

0700 → 1500

"A"

Kellin 6/1/78

✓ all present.

* 2. D. Spann - N.G. Camp Next 2 weeks - will need coverage starting Friday night 2300.

3. Maint. Charged out Recovery & Evac. valves on 74

4. Maint. repaired North U.C.M. transfer pump @ tank farm.

5. Maint. cleaned drain line, bottom line, C.W. tank, New unit.

6. 5385 - 10854 (647) 26.0 → 140xxx, 10 gal, 467 Bulk, VISC. 3.92

Harkin to Holcomb vacation schedule.

1100 → 2300

"S"

DWK

6/1/78

✓ R.C. Ingerson vacation

2) Maint pulling bottom valve on chem wash tank - new unit

3) washed out chem wash tank in new unit after maint took off bottom valve

4) cut 1/2 gal catalyst on 5385 in new unit, now at 4 1/2 gal

5) 744 vapor release (Haw) Daniel

6) Haweswell unit & paper.

7) Change for filters

8) Seal water lines - black iron

9) Draining fountain new unit

10) B compressor bearing

11) Shorten forps on Catalyst

12) 679 machine about is leaking

DTH 000077797

- 13) had trouble getting VC from tank farm
- 14) ~~D-400~~ ~~rec~~ valve leaking, D-500 rec valve leaking, D-300 cond valve not leaking - E" w/o on D-400 rec valve, A" w/o on D-500
- 15) pumped 5385-10854 from 647 to 407
- 16) gels up in new unit, gave word to ~~change~~ recovered filters, holding up on recovery of 741 because need to change filters to change a 5425 in 744
- 17) no one in P-1 on evenings so could not get chem wash, two people coming in at 2300
- 18) in new unit - found recovered filters on bypass, going thru fresh pack with no filters
- 19) cut air off of 684 because full
- 20) gave yard operator word to load Athol Truck from PLCX 42672 CB comp. since new unit high gels - little chance of good 5425
- 21) changed recovered filters new unit - charging thru then
- * 22) Super emergency shutoff on panel will not work, E" w/o on same
- 23) both compound lines on 491 - 576 + 578 going there
- 24) set up 281 → 476 since not debugging
- 25) maint replaced north VC pump at sphere - both running now
- 26) D-400 ~~is~~ running @ 2300, shift mech over to help blank
- 27) J. Stokes + C. Little over as A"
- 28) J. Tate in @ 1900 Friday
- 29) Lusco extometer in old unit vibrating, E" w/o in

9300 0700

" C "

Reems 6/1/78

① Charlie Falk. voc
Duffy Faye. "
her children

② Pumped over them wash gun unit

③ Had to change D300 and D500 with 50% l.c.
Vern due to receive full.

④ Shift blanked out D400 LX for brushing the condenser.

⑤ Shift Maint repaired the flush water line on 654
Pump.

⑥ Shift Mech pulled & cleaned #654 Cherry Pump.

⑦ #5 Bird showed a couple of fair bird nest building
as could be seen for problems.

⑧ Checked D400 LX it has large buildup on baffles.
Also the agit has a buildup on it & wants
repaired that it be cleaned.

⑨ Maint in at 0300 started brushing 400 condenser

⑩ Shut off Turbopump 516 & 518 to comp when
516 Pumped up.

0700 - 1500

B-SHIFT

6-2-78

HAWKINS

1. ALL PRESENT.

2. ~~CLEANED INLET ON #4 DRYER. MAINT. WELDED A PATCH OVER THE SPLIT ON INLET. MAINT. ALSO REWORKED SIFTER OVER FLOW PIPES.~~3. ~~GOT IN A LOAD OF CAT. TODAY.~~4. ~~CHANGED FRESH FILTERS IN NEW UNIT & PUT IN SERVICE.~~5. ~~#1 BIRD IS SHEARING PINS HAD MAINT TO MAKE UP A NEW TORQUE ARM.~~6. ~~MAINT. CHANGED OUT RECOVERY VALVE ON D-400 TODAY LOST 5 MRS. RECOVERY TIME ON THIS.~~7. ~~PULLEY ON #1 BIRD MOTOR WENT OUT MAINT. REPAIRED SAME.~~8. ~~#6 BIRD MOTOR KICKS MAIN BREAKER EACH TIME START BUTTON IS PUSHED. MAINT CHECKING OUT SAME.~~COLLINS 9. ~~H. SANDERS WILL BE IN @ 0300.~~10. ~~W. WEST STAYED OVER & AS FIRE WATCH.~~11. ~~A.C. PETTUS & C. BROWN STAYED OVER & ON #4 DRYER & HORSEKEEPING.~~12. ~~PUMPED 10% OF 5446 IN 650 TO 647 NL GEL 5425 HOLD THIS MATERIAL TILL BARTON GIVES WORD TO BLEND OR DRY.~~13. ~~MAINT. INSTALLED OUTBOARD SEAL ON R RECOVERY COMP.~~

1500 → 2300

D

DWH

6/2/78

- 1) R.C. Bowers on vacation - O.C. Pace over, J. Tate in early
- 2) started #4 dryer up after PM at 1600
- 3) started #6 dryer after changed motor
- 4) 244 vapor release (David) Man.
- 5) Honeywell unit & paper
- 6) sealwater lines carbon steel over unit.
- 7) ~~Drying furnace~~
- 8) Shorten forks in Caterpillar fork truck
- 9) Mech on D-400 left @ 1900, called & got 1 mech, had shift
mech. pull blind on dump valve to drain out water
while waiting, called & got B. Morgan in to work on D-400
- 10) D-400 dump valve working bad
- 11) checked dryers for dusting - 4 & 8 are good
5, 6, & 7 are dusting bad
- 12) strapped & weighed sifter overflow
- 13) filled 479 from small pit, switched to 476
- 14) filled 550, 551, 552 & 553 from 501
- 15) C. Little over for D-400, S. Stokes over for spans
- 16) ~~had~~ had trouble getting vacuum on 742

2300 → 0700

"A"

Rollins 6/2/78

1. D. Spann - T.G. Camp.

2. Stokes, Sanders covered for Spann - + Wilson training.

3. Maint. did not finish w/ D-400 Condenser @ 0300,
Could get no one in - Barton & Beauregard
Notified -

4. Using A op. & utility to clean D-400, while
look for Maint. (since we could get no Maint help
to finish condenser job).

5. Could get no one in @ 0300 to clean D-400.
Used ops. on shift.

AWK 6. ^{A op.} Need a ~~Lead~~ in @ 0300 - New unit,
and A op. in Dyeen @ 0300.

Rollins 7. ^{A op.} Need a ~~Lead~~ over @ 2300 - New unit,
and A op. in Dyeen @ 2300.

8. 741 came down lower, would not go through Sweco.

9. ~~Added~~ 10 gal p.v.a. to 5425 - New @ 180 gal.
" " " " " 5425 - " " 210 gal.

10. Using Local Sotoren to help clean up mess
from 741.

11. ~~Added~~ 5425-10862 (7 gal) in w/2 gal, came
out 6 gal, going to 2P2.

12.

7-3- B-SHIFT

6-3-78

HAWKINS

1. ALL PRESENT
2. ~~KEATON~~ STAYED OVER 4 HRS TO HELP CLEAN D-400.
D. BARR STAYED OVER 4 HRS TO HELP CLEAN UP MESS IN NEW REACTOR AREA.
3. USING BOTH DE-BAGGERS ON COARSE BATCH IN NEW REACTOR AREA.
4. #6 DRYER CONT. JUMPED UP 2 CHECKS IN A ROW SHUT DRYER DOWN & CLEANED. FOUND DEWITT SCREEN MISSING IN INLET OF DRYER. FOUND SAME UP IN DRYER TORE UP. W.O. TO MAKE UP A NEW ONE.
5. #1 & 2 DRYERS HAVE GIVE TROUBLE ON FEED & TORQUE CHANGING CAUSING PINS TO SHEAR. SHUT FEED OFF & FLUSH SLURRY LINE FROM 501 TO V-10 & RETURN LINE BACK TO 501 STARTED DRYERS BACK UP RUNNING BETTER NOW.
6. CHANGED ALL BUT FRESH FILTERS IN OLD UNIT TODAY.
7. WAS UNABLE TO GET ANY OF OUR PLANT MAINT. PEOPLE IN ON D-400. GAVE JOB TO BUXTON'S MEN TO FINISH D-400 & PULL BLANKS.
8. #8 BIRD PLUGGED UP & SHEARED PIN. MADE UP NEW GASKET FOR BIRD LID WHILE DOWN.
9. HAD TO REWORK RUBBER IN #2 SIFTER & INSTALL 3 NEW LID LATCHES.
10. FINISHED CLEANING D-400 @ 1400.

Collins 11. H. SMITH WILL COME IN @ 0300 CALL HIM @ 0200
H. SANDERS WILL BE IN @ 0300.

DTH 000077803

12. #4 ACTU. WENT OUT @ 1350. GUARD COULD NOT GET ANY ONE
JOHN EDWARDS WAS IN PLANT WITH 2 ELEC. HE SENT ONE OVER.

1500 → 2300

8"

DWH

6/3/78

1) R.C. Jones on vacation, O.C. Pace over & off site in early

all ~~2) R. Jones & B. King over to put bottom manway on D-400 to clean up~~
~~C. Little will be out tomorrow, please cover~~

~~3) pressure checked D-400~~

~~4) debaggies cleaning up coarse batch, B. Lloyd over to help~~
~~finally got mess cleaned~~

~~5) STS getting full - utility bagging on it~~

~~6) Browning fixed #4 activator~~

~~7) having trouble controlling feed on #5, holes in air lines - fixed~~

~~8) lost feed on #8 from 654 to 655, flushed water into 655 & got going~~

~~9) keep losing feed on #1 & #2 from 501, flushed line twice so far, flushed Birds out~~

~~10) finally lost feed on #1 & #2, pulled & cleaned south 501 pump, had golf ball size chunks in it, running ok now~~

~~11) J.D. Sims over for "A" in ~~duyars~~ duyers, C. Little over Spann~~

~~12) VC ckg pump in new unit kicked out in middle of change, reset it & it started~~

~~13) pole light shining on D-500 & D-600 keeps going off & on, "E" w/o on some~~

~~14) AP across socha is high on #7, everything working but felt off air sweep, "E" w/o on it~~

~~15) called J. Eastman in early, B. Stone had death in family~~

~~16) miscorties~~

5305	35263	0.92
	10879	

5425 10878 1.06

5350 35261 0.82

DTH 000077804

~~17) lowered setpt. on D-300 1°F to 137°F for 5350~~

2300 → 0700 "A" Callin 6/3/78

1. ~~D. Spence Y.G. Camp.~~
2. ~~Jim, Little over, Smith, Larkin in - Dymill a p.~~
3. ~~Bagging off 575-5350.~~
4. ~~D. Bagging → D.B.~~
5. ~~Yhd emptied 490 →~~
6. ~~STAT TOPPO-Type I, put to 680.~~
- 7.

