

Interactions of Fire With Hydrocarbons Some Fundamentals

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Dynax Corporation, NY USA

Singapore, July 20 – 22, 2016

re-fighting Foam arbon Fuel - ental Concepts

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FLUOROPOLYMER

US00002747

USS Forrestal Fire Disaster – July 29, 1967

Protein foam (Fluorine-free) used; 134 dead/62 injured/21 aircraft destroyed



DC-10 (Continental FL 603) Crash Fire at LAX (March 1, 1978)
AFFF (Light water) used; 196 lives saved out of 200!!)



Engine Fire, May 27, 2016

KAL FL 2708, 18 injured /319 people on board



Engine Fire, June 27, 2016

FL SQ368, 222 passengers/19 crew all safely evacuated



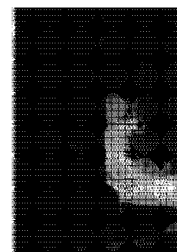
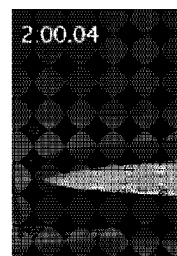
Firefighters took about five to 10 minutes to extinguish the flames on the plane.

Fuel contamination problem:

A serious, unavoidable issue, particularly under direct or forceful app

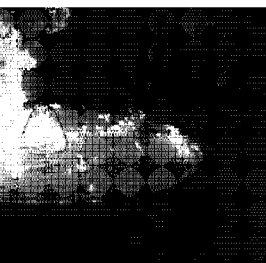
Fuel contamination problem leads to:

- Premature breakdown of foam blankets
- Flickers, Flashovers
- Ghosting, Re-ignition (Flashback)



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Applications



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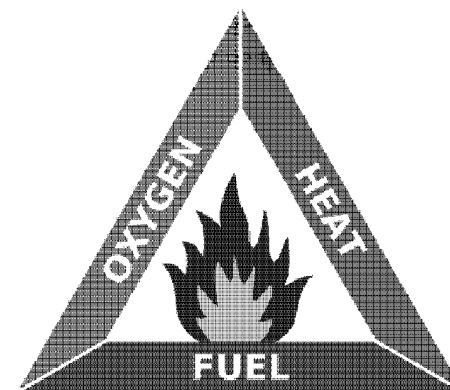
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Fire-fighting Foam: Basics

“An aggregate of air-filled bubbles formed from aqueous solutions and is lower in density than flammable liquids” – NFPA 11

Fire-fighting foams work by:

- ❖ Separating fuel from air (Oxygen).
- ❖ Suppressing the fuel vapor by physical & chemical barriers (*what burns is not the liquid fuel but its vapor!!*)
- ❖ Cooling the fuel.
- ❖ Separating the flames from the fuel surface.

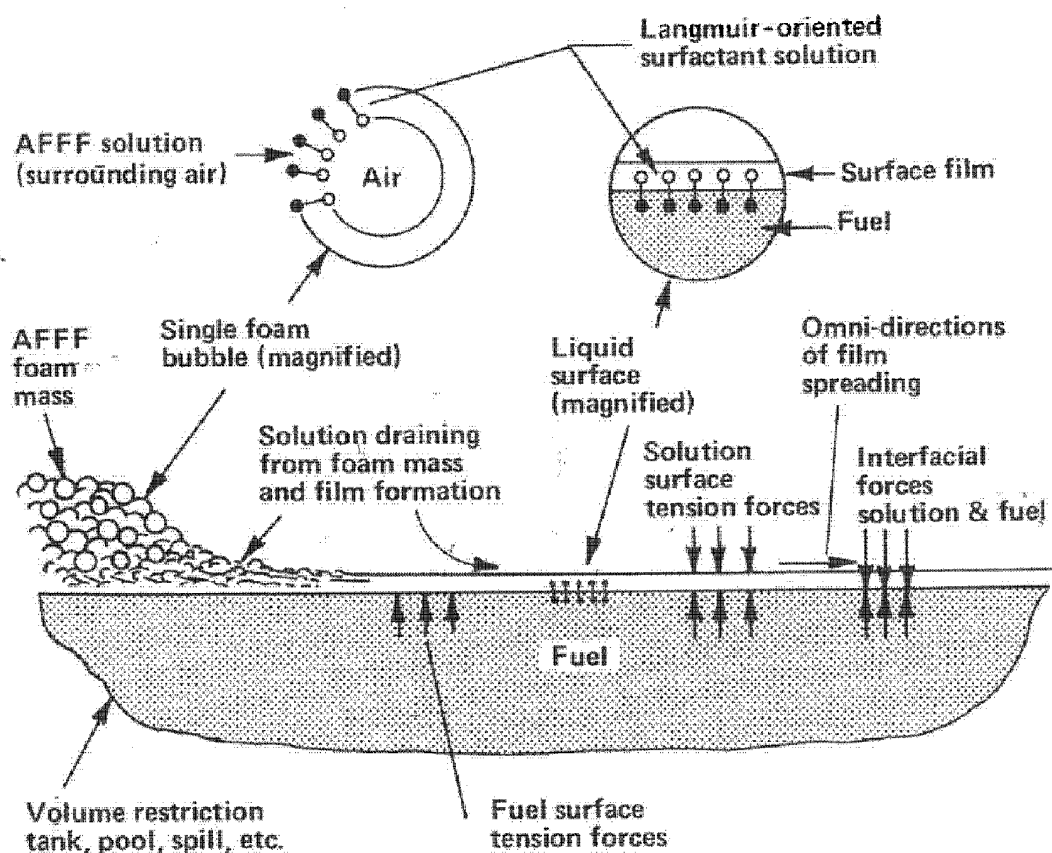


The Fire Triangle

Fire-fighting Foam – Basics

AFFF (Aqueous Film-forming Foam)

The mechanism of film formation on a fuel surface
by aqueous film-forming foams -
from *"Principles of Fire Protection Chemistry"* (1976) by Richard L. Tuve



Fire-fighting Foam: Basics

“An aggregate of air-filled bubbles formed from aqueous solutions and is lower in density than flammable liquids” – NFPA 11

