

Internal Letter



Rockwell International

Date . October 19th, 1977

No .

TO: (Name, Organization, Internal Address)
. See Distribution

FROM: (Name, Organization, Internal Address, Phone)
. D.T. Courtright
. Tech Center
. Casnet 525-1567

Subject: MEETING: Private Branding - 'Q' Lining

R. Anderson	R. Patrick
H. Anservitz	R. Quaid
W. Deibel	M. Riordon
F. Fisher	R. Sitler
W. French	B. Soppitt
R. Gooch	W. Taylor
D. Haudenschild	D. Thompson
B. Jacobs	W. Williams
P. Orrick	M. Young

A meeting was held on October 17, 1977 to discuss the private branding of 'Q' series brake lining. The following were in attendance:

C.E. Hubbard	Abex
G. Payne, Jr.	Carlisle
M. Riordon	Tilbury
W. Williams	Brake Engineering
D. Haudenschild	Florence

OBJECTIVE

Determine timing and action required to implement private branding.

AGENDA

See attachment for meeting outline and proposals.

DISCUSSION

- Ink stamping shall be as follows:
 - 3/16" (Minimum) characters
 - clearly legible
 - color coding/ paint stripe to be removed
 - white characters preferred

DISCUSSION (cont.)

- State Formulation Codes will be (tentative)

<u>MIX</u>	<u>CURRENT</u>	<u>'Q'</u>
ABB-551D	ABB 208 GG	RI 8104 GG
ABB-551	ABB 207 EF	RI 8102 EF
ABB-539	ABB 209 GH	RI 8106 GH
ABB-551C	ABB 223 EE	RI 8107 EE
ABB-9	ABB 230 EF	RI 8108 EF
ABB-80	ABB 206 FF	RI 8103 FF
MMD-39	MM D39 EE	RI 8100 EE
MM-8C5	MM 8C5 GH	RI 8101 GH
MM-262E	MM 262E GG	RI 8105 GG

- Edge coding format, that is ink stamped, was agreed upon:

"Rockwell" Logo	"State" Code	"Rockwell" Part No.	"Change" Letter	"ANC" or CAM
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EXAMPLE:



RI8101GH2240R3268JANC

- Implementation
 - Abex and Carlisle: best guess is within 30 days of engineering release
 - Tilbury: as soon as linings are available
 - Kenton: unknown
 - Ashtabula: unknown
 - This is a running change

ACTION REQUIRED

<u>Item</u>	<u>Responsible</u>
1. Timing on implementation	G. Payne
2. Timing on implementation	C. Hubbard
3. Registration of new lining codes	Payne/Hubbard
4. Change lining drawings	Courtright

D.T. Courtright

KHALL03153

KAZ

003155

Highway Brake Division
3500 North Ridge West
Ashtabula OH 44004
(216) 998-3100



Rockwell
International

DPC

November 1, 1977

Abex Corporation
Suite 710
3001 W. Big Beaver Rd.
Troy, Michigan 48084

Attention Mr. Dennis Conlon

Gentlemen:

Confirming our conversation regarding the Rockwell markings on the side of the Q-series linings, you are to proceed with production, new markings and shipping to our current schedule on 2240-J-3286 and 2240-K-3287 while we await formal certification. Please advise when we can expect shipments on these two parts.

You should continue to ship all other Q-series linings using the standard (current) identification until we physically receive the certification on the new markings. Please use caution in the manufacture and marking of these standard Q-series blocks as we will immediately want to switch to the new upon receipt of certification.

While we authorize you to ship these two part numbers, this does not relieve the urgency in continuing to expedite the certification of the new Rockwell identification.

Thank you for your cooperation.

Very truly yours,

ROCKWELL INTERNATIONAL
Highway Brake Division

J. R. Butler
Purchasing Analyst

JRB/pm

cc: Mr. R. Cutler
Abex

KHALL03154

KAZ

003156

Trailer Axle Division
Bellevue Road
Kenton, Ohio 43326
(419) 674-4051



Rockwell
International

AFS

007 10 1977

October 10, 1977

Mr. Al Schmaltz
Abex Corporation
Friction Products Group
3001 W. Big Beaver Road
Suite 710
Troy, Michigan 48084

Dear Mr. Schmaltz:

Under the terms of the recently negotiated agreement, Rockwell
Kenton requests the following parts and amounts be held in
inventory by Abex:

2240-P-1758	400 pcs.
2240-D-2344	400 pcs.
2240-E-2345	400 pcs.
2240-M-3081	10,000 pcs.
2240-N-3082	10,000 pcs.
2740-U-2621K	2000 pcs.

Please advise details of this bank program.

Yours very truly,

Don Hart, Buyer
Purchasing Department

DH:br

cc: G. Murray, Kenton
J. Butler, Ashtabula

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003157

Highway Brake Division
3500 North Ridge West
Ashtabula, Ohio 44004
(216) 998-3100

Rockwell
International

Copy to C. Nicholson
C. Malice,
Sample given to
Geoff.

October 26, 1977

Abex Corporation
Suite 710
3001 W. Big Beaver Road
Troy, Michigan 48084

Attention Mr. Dennis Conlon

Gentlemen:

Yesterday we received a truck load of linings from your Salisbury plant with broken pallets and containing excessive asbestos dust.

Enclosed please find photos of this load, plus a sample of the dust will be forwarded to your people in Winchester per their request.

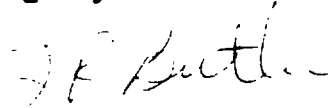
We can not receive shipments in this condition! The pallets used were not to Rockwell specifications. We are also enclosing a print showing our pallet specifications.

Our people indicated each box on this shipment contained approximately one cup of dust. Should we receive another shipment with this amount of dust, it is entirely possible we may not be able to bring it into our plant.

Please expedite corrective actions to prevent further shipments from arriving in this condition.

Very truly yours,

ROCKWELL INTERNATIONAL
Highway Brake Division


J. R. Butler
Purchasing Analyst

JRB/pm

Enclosure

cc: Marge Beaver, Winchester

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