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DATE: 1934c

DOC#: ML032

DOCUMENT DESCRIPTION: Raybestos-Manhattan Survey Determining
Extent of Dust Removal Effectiveness of New Exhaust Equip Vs Old

936

Box 11

PM-344
JF
4/19/39

GENERAL ASBESTOS & RUBBER DIVISION

OF

REYBETOE-MANHATTAN, INC.

No. Charleston, S. C.

* * *

This survey was conducted on April 20, 21, and 22, 1936 and is supplementary to the survey made in July, 1934.

This survey was made to determine the extent of dust removal accomplished by the installation of new exhaust equipment and the redesigning of old exhaust equipment.

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Exhibit I

COMPARATIVE DATA

Preparation Room

²¹ The average count in this room at the time of the 1934 survey was 3.6 million particles per cubic foot of air. The average count at the time of the 1936 survey was ¹⁶ 2.7 million particles per cubic foot of air.

Card Rooms

²¹ The average count in this department at the time of the 1934 survey was 3.5 million particles per cubic foot of air. The average count at the time of the 1936 survey was ⁷ 1.2 million particles per cubic foot of air.

Spinning Department

¹⁷ The average count in this department at the time of the 1934 survey was 2.68 million particles per cubic foot of air. Samples 14 to 19 inclusive were averaged. The average count at the time of the 1936 survey was ²⁶ 4.4 million particles per cubic foot of air.

Knave Room

²¹ The average count in this room at the time of the 1934 survey was 3.5 million particles per cubic foot of air. The average count at the time of the 1936 survey was ¹⁴ 2.3 million particles per cubic foot of air.

Comparison of Dust Counts of Surveys

<u>July, 1934</u>		<u>April, 1936</u>	
<u>Sample No.</u>	<u>Millions of Dust Particles per cu. ft. air sampled</u>	<u>Sample No.</u>	<u>Millions of Dust Particles per cu. ft. air sampled</u>

PREPARATION ROOM

1	1.9	1A	1.2
2	8.2	2A	1.3
4	1.2	4A	2.2
5	1.5	5A	2.1
6	0.87	6A	1.5
7	7.8	7A	6.6
8	8.1	8A	2.8
9	1.3	9A	5.0
10	1.9	10A	1.9

CARD ROOMS

27	5.5	27A	1.0
28*	15.9	28A	1.2
29*	13.2	29A	1.3
30	2.7	30A	1.1

SPINNING DEPARTMENT

11	1.6	11A	2.4
12	2.1	12A	1.4
13	1.1	13A	0.93
14	0.99	14A	4.9
15	2.3	15A	9.9
16	0.93	16A	6.0
17	8.1	17A	3.1
18	2.5	18A	1.1
19	1.3	19A	1.5

PACKING DEPARTMENT

20	0.45	20A	0.82
23	1.4	23A	1.8

*Belt on blower broke while these samples were running in 1934.

Comparison of Dust Counts of Surveys

<u>July, 1934</u>		<u>April, 1936</u>	
<u>Sample No.</u>	<u>Millions of Dust Particles per cu. ft. air sampled</u>	<u>Sample No.</u>	<u>Millions of Dust Particles per cu. ft. air sampled</u>
<u>BLAVE ROOM</u>			
22	6.3	22A	1.2
21	0.6	33*	1.4
26	5.5	34*	2.3
45	2.6	35*	6.6
46	2.7	36*	2.7
48	3.0	37*	1.2
49	5.1	38*	1.6
51	4.9	39*	1.3
52	0.9		

*Samples 33 to 39 in the 1936 survey do not compare as to location with samples in the 1934 survey.

The following tables show the results of analyses of samples taken in April, 1936. Methods of sampling and analysis are identical to those used in 1934.

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Sample No.	Station	Date of Sampling	Cu. Ft. Air Sampled	Millions of Dust Particles per cu. ft. air sampled	Type of Dust	Remarks
<u>PREPARATION ROOM</u>						
1A	At #1 chaser	4/20/36	37.4	1.2	Asbestos	
2A	At #4 chaser	"	35.8	1.3	"	
3	Feeder end of #1 picker exhaust hood	"	44.6	1.1	Asbestos cotton	One man supplied with respirator
4A	Feeding end of Garnet machine	"	36.4	2.2	Asbestos	
5A	At fly shaker exhaust	"	49.8	2.1	"	
6A	Vertical fibre opener	"	44.0	1.5	"	Exhaust
7A	Floor mixing of cotton and asbestos - exhaust hoods	"	9.6	6.6	Asbestos cotton	2 men - supplied with respirators.
8A	At shaker screen - loading hand trucks with fibre	"	39.0	2.8	Asbestos	Exhaust
9A	At feeder end of cotton fibre opener	"	23.3	5.0	Cotton	Exhaust - one man
10A	At conveyor end of #2 picker	"	24.2	1.9	Asbestos	Exhaust on machine conveyor
<u>SPINNING DEPARTMENT</u>						
11A	General air - braiders Building #5	4/21/36	37.2	2.4	"	Large machines
12A	Between 2 ring presses Bldg. #5	"	34.5	1.4	Asbestos graphite	
13A	General air - small braiders - Bldg. #5	"	43.2	0.93	Asbestos graphite cotton	Making stock for ring presses
14A	General air - ring frame spinning	"	20.4	4.9	Cotton asbestos	
15A	General air - twister	"	38.5	9.9	Asbestos	
16A	General air - spoolers	"	33.5	6.0	"	Yarn from ring frame spinning, near windows, north side.
17A	General air - spoolers near partition wall, east side	"	33.1	3.1	"	Yarn from mule spinners four women.
18A	General air - mule spinning	"	39.5	1.1	"	Between machines #3, #4, #9 and #10
19A	General air - mule spinning	"	34.6	1.5	"	Between machine #9, #10, #15 and #16.
24	General air - 4 spooler machines	"	30.0	1.3	"	Exhaust system.

CARD ROOM

25	South aisle - between cards #21 and 22	"	27.5	1.6	"	Hopper and finisher ends - exhaust west of bins.
26	North aisle - between cards #9 and 10	"	28.3	1.1	"	" "
27A	Center aisle - between cards #2 and #21	"	40.0	1.0	"	Camel-back ends of cards - exhaust west of bins.
28A	Center aisle - between cards #10 and #29	"	34.6	1.2	"	" " "
29A	Between cards - #16 and #35	"	32.2	1.3	"	East of bins - exhaust.
30A	General air - wick, rope, and twisted card room	"	32.1	1.3	"	

WEAVE ROOM

22A	General air - west end of weave room	4/22/36	39.0	1.2	"	
33	At inspection table - woven cloth	"	28.8	1.4	"	Two men - exhaust
34	At Broadloom #4 - west end of room	"	27.4	2.3	"	Exhaust on both warp and slay
35	At loom #17 - brake bands dry weaving	"	39.2	6.6	"	North east corner of weave room.
36	General air - east end of weave room	"	36.4	2.7	"	
37	At broadloom #10 - north west side of room	"	35.9	1.2	"	Exhaust only under warp, not on slay.
38	Between looms #15 and #16, broadlooms - #15 west warp	"	32.3	1.6	"	#15 - exhaust on both warp and slay #16 - exhaust on warp north side of room.
39	At two tape looms #4 and #5, south side of room	"	34.7	1.3	"	Looms face each other - dry weaving.

