

Polychloroprene
 Chlorobutyl
 Ethylene propylene terpolymer
 Polyolefin
 Regenerated
 Pulverized scraps
 ACCELERATORS, VULCANIZATION AGENTS
 Sulfur 5-10
 Hexamethylenetetramine
 FILLERS
 Lime 20-50
 Chalk
 Marble powder
 Carbon black
 Wood flour
 Magnesium stearate

EXAMPLES OF MIXES FOR BACKPLATE

	% BY WT			
	1	2	3	4
7D Asbestos	42		40	16
Chopped asbestos cloth				60
Resin	8		8	36
30% styrene + 70% butadiene				30
	13.7		13	7
Hexamethylenetetramine				7
Sulfur	3	8	3.8	
Natural chalk (blanc de champagne)	24		21	
Carbon black			5	
Zylene solvent	8	5	8.5	10
Wood flour				34
Magnesium stearate				1
Magnesium oxide				2
Graphite				4

It is to be noted that in the above-indicated compositions, the resins used in the friction material and in the organic backplate must be the same to secure a complete binding between both materials

Various modifications can be made by one skilled in the art to the invention described above without departing from the spirit thereof

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