HEAT TRANSFER SYSTEM CLEAN-OUT PROCEDURE
(USED SYSTEMS)

1. Drain the system Hot into clean drums and store for reclamation when desired.

2. Recirculate Oakite 85, 20% by volume, 160°F. four to six hours. During recirculation, air or steam should be injected into the inlet side of the system periodically, permitting a surging action.

3. Drain solution and as soon as the system has been drained flush it immediately with ambient temperature water, five to ten minutes; during rinsing surge with steam or air.

4. Drain and rinse with Oakite 190, in recirculating manner, 12oz./gal., 170°F. to 190°F., thirty to forty-five minutes, surging with air or steam.

5. Rinse ambient temperature water five to ten minutes.

6. Rinse with 170°F. to 190°F. water ten to fifteen minutes.

7. Inject air to dry.

The local Oakite representative will provide no-charge standby service to assure the proper application of the product if requested. This will include on-the-spot testing which is performed during the clean-out.

The system should be as dry as possible prior to charging with THERMINOL to minimize startup difficulties caused by moisture flashing to steam as the system is brought to temperature.

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