

CG 16 CODE RT-887-D PKG

PROCESSES

APPROVED BY

JUN 1 1982

F2J34

() RT-887-D (E)

BBK 11/5/81

(DATE)

(LOT NUMBER)

() ()

() ()

TYPED BY: JMH

EST. WT. ¹⁹⁰⁵ LBS.

STANDARD HRS. 5.8

TIME M

PREPARATION NOTES:

N-7656-A lot T-392, 1893#, 4 tote

Note: Some large loss when hose burst.

EQUIP MENT	NAME: MONASTRAL VIOLET R	1 PAGE	USE LBS	N-CODE	ACCT LBS
ALM 1	1 PLUG OUTLET INTO ALM # & RUN IN 100# WATER				
	2 OBTAIN FOR S3 LOT DRUMS		9444	7656-A	1889
	3 DUMP IN 1/4 OF N-7656-A FROM S2 TO NEAREST FULL DRUM				
	DRUM				
				7656-A	
				7656-A	
	4 STIR 5-10 MIN TO A SMOOTH SLURRY ADDING WATER IF NECESSARY				

SV
2 PUMP ALM WITHOUT AGITATION THRU 20 MESH
VIBRATING SCREEN INTO V-282

JUN 7 1982

MISC
3 REPEAT S 1 THRU 5 FOR 3 ADDITIONAL SET-UPS
SET-UP DRUM %

#2

#3

#4

7656-A

7656-A

7656-A

7656-A

7656-A

7656-A

SV
A STIR SV 15 MIN
RECORD: PH 37 (6.0-9.0) & IF NECESSARY

ADJ TO PH 7.2-7.6

ASSUME 50%

RECORD: PH 7.6

ASSUME 77%

SIFT IN

10 HEAT TO 140-150 F IN 30-40 MIN & SHUT OFF
STEAM

11 STIR 30 MIN

12 FLOOD TO 50" (5000G) & STOP AGITATOR

VAT 100 181 201 280

S12 50" (5000G) 50" (5000G) 83" (9900G) 50" (5000G) 50" (5000G)

START

FIN

OPTR

11:00pm

7:00pm

32.0

7:00pm

7:00pm

11.4