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NARCO CONFIDENTIAL-RESTRICTED

NORTH AMERICAN REFRACTORIES COMPANY

MIX INSTRUCTIONS

PLANT Curwensville Plant

DATE March 23, 1961

BRAND Narcolite

MIX NO. 387A

PROCESS

BURN

Insulating Castable

M I X

SHRINKAGE

Rolandshuette Cement	44%
Stiff mud Bats - 8M	32%
Mo. Plastic 20M	11%
7K05 Asbestos (J-M)	2%
No. 2 Vermiculite	11%

SPECIAL INSTRUCTIONS

CONTROL SPECIFICATIONS

Weight/cu. Ft dry 230°F 50-55

M/R Dry 230°F 130 to 200 psi

SIGNED Engineering

APPROVED F. W. Schroeder Research

APPROVED Robert F. Whitford Operating

APPROVED P. W. [illegible] PLANT

Replaces Sheet
Dated May 14, 1957