Fire-fighting Foam Characteristics (Low Expansion Foam)

Expansion Ratio	Density (g/cc)	%Air (by volume)
1	1 (Solution)	0
2	0.50	50%
2.8*	0.36*	64%*
4	0.25	75%
6	0.17	83%
8	0.13	88%
10	0.10	90%
12	0.08	92%
14	0.07	93%
16	0.06	94%
20	0.05	95%

Foam Class	Expansion Ratio*
Low Expansion Foam	2 - <20
Medium Expansion Foam	20-200
High Expansion Foam	>200

*Expansion ratio = Volume of foam generated/Volume of liquid used

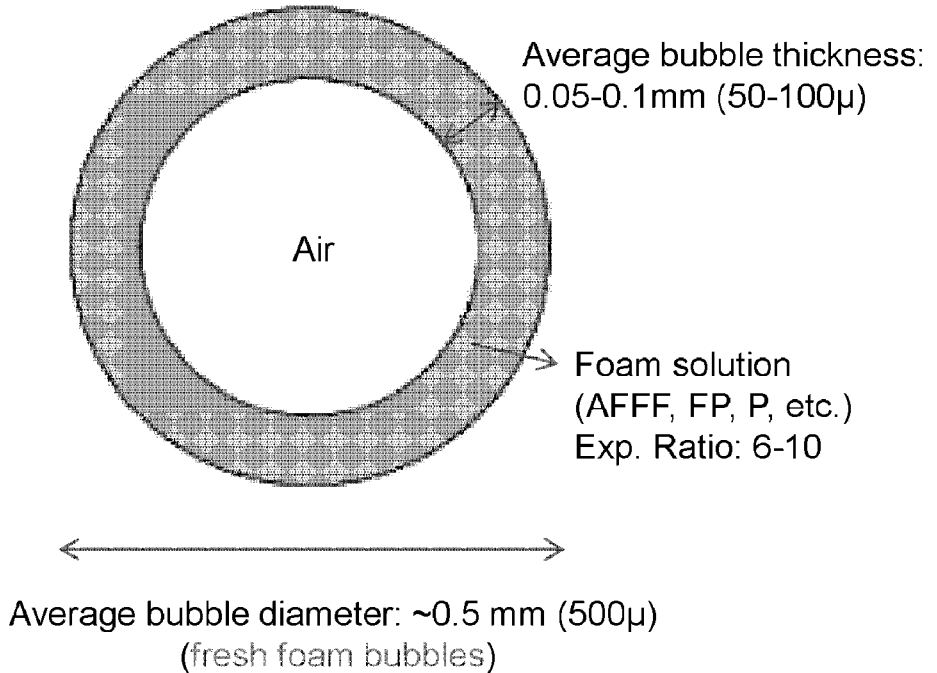
**Critical Point: air bubbles are completely spherical and they touch each other at one point.*

Density of Hydrocarbon Fuels (@25°C):

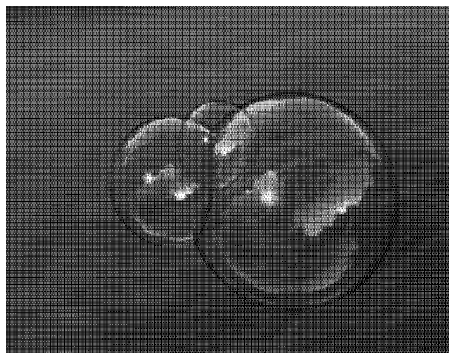
Octane: 0.70; Heptane: 0.68; Gasoline: 0.73

Fire-fighting Foam: Basics

Anatomy of a Foam Bubble



Reference: FOAMSPEX: Large Scale Foam Application
– Modeling of Foam Spread and Extinguishment, SP Report 2001:13



Soap Bubble film thickness: $0.2 - 1 \mu$

$$P_i - P_o = 4Y/r \text{ (LaPlace eq.)}$$

P_i : pressure inside

P_o : pressure outside

Y : surface tension

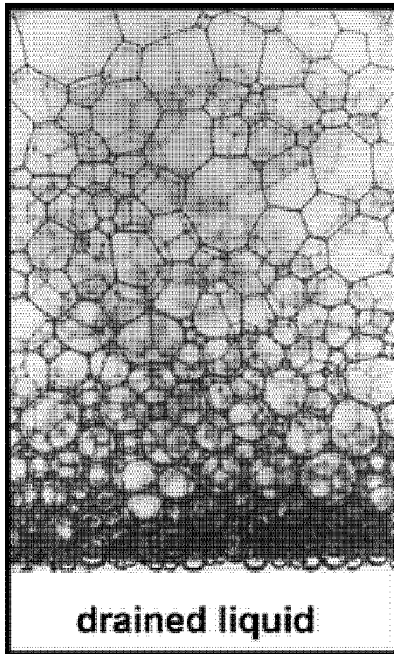
r : radius of bubble

Gibbs-Marangoni Stabilization:
(Restoring force)

$$\text{Elasticity} = 2A(dY/dA)$$

Fire-fighting Foam: Basics

Anatomy of Foam

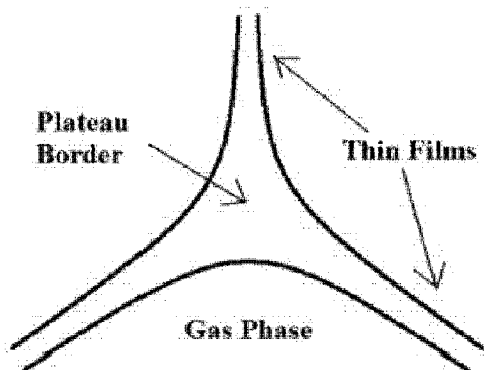


← Polyhederschaum: thin film

← Kugelschaum: thick film

drained liquid

Reference: Arnaud Saint-Jalmes, "Physical chemistry in foam drainage and coarsening," Soft Matter, 2006, 2, 836-849