PACKING DEPARTMENT

20A	General air - molded packing department	"	48.7	0.82	"	
23A	General air - rubber compounding room	"	41.7	1.8	"	Clay, talc lead, sulphur
31	At Pratt & Whitney grinder	"	45.5	1.1	"	Asbestos Brake lining - exhaust.
32	At drill press	"	47.1	1.1	"	" " " "

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LEAD ANALYSES

Sample No.	Station	Date of Sampling	Cu. Ft. Air Sampled	Milligrams of Lead per Cubic Foot of Air Sampled	Milligrams of Lead per Cu. Meter Air Sampled	Lead Intake in 10-hr. day on basis of workman breathing 10 cubic meters air	Remarks
21A	Between two rubber compounding mills	4/22/36	36.0	0.000389	0.0137	0.137	Exhaust
23A	General air - rubber compounding room	"	41.7	000	000	000	
3i	At Pratt & Whitney grinder	"	45.5	000	000	000	
32	At drill press	"	47.1	000	000	000	

CONCLUSIONS AND RECOMMENDATIONS

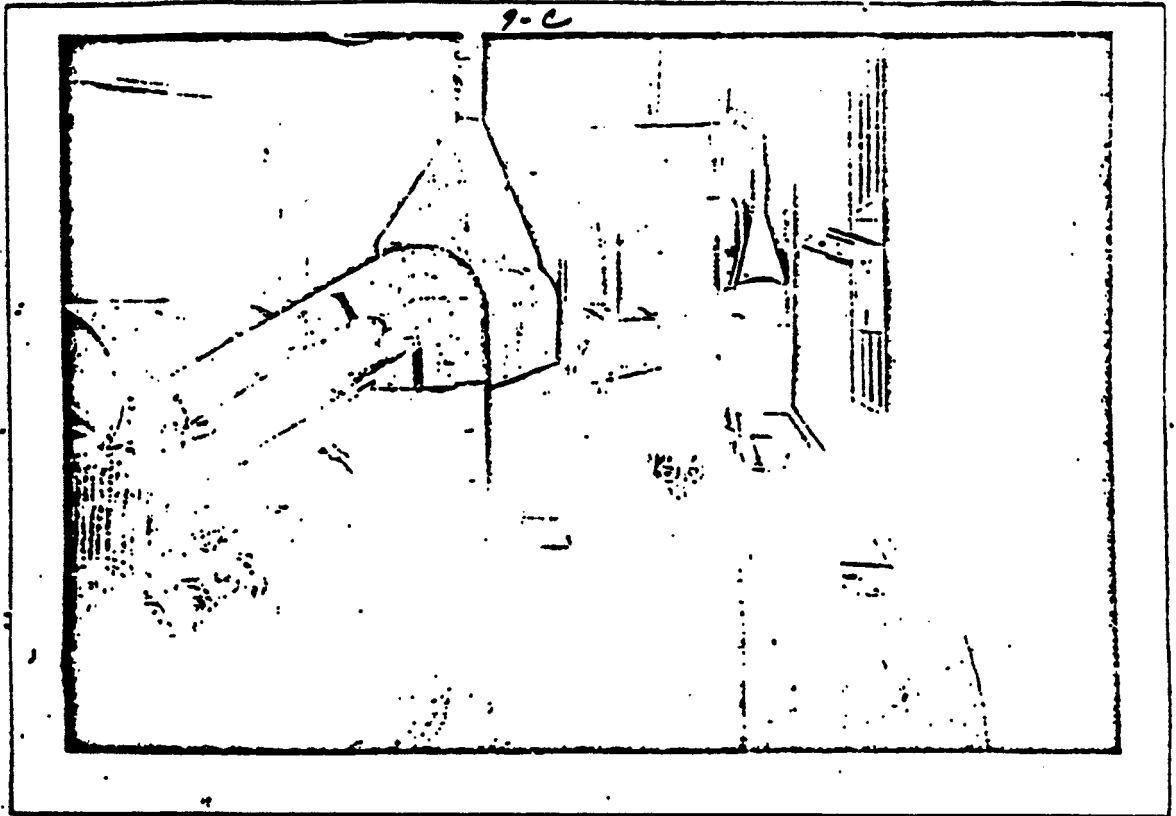
At the time of the 1936 survey the exhaust systems in the Card Room were completed, including exhaust on the storage bins. These exhaust systems were not completely finished in July, 1934.

The Spinning Department showed a slight increase over the 1934 survey. The rate of production at the time of the 1936 survey was much higher than at the time of the previous survey with more twistors in operation.

In other departments the variation is no greater than that encountered in the outside atmosphere.

It is evident from the results of this 1936 survey that the general air pollution of the Preparation Room has been decreased, but it is questionable if the exposure of the individual workmen at the floor mixing operations has been decreased.

