS

PRESSING

RECORD

PAT						PRESSLOAD	1ST	2ND	3RD	4TH	5TH
DATE						STARTED					
TIME						CAKES USED					
RELEASED BY						WATER ON					
PRESS						HRS. WASHED					
NO. OF CAKES						OHMS					
PRESS WITH AGITATION						HRS. WASHED					
ASH TO						OHMS					
EST AFTER						HRS. WASHED					
LOAD ON 8 CARS						OHMS					
ANLOAD						CAKE CONDITION					
# 3 CLEAN PANS + CARS (IF USED FOR OTHER COKES) RBD TO INJECT						NO CARS LOADED	3+5				
HOSE OFF PANS BEFORE PANLOADING						EXPLAIN LOSSES					

SAMPLES WAR
DELIVER TO

SAMPLED BY
RELEASED BY

DRY 36 HOURS AT 170 DEG F.
DRY IN SECTIONS:

DRYING

LUMP: - OK - WET - SALTS - CONTAMINATED

TAKE COMPOSITE SAMPLES FROM EACH DRYER CAR, NOTE CODE, LOT, DRYER #, DATE, TIME AND SUBMIT TO CTL FOR % MOISTURE

NOTE - FILL IN BELOW
LEAVE IN DRYER WHILE MOISTURE RUN ADDITIONAL DRYING HOURS REQUIRED

IF 1% OR LESS MOISTURE - OK TO PULL
DUMP IN NEW LIPS WITH LINER (PAPER)

SAMPLES ~~1 PT + 1 ENV~~
DELIVER TO CTL

NO DRUMS - (12)
LUMP WGT 1427
NO CARS PULLED
SAMPLED BY
RELEASED BY

MILL LSP 0.75" SCREEN 1700 RPM
MAX. TEMP 140 DEG F

SCREEN RPM
MAX. TEMP. F

~~PHENOLIC RESIN~~
~~PHENOLIC RESIN~~

EXPLAIN LOSSES

GRIND WITH CO₂ AS PER OP# FA 0043

SAMPLE WITHOUT MIXING
SAMPLES 2 ENV & 2 PT CAN
DELIVER TO CTL

DATE MIXED

SAMPLED BY 11/8/82
RELEASED BY 271

92
51
85

0.00 *

1.43 +

0.14 -

1.48 +

0.14 -

1.43 +

0.14 -

1.31 +

0.14 -

1.42 +

0.14 -

1.49 +

0.14 -

0.43 +

0.14 -

8.01 *

92
51
427

5.25 *

1.53 +

0.14 -

1.42 +

0.14 -

1.45 +

0.14 -

1.41 +

0.14 -

1.15 +

0.14 -

6.26 *

92
51
427

0.00 *

8.01 +

6.26 +

14.27 *