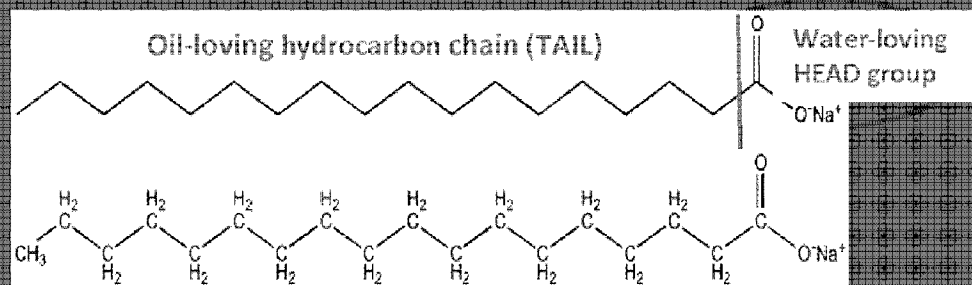
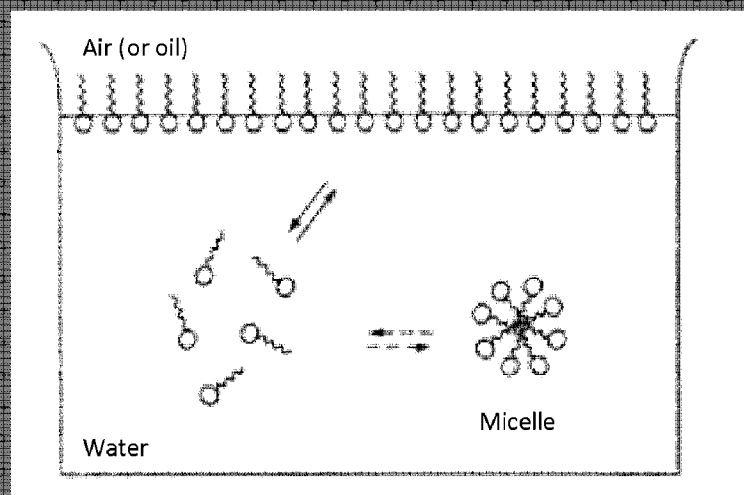


Drainage occurs through
Plateau borders and nodes
by gravity and capillary force.

Surfactants: Basics

Pure liquids cannot foam: No foam stabilizing mechanisms exist. To create a stable foam, foam solution must contain a foaming agent which is a **SURFACTANT** (Surface Active Agent).

Surfactant: A chemical substance containing a balance of both oleophilic (oil-loving) and hydrophilic (water-loving) groups. Due to this structural property, surfactant molecules adsorb (migrate) spontaneously onto air/water and oil/water interfaces and reduce the surface tension of the medium (water).



Surfactants: Basics

Two Types of Surfactants Used in Fire-fighting Foams:

* Hydrocarbon Surfactants (used mainly as foaming agent)

Examples: “Man-made” Hydrocarbon Surfactants: Synthetic detergents

“Natural” Hydrocarbon Surfactants: Alkyl polyglycosides, Protein hydrolysates

Adsorb preferentially at the oil/water interface and affect the interfacial tension.

* Fluorosurfactants*(used mainly in AFFF)

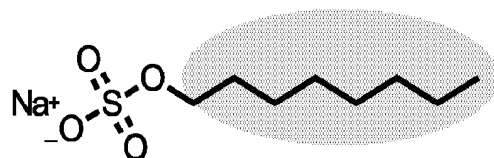
Examples: PFOS- & PFOA-related fluorosurfactants; C6 fluorotelomer surfactants

Adsorb preferentially at the air/water surface and dominantly affect the surface tension.

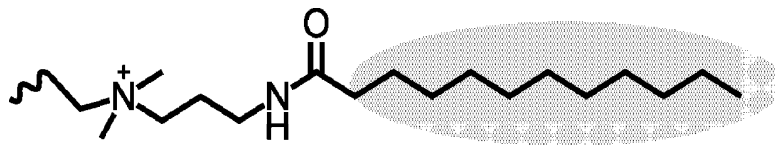
*contain Oleophobic (oil-repellent) and Hydrophilic groups

Examples of Hydrocarbon- and fluoro-surfactants Used in Fire-fighting Foams

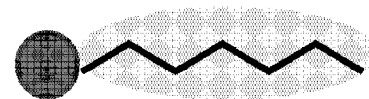
Hydrocarbon Surfactants (Foaming Agents)



Sodium Octyl Sulfate
(Anionic surfactant)



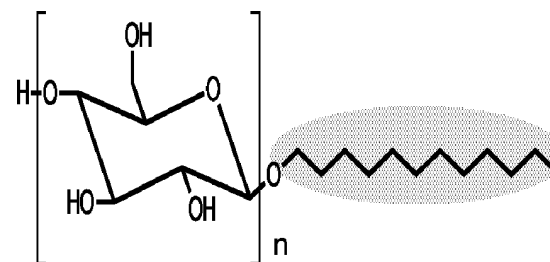
Cocamidopropyl Betaines and Hydroxy Sultaines
(Amphoteric surfactants)



Oleophilic (oil loving) hydrocarbon “tail”
Hydrophilic “head” group



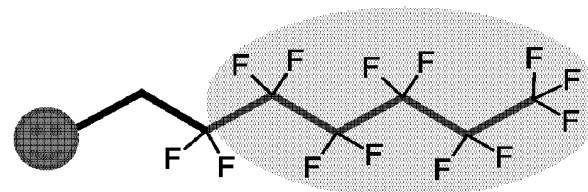
Heptane
(hydrocarbon fuel)



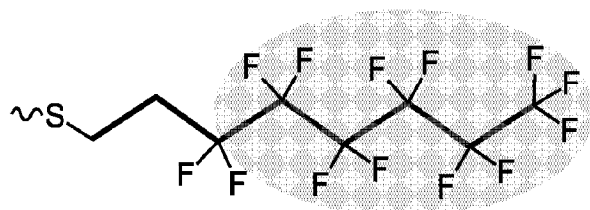
Lauryl Polyglycosides
(Nonionic surfactant)

Examples of Hydrocarbon- and fluoro-surfactants Used in Fire-fighting Foams

Fluorotelomer surfactants (Fuel repellent)