9-c

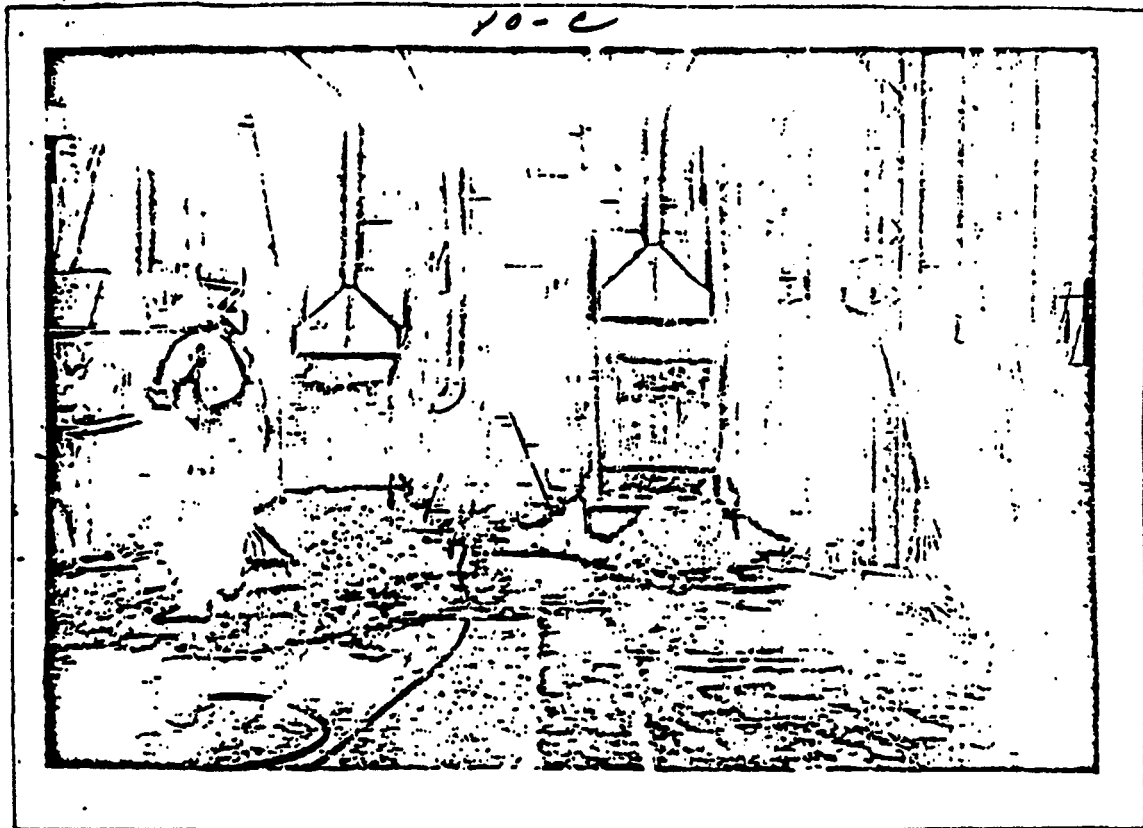


Preparation Department

View showing exhaust arrangement on discharge ends
of picker machines

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10 - C

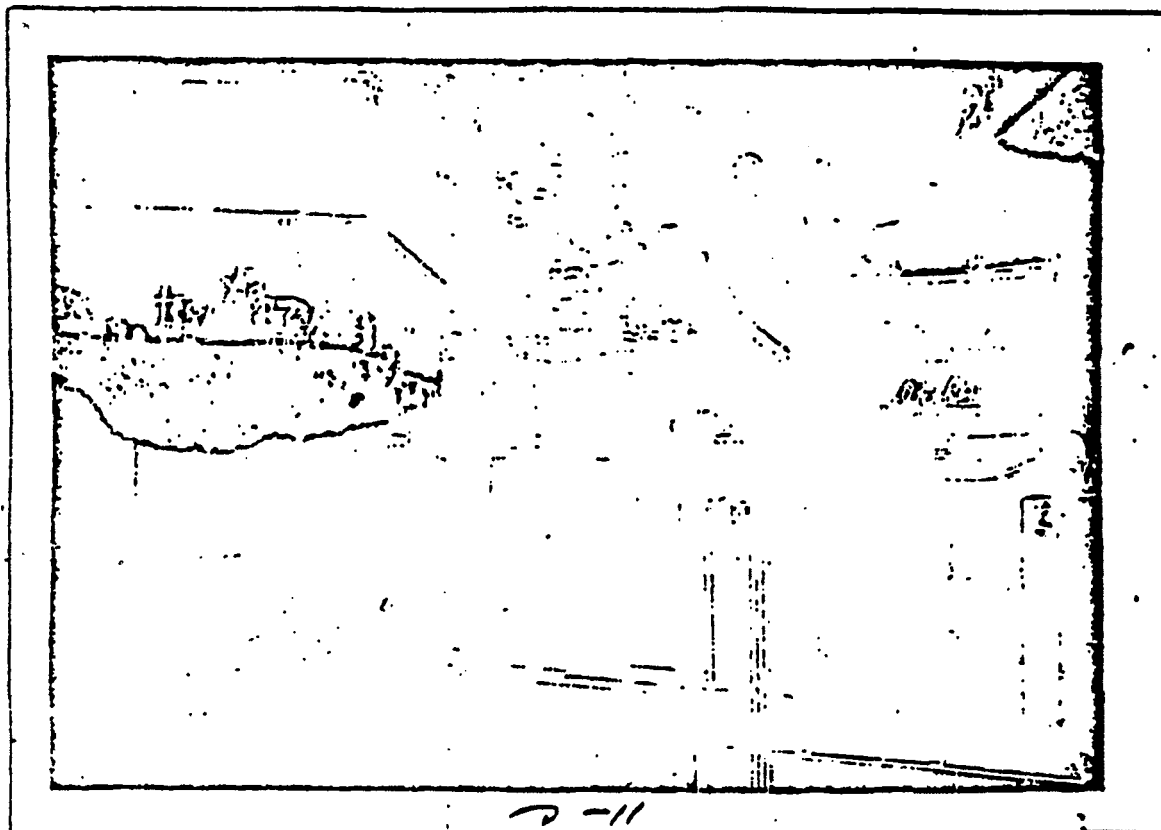


Preparation Department

View showing exhaust hoods on fibre opener machines

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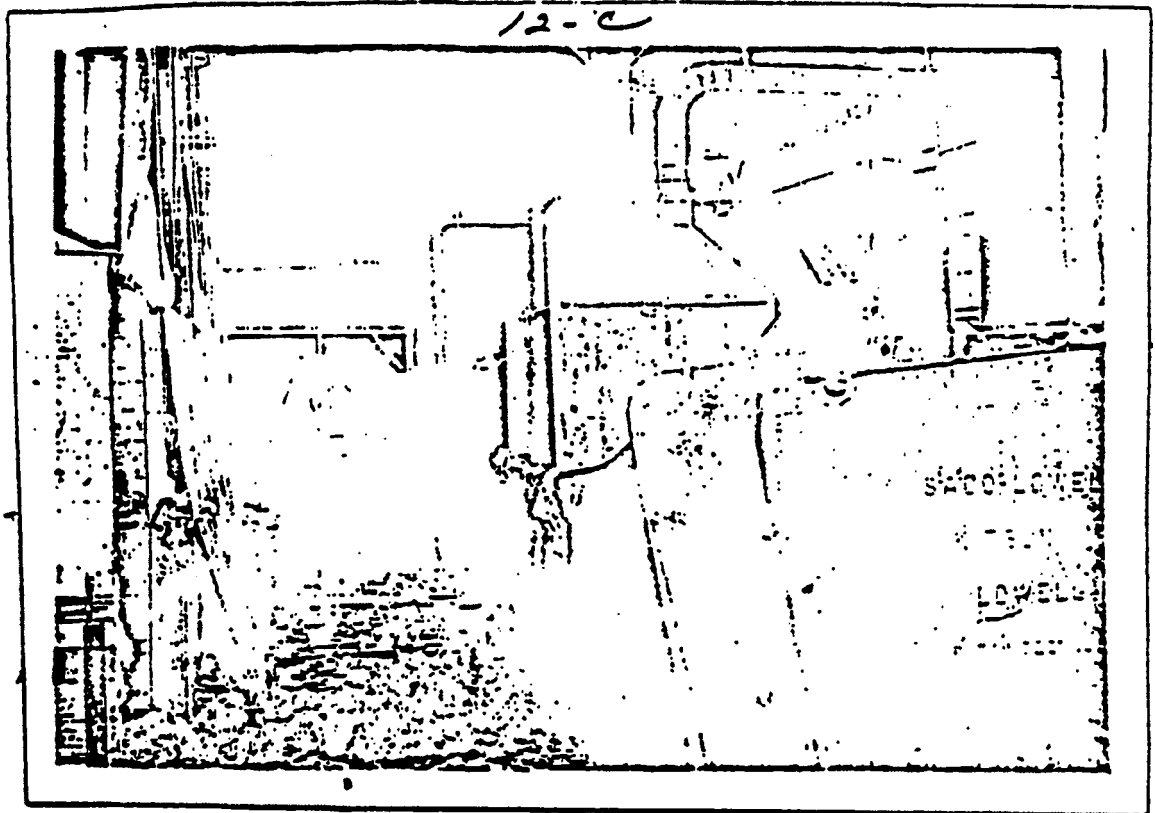
Production Department
 View showing exhaust hood over mixing bins
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11-2

