

VCM FLASHER ANALYSIS

DATE: 12/23

RT STDS A: 3.27, 3.28, 3.30, 3.35
B: 3.00, 3.01

BLK	NAME	DATE	TUBE NO	RESP	FLOW RATE	TIME	RET. TIME A	RET. TIME B	AREA OF PEAK HT	VCM RESULT	Notes
777	Redacted	12/19	12	0	57.5	375	3.35		79332	0.46	
777		12/19	67	0	47.5	375		3.03	16794	0.91	
777		12/19	42	0	70.7	375	3.35		149586	1.06	
777		12/19	90	0	41.5	375		3.02	8667	0.39	
777		12/19	114	0	50.3	375	3.38		272540	1.38	
777		12/19	70	0	39.5	375		3.04	13605	0.61	
777		12/19	72	0	40.7	375	3.57		89153	VOID	INTERFERING PEAK
777		12/19	84	0	38.5	375		3.04	32311	1.46	
777		12/19	J	0	39.1	360	3.40		239074	0.98	
777		12/19	30	0	47	360		3.04	17943	1.01	
777		12/19	B	0	45.1	360	3.34		23631	0.11	
777		12/22	101	0	56.3	360		2.97	10164	0.65	
777		12/22	65	0	41	360	3.58		62604	0	not UCL
777		12/22	16	0	50.4	360		2.99	5213	0.27	
777		12/22	18	0	50.1	360	3.37		219049	1.150	
777		12/22	M	not used	53.1	380		3.00	53086	3.31	OVA FAN
100	LDC Whse	12/23	116	✓	41.58	365	3.29		402794	1.73	
100	Pallet Plt	12/19	F	✓	183.1	31440		2.79	4779	0	not UCL
100	Paschal	12/19	U	✓	233.5	1440	3.62		No UCL PK	0	not UCL
100	Church	12/19	C	✓	151.3	1440		—	No UCL PK	0	
100	BFG Entr	12/19	Q	✓	185	1440	3.47		1147 ¹⁶	0.01	tail
100	Beam	12/19	D	✓	131	1440		—	5x1	0	
100	Pallet Plt	12/22	0	✓	180.6	1440		—	No UCL PK	0	
100	Paschal	12/22	P	✓	240.6	1440		—	No UCL PK	0	
100	Church	12/22	L	✓	155.4	1440		—	5x4	0	
100	Beam	12/22	R	✓	139.6	1440		—	5x1	0	
100	BFG Entr.	12/22	N	✓	183?	1440		—	No PK	0	No Start Flow
1		12/23	58	0	39.4	15		2.96	6512	6.64	HRC # 32
1		12/23	10	0	43	15	3.39		117116	12.653	CHK # 20 25
15		12/23	7	0	60	15		—	9x1	0.23	rem. bottom valve on
15		12/23	60	0	48.4	15	3.40		32021	3.88	HRC # 8t up plus on
15		12/23	72	0	44	15		3.00	8261	9.74	up head + change from brush down poly. 50
111		12/22	35	2	59.4	20	3.56		73266	8.19	
111		12/22	27	0	60.4	15		3.00	26854	47.39	HRC # 8
121		12/22	74	0	47.6	15	3.43		48613	5.80	cleaning + strainer
121		12/22	31	0	48.6	15		2.99	10136	13.51	maint on sec. Pump 1

VCM FLASHER ANALYSIS

(CTD)

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RT STD5 A: 3.27, 3.28, 3.30, 3.35
B: 3.00, 3.01

BLOG	NAME	DATE	TUBE NO	RESP	FLOW RATE	TIME	RET. TIME A	RET. TIME B	AREA or PEAK HT	VCM RESULT	Notes
121		12/22	22	0	56	15	3.44		75833	10.66	Clear rec U96#85
121		12/22	109	0	57.2	4		2.97	7672	43.65	Charge eq. hose
121		12/22	89	0	59.8	375	3.45		552369	3.32	
121		12/22	107	2	48.6	19		2.99	7248	7.32	
121		12/23	85	0	46.6	360	3.37		112585	0.55	
777		12/22	14	0	50.1	375		2.95	6063	0.31	
777		12/22	2	0	44.3	375	3.56		93146	0	not va
777		12/22	110	2	63.2	360		2.96	37065	2.88	
777		12/23	68	0	48.9	360	3.37		245924	1.26	
777		12/23	19	0	45.7	375		2.95	5088	0.23	
777		12/23	82	0	44.9	375			6x16	0.04	
122		12/22	117	0	40.5	360		—	no vlt	0	0 LINE WET END
122		12/22	17	0	39	360?	3.56		120262	0	0 LINE WET END (TIME)
122		12/23	24	0	40.4	360		3.01	25318	1.24	ELINE WET
122		12/23	1	0	43.5	360	3.41		143050	0.65	wet end
122		12/23	104	0	50.7	260		2.97	23367	1.98	Coag op
122		12/23	55	0	40.2	360	3.39		323555	1.36	Coag op
122		12/22	54	0	47.4	413		2.93	22312	1.11	extruder wet end
122		12/23	15	0	54.2	350	3.45		11591	0.07	chloride open
122		12/22	6	0	52.1	360		2.96	7023	0.40	De water wet extr.
122		12/23	120	0	41	360	3.37		86846	0.37	extruder wet end
122		12/23	13	0	47	350		2.96	6660	0.35	extruder wet end
122		12/23	87	0	60.1	360	3.38		122530	0.77	extruder wet end
122		12/23	108	0	50.9	364		2.95	9949	0.57	dry end
122		12/23	21	0	44.8	360	3.43	1	179962	0.84	Drier open
122		12/22	28	0	48.1	371		2.97	16819	0.93	Drier open
122		12/23	48	0	60.4	355	3.40		113365	0.73	Baler
122		12/23	57	0	44.9	360		3.02	9661	0.49	Baler
122		12/22	105	0	40.0	367	3.43		90280	0.37	Baler
122		12/23	118	0	45.6	360		2.96	7259	0.36	0 line Packer
122		12/23	76	0	40.8	362	3.28		249503		INTERFERENCE V010
122		12/23	32	0	57.4	360		2.96	19127	1.32	"
122		12/23	56	0	61.3	360	3.42		258380	1.66	"
122		12/22	41	0	46	374		2.97	13601	0.71	Packers
122		12/22	50	0	52	373	3.40		213343	1.12	Packers
122		12/23	9	0	39.6	348		2.96	5606	0.24	transfer
122		12/22	98	0	44.7	357	3.39		167827	0.79	transfer
122		12/23	75	0	44.5	360		2.96	16275	0.86	PALLETIZE
122		12/22	94	0	51.5	370	3.39		249507	1.31	Palletizer

Redacted