Oleophobic (oil/fuel repellent) fluorinated “tail”
Hydrophilic “head” group



C6 (6:2) Fluorotelomer surfactant

Currently available:

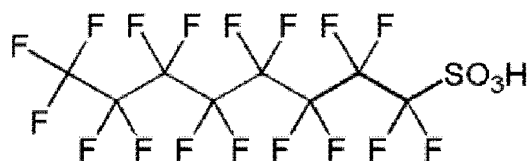
C6 Purity: >99%

PFOA: trace (ppb levels)

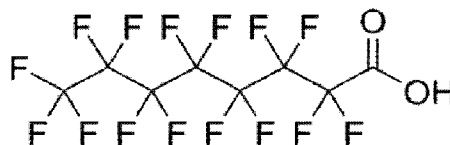
PFOA precursors: trace (ppb levels)

PFOS: None

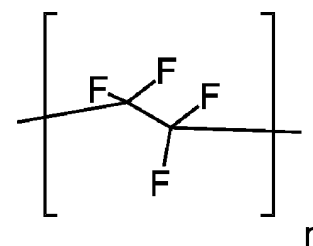
versus



PFOS (C8)



PFOA (C7) (‘C8’)



“Teflon” Polymer
(Repeating units)



AFFF (Aqueous Film Forming Foam) – Basics

Major components in AFFF: Fluorosurfactants & Hydrocarbon surfactants (other components: solvents, water, etc.)

Fluorosurfactants:

- Their inherent oleophobicity (oil/fuel hating) provides fuel repellency to foam.
- Their low surface tensions make it possible for the foam solution (16 -18 dyne/cm) to spread spontaneously on hydrocarbon fuel ($S_{S/F} > 0$)
- Impart heat resistance to foam.

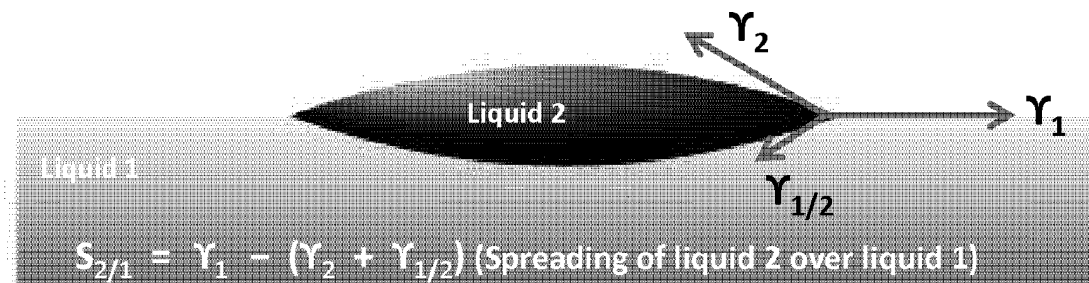
Hydrocarbon Surfactants:

- Used mainly as a foaming agent. (Remember pure liquids don't foam!)
- Inherent oleophilicity (oil/fuel loving) leads to easy fuel contamination of foam.
- Provides low interfacial tension between foam solution and fuel to meet the positive spreading conditions.

AFFF (Aqueous Film Forming Foam) – Basics

The Spreading Coefficient Concept (W.D. Harkin (1922))

(A measure of the driving force for one liquid to spontaneously spread across another.)



$S_{2/1} > 0$: Liquid 2 spreads spontaneously on liquid 1:

$S_{1/2} > 0$: Liquid 1 spreads spontaneously on liquid 2

Example: AFFF foam solution ($d=1.0$) spontaneously spreads on the surface of cyclohexane ($d=0.78$) forming a duplex film (~10-20 μ thick).

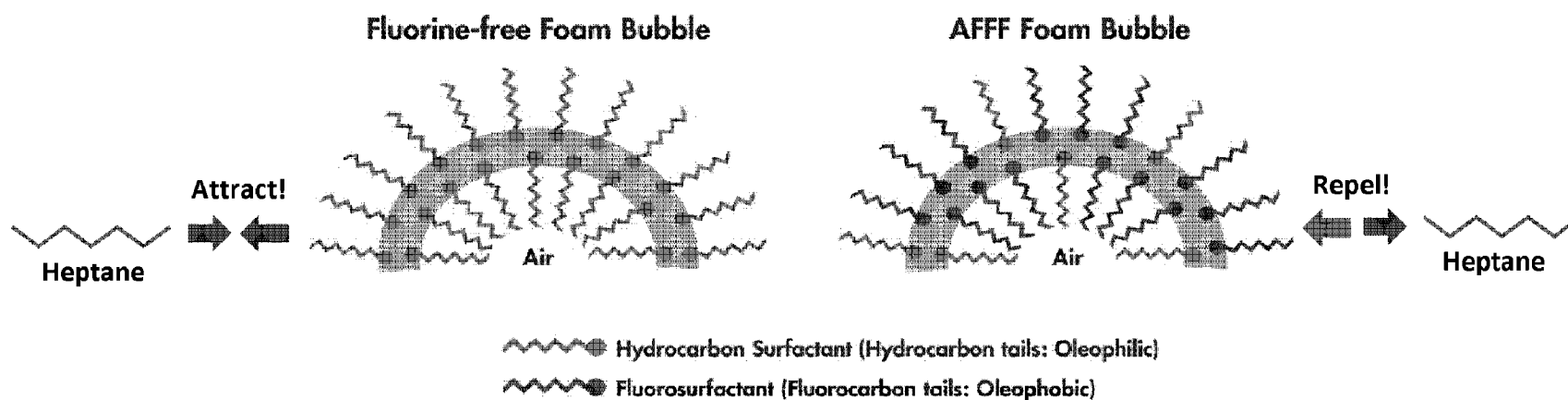
Foam	γ_f (Cyclohexane)	γ_s (Foam)	$\gamma_{S/F}$	$S_{S/F}$	$S_{F/S}$
AFFF	24	16.4	4.3	+4.3	-11.9
F3 (RF6)	24	26.4	2.4	-4.8	0

Surface tension unit: dyne/cm

*Reference: **Bogdan Z. Dlugogorski, Ted H. Schaefer and Eric M. Kennedy,**

"Performance of Replacements for Fluorine-containing AFFF," 3rd Reebok Foam Seminar (2007)