0700-1500 B-SHIFT 6-4-78 Hawkins

1. ALL PRESENT

- Jim
2. ~~NEED THE ARM TYPE Vib. REPAIRED ON #8 BIRD HOPPER.~~
~~WE ARE HAVING TOO MUCH DOWN TIME DUE TO BIRD PLUGGING.~~
~~THE AIR Vib. NOW ON HOPPER IS NOT DOING THE JOB.~~
 3. ~~TOOK #4 DRYER OFF 5385 & PUT ON 5425 GETTING BACKED UP ON 5425~~
 4. ~~WILL CHARGE #4 BACK WITH 5385.~~
 5. ~~#4 DRYER FLAMED OUT ON 195°F OUTLET.~~
 6. ~~KILLED D-500 TO EARLY WILL DUMP HALF OF BATCH TO 501 & OTHER 1/2 TO 407.~~
 7. ~~DID NOT GET A VACUUM READING ON STRIP CHART ON D-400~~
~~CHECKED & FOUND Copper Tubing Brake ON CHRISTMAS TREE. MAINT.~~
~~REPAIRED SAME.~~
 8. ~~RESIN TRANSFER LINE going TO 490 HAS A HOLE @ V-CLAMP~~
~~W. O. IN. SWITCHED TO OTHER LINE W. O. IN.~~

DTH 000077805

plus G. H. SANDERS WILL BE IN @ 0300. CALL H. SMITH
IF YOU NEED HIM.

10. CHANGED RECOVERED VC FILTERS IN NEW UNIT.

4) H. Smith left @ 1230 - 3 1/2 hrs early - sick

1500 → 2300

"D"

DWH

6/4/78

1) ~~H.C. Toney~~ on vacation, O.C. Pace over, J. Tate in early

2) ~~R. Jones~~ over for C. Little being out

3) shift mech pulled + cleaned 654 slurry pump

4) shift mech installing fresh air connections in new unit

5) try to have 676 empty to work on bottom valve

Rodger 6) hold 741 down when it comes down on your shift - J. B.

All 7) ~~L. Stokes~~ is on vacation this week - please cover

8) ~~J. House~~ over to help bag

9) filled 490 for compound

10) had trouble with evac on 743 - jets finally started pulling

11) VC pump cut off on 743 charge, trying to get VC pump started
got 26 extra gal PVA in 743, put in 216 gal - PVA
meter did not shut off

12) micaities 5350 35272 0.89 -

5385 35274 0.92 -

5425 10882 1.06

743 ← before setpt. change

DTH 000077806

13) ~~H.C. Toney~~ in @ 11:00 am for Holcomb

0800-1500

B Shift. P.C.

6-5-78

1. ~~Charles Holcomb. T Bell King on voc.~~

2. ~~J. Fortney, R. Carter, M. Wilson, C. Kenton, K. Gathring over and P. C. Papp
and Willie Johnson in early,~~

3. ~~Mont~~ changed out seal on 741 and replaced card. gasket
between card and Rx.

4. ~~Constructors~~ moved the Evc. valve on 741. Rx also.

5. ~~Mont~~ pulled and cleaned 650 + 651 slurry pump.

Note 6. ~~H. D. Gordon~~ + D.W. Clark will be in at 300.

Note 7. ~~I need a lead; [redacted] + Bygg in a lot over.~~

8. ~~Brook Canby~~

9. ~~Replace air vibrator on #8 line~~

10. ~~Shorten forks on catapiller fork truck~~

11. ~~Carbon steel piping on seal water in new unit.~~

12. ~~Freeze well for new unit.~~

13. ~~Whisker drillings new unit~~

14. ~~Four hours offered no phone~~

1500 → 2300

8"

DWH

4/5/78

- 1) ~~S. Stokes~~ on vacation - R. Jones over, B. Morgan in early
- 2) ~~Buttong~~ over to bag
- 3) ~~was charging 743~~ - VC pump went out - recovering 743, J. Edwards working on pump
- 4) 744 pressure checked good, ready to charge as soon as VC pump ready
- 5) ~~north scrubber pump~~ in old unit blew a seal, shift mech on same
- 6) ~~maint fixed~~ LC chg pump in new unit - put relay in breaker
- 7) C. Little in as firewatch, B. Stone in as lead, J. House over to bag, J. D. Sims over as "A", C. Johnson in to bag
- 8) ~~shift mech~~ still replacing seal on scrubber pump @ 2300
- 9) ~~took sample~~ from 646 for bulk density & dry time - .390 bulk, would not dry.
- 10) slurry reg for 5425 - 10899 is in lab - 40 gal DMS at field

DTH 000077809

2300 → 0700

"A"

Callin 6/5/78

1. D. Spenn - N.G. Camp.
2. Shift Mech. finished Seal job on N. Scrubber pump, old unit.
3. pulled, cleared Christmas tree - D-300.
4. Bagging off 575 - 5350 - Complete.
- JIM'S. Order 2-3 Bease & Bits for drilling out 2-MHz tiles on N.S.
6. 741-744, checked recovery & evac. valves for leakage - seem to be holding.
7. #1 DRYER MOIST. @ 2330 - .40
2430 - .37
0130 - .32 } finished temp. 15° during this time
8. #2 DRYER MOIST. @ 2330 - .36
2430 - .34
0130 - .22 } finished temp. 15° during this time
9. B. Morgan will be in @ 1900 - New unit.
K. Gathings " " " @ 1900 - Bay.
- 4 → 10. Estmen over for Halcomb.
Guth " " King
Wilson " fine watch
Keston " Clean #6 dryer
Bar " Bay.
11. Logged 2 - 1385 Cur after 0530, did not put on A.M. report & silo readings taken before dropping.

DTH 000077810

A" Cont.

12. ~~Drying 5425 → 525, Bag out~~
13. ~~Got copies Made out discovered that~~
~~these machine was screwing up.~~
- 14.

B. Shift me

1. ~~Clarke Holcomb + Bill King out on vac.~~
2. ~~Mon AM H6 dryer, worked on roller + put screen back~~
~~in inlet.~~
3. ~~Cleaned H6 dryer checked dry collector, tightened about 10 rock~~
~~changed filter paper.~~
4. ~~Call Steve Kellogg~~
5. ~~Brush Cumber~~
6. ~~Shower fork on caterpillar~~
7. ~~Honeywell new unit.~~
8. ~~Four hours off road no phone.~~
9. ~~Service water filters - Element 49 HBN 402N3~~
~~Rusby Hubert 901-767-7898 Stock # 03340~~
10. ~~Old Rx. - seal recirculation pump North~~
~~- discharge of North water equalizer~~
~~- Portable stairs in V-11~~
~~Tank Farm North VC change pump~~

1500-2300

"N"

Hollis/Jaulkner

6/6/78

1. S. Stokes - vacation

R. Jones, B. Morgan - over

B. Lloyd, R. Walker - over bagging

Nothing - in early, bagging

2. Having trouble pulling evacuation in new unit.
 flushed jets several times & got vacuum.
 Leaving jets partially open to keep dry.

3. Bagging 5423 blend 00139 is #2 of #5

4. changed 743 for VR test, all fresh monomers on 5425,
 will need special bill - P. Schwab will be out

5. pumping 5425-10895 from 653 to dry thru #4

6. (copy) J. L. Lina over as dryer "A", call him Thursday night (Fri morn) if
 you need an "A"

7. J. Stone over to debug

2300-0700

"A"

Hollis 6/6/78

1. R. Spurr - A.G. Camp.

2. 744 H. Charge, Vle. leaking @ flange, R side,
 Shift Mech. tightened same.

3. Log pump in old unit Dmg line plugged
 between auto. Vle. & Sweco, Shift Mech. pulled
 & cleared.

4. Cleared out old Vinyl Mnt. shop.

5. #1 Dryer - 34" TQ. = 6,600*/hr.

#2 " - Could not get into, transferring to 460.

#4 " - " " " " Bagging out of silo.

#5 " - 35" TQ. = 6,600*/hr.

#6 " - 30" TQ. = 6,600*/hr.

#7 " - 35" TQ. = 6,600*/hr.

#8 " -

DTH 000077812

"A" Cont.

6. #1 Dyer, Special above activator leading
to top flange. Had Shift Mech. drill hole
so could pull flange tighter.

7. Eastman over for Holcomb.
Water over for King.

Log 8. Need to take a VISC. sample on
743 & next batch dumped.

