Monsanto

FROM (NAME & LOCATION) G. L. Johnson, W. G. Krummrich Plant

DATE : March 12, 1976

SUBJECT : AROCLOR 1221

REFERENCE : DW/RAP 2/24/76

TO : David Wood - B2SD

cc: T. N. Carrico/W. J. Crabtree
W. C. Engman
A. E. Leisy
E. L. Moore - B2SJ
R. A. Pohl - B2SB
E. M. Potter - B2NK

In response to your request regarding Aroclor 1221, I offer the following. The "minimum" batch size of 1221 production is 8-10,000 gallons. Portions of both Aroclor 1242 and 1254 equipment lines must be used and experience has shown this volume is required to produce specification material. Flushes from the changeovers are reworked to Aroclor 1254, with approximately 10-12 days required to complete a run. No Aroclor 1242 or 1254 may be produced during this time. Maintaining proper Aroclor inventory to cover the April Acid Division turnaround, and subsequent catching up thereafter, would indicate an earliest 1221 production of late May. The total unit cost of a 10,000 gallon 1221 run is estimated at $42.75/cwt.

If I may be of further help, please contact me.

Gary Johnson
Gary L. Johnson

GLJ:ejh

1. All flushings?
2. All variance or to 1221
3. 3-4000 gallons

8-10

8000 gallon 42.
4000 - 42¢.

0151277

IN - 10 REV. 1/72

TOWOLDMON0057176