Interactions of Fuel with Surfactant Molecules on the Foam Bubble Surface



Hydrocarbon
surfactants attract
hydrocarbon fuels

Fluorosurfactants
repel
hydrocarbon fuels

Laboratory Experiments: Two Effects

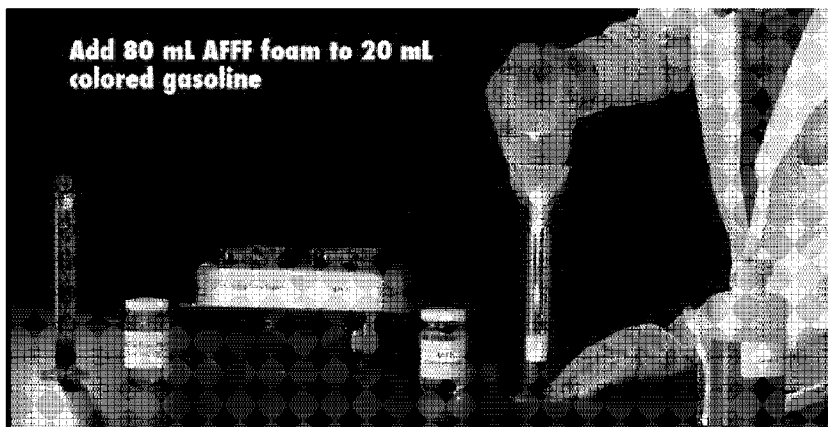
Stability and Flammability of Fuel-contaminated Foams



Products Tested:

- Five F3 Agents
- Four Fluorinated: AFFF (1)

Test Fuels:



www.youtube.com: "Flammable Firefighting Foams"

Singapore, July 20 – 22, 2016

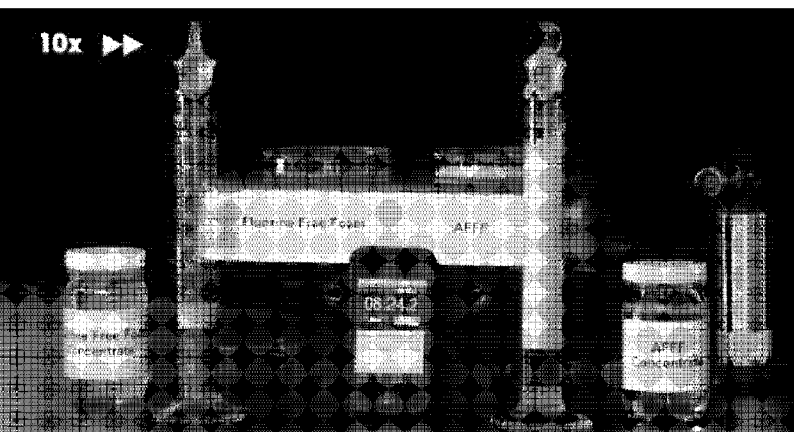
Effects of Fuel Contamination

of Fuel-contaminated Foams

/AR-AFFF (3) Agents



10x ►►

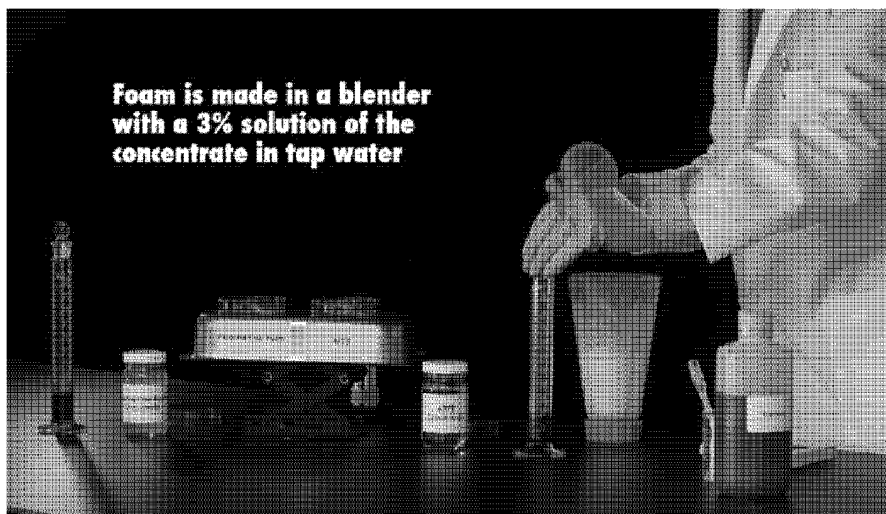


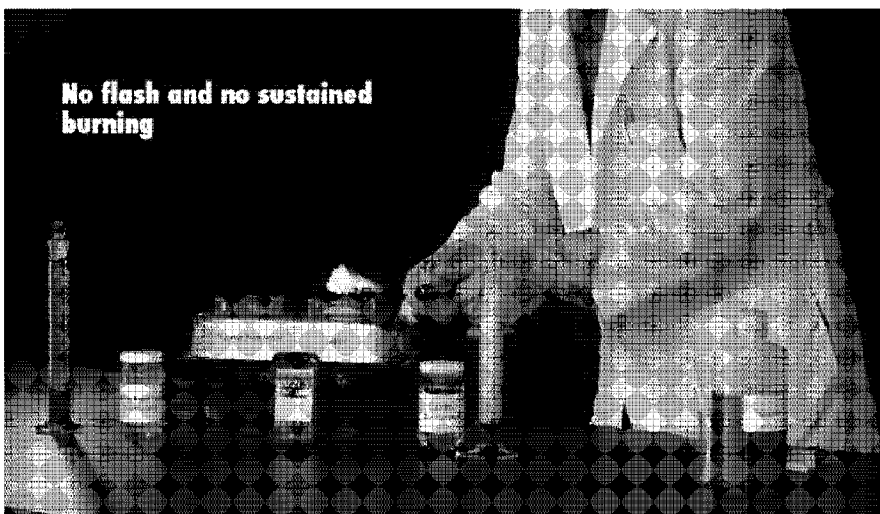
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AFFF Foam