9

0700-1500

B Shift Me

6-7-78

1. ~~Charles Holcomb + Bill King out on vac.~~

2. ~~Jerry Fortner + Robin G. over David Spence in early~~

3. ~~Mont put fullsize back in recovery line on new unit.~~

4. ~~Mont repaired line to 0-100 pressure transmitter.~~

5. ~~Mont worked on spare V.C.M. charge pump in new unit.~~

6. ~~Transferring, 576 to 681~~

7. ~~Houston Smith will be at 0300~~

8. ~~Primary V.C. charge pump will not charge in auto.~~

3-11 C-SHIFT 6-7-78 HAWKINS

1. ALL PRESENT.
2. ~~HAD A~~ TRANSFER LINE BLOW LOOSE @ 600 SE. SILDS FROM LITTLE PIT ACTIV. MADE A NICE MESS.
3. ~~HAD TO~~ PULL SPRAGE PIPE ON #1 BIRD & CLEAN.
4. ~~INSTALLED~~ A PLUG IN BOTH K.O. TANK S.O. GAUGES ON CHECK VALVE NEW UNIT.
5. RAN DRYER RATE CHECK ON # 5, 6, 7 & 8 DRYERS.
6. HAVING TROUBLE WITH SOCK FILLING UP ON BAGGING MECH. EVERY 10-15 MIN.
7. ~~INSTALLED~~ ARM TYPE VIB. BACK ON # 8 BIRD CHUTE.
8. VIB. ON # 8 NOT WORKING KEY ON SHAFT TO SMALL ~~MAINT.~~ IS TRYING TO MAKE ONE. BIRD PLUGGED & KILTED OFF & SHEARED PIN.
9. SOMEONE HIT THE EMERGENCY KILL SWITCH @ 2100 ~~KNOCKING~~ ALL THE DRYERS DOWN.
10. ~~490~~ RAN EMPTY @ 2100 ONLY HAD 3 GEL MATERIAL FOR THEM.
11. ~~WASE.~~ ON 742-5385-10911 WAS .90
- 12.

2300 → 0700

"A"

Collins 6/7/78

1. A. Spann - N.G. Camp.

2. Set his press. on Bagging Mech. - OK now.

3. #8 Bird shearing pin, Rod shift Mech.
Ditch out sand, also drilled upbe and put
new bolts in sparge pipe cap.

4. Bagging off 575-5425 - 6 hi.

Fix 5. W.O. Made out 1-2 weeks ago for Maint.
to fix #6/7/8 Bird Switch gear so
it can be locked out - Still not fixed,
This need immediate attention - Safety.

6. Pumped 15% from 650 → 407.

7.

0700-1500

B. Shift Me

6-8-78

1. Charles Holcomb + Bill King out on vac.
2. PPE #1 dryer - we - changed filter papers; checked intake and cleaned dryer.
3. Magnet, pulled out dead bird bowl, put gasket on cyclone door and worked on out spool pressure, also worked on bird auto. vib.
4. ~~Don't~~ changed out EVC volume and Recovery volume over 743 Kgs.
5. Don't people set Level test on 207 blind tank.
6. Don't worked on #5 dryer torque control.

Note 2. Houston Smith will be in at 1900 for AC. Pattern on Friday.
BH.

8. Got in load of bags unloaded into freezer.

9. H.C. Cal on 5425 - in 19 ft - 8 in - 743 - all fresh.

10. 4 hours off fresh no phone
11. Shorten Caterpillar forks
12. Quantities on hand blasting next week
13. Unload 41864 B, 41855 CB, 42857 CA
14. Check catalyst freezer situation
15. Check clamps on hoppers.
16. #6 #7 #8 Hochoute
17. Sadder

→ V-11 1st floor + Platifon

→ V-11 2nd floor dryer "

→ Ah. Sadder in 1st #8 dryer (Throw away)

→ #5 out 1st and 2nd floor Sadder

→ Outside after deck V-10 (Throw away)

3-11. C-SHIFT 6-8-78 HAWKINS

1. ~~ALL PRESENT. C. BROWN OUT GONE TO DR. IN JACKSON~~

2. ~~GOT #1 DRYER GOING @ 1600 HAD SOME TROUBLE GETTING
BLOW BACK FAN GOING. MAIN BREAKER WOULD NOT RESET.~~

3. ~~TOOK A RATE CHECK ON #1 & 4 DRYER COULD NOT GET ONE
ON #2 GOING TO 490 CPO. PULLING.~~

4. ~~TRANSFER LINE FROM OLD UNIT TO 407 WAS PLUGGED AND
TO DUMP IN 501 & OPEN BOTTOM VALVE ON 407.~~

5. ~~MAINT. ADDED A BRACE ON #8 BIRD VIB. & REWORKED AIR Rq.
WORKING GOOD NOW.~~

6. ~~MAINT. REPAIRED #4 & 5 BIRD VIBS.~~

7. ~~CHARGE WATER TEMP. CONTROLLER WENT OUT WHILE CHARGING
D-300. WATER TEMP. WENT TO 200°F WHILE PVA WAS STILL
GOING IN ADDED 30 GAL. EXTRA PVA. CALLED INST. MAN IN
ON SAME.~~

8. ~~D-400 ENDED UP A COLD CHARGE DUE TO MITE ABOVE.~~

9. ~~NOW BAGGING ON LAST BLEND OF 5425 9-AL.~~

10. ~~5425-EXP-10927 WAS 6 QEB SWITCHING TO 282.~~

11. ~~BOMBED 10 EXTRA GAL. PVA IN D-400 DUE TO 2 HRS HEAT.
ALSO ADDED 10 MORE GAL. PVA TO D-300.~~

12. ~~EXH. FOR SNECO OLD UNIT NOT WORKING FAN SPINNING ON
SHAFT.~~

13. ~~PUMPED 450 EMPTY TO 407.~~

14. ~~FRYE WILL BE IN @ 11:00.~~

DTH 000077817

2300 → 0700

"A"

Rollins 6/8/78

211

1. D. Spann - N.G. Camp.
~~J. Eastman - No Sleep, Sick Stomach.~~
2. Kilgore over, Stone in - J. Eastman.
~~Folk over, Sims in - J. Dyer A.~~
~~Patterson, West, Sprewell over - Housekeeping,~~
~~Nixon over - D. Bay. No Me in @ 0300.~~
3. ~~Pumped 15% 652 → 407.~~
4. ~~#4 15/7/8. Drying up. 6600#/hr.~~
5. Moved MT drums from old/new units,
~~stacked @ P-1.~~
6. Took samples on R.V.C.M. from old/new units.
7. #8 stuck pin, did not cut switch off to feed
~~valve, broke sphere pipe. Had shift mech.~~
~~Drill out bird, repair.~~
8. ~~Put #4 on 5/45~~
9. ~~Put #1/#2 on U-10 bl. the.~~
10. ~~Dumped D-300 to 654/55, took slurry Reg.~~
~~Wt = 48.6 → 140xxx, 1 gal, .507 Bulk, 5.1 D.T., 1.6 Color.~~
11. ~~D-400 - Had 10 gal. f.v.a. added due to long~~
~~heat-up, Wt = 33.8 → 140xxx, Dumped another~~
~~batch on top of this Wt = 24.2 → 140xxx.~~
12. Had Shift mech. replace leaking in supply line
~~to 741 Recovery Valve.~~
- 13.

0700-1500

"8"

DWN

6/9/78

1) ~~S. Stokes~~ on vacation, B. Morgan over, Frye in early

2) ~~maint~~ replacing recovery valve D-500, lost 1 hr 40 min on recovery

3) ~~maint~~ worked on old unit Sweco exhauster, have to get new squirrel cage - down until then

4) safety ran test on MSA systems

5) added 5 gal to 5385 in new unit - 225 gal now

6) gpl up in both units, went to fresh packs in both

7) changed water & seal water filters in old unit

8) ~~maint~~ replaced seal on 902 ^{vacuum pump} ~~compressor~~ (outboard) in new unit

9) ~~maint~~ replaced seal in north VC chg pump - is now running with south

10) lost 30 min, maint brought boilers down

11) ~~maint~~ installed funnel in dump tank to put CaS in, got drum valve but can't find a

~~Abraham~~ 12) C. Polk called in sick

13) F. Frank & W. Jackson ~~over as "A"~~ over as "A" & utility

14) emptied 575 - all lagged out

McIlhenny 15) B. Stone will be in @ 0300 for Hblemb

16) threw all condemned ladders away

17) ~~maint~~ connected amp readout to torque recorder

DTH 000077819

18) ~~maint~~ "A" in new unit in & over

19) ~~Abraham~~ frozen.

20) ~~David~~ for plenums.

21) 6, 7, 8 locked

22) Catalyst freezer situation

23) ~~Allyson~~ Catalyst for fresh.
24) No phone

3-11 C-SHIFT 6-9-78 HAWKINS

~~1. ALL PRESENT EXCEPT C. POLK. S/S~~

~~2. #2 BIRD SHEARED A PIN DUE TO FEED RATE CHANGING.~~

~~3. HAD W. H. BRING OVER RAW MATERIALS FOR WEEKEND.~~

~~4. CHANGED 743 & 744 BACK WITH 5385.~~

~~5. TOOK THE 2 GAL. SLURRY SAMPLE ON LAST 5425 EXP. TO LAB.~~

~~6. #2 DRYER FLAMED OUT ON N₂ INLET.~~

~~7. #7 DRYER BALKED UP FROM STAR VALVE TO SOLKS IN D.C. COST 45 MIN GETTING RESIN WORKED OUT.~~

~~8. J. FRANKS STAYED OVER 4 HRS H. SMITH CAME IN 4 EARLY.~~

~~9. CHECKED 490 AFTER CPD. SHUT DOWN FOR WEEKEND SILO IS ABOUT 1/2 FULL.~~

~~10. PUMPED 652 TO 407.~~

~~11. H. LEE CHILDERS WILL BE IN @ 11:00.~~

~~PAGE 12. C. KINSEY REPORTED OFF.~~

~~ROY RAY REPORTED OFF WITH SICKNESS IN FAMILY.~~

~~13. LOADED PTLX 41830 FROM 675, 676, 677, 678.~~

2300-0200

B Shift Me.

6-9-78

1. ~~Charles Holcomb + Bill King out at sea, Charles/King out just did not feel like working.~~

2. ~~744 slurry dump valve leaking paint reported change out gasket.~~

3. ~~air line broke to 0.500 + 0.800 pressure transducer. paint reported.~~

4. ~~Transducer 578 + 578 to 675 into.~~

Note 5. ~~Houston Smith will be in at 1100.~~

6. ~~Just up dropped 25385" rockers.~~

7. ~~744 not moved up at 0.500 called elc. in to work on it.~~

8.