11-2

12-C

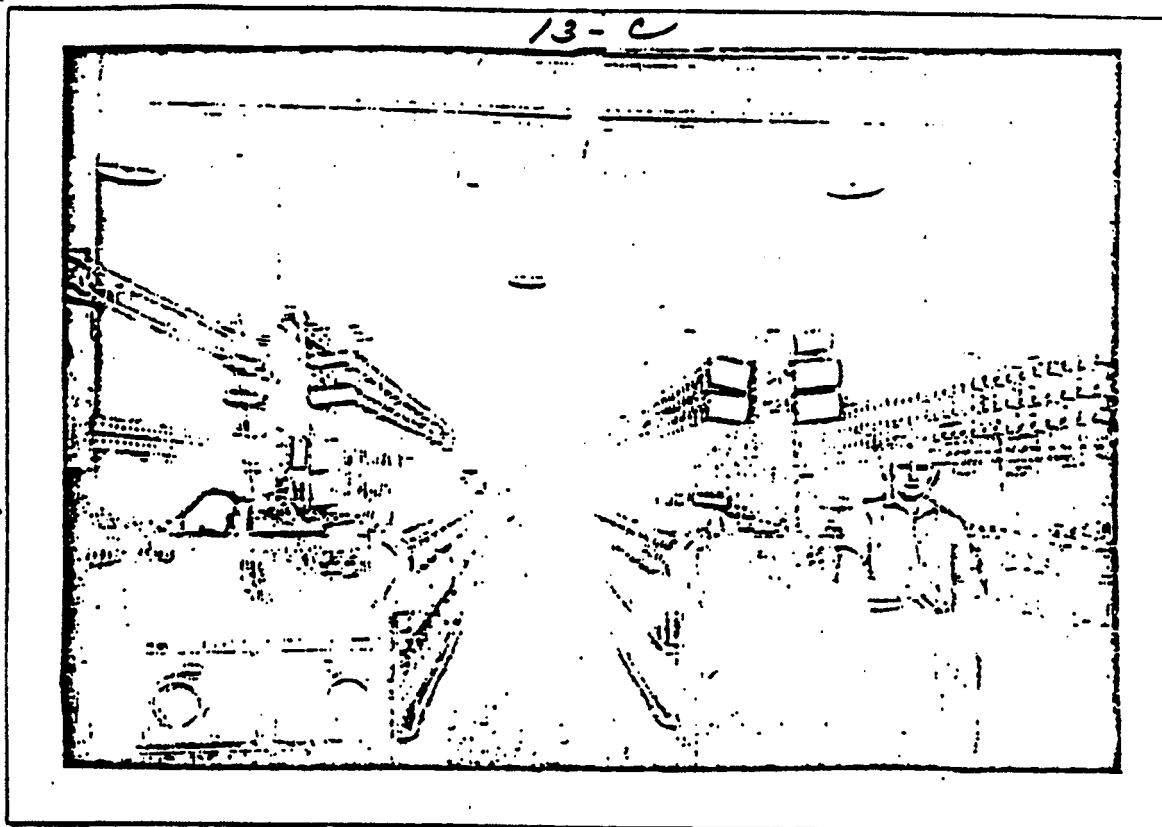


Preparation Department

View showing exhaust hood on hopper of picker machine

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13 - c



Spinning Department

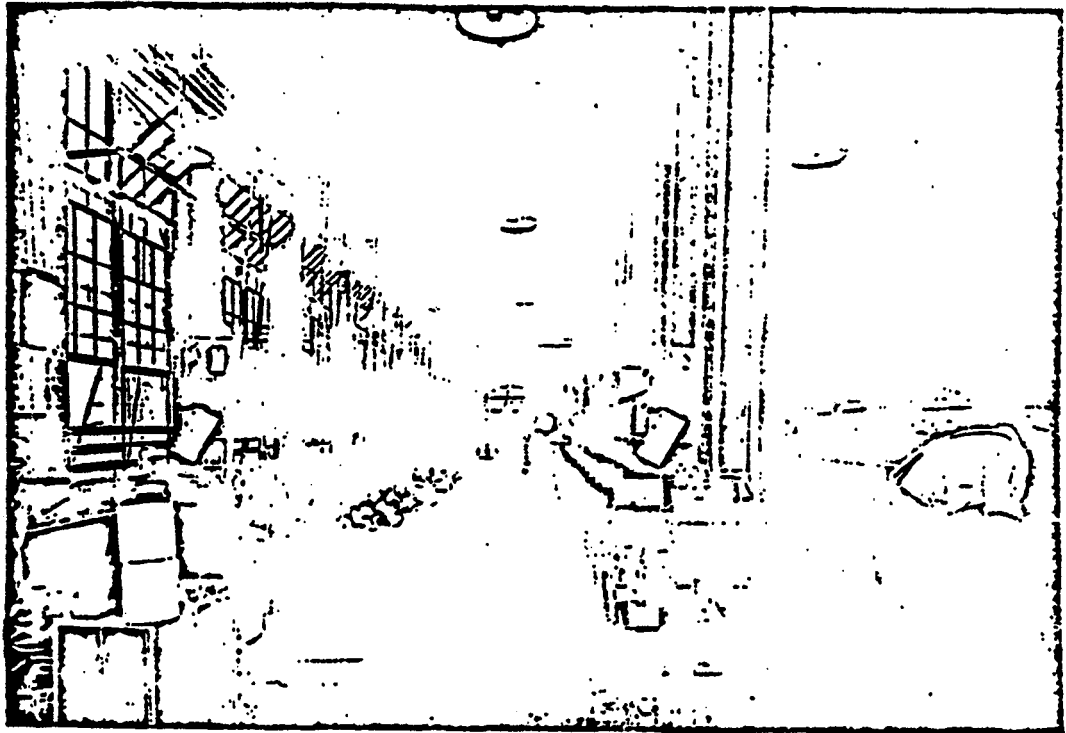
Sample 15A

General air sample taken in center of
twisting machines

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17-C

14-C