**Foam is made in a blender
with a 3% solution of the
concentrate in tap water**

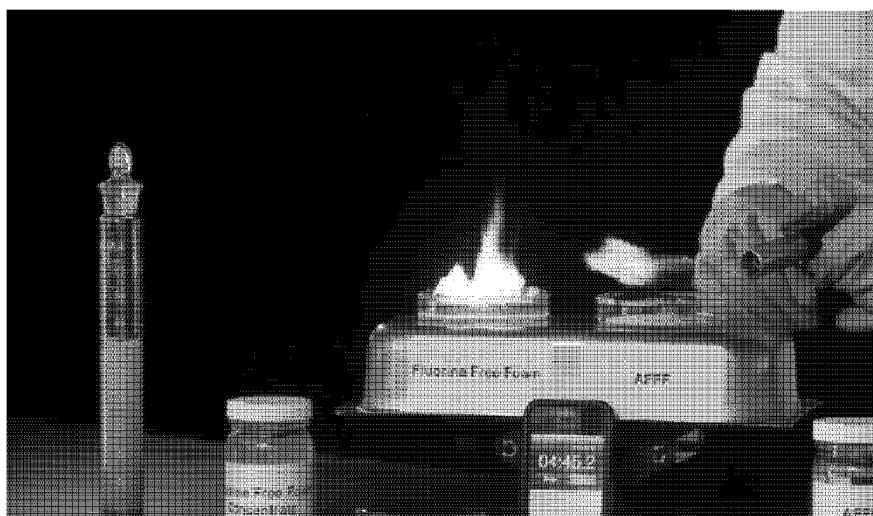
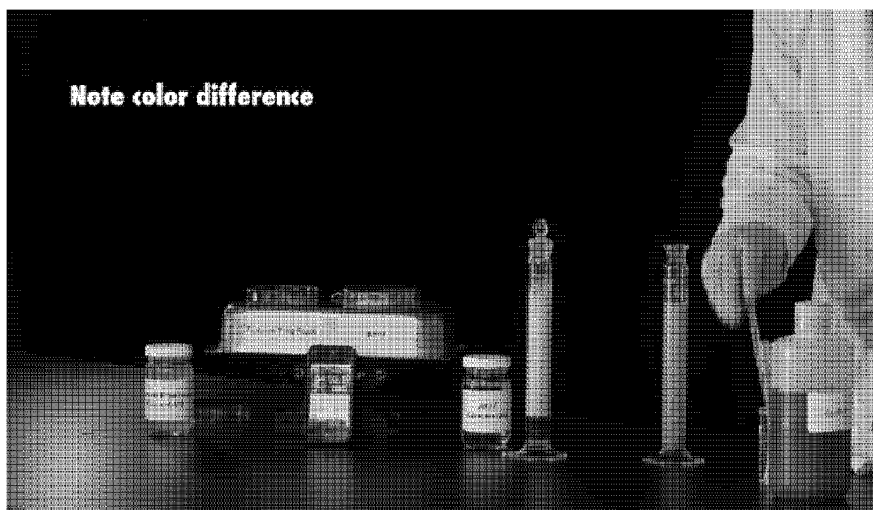




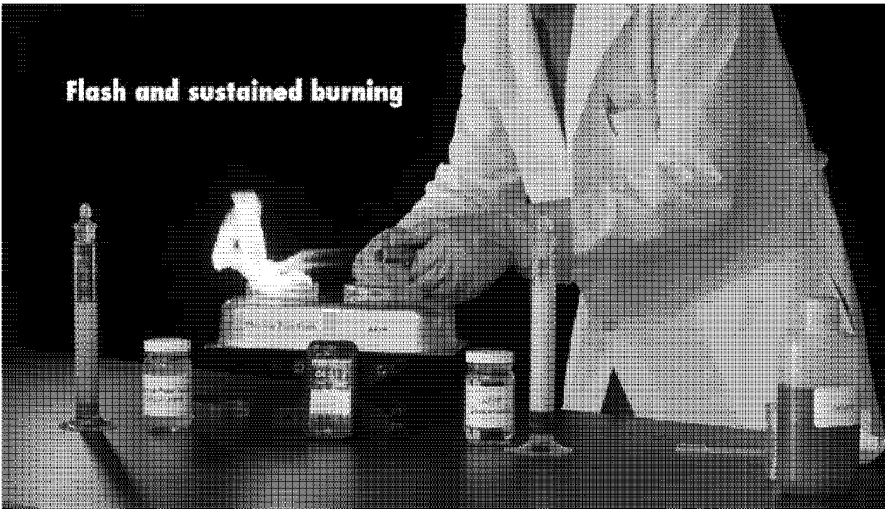
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FLUOROSURFACTANTS

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F3 Foam



Flash and sustained burning



Foam Flammability Test Results

Table 1. Comparison of Flammability of Fuel-Contaminated Fluorine-free Foams and AFFF/AR-AFFF				
Test Foam Agent	Flammability and Sustained Burning			
	Iso-Octane	Gasoline	n-Heptane	Cyclohexane
Fluorine-Free Foam (F3) Agents				
Product A (6%)	All ignited and burned away			
Product B (3%/6%)				
Product C (3%)				
Product D (3%/3%)				
Product E (3%/6%)				
AFFF/AR-AFFF Agents				
Product 1 (AFFF-3%)	None ignited or burned at all			
Product 2-AR-AFFF-3%/3%				
Product 3-AR-AFFF-3%/3%				
Product 4-AR-AFFF-1%/3%				

Note: Due to its high (>38°C) flash point, Jet A1-contaminated foams could not be ignited at ambient temperature.

