

TABLE I
RIVERSIDE A/C PIPE PLANT

MANUFACTURING PROCESS	RIVERSIDE 1983				CORPORATE 1983	RIVERSIDE 1975-1976			
A. RECEIVE - STORAGE									
1. Unloading Railroad Cars (Mixer Operators)						1.77	.27		
2. Warehouse (Area)					.08		.15		
B. FIBER INTRODUCTION									
1. Bag Opener (Mixer Operators)	.07	.16	.13	.12	.47 .19	.80 1.50	1.30 .79	1.40 .49	.08
C. PIPE FORMATION									
1. Press Operator	.05 .06	.10 .06	.05	.09	.16 .47				
2. Mandrel Operator	.09 .04	.05 .06	.04	.02	.06 .07				
3. Machine Tender	.07	.05	.07	.07	.29 .43				
4. Stripper Operator	.05	.01	.02	.06	.04				
D. AUTOCLAVING									
1. Tray Loader	.03	.06	.08	.03	.02 .06				
2. Truck Operator/ Tray Loader	.02	.07	.03		.01 .04				
E. FINISHING									
1. #1 Rework Saw Operator	.05				.08	1.06	.38	.76	
#2 Rework Saw Operator	.12	.12			.15	1.27	.46		
2. #1 Lathe Operator	.05	.07	.05		.06 .03				
#2 Lathe Operator	.10	.14				.42			
#3 Lathe Operator						.31			
3. Hydrotester Operator	.05	.09	.06	.04	.05				
4. Pipe Handler	.08 .07 .09	.09 .08 .06	.06 .11 .09	.10 .11 .05	.05 .06				
5. FM Lathe Operator	.02				.09	.30	.21	.06	
6. 1/4 Lathe Operator	.10	.08			.06				
7. #1 Boring Mill Operator	.17	.06			.10	.29	.39	.48	
#2 Boring Mill Operator	.07	.07	.06		.10	.64			
42" Boring Mill Operator	.12	.05				.49 .33	.12 .39	.97 .70	.63 .46
8. Coupling Cut-Off Operator	.21	.29	.28		.16	.48			
9. Coupling Testing Operator	.04	.09	.05		.35 .27				
10. Fittings Maker	.02					.23			
11. Crushing Operator	.08	.09	.06		.15				
12. QC Inspectors	.04 .07	.05 .03	.06 .12	.04 .07					
13. Finishing Truck Operator	.06	.03	.01	.10	.05				
F. STORAGE									
1. Shipping Truck	.08 .05	.04 .04	.06	.04					

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