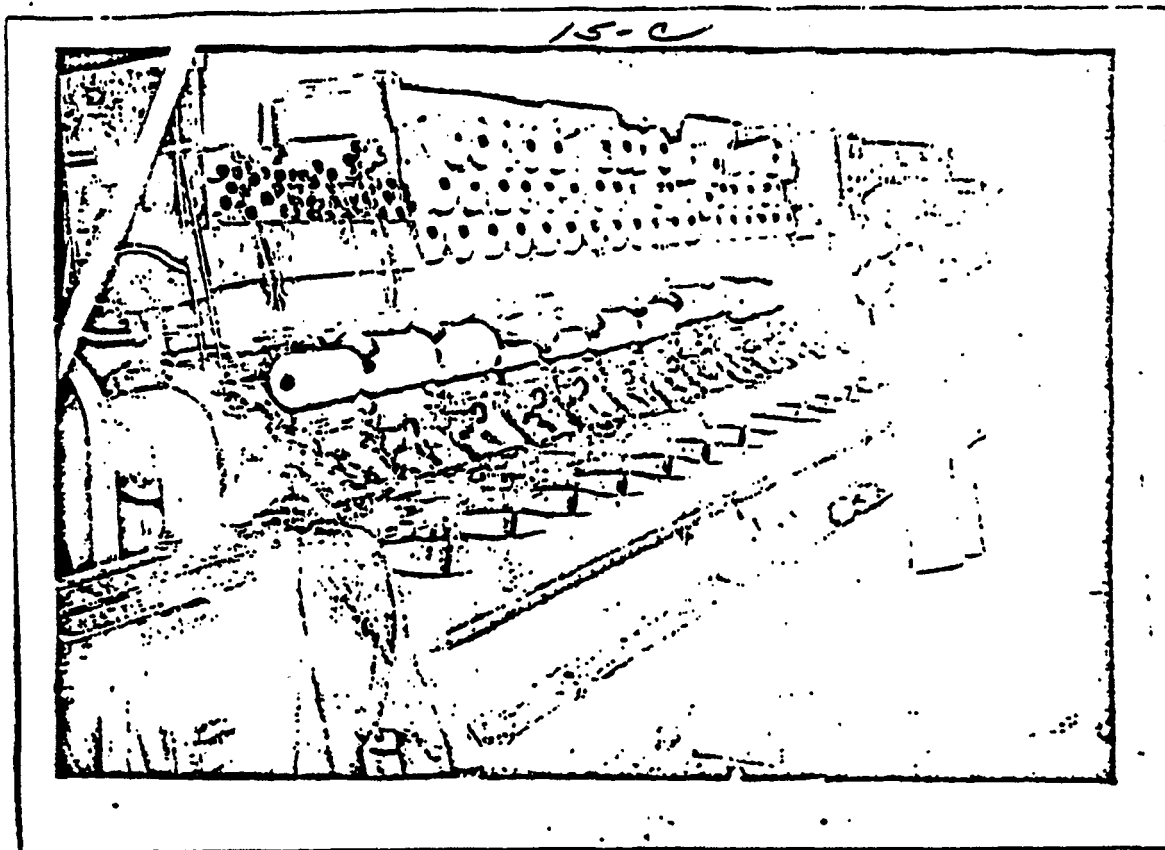
Spinning Department

Sample #16A

General air sample taken at spoolers on
north side of room

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15-C



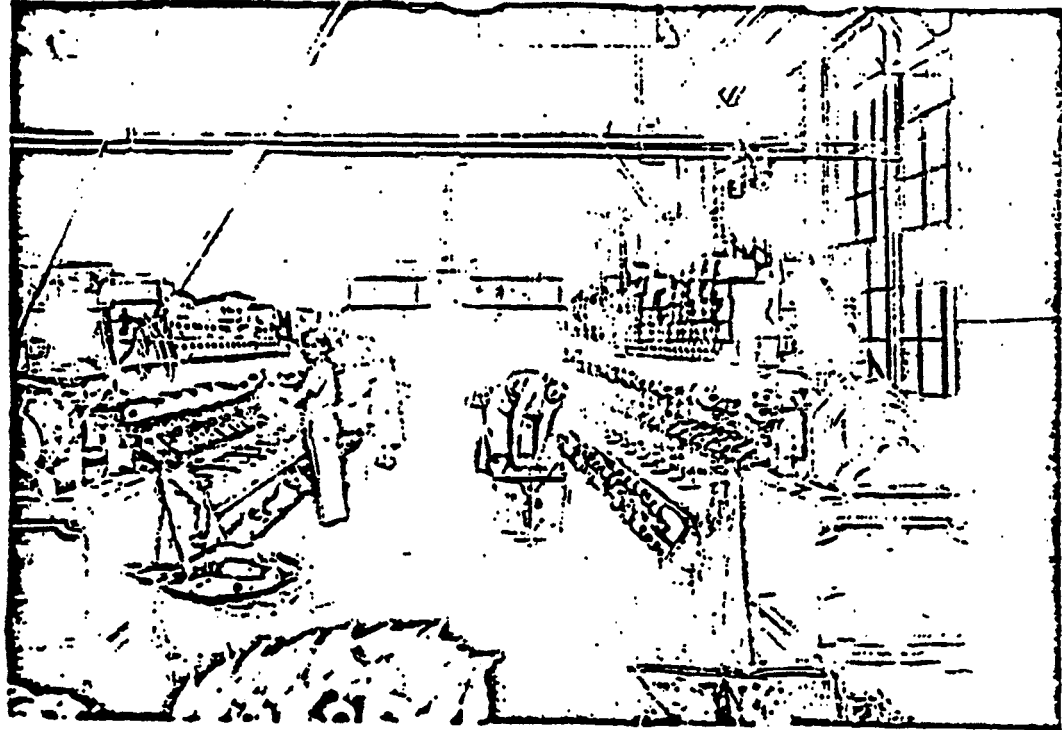
Spinning Department

View of spooler machines with exhaust equipment

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16-C

16-C



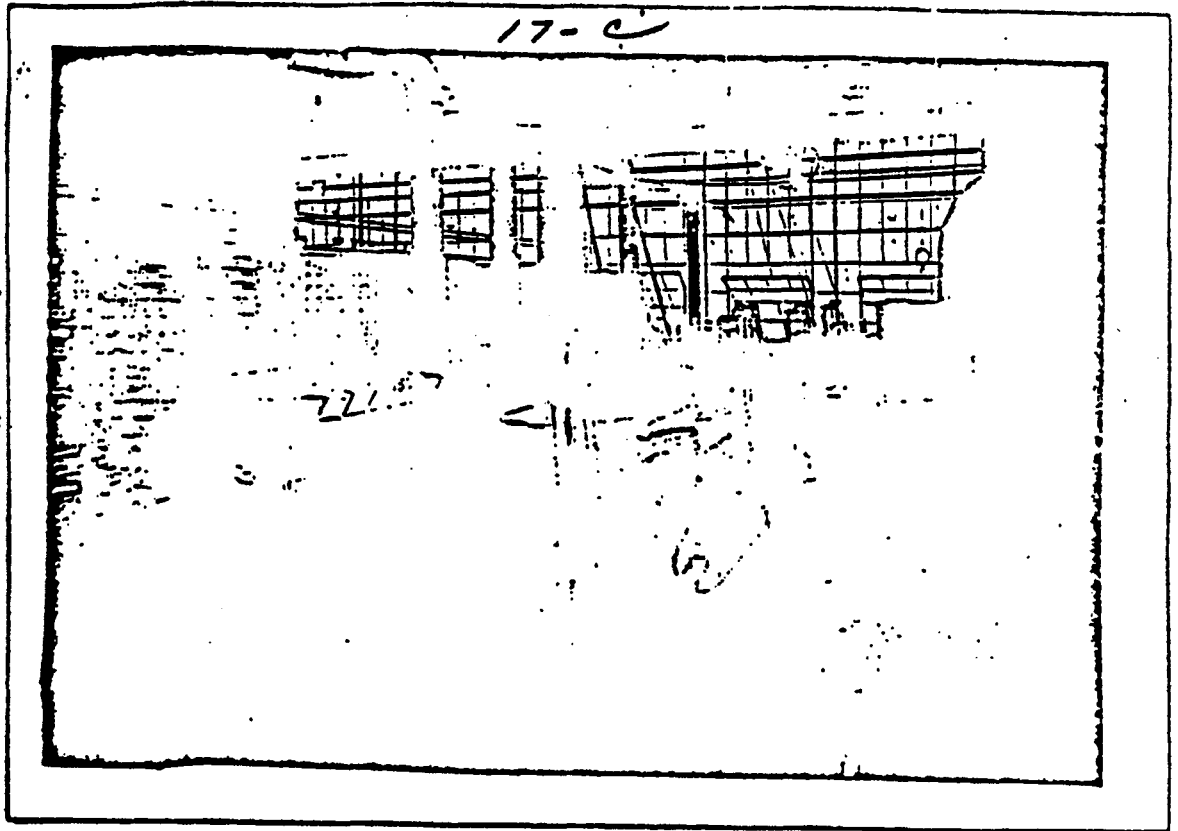