Reference: Chang Jho, *International Fire Fighter*, 41, Issue 36 (2012)

Foam Flammability Test Results

Spike Exp.: Effect of C6 Fluorotelomer surfactant on Flammability of F3 Foams

Test F3 Foam	%F from DX1025	Flammability (Cyclohexane)
		Flash/Sustained Burning?
Product 1 (3% AFFF Base)	None	Yes/Yes
Base + DX1025* (0.035%F in concentrate)	0.035	Yes/No
Base + DX1025 (0.042%F in concentrate)	0.042	No/No
Product B (3%/6% AR Product)	None	Yes/Yes
Product B + DX1025 (0.42%F in concentrate)	0.42	Yes/Yes
Product B + DX1025 (0.60%F in concentrate)	0.60	Yes/Yes
Product B + Dx1025 (0.65%F in concentrate)	0.65	No/No
Product F (3%/6% AR Product)	None	Yes/Yes
Product F + DX1025 (0.50%F in concentrate)	0.50	Yes/Yes
Product F + DX1025 (0.60%F in concentrate)	0.60	Yes/yes
Product F + DX1025 (0.65%F in concentrate)	0.65	No/No

*DX1025: All C6 (>99%) Fluorotelomer surfactant from Dynax

Foam Stability (Degradation) Test Results

Table 2. Stability Test Results of Fuel-Contaminated Foams

Test Foam Agent	50% Foam Collapse Time (min)				
	Iso-Octane	Gasoline	n-Heptane	Cyclohexane	Jet A1
Fluorine-Free Foam (F3) Agents					
Product A (6%)	>30	4.6	13.4	9.5	>30
Product B (3%/6%)	>30	9.5	7.1	6.3	>30
Product C (3%)	>30	4.5	23.0	8.7	>30
Product D (3%/3%)	12.8	5.5	3.7	7.4	>30
Product E (3%/6%)	14.1	6.7	9.3	8.7	20
AFFF/AR-AFFF Agents					
Product 1 (AFFF-3%)	>30				
Product 2 (AR-AFFF-3%/3%)					
Product 3 (AR-AFFF-3%/3%)					
Product 4 (AR-AFFF-1%/3%)					

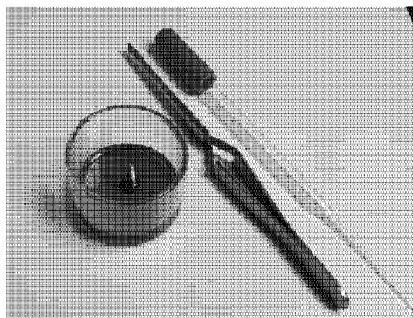
Reference: Chang Jho, *International Fire Fighter*, 41, Issue 36 (2012)

Why did all the Fluorine-free Foams become flammable when contaminated with hydrocarbon fuel while all AFFF/AR-AFFF Foams did not??



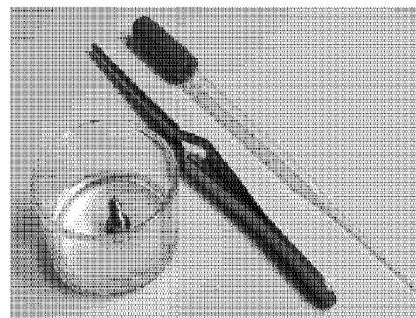
Spreadability of
Foam Solution over Fuel:

$$S_{S/F} = \gamma_F - (\gamma_S + \gamma_{S/F})$$



Spreadability of
Fuel over Foam Solution:

$$S_{F/S} = \gamma_S - (\gamma_F + \gamma_{S/F})$$



“Upside Down Screw Test”

Spreading and Sealability Test Results: Foam Solution over Fuel

Table 3. Spreading and Sealability Tests of Foam Solution over Fuel					
Test Foam Agent	Foam Solution over Fuel				
	Gasoline	n-Heptane	Iso-Octane*	Cyclohexane	Jet A
Fluorine-Free Foam (F3) Agents					
Product A (6%)	None of the foam solutions spread or sealed (All burned)				
Product B (3%/6%)					
Product C (3%)					
Product D (3%/3%)					
Product E (3%/6%)					
AFFF/AR-AFFF Agents					
Product 1 (AFFF-3%)	All foam solutions spread and sealed (No burning)				
Product 2 (AR-AFFF-3%/3%)					
Product 3 (AR-AFFF-3%/3%)					
Product 4 (AR-AFFF-1%/3%)					
*Spreading on Iso-Octane was hard to detect, but sealing was confirmed by no burning.					

AFFF Foam Solution
Fuel

F3 Foam Solution
Fuel

Reference: Chang Jho, *International Fire Fighter*, 41, Issue 36 (2012)

Spreading Test Results: Fuel over Foam Solution

Table 4. Spreading Tests of Fuel over Foam Solution

Test Foam Agent	Fuel over Foam Solution				
	Iso-Octane	Gasoline	n-Heptane	Cyclohexane	Jet A1
Fluorine-Free Foam (F3) Agents					
Product A (6%)	Spreading (30%)*	Spreading (100%)	Spreading (40%)	Spreading (20%)	Spreading (20%)
Product B (3%/6%)	Spreading (40%)	Spreading (80%)	Spreading (20%)	Spreading (15%)	No Spreading
Product C (3%)	Spreading (20%)	Spreading (100%)	Spreading (20%)	Spreading (20%)	Spreading (20%)
Product D (3%/3%)	Spreading (40%)	Spreading (80%)	Spreading (20%)	Spreading (15%)	Spreading (15%)
Product E (3%/6%)	Spreading (20%)	Spreading (80%)	Spreading (15%)	Spreading (15%)	No Spreading
AFFF/AR-AFFF Agents					
Product 1 (AFFF-3%)	None of the fuels spread over foam solution				
Product 2 (AR-AFFF-3%/3%)					
Product 3 (AR-AFFF-3%/3%)					
Product 4 (AR-AFFF-1%/3%)					
* Numbers in parentheses Indicate % spread area.					