0700 → 1200

D

DWH

6/10/78

215

- 1) ~~J. Stokes~~ on vacation, H. Sanders over, L. Childers in early
- 2) ~~charging 5385 back in 744~~ - all fresh because only chance to get filters changed & they were down
- 3) ~~changed recovered VC filters in old unit~~ - fresh pack not in use
- 4) ~~fixed fresh air at tank farm~~ so that it could be used - had wrong fittings
- 5) ~~stopped debugging~~ - put debugger on housekeeping
- 6) ~~put 576-578 to 281~~
- 7) ~~seals gone in both chem wash pumps in new unit~~
- 8) ~~seal went out on east chem wash pump spraying chem wash everywhere,~~
have 'E' w/p for shift mech to make shields to put on pumps, pumps can not be run - leaks are bad
- * ~~start 5305 to 575, if good swing to 687~~ - per ELK
- 10) ~~having trouble keeping feed on #4, coming from 501~~ - only one on it
- 11) ~~shift mech repairing air line on D-300^{cond.} chem wash valve~~
- 12) ~~Little will be in @ 0300 to train in new unit~~
- 13) ~~F. Frank over for A.C. Pettus~~
- 14) ~~B. Stone in @ 0300 for Holcomb~~
- 15) ~~shift mech put muffler on track mobile, shift mech installed safety shields on chem wash pump~~
- 16) ~~bottom of B comp of PTLX 4/1640 is cont., yard man to clear out for good sample~~
- 17) ~~yard man to offload 42857 & 41599 to get room to drop silos~~

DTH 000077822

~~18) plug~~ blew out of middle comp in new unit, replaced

~~19) shift mech~~ working on seal on chem wash pump new unit - 72-898

3-11 C-SHIFT 6-10-78 HAWKINS

1. ~~A.C. PETTUS~~ OUT GONE TO SUMMER CAMP.

2. ~~J. FRANKS~~ STAYED OVER 4 HRS HUSTON SMITH CAME IN 4 EARLY.

3. ~~#2 BIRD~~ SHEARD ONE PIN & FLAMED OUT ONCE.

4. ~~#5 DANGER~~ SHEARD ONE PIN & FLAMED OUT.

5. ~~CLUTCH ON HUFFER PUFFER~~ IS SLIPPING SHIFT
MINT. CHECKING SAME OUT.

Hollis ~~6) TRYE~~ WILL BE IN @ 11:00.

7. ~~R.C. TOWERY~~ REPORTED OFF SICK @ 2200 FOR 07:00.

8. ~~S. SPLOWELL~~ WILL BE IN @ 11:00.

11-7 B-SHIFT 6-10-78 HAWKINS & HOLLIS

1. ~~B. King~~ IS ON VAC.

R. JONES 3 MIN LATE

2. ~~CALL~~ED JIM STALK @ 2320 FOR SOME ONE TO COME IN
& CHECK CLUTCH ON HUFFER PUFFER.

3. ~~CONT.~~ JUMPED UP TO 300 ON #2 OYER AFTER START UP FROM -
SHEARD PIN NEXT CHECK 100 NEXT CHECK 25.

4. ~~SWITCH~~ LITTLE PIT FROM 281 TO 479.

5. ~~BASKET~~ BLEW INTO ON BULLS EYE ON RECOVERY LINE
NEW UNIT. HAD SHIFT MECH. REPLACE GASKET.

6. ~~B. Comp.~~ ON PTLX 41640 CHECKED good. DTH 000077823

7. JIM STARK SENT IN A MECH. FROM TRANSPORTATION
ON HUFFER PUFFER. HE DID NOT HAVE TOOLS TO REPAIR
OR ADJ. CLUTCH.

8. 5385-35348 WAS 0.1 ON 40 MESH AND UP TO
CHECK SIFTER FOUND A RIP PLACE IN BOTTOM SCREEN.

9. CALLED GUARD TO GET BILLY OLIVER TO COME IN & WORK
ON HUFFER PUFFER @ 0130.

10. 5385-35337 VISC. 94 D-600
5385-35338 VISC. 94 D-500
5425-10935 VISC. 1.01 743

11. COULD NOT GET CHEM WASH TO PUMP & RETURN GOOD
TO MUCH RESIN IN SYSTEM. DUMPED HOLD TANK & WASHED
SYSTEM OUT GOOD THEN STARTED NEW BATCH OVER. (NEW UNIT)

12. CHARGED 744 BACK WITH A 5305.

13. recheck 5385-35349 40 mesh was 0.4, regular on 5385-35350
was 0.1 on 40 mesh, getting small BB's in overflow,
added 10 gal PVA to old unit formula & bombed 10 gal PVA
into all reactors running

14. finally got huffer-puffer going about 0400 - offloading railcar

15. transferred all cont. material from 576 to 479, swung small pit to 490

16. having to hold 5425-10948 because all 5425 also full

0700 - 1500

D

DWH

6/11/78

~~H. Stokes~~ on vacation, R.C. Jorey called in sick

2) transfer line to 490 broke in two, "A" w/p in on it, going to 490
thru other line

3) dry blend needs type I material in 475, going to swing small pit to it

4) PVA in old unit was 1.3, using it while making up new,
cleaned & swirl every reactor to use as little as possible,
increased from 180 gal to 205 gal

5) using utility & dry blend utility to clean up mess from line break,
some mess was dry blend's

6) having trouble with #1 - kept backing up - found vent valve plugged

7) cleaned 652 slurry pump, replaced coupling & seal water line

8) F. Frankel over for A.C. Pettus

9) cleaned up most of mess near dry blend

10) yard operator loading trailers for shipment Monday to get
room in silos

11) D-600 changed - appears temp off - recovering to middle receiver

12) loaded 4 trailers - 2 for Sunday, 2 for Monday

3-11-

C-SHIFT

6-11-78

HAWKINS

1. AC PETTUS SUMMER CAMP.
2. F. FRANKS OVER & H. SMITH CAME IN YEARLY.
3. HAVING TROUBLE WITH #6 DRYER BACKING UP GOING TO 479 HAVING TO CUT RATE BACK.
4. RECOVERING ON D-600 AS HAVE TIME.
5. HAVING TROUBLE WITH CHEM WASH GOING TO REACTORS & RETURNING. CHECKED & FOUND START UP STRAINER STILL IN. HAD SHIFT MAINT. PULL OUT, IT WAS PLUGGED. (NEW UNIT)
6. VISC. ON NEW BATCH OF PVA WAS LWS. DRAINED OLD & PUMPED NEW OVER.
7. GOT D-600 RECOVERED @ 2100 OPENED MANWAY LID TO CHECK FOR BUILD UP & FOUND THAT AGT. WAS NOT TURNING WITH MOTOR RUNNING.
8. W. WEST WILL BE IN FOR FIRE WATCH

2300-0700

B. Shift Me

6-11-7

1. ~~Charles Kenney out on vac~~
2. ~~Got 2 mount men in to work on D-600 gear box,~~
3. ~~525 - logger machine is blowing up the top level cable
that man in could not get one in.~~
4. ~~The vac sample on 5465-10959 - 1.11~~
5. ~~Started logging off 5775 - 5305 - - 00143,~~
6. ~~Fast dry blood line is leaking. w. oil.~~
7. ~~Did 490 into transfer line but broke in it.~~

DTH 000077827

7-3

D-SHIFT

6-12-78

HAWKINS

- 1 ALL PRESENT
- 2 ~~R. JONES~~ OVER 4 HRS AS FIRE WATCH.
3. ~~MAINT.~~ IS WORKING ON D-600 gear box.
4. ~~REPAIRED~~ THE PROBLEM ON 902 VACUUM PUMP & PUT
SOME ON STREAM.
5. ~~MAINT.~~ IS INSTALLING A OPEN FACE IMPL. IN 650
SLURRY PUMP.
6. CUT CAT. BACK TO $4\frac{1}{2}$ GAL. IN OLD UNIT ALSO ADDED
5 GAL. PKA.
7. ~~CHARGING~~ 741 BACK WITH 5465.
8. ~~CAT~~ INJECTION BOMB RELIEF VALVE IS LEAKING BAD. W.O.
IN.
9. ~~D-600~~ READY TO GO @ 1200.
10. ~~GOT~~ WORD TO STOP DE-BAGGING @ 1200.
11. ~~TOOK~~ A SAMPLE ON BOTH BLOW DOWN TANKS.
12. ~~INST.~~ PEOPLE WORKED ON BAGGING MECH.
13. Shorten catapiller forks
14. Condenser Tube Leaks
15. ~~Stykes~~ & ~~Hawkins~~ band K-Ray
16. Handles for drum holders
17. 6, 7, 8 Lockouts
18. 281 - Air Jets truck line
19. Cat. freezer boxes
20. Ventilation fan near 501
21. 902 subcool seal leaking
22. Taddlers - V-11 platfr + V-11 dryer. 2 floor.

DTH 000077828

1500 2300

'C'

Reed

① All present

② The trap chute under 515 silo was leaking bad shift
Mach repaired same.

③ #646 & 647 Island Tank Cgt are leaking bad w/o.
In to have same checked.

④ Went replaced the air line on A vacuum pump.

⑤ Went loaded (Trinity)
2481 from 677. Silo

⑥ Thunderstorm kicked out #8 chgs. got it going OK.

⑦ Finished bagging off the 5305 from 575 cleaned
out bagging mach.

⑧ Worked on housekeeping

⑨ Train in at 2200. Pushed some cars in & got started
loading at 2220.

~~Hand~~ ⑩ Got some PVA lifted up in the new unit. on chgs

⑪ Added 10 gal of PVA to the 5385 formula. Old unit

⑫ Started changing 5385 into 575 for bagging export.

⑬ Loaded CONV 45289 with 5385 from 675/677/677

⑭ Loaded 2325 with 5385 from 683

⑮ Went tighten the steam leak on 74 & 742 control valve.
also 743 steam stopper valve did not stop the
leaking

⑯ Removed metal ladder from switch gear room.
look like a contractor ladder.

⑰ C Brown will be in at 1100 to fire watch

DTH 000077829

2300 - 0700

B. 6/12/78 Reiner ^{Holly's} ~~Holly's~~

① call present.

② loaded 11CX-43102 with 5425 from 486. emptied 486
started drying type I 5446 into it.

③ loaded 11TX-41007 with 5385 from 678/679.