Spinning Department

Sample #24

General air sample taken between four spooler machines
with exhaust equipment

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17-C

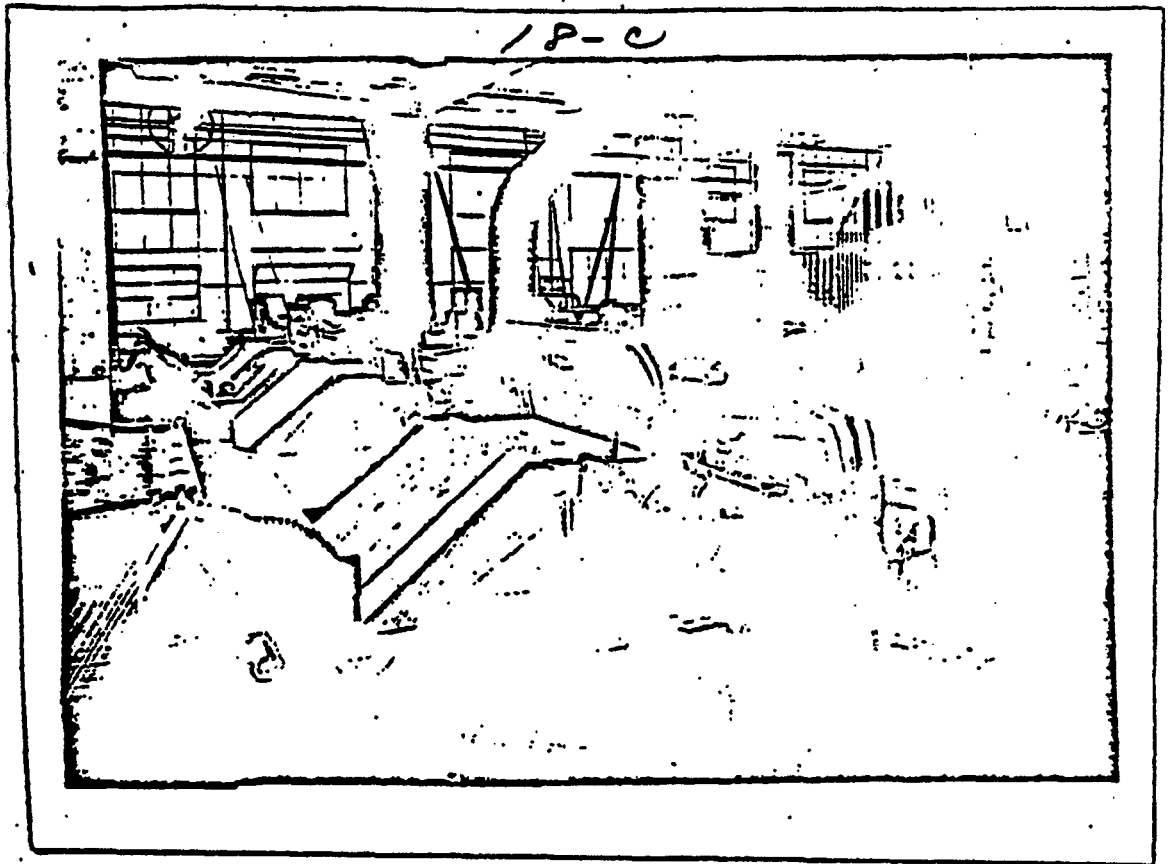


Yarra Room

View of broadloom showing exhaust equipment on slay

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18-C

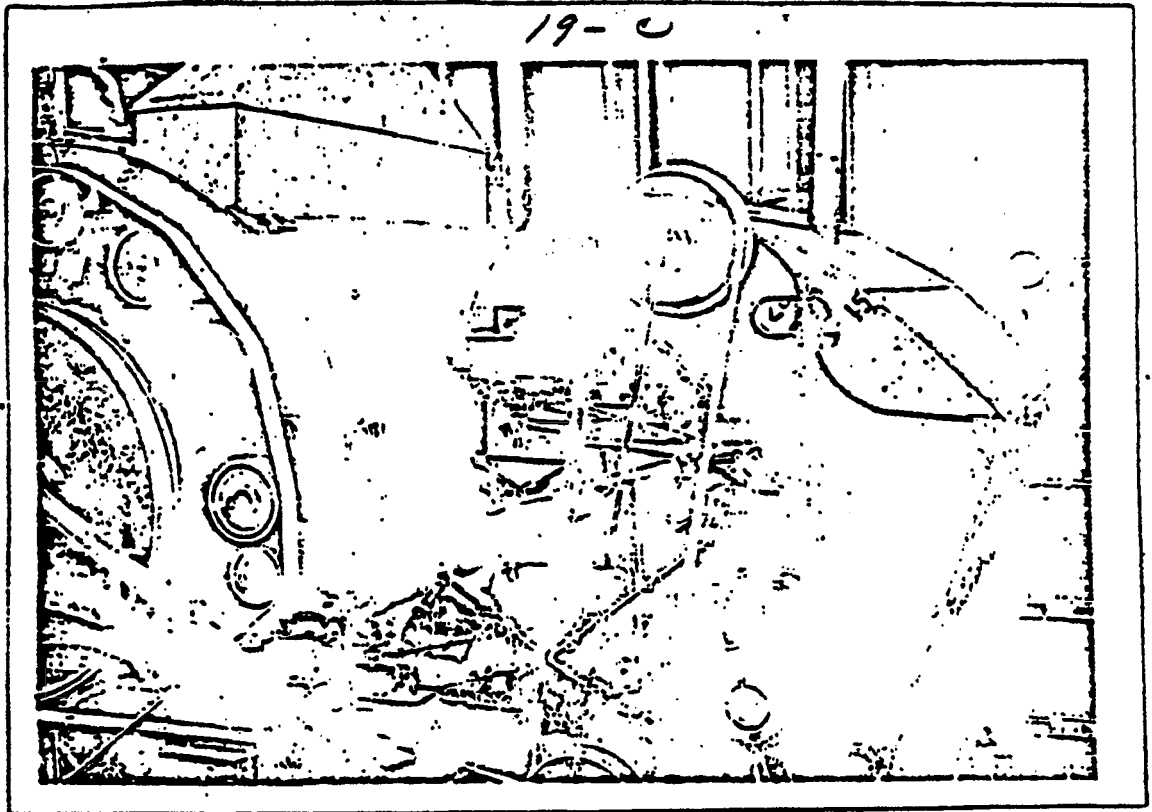


Weaving Room