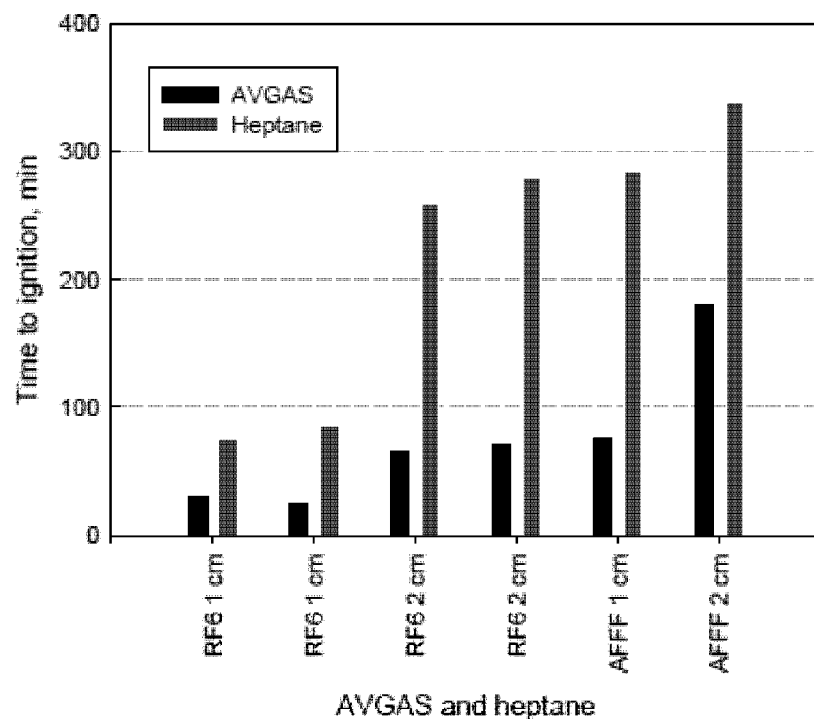
Fuel
F3 Foam Solution

Fuel
AFFF Foam Solution

Reference: Chang Jho, *International Fire Fighter*, 41, Issue 36 (2012)

Vapor Suppression Properties of Foams:

AFFF vs Fluorine-free Foams - Sealability Test based on DEF (AUST) 5706 (2003)*



*Foam Sealability Test (Annex A):

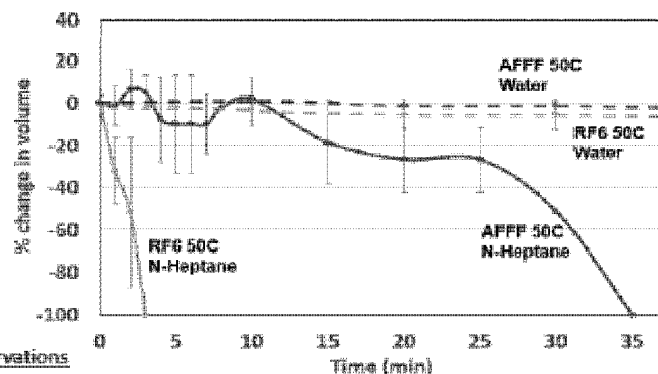
Pan: 59.5 cm dia/10.2 cm depth w/conical bottom

Fuel: Avgas

Conclusion: "...best-performing FfreeF formulation (RF6) provided about 30% of the durability of an AFFF for protection against evaporation of low-flashpoint flammable liquids."

Reference: **Bogdan Z. Dlugogorski, Ted H. Schaefer and Eric M. Kennedy**, "Performance of Replacements for Fluorine-containing AFFF," 3rd Reebok Foam Seminar (2007) & Fire Technology, 44(3), 297-309 (2008)

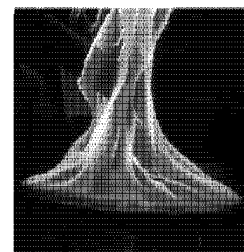
Effect of Flammable Vapor on Foam Degradation: AFFF vs Fluorine-free Foams – NRL Test*



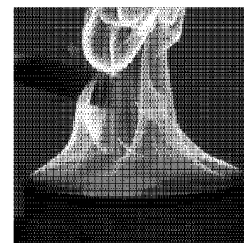
Observations

- AFFF had a much longer foam lifetime than fluorine-free, RF6, when exposed to n-heptane, fluorination appears to reduce degradation
- The presence of fuel influences foam degradation with RF6 foam lifetime changing from over an hour on water to 3 minutes on n-heptane, degradation seen during extinction may be caused by fuel and not pool temperature
- RF6 degradation time scale relevant to extinction time scales (1-2 minutes), could be effecting extinction performance

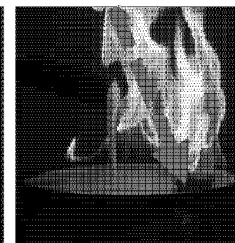
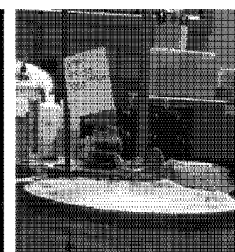
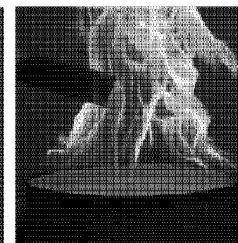
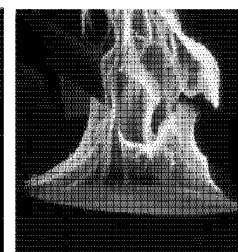
AFFF



Fluorine-free Alternative



Extinction



18 seconds

40 seconds

*Reference: Katherine Hinnant, Ramagopal Ananth, Michael Conroy, and Bradley Williams, "Evaluating the Difference in Foam Degradation between Fluorinated and Fluorine-free foams for Improved Pool Fire Suppression," ARL-TARDEC Fire Protection Information Exchange Meeting, Aberdeen Proving Ground, MD, October 14, 2015

Takeaway: AFFF vs F3 Foams

Foam Property	Advantage	AFFF	F3
Fuel Repellency *	Yes	Yes	No
Fuel Shedding	High	High	Low
Fuel Pickup	Low	Low	High
Film Formation*	Yes	Yes	No
Foam spreading on fuel*	Yes	Yes	No
Fuel spreading on foam*	No	No	Yes
Fuel emulsification	Low	Low	High
Flammability of contaminated foam	Low	Low	High
Degradation of contaminated foam	Low	Low	High
Heat resistance of foam	High	High	Low

*Fundamental differences between AFFF and F3 foams

Takeaway: AFFF vs F3 Foams

**Is Fluorine-free Foam (F3)
a viable alternative to
C6 Fluorotelomer surfactant-based AFFF?**

Thank you!

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