④ loaded 11CX-42899 with 5385 from 675/676

⑤ ~~man~~ repaired leak in resin transfer line from
to dry blend ribs

⑥ ~~loading~~ 5385 from 575 ribs blend 00144 6 h' special
rich

⑦ ~~transferring~~ 576 & 578 to 677

⑧ ~~had~~ to use the recovery system when pulling vacuum
on 744-CX.

* ~~⑨~~ ~~⑩~~ P.C. place will be off line for Tony's sister. Please
look for him.

⑪ 744 heating up on 5305, temp well below setpt but pressure
on 175#, started cooling down to run by pressure

⑫ B. Newman & ^{KING} ~~check~~ over to clean #2 dryer

⑬ inlet temp on #6 went to 500°F & did not flame out

⑭ train left at 0545 - got 5 empty railcars

7-3

D-SHIFT

6-13-78

HAWKINS

1. ~~ALL PRESENT~~
2. ~~P. JONES OVER 4 HRS AS FIRE WATCH~~
3. ~~#2 DOWN FOR P.M. TODAY.~~
4. ~~CHANGED RECOVERED & FRESH FILTERS IN NEW UNIT.~~
~~CHANGED RECOVERED FILTERS IN OLD UNIT.~~
5. ~~SHUT #7 DRYER DOWN ON 5305 TILL VISC. IS OUT~~
~~STARTED 5385 BACK UP TO 679.~~
6. ~~RECOVERY VALVE ON 741 IS LEAKING BAD @ STEAM.~~
7. ~~WORKED ON HOUSE KEEPING LIST.~~
8. ~~FOUND COND. LID LEAKING BAD ON 744 AFTER REACTOR WAS~~
~~CHARGED BACK. MAINT. ON SAME @ 1125.~~
9. ~~SWITCHED #1 DRYER FROM 575 TO 490 @ 1300~~
~~CPD. RAN OUT OF MATERIAL.~~
10. ~~FILL 475 WITH 5385 TYPE I.~~
11. ~~Condenser leaks in old unit~~
12. ~~Drum stands with handles~~
13. ~~Set for 281 unloading line~~
14. ~~Unload cat. before storage~~
15. ~~Step ladders~~

1500 2300

'C'

Revised 6/13/78

① All Present.

② Drying 5385 type I to 575 & bagging 6 by special shed
with finish 20144 then bag 1 complete blend 20145

③ Compound using type I 5385 drying to 450 with #
1 dryer

④ Dry blend made type I 5385 in 475 drying # 2
dryer moist to 475.

⑤ Went in on 744 at 1830 to change out the condenser
gasket. finished at 9:00 pressure checking same.
found some leaking had went for new down some more
still leaking. Went pulling gasket again.

⑥ Reduced the flow meter on # 5 Stryver line.

⑦ Loaded PTK 42043 with 5385 from 675/676/677
" PTK 41638 " " 678/679

⑧ 2300 0700.

'B'

Revised / Hunkins

⑨ H Sanders.

⑩ Went finished with changing out the gasket on 744 & X
condenser lid pressure checked well of.

⑪ Visc check on 5385 10579 was .95°

Lin. H. SANDERS WILL BE IN @ 1900 ALSO D.W. CLARK.

5.

7-3. D-SHIFT 6-14-78 HAWKINS

1. ALL PRESENT
2. R. JONES OVER 4 HRS AS FIRE WATCH.
CALLED L. HEATON IN YEARLY.
3. SAND BLASTING PEOPLE BROKE AIR SUPPLY LINE TO
WATER SUPPLY VALVES CAUSING D-400 TO COOL OFF. CLOSED
MANUAL VALVE THEN AND BROKE LINE REPAIRED.
4. ADDED 5 GAL. PVA TO OLD UNIT.
- * 5. ~~DO NOT USE SILO 491 OUT OF SERVICE FOR MAINT~~
6. RECHECK ON PUM DID UNIT IN CHARGE TANK WAS 1.55
7. INSTALLED A VENT VALVE UNDER RELIEF VALVE ON EACH
CAT. Bomb. OLD UNIT.
8. ~~HOT~~ BREAKER FOR #8 AIR PULSE IS KICKING OUT.
9. ~~MAINT.~~ HAS THE LITTLE FORK LIFT CHANGING MOTOR.
10. ~~STARTER~~ HAS BEEN PUT BACK IN FOR 905 Comp.
11. ~~PUT THE~~ LOOSE FAN GUARD BACK ON IN DRYER
Building,
12. ~~JESCO~~ MADE THE GAS TIE-IN SOUTH OF DRYER
BUILDING FOR THE NEW SYSTEM.
13. ~~PATCHED~~ THE HOLES IN WEST WALL UP STAIRS BREAKER
Room.
14. ~~PUMPED~~ MIDDLE RVCm RECEIVER TO 401. D-400 50%
15. ~~Down~~ Stand Handles
16. ~~Set up~~ air for 281 unloading line
17. ~~Unloading~~ Cab. Bottles
18. ~~Stop~~ Ladder
19. ~~RVC~~ conclusion Cabs.

DTH 000077833

70 Empty 201/202 by end of month
H. Lita Roudel Carlson 6/2

1500 → 2300

"A"

Kellin

6/14/78

1. ~~D. Spenn~~ - T.G. Chap
B. Cowley - UCC.

2. ~~Stakes over, Jones in fr. Spenn.~~
~~Spratt over, Clark in fr. Cowley.~~

3. ~~Spenn called in @ 1800, said he was not coming~~
~~in @ 1900 - reason: because he didn't get to work~~
~~O.T. last wk., while Wilson working in R/V.~~

4. ~~Empty 575 - Started drying 5425 to 575~~
~~to be bagged out - 100 blend 6 hr.~~

5. ~~Shut #4 dryer down, checked D.C. Socks,~~
~~found several loose tightened same.~~

6. ~~Don Freeman said we will wait until~~
~~A.M. to check #6 Socks.~~

7. ~~Old unit - 28" recovered off 5385~~
~~New unit - 15" " " 5425 - ?~~

8. ~~Soak slurry sample off D-300 exp. - 30.0 → 1000x~~
~~" " " " 743 exp. -~~

9. ~~Made out in "E" w.o. to clean Cat. injection~~
~~valve on 7414.~~

10.

2300 - 0200

B. Shift Re.

6-14-78

1. ~~Charles Hines out on vac.~~

2. ~~Gene going to 575 some loose got shift maint to repair.~~

3. ~~Started transferring 576 + 578 to 677.~~

4. ~~got up & dropped 5385 with out of 576 + 677 etc.~~

5. ~~started transferring 282 to 453 etc.~~

Note. 6. ~~D. W. Charles Harold Sanders will be in 1200.~~

7. ~~Port pulled and cleared 648 + 649 during pmg.~~

8.

7-3 D-SHIFT 6-15-78 HAWKINS

1. ALL PRESENT

2. ~~A. Smith & Bob NEWMAN STAYED 1.2 HRS ON #8 DRYER.~~

3. ~~Had maint. CHECK out D-500 GEAR BOX TOP BEARING PLATE WAS LOOSE WITH SHOT BEARING ALSO SMALL DRIVE GEAR HAD 8 BROKE TEETH.~~

4. ~~#8 DRYER ON STREAM @ 11:30.~~

5. ~~DRYER RATE CHECK ON # 5, 6 & 7.~~

6. ~~JESCO IS MAKING TIE IN FROM R. VCM RECEIVERS TO THE NEW INCINERATOR.~~

7. ~~Blending 407 & 501.~~

9. ~~SHUT #6 DRYER DOWN TO CHECK D.C. Socks out.~~

10. ~~METCALF OVER 4 HRS TO DE BAG.~~

DTH 000077835

11. Found 6 SOCKS WITH HOLES IN #6 D.C.
REPLACED SAME.

12. REPLACED ONE SOCK IN #8 D.C.

13. STOKES & SIMS WILL BE IN FRIDAY NIGHT @ 1900

#RUC Calibration tomorrow

15. Check pressure in new subroom

#1 Pump handles

17. Air jet on 28, releasing line

1500 → 2300

"A"

Collins 6/15/78

1. D. Spann - N.G. Camp.
B. Cowley - VACATION.

2. Stokes, Sanders Covered for Spann.
Jackson, Chris " " Cowley.

3. Shut #7 Dryer down, inspected socks, changed
out two, let pulse for 30 min. before
starting back up - to get rate up

4. Charged oil in gear box, also filter
D3/4/600 H.

5. LOST 1:45 HRS. ON DUMANS 744 (5305) NO BLEND
TANK.

6. MAINT. FINISHED WITH D-500 GEAR BOX, CHARGED
@ 21:15. G/B STILL MAKING SLIGHT NOISE.

7. #6 DRYER DOWN ~ 3 HRS DUE TO BEING BACKED UP

8. MADE OUT "E" WO TO HAVE GSI BLEND TANK
MOTOR REINSTALLED ON AGITATOR.

DTH 000077836

9. GAVE WORD TO CHARGE 744 BACK AS 5385 IIX1
UNTIL GET FIRST VISCOSITY RESULTS ON 5305.

"A" CONT.

10. ~~HAVING~~ TO SWING DRYER LINES TO SILOS TO
KEEP DRYERS GOING UNTIL TRAIN SWITCHED.
11. ~~LAGGING~~ OFF 575 - 5425
12. ~~TRANSFERRING~~ 282 TO 493. BOTH LINES IN
COMPOUND ON 5425.

JIM 13. SOCKS HAVE BEEN CHECKED, TIGHTENED ETC. IN
4, 5, 6, 7, 8 D.C. FOR THE PAST WK. - SEEMS THAT
~~WE~~ OUGHT TO JUST CHANGE THEM OUT & BE
THROUGH W/IT.

14. ~~HAD~~ SHIFT MECH. ADJUST PACKING ON 646, 647, 648,
649, & 653 BLEND TANK AGITATORS.

2300-0700

B Shift Me

6-15-78

1. ~~Chater~~ Kenney out on Voc.

2. ~~Transferred~~ 282 - to 493 - fill 493 w/c

3. ~~Isolated~~ transfer 576 & 578 to 627.