**View of broadloom showing exhaust equipment under
warp and on alay**

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19-c

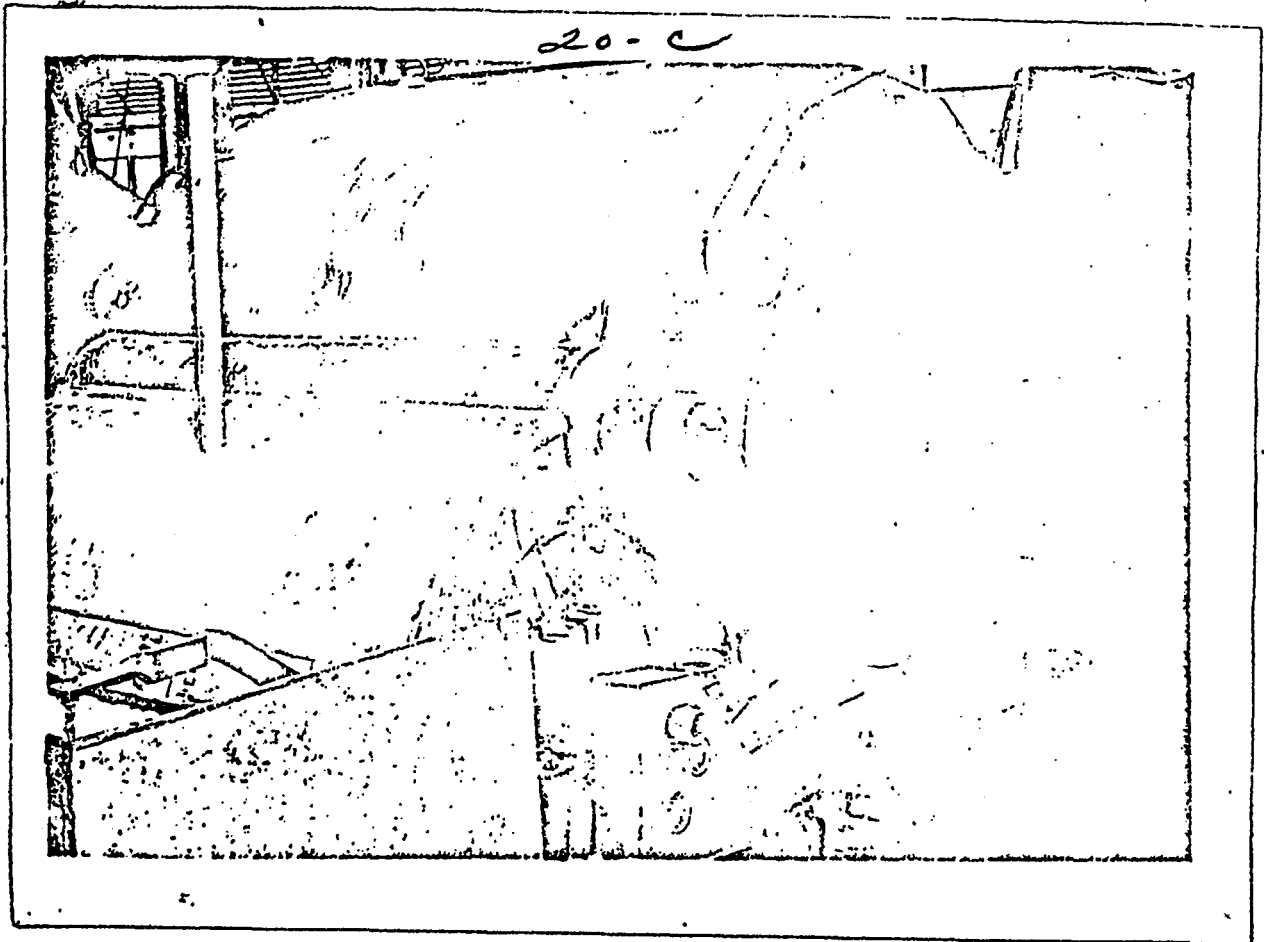


Card Room

**Close-up view of card showing part of exhaust
enclosure**

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20-C

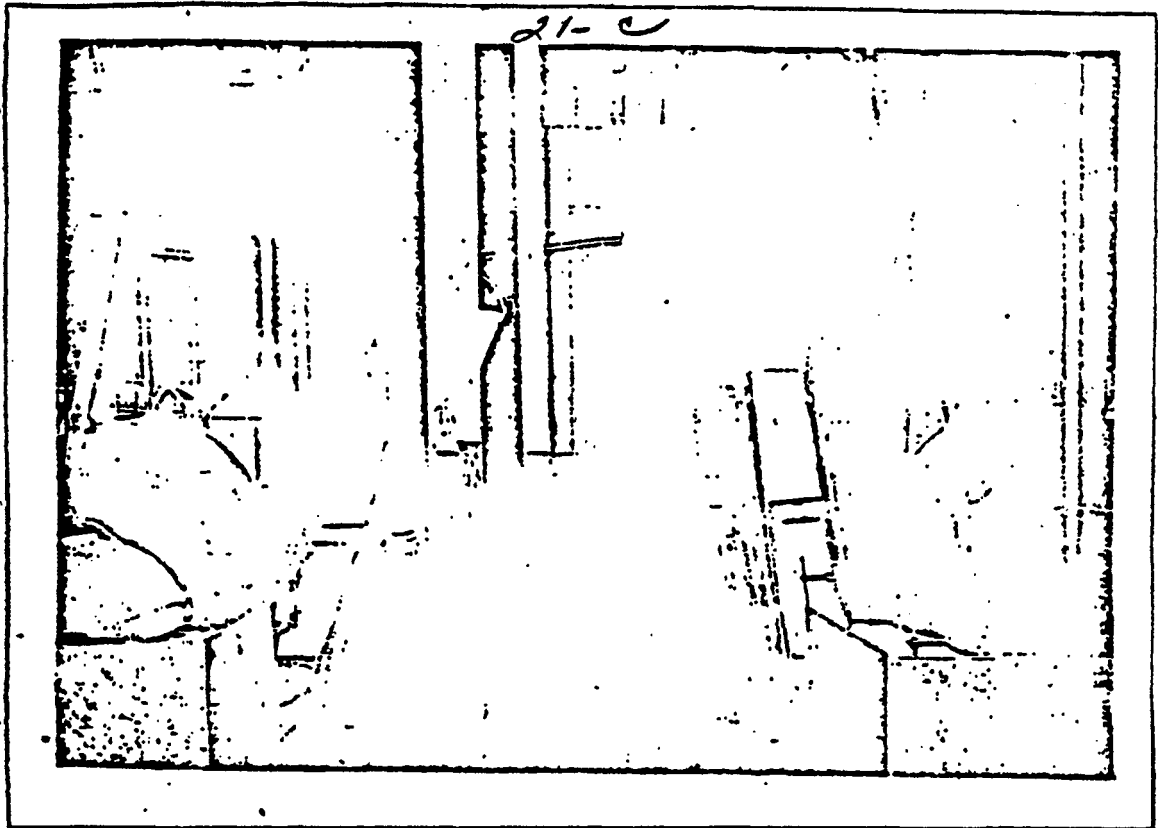


Card Room

Close-up view of card showing part of exhaust enclosure