4. ~~yard~~ ore dropped - 4. root cone. 2(5385) - 2(5305)
1-5425/.

5. ~~Mount~~ repaired #5 bend cable vib.

6. ~~Mount~~ replaced oil pressure gauge & took from on control
Comp.

7. ~~Mount~~ replaced storage pipe on filler line to bin.
~~on H5~~ but after checked pin and micro switch did
not work.

8.

DTH 000077837

0700 - 1500 "C" Rained 6/16/78

① all present.

② Maint installed 649 slurry pump. and slurry line

③ Maint replaced the mice with one # 5 paid.

④ Frank Roofing Co. repairing the roof at logging, Upper Warehouse roof.

⑤ Maint started replacing the existing wing nut. with Reg type nut on ven filter also Rec ven filter

⑥ Maint working on amp. reading new control. 154. for air

⑦ Hot in incident shipout today.

⑧ Maint installed 651 stand tank ext. motor

⑨ #1 act missed up. the top loading valve would not open
maint on same.

⑩ D300 core down barrel ~~stand tank~~ dump into stand tank
dumping into track computer # 651 stand

⑪ D600 started going gritty loaded in 10 gal of WA.

⑫ P.I. said they would send over some ship wash. canister
about 12:30 pm. Inactive, out & planned then wash tank
and called they said it would be around 1:30 then
PM. need some when P.I. get ready.

⑬ Maint on hot water control valve old unit

⑭ Maint on cold water valve ^{not 300} old unit

DTH 000077838

Logan ⑮ N Wilkerson reported out had a car wreck.

⑯ Trench Co. installing line from the incubator to ven
recess

⑰ #1 Dyer flamed out Maint on same.

N00 → 9300

"A"

Kallin 6/16/20

1. D. Lynn - Y.G. Camp.
B. Stanley VACATION.
A. Wilson - Car wreck.
J. Tate - 45 min. late - Dr. appointment.
2. West & Stokes Covered for Lynn
3. ~~744~~ - Need 6 more J305 Charges @ 1000.
4. Having trouble w/ hys temp. old unit,
Checking out to see if can eliminate problem
5. Finished dumping D300 loose batch.
6. Check column struts.
7. Test valve on dryer downstream
8. Standoffs for drum stands.
9. RVC calibration new unit
10. Fuel and cat. hoses
11. Air fed on #1 unloading line.
12. ~~744~~ Bird skewed pin, broke spray pipe,
Shift Mech. Replaced.
13. ~~744~~ Shift Mech. Udon 646/47 Story pump
14. Mill out several 10.0, old unit, Steam leaks.
N swapped over Cavetti, New unit.
16. J385- 35401- D300- VISC. = .926
" - 35402- D-400- " = .925
" - 35403- D-600- " = .916
17. ~~744~~ - J305 - Residual = 12.7 RRM. (DRYING)

2300 → 0700

D

DWH

6/16/78

1) ~~R. Spratt~~ out - can trouble

2) ~~repaired~~ #5 Bird, having trouble keeping pins in it

Rodger - 3) ~~Sammy Stokes~~ in @ 1900, W. Jackson on call if can't get Spratt

4) ~~took~~ vicinity on 5350 - 35414 to lab - ready @ 0730

5) ~~finished~~ drying 5425, started 5350 to 575

6) ~~need~~ 4 more 5305 charges @ 0700

* ~~need~~ to empty 686 - trailer going out Sunday 5425

Alton - 7) ~~X. Childers~~ called in sick - C. Little over

0700 1500

" C "

Planned 6/17/78

8) ~~all present~~, except children 5th

9) ~~this~~ check on 5350 35414 was .89

10) ~~spout~~ pulled & cleaned 649 slurry pump.

11) ~~Teneco Co.~~ installing piping on insert vent Rpg.
Capitons.

12) ~~#5 Bird~~ shared a pin

13) ~~repacking~~ through pit act to long blind side

14) ~~checked~~ PTEX 41833 with 5385 from 676/677/678 sibs

15) ~~could not~~ get anyone in at 1100 for children
Charlie Little over 16

16) ~~change out~~ Reconned & fresh d.m. filters also
Seal water filters both units

DTH 000077840

17)

Cent. running hi on 5350 from 545 through bagging mach. checked from the activator was .12. cleaned out the bagging mach. check for cent.

@ 648 & 649 slurry pump kick out called Eli. in the room. motor to small for pump for J. Adams 649 has a larger pump that was installed Fri. Next 648 pump spin will try to set up with it. for now.

NOO → 2300

"A"

Collins 6/17/78

1. ~~D. Sparr~~ - A.G. Camp.
B. Cowley - Activator.

2. D-500 running away every charge. Dave was to flush & cord. after 20 mins. next 2-3 charges to see if this will help. if not, will need to take down MM-Tue. for Cord. job.

3. Could not get in touch w/ R. Sparr R.W. Johnson called Sims in to bag.

* 4. ~~Hollis~~ - A Need "H" op. in R. & utility
@ 1500

5. West Stokes covered for Sparr.
Brown, Sims " " Cowley.

6. 5350 - 35421 - 25.5 → 140xxx, kick. 31.3 → 140xxx,
Shut dryer down took kick, will blend away

* 4. Cut 5 gal. P.O.A. Old unit, 5350, 5385.
5385 - old unit, running 20.0% → 140xxx,

8. Set in 1 R/Cu today.

DTH 000077841

9. 743 running hi far. bumped then decided to keep running hi & dump 1X1 get visc. should be 5350.

"A" Cont.

*10. ~~Do Not D-Brig until further notice per DM.~~

*11. Take D-500 down tomorrow for Cond. job.
12.

2300 → 0700

8

DWH

6/17/78

~~1) all present~~

~~2) isolated 743-11025 5385 in 647 blend tank, slurry rec'd & reg in lab~~

~~3) dry times going up - lowered pressure drop in 5385 from 25" to 20" in both units~~

~~4) air line broke on #8, shift mech on same - repaired~~

~~5) started putting slurry to V-10 & blend tanks, equalized 501 & 407 because of extra to V-10~~

~~6) rinsed D-500 thru condensers 30 minutes before charge, control much better~~

~~7) 5350-35425 was 20.1% thru 140, gave word to change D-300 back with 5350 with the 5 gal PVA cut - 185 gal PVA~~

~~Lodge B. Stokes & R. Spawth will be in at 1900~~

0700 1500

'C'

Revised 6/18/78

② All present

② Doug Michels gave word to hold 0500 down until a decision could be made about bushing the condenser. He gave word that nothing was set up on bushing it. go ahead and change it back once more.

③ The motion went out in the new unit control panel but it help in on same.

④ Hold 0500 down for condenser bushing this afternoon.

⑤ The main room where new unit would set open or close from panel but in on same.

⑦ The air sweep gear box went out on # 5 dust collector maint required same. Had to rebuild it.

⑧ # 2 Bifter stabilizer bushing are bad w.o. made for shift men to repair.

⑨ loaded 2315 with 5425 from 686 & 680 silos 686 now empty.

⑩ Reloaded 2355 with 5385 from 678 679 silos.

⑪ Master Data reported off with a bad ash.

⑫

1500 → 2300

"A"

Kallan 6/18/78

1. D. Spann - T. G. Camp.
- B. Cowley - VACATION.
- L. Guter - Sick - Hendricks.

2. West, Stokes covering for Spann.
- J. Allen, " " " " " " " "
- Brown, Spratt " " " " " " " "

3. #6 Bid Vibrator off-Shift Mech. Reinstalled

4. 5305-11027- VISC. = .73.

5. Changed, checked, F.V.C.M. Filter new unit put in service for 5446 Chg.

- * 6. 742- GO 5425 -
- 744- GO 5446- 1X1 - Then 5425 1X1, then 5446.

7. Maint. Brushing D-500 Cond.

- Well: 8. Hane 743 down & dumped for Maint. to change out seal housing in A.M.

9. Started weighing & stripping O'Flow.

10.

2300 → 0700

8

DWH/Faulkner

4/18/78

1) ~~all present~~

2) ~~gels went up in new unit, changed recovered VC filters - they were clean, small gels - 10 gpl~~

3) ~~took samples off two dryers - both 10 gpl~~

4) ~~finished drying 5305 to 687, shut #7 down to clean - no place to dry~~

5) ~~cleaning #6 & #7 dryers when they came down~~

6) ~~unit cleaning D-500 condensers~~

7) ~~gave way~~
~~went back with 5425 in 744~~

8) ~~cleaning #8 dryer~~

9) ~~ran out of bags at 0500, room in silo so let it dry~~

10) ~~got 3 charges instead of 2 in new unit~~

0700 - 1500.

" C "

Revised 6/19/78

- ① All Present.
- ② Maint. brushing D500 LX condenser
- ③ Maint. Blanking D400 LX for ~~the~~ condenser brushing
- ④ Maint. brushing 743 LX condenser
- ⑤ Maint. changing out apt seal on 743 LX
- ⑥ Stack. Cont. Co. Revised the Evac. & Recovery header on 743 LX
- ⑦ Maint. replaced the seal in 909 vacuum pump.
- ⑧ Refel. Ele. working on mount Transformers II/0 Building
- ⑨ Teresa Cortez. working on the incubator unit
- ⑩ Joe Cont. Co. pouring concrete III building
- ⑪ M&V. Maint. working on Modicon changing house water valve. Tie in.
- ⑫ Changing & checking rocks in #6 dust collector ^{changed out 6 of that several more}
- ⑬ M&V. Maint. checking water pressure in the new unit bath room.
- ⑭ M&V. Maint. cal the flow recorder off big toy air compressor.
- ⑮ changed filter paper on 6-7-8 dryers
- ⑯ called Lufkin Motors & Gordon heater in to help with rock changing.
- ⑰ changed out the 2 vems filter ~~now~~ old unit.
- ⑱ changed out 5 rocks with help & tighten several more that was loose in #7 dust collector

DTH 000077846

19. ~~last~~ Maint ~~the~~ repaired the auto fuel
Valve on #4 fuel line going to the bird.

20. ~~last~~ Maint working on 2" VC change meter per unit.

21. Changed out 2 sockets in #2 dust collector
Also ~~tighten~~ tighten several.

22. Maint changed out choco on 5 pump per unit

23. ~~Team~~ welding & cutting piping at warehouse bldg.

1500 → 0700

"A"

Rollins 6/13/78

↳ All present

1. Maint. Brushing D4/5/Cords, Biftone Crew on TB.

3. Maint. on 743 seal housing.

4. Maint. Checking out exhaust, old unit (Sueco).

5. Maint. replaced drop chute on 675 Lb.

6. Install 5D on rec. filter

7. ~~the~~ Handle for drum plunger

8. Unload cat bottles from pump

9. Get jet on 781 unloading line

10. Handy repairing water & seal and

11. VC recharging New unit

12. 10 PPH max on 5305

13. Dishes of water new rest room.

14. Getting high gals, bath units, switched
Charging through F.V.C.H. filter.

15. Get in # R/Cur, loading same.

2300 → 0700

3"

DWH/Faulkner

6/19/78

241

1) all present

2) checked D-400 - some buildup at top of tubes would not come off, gave word to close up

3) inspected 743 when Buxton finished - looked good

4) blend 5425-11043 was going to 680 to get regular, shut down when got it, was 6 gal - started off dryer on 5385 because one going to 282

5) got 2 extra railcars - loading one to empty railcars

6) started chem washing D-400 @ 0400, maint going to 743 to button it up, still brushing D-500

7) drying out 5425-11043 to 282, starting 5446 to 685

** 8) putting water in south receiver - got freon return valve shut on condenser to keep water from freezing - have L. bay open it before starting refriq. back to south receiver

9) pressure tested D-400, charging

10) W. Jackson & R. Spratt over to clean #5

0700. 1500.

"C"

Reamer

6/20/78

① All present.

② ~~Start~~ The inspection on #5 Dwyer③ ~~Check~~ #5 Dwyer changed filter paper.④ ~~Changed~~ out two rock in #5 dust collector
and tighten all the rest of them.⑤ ~~Contractor~~ working on warehouse bagging mach.⑥ ~~Exam~~ cont. to insulating piping from the incinerator⑦ ~~Maint~~ finished with 743 LX Pressure checking same
it held OK.⑧ The pressure transmitter messed up on 743 while
the contractor was brushed maint repairing same.⑨ ~~Rebel~~ Etc. wiring up control. on warehouse bagging
mach.⑩ ~~Steel~~ cont. co. welding braces at warehouse bagging mach.
Also Tenco cont. co.⑪ ~~Maint~~ wiring & tuning steam transfer pump. ^{switches} into
control room panel.⑫ ~~Maint~~ replaced the exhaust fan from old LX
same place.⑬ 5385 1035 received a 35 gal compound and
they would be glad to get it. Put some to use.⑭ ~~Bagging~~ 5350 from 515⑮ ~~All~~ LX on 5385 until the Silo clean up.

① ~~Changing out the 2 VM filters also flush VM filter bath unit.~~

② ~~Mount but through removing the blank from D500 RX and~~

③ ~~Finished filling South VM Reservoir with water. Mount cut hole in platform for safety disc stand. Also they are installing a valve under the safety disc.~~

④ ~~Cleaned out #1 283 bagging mach. after cont. finished with them. Also starting three collector bags to each bagging mach. and bagging into Gaylo bags.~~

⑤ ~~Order scale for bagging.~~

~~22. ~~Labels~~~~

~~23. Blind in Catalyst valve.~~

~~24. Order staple gun~~

~~25. Check on DM 3~~

~~26. Handle for drum stand~~

~~27. Unload cal. bottles from bags~~

~~28. Air Jet on 28 + unloading line~~

~~29. Check readings on H₂O seal and~~

~~30. VC reading in new unit~~

~~31. 10 PPM units on 5305~~

~~32. Jugs of water in new rest room.~~

1500 → 2300

"A"

Rollins 6/20/78

1. All present.
2. Sent 2 loads to #2 Bay Mch, Boxed out same.
3. #6 down 575 full, bogged off enough to get dryer going.
4. #8 flamed out, going.
5. #5 down, after o'flow boots off.
6. Switched #6 direct → #1 Bay Mch. 5350-6 hi.
7. Had a problem w/ #1 Bay Mch. would not cut off, fixed temporarily, E.W.O. in - Need to get in A.T.
8. #2 Bay Mch. would not work, finally got going
9. Shift mech. put bid on D Bay hopper
10. pulled spillet out of 575, drop line to act. ~~to~~ Could bag 5300 from same; going to #2 Bay Mch.
11. Set & checking Bay wts., using wheelhouse scales.
12. J. Tate over E in @ 0300 Friday to cover for D.H. - K.C. Towery - D/F.
13. Set up to recover South Rec, 10 inch line ~~must~~ be plugged, hooked up by hose, pushing V.C.M. to Middle Rec. through insect Vent. lpt.
14. ~~5446-11048~~ was 9.5 % on 60 mesh + double peaked, everything else ok - gave word to change 744 back as 5446

15) all 5385's getting li on 60 mesh + double peaking - added 5 gal PVA to 5385 ~~in both units~~ in both units, 5350 double peaking - added 5 gal in old unit, 5385 in old - 195 gal
5385 in new - 240 gal
5350 in old - 195 gal

16) ~~gave word to change D-400~~ as 5385 one more time because could foresee no place to dump

2300 - 0700

D

DWH/Faulkner

6/20/78

1) R.C. Jowery out, J. Tate over

2) finished filling south receiver with water

3) last batch from old unit without extra PVA was slightly coarse, getting some on 40 mesh in #7 & #8 dryers, checked screens - good on #7 - replaced #8

4) checked spray pattern D-500 - good on cond + wall, scale on upper half of walls - agitator good

5) cont. high on material from 575, finally worked out, started dryer to 575 because needed another on 5350

6) both K.O. tank drains in old unit stay open all the time

7) took slurry reg. a first batch with extra PVA, 5385-35457

8) chutes came off of 676 + 677 silos, shift mech replaced same

9) shift mech pulled & cleaned 654 slurry pump - pumping 654 + 655 into 407 - pumping over to U-10 for room to dump, need small blind tanks for other products

Altan 10) need someone in @ 0300 to cover for R.C. Jowery

11) south receiver isolated - water pressure still on it

DTH 000077852

12) #7 dryer kept flaming out, AP low, shut down & cut exhausters off, let pulse 1 hr., AP down to 3.0" - felt off
air sweep - "E" in on same

13) needed viscosity samples on 5350-00150 2nd shift & 5425-00146 2nd shift,
got viscosity on 5425-00146 - could not find blend 5350-00150

14) pulvers on #8 kicking out - finally got AP low on #8, "E" up written

15) grabet leaking on #1 Bagger, swung dryer to #3 bagger, shift
sent the work order to fix leak but could not while machine
in service

16) coupling came off 654 slurry pump, shift med on same - fixed

0700 1500 "C" Reamed 6/21/72
① all present.

② Maint installed valve under safety disc on South
ven receiver also removed the stick & welded
pieces on stick.

③ Maint checked control valve on steam to preheater.
will change out the valve in the Bm.

④ Changed out the South ven filter pack.

⑤ Maint installed valve under the safety disc ven
filter packs also unit

⑥ Maint working on "B" fresh ven charge meter.

⑦ Maint working wiring to new microticator unit

⑧ Pers. insulation & insulating piping on microticator unit

- (1) Maint Elc. Hooked up sewer exhauster in old unit
- (2) The discharge valve on #4 GCT would not open
Maint repaired same.
- (3) #3 Bagging Mch. would not fill up the bag it
would only put a bag of resin and would cut
off. Maint on same.
- (4) Stahl. Cont. Co. walked back on resin transfer line
gummy in #3 Bagging hopper.
- (5) Turner Cont. Co. repaired the leak on the inspection
plate on #1 Bagging hopper.
- (6) Maint installed a 12" valve below the deluge valve
above the strainer oil system.
- (7) Maint replace the gaskets on steam valve going to
741 & 742 RX on the inlet side of the turbo valve
- (8) Steel Elc. installing level switches on bagging hopper
- (9) Maint. - gal level controllers on old unit recovery
R. coat tanks
- (10) Elc. Maint. ~~repaired~~ the Pulsaric breaker on #8
air sweep.
- (11) Elc. Maint. - Running the cable for T.V. from
control room.
- (12) Maint changed out the safety line on middle ven receiver.
- (13) Maint vent was closed on both room receivers
and up for them to vent.
- (14) Maint installed a new valve on line from R ven
filter pack to the blow down tank.
- (15) #8 fired chute vibrator the air broke on it causing
the bed to plug Maint replaced same.

22 ~~#5~~ Bird vibrator fell off of the hopper to the floor. Must replace same.

23 ~~Must~~ changed out the safety disc on both Red water separators old unit.

24 The north rem transfer pump at the tank pans blew out the seal. Valve off same for change. Must out W.O.

1800-2300

B. Shift M.

6-21-78

1. Check Henry on Voc.

2. Put sil. air on 677 + 687 silos.

3. Must repaired air line to 741 large valve.

4. Must replaced stable buckings in #2 silo.

5. #2 silo blown out and would not relight called out man to repair - O.K. now.

6. Must repaired air line to #8 bird auto V.C.

7. Put must to overhaul oil and grease box on #6 bird. showed 2 pins would not control.

8. #6 silo valve. Chain must up also showed key off.

Not Job 9. Check out #4 + 5 dust collector not dust no more than water. Look like fines coming around gasket.

10. Had hard time getting V.C. from tank from with just one pump. slow as the devil.

11.