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Mo. Charleston, S.C.

21- C

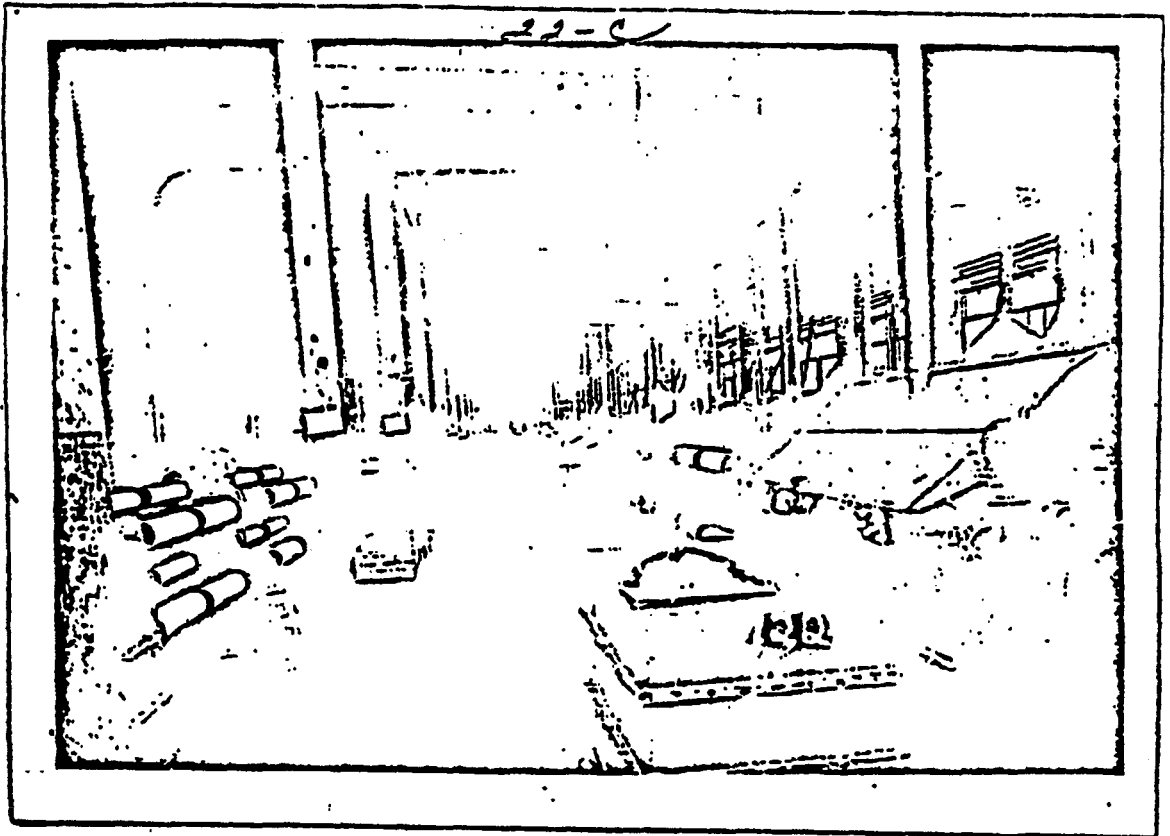


Card Room

General view - center aisle - card room - camel back ends
of cards

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22-C



Card Room

General view - south aisle - card room - hopper and
finisher ends of cards

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