2300 → 0700

8

DWH/Faulkner

6/21/78

- 1) R.C. Jones - out, C. Albcomb over, D.L. Spruwell in early
- 2) MSA in U-11 went off at 2300, turned off all PIV valves but would not go off - called Sather to get mag's combination and finally got it off
- 3) bagging 00159 at #1 and 575, changed number at #1 and spranged out skids already bagged
- 4) last time evac D-400, steam valve to jets would not open, had to open manually, all other valves open with lights, "E" w/o in
- 5) MSA went off because heat sensor glass broke, shift mech. replaced & system reset
- 6) pump off at tank farm @ 2300, had to reset to get south pump to start
- 7) emptied middle receiver but no water in it, put south back in service
- 8) pulled & cleaned 650 air purge line
- 9) 5305-11061 blend in 655 blend tank hi color, started up got 4.0, reclock 3.9, shut it down
- 10) ~~lot~~ in #2 bagger still leaking bad
- 11) 21 + 20 skids bagged

0700. 1500

"C"

Revised 6/22/78

① All Present.

② Recovery compressor would not run Elb want checked out the breaker. got some sand.

③ Went did Elb. Elb not check on the generator unit

④ Went repaired the steam condensate line south of #07 bleed tank

⑤ Went replaced the seal in north VCR transfer pump. at tank farm.

⑥ Spence had #7 degree high temp lock in Manual Mainly found the problem.

⑦ Start boiler Raising water line to birds VII Phase

⑧ Went. Went working on the homopolymer tank

⑨ Went replaced the coupling in #9 skimmer pump it ran for about 3 min and the motor kicked out. Put work in for went to check out the motor

⑩ Went replaced the broken pipe hanger on #4 overflow hopper line.

⑪ Both VCR transfer pumps kicked out would not reset. called John Edwards. ~~Problem in the pump~~
~~was same as the pump~~

⑫ Trench cut. @ cutting & welding on warehouse bypassing hopper

Hd¹³ ⑬ Call Jimmy Tate at 0200 AM. He will come in for trenching

⑭ Went replaced the packing in #551 bleed tank

(15) Maint cal the level tech on 550 Blend tank

(16) ~~Repaired~~ a total of 14 skids. 6 hi' Contractors
Worked on Reppings, much all shift

(17) ~~Low~~ Steam pressure for 2 hrs. from 1230^{to} 1430

(18) ~~Chopped~~ out fresh new filter new unit ~~OK~~ when
Chopped 5446

(19) ~~Chopped~~ 5 skids of PVA old unit

(20) ~~Re-repairs~~ will be gone to Navy Camp later for
until ~~the~~ Sun. night. Willie Wilcox will be in there

1800 - 2300

B-Shift. Me

6.22.78

1. ~~Charles Kinney~~, out on vac.

2. Maint finished with North U.C. Pump at sphere. OK.

3. Maint found Motor gave on south pump. changed out motor and
it was bad also. Sending both off to be repaired.

4. Maint repaired impeller on 655 76x9 and rewired/potential
put back in service.

5. Maint replaced coupling in 65x Blum pump.

Note 6. Pump 654 empty to 407 and started pumping 652 + 653
to 407.

7. Transferred 1281 to 479.

8. Started transferring 282 to 493 site.

9. The Middle Rec-comp. had a plug blow out Maint repaired.

10. Maint repaired #8 bird onto V.C.

DTH 000077858

B. Shift

11. Yard dropped 3 railcars on 5446 and 28385.
 12. Ran dryer test for 1 hr. on

	#5	#6	#7	#8
1900	5425	5385	5385	5385
	680-31.0	675-7.5	676-9.3	679-29.3
2000	680-29.8	675-4.5	676-7.6	679-27.1
	3960	9900	5610	7260

Note 13. Could not get samples from material in warehouse
 J.B. in old lockup. will get tomorrow.

14. Strapped + weiged overflow all shifts.

15.

2300 → 0700 "D" DWH/Bullman 6/22/78

1) K.C. Tavery out, O.C. Pace over, J. Tate in early

2) dryer rate check:

	#4	#5	#6	#7	#8
2300	30.4 > 5280	27.3 > 7550	9.6 > 8250	17.6 > 2970	23 > 6600
2400	38.8 > 5280	24.6 > 7550	7.1 > 6600	16.7 > 1980	21 > 4290
0100	37.2	23.7	5.1	16.1	18.7

↑
 losing feed from 407
 correcting

↓
 down 15 min flamed out

- 3) low rates on #7 dryer, tried to turn up but flamed out
 4) PUMPED 652, 653 → 11069 V. TO 407.
 " 649 - 11058 TO 407

7 Jim 5) C. LITTLE WILL BE ON VAC. NEXT WEEK

Strapped + weiged after overflow

emptied #1 + #2 hoppers, started 5350 to #2, then 00143

DTH 000077859

- 8) emptied 575, cleaned up under 575 bagging area
- 9) Jammer broke loose on ~~main~~ air line in V-11, got fixed
- 10) moved all bagged resin from 575 to warehouse
- 11) cleaned #7 dryer

0700 → 1100

"A"

Rollins 6/23/78

All present.

1. Maint. P.M. #7 Dryer.

3. Load of Lucy came in today.

4. Maint. making tie in of air supply to manifold of resin transfer lines (6-11 Bldg.)

5. Maint. changed out auto. steam wk. to pre-heater - old unit.

6. Belts wore out on #6 after, Maint. replaced.

7. #7 would not lite after p.m.'ing, got int. now on line.

8. Maint. changed S.D. on B.D. th., old unit.

9. Maint. put new motor S.-U.C.M. transfer pump & sphere.

10. Got 23 skips bagged. 34,500

11. Striping weighing O'flow.

1500-2300

B. Shift me -

6-23-78

1. Charles leaving out on vac.
2. Transferring 281 to 479.
3. #5 act. messed called down in to work on it.
4. ~~Don't~~ repaired gyostat on North camp at tank farm.
5. ~~Don't~~ repaired 679 air line to aeration on city.
6. Took 2. ~~recovered~~ ~~calibrations~~ - first one 25" ^{-5878#} next one 26" - 6113#
7. Took 200 lb 5446 sample to lab. but couldn't get the other samples checked up in warehouse.
8. ~~for a~~ ~~forgot~~ ~~26~~ ³⁹⁰⁰⁰ ~~skids~~ and ~~strapped~~ and weighed over from all shifts.
9. ~~good~~ ~~up~~ ~~dropped~~ 5385 roots from 679 + 678
10. ~~Don't~~ ~~replaced~~ ~~checked~~ ~~value~~ in #5 act. air line.
11. #5 act. messed up again called down back in.
- 12.

2300- 0700

C

Revised 6/23/78

- ① A.C. put them out Navy Camp.
- ② report finished with #5 act. at 2335 got some feeling OK.
- ③ #1 act vent valve started sticking open Actions required same when he finished with #5 act.
- ④ #6 stop valve the main backed up. before the valve worked out same. also #7 backed up before the star valve. worked out same.
- ⑤ Shift meal. Changed out the couplings on Hot water circulation pump. old unit
- ⑥ Dwyer Rate.

	#1	#2	#4	#5	#6	#7	#8.
time	5385	5385	5446	5385	5350	5385	5385
0000	578-18°	491-10'	685-46'	677-36'	Bagg-55414	676-19'	679-32'
0200	578-16.0'	491-8'	685-44'	677-34.5'	Bagg	676-17'	679-30.6'
Round #	6600*	6600*	6600*	4950*	7500*	65000*	62000*

- ⑦ could not get engine in at 0300 to cover for Peter call King Stepping 16 hr.
- ⑧ The gas line going to #8 bird detector hole must replace same.
- ⑨ #5 limited switch worked to much tension on it causing the switch to trip and cut off the bird called Actions in on same.
- ⑩ Transferring 576 & 578 to 675 5-6. DTH 000077862
- ⑪ loaded Railway from 675 676 677 678 did not show on Am report loaded after it had been completed will show on Am. Report. tomorrow
- ⑫ #3 railer kicked back 1 hr. while utility man was changing it back on line

Bagged twenty three ^{74,500} skids on this shift T-6

0700 → 1500

"A"

Kellins 6/24/78

1. All present.

2. Called in W. Hensman to bring over supplies for H. Dyer, Boye.

3. Bagging off 577-5446 - 6 hi.

4. Warehouse skids out of calibration - Do not use.

5. Changing filter, both units.

A.L. 6. H. Wilson will be in @ 0300.

1. Bagged 39 skids today.

L.M. 8. B. King reported off, Sick Stomach - R. Geter staying over.

* 9. Switched 5446 drying from 685 to 686, due to 685 being contaminated.

10. Transferring 281 → D.B.

H. 5385-35482- U.S.C. = .91

" 35483- " = .92

12.

1500-2300

B Shift Mc

6-28-78

1. Bill King out upset stomach
Chas. Kinsy out on vac.
2. ~~Started~~ Transferring 576 to 678.
3. Transferring 281 to 479 all shift.
4. ~~Huffer~~ Puffer moved up would not run called maint
in to work on it O/K now.
5. Yard loaded Pablos - 5385 from 676, 679.
6. we bagged ~~38~~ skids on 2 baggers.
7. yard op. got huffer puffer running and off loaded. A + CA comp
of PLCY - 43040 -
8. Took dryer notes

	#1	#2	#4	#5	#6	#8
1900	11.2	9.7	22.2	12.8	15.3	22.7
2000	9.3	7.9	20.6	10.1	17.4	20.9
wa. 6495	1.9	1.8	1.6	2.7	1.9	1.8
	6270	5940	5280	8910	6770	5940

9. Miller truck came back from loaded trailer called petline
op. in to lift trailer up for truck to get back under it.

Note: Willie Wilson will not be covering in Dryers on Sunday.
Cover A.C. better place with over time.

H.

2300 0700

"C"

Raman

R.A.C. - Portman Navy Camp.

② Smith Over N Wilson in early to leave for A.C.

③ Finished off loading 5446 from 43040 to 685

④ Yards notes show that 2321 was loaded with 5425 from 683. ?

⑤ #6 Bird played get some unphased & some of the vibrator air line had broken off shift mech. replaced same.

Notes
⑥ Will need company for A.C. left & David Spence
Vacation. tonight at 2300

⑦ Begging the 5446 from 547.

Note
⑧ loaded two 5385 Calceas from 675/676/677/678/679
after the A.M. report. Had been filled out will
pick up in the A.M. CORX 45278 PTA 41848⑨ Begged 23 slide of 5350 from #2 Begging man
" 21 " " 5446 " 547. 5461

0100 → 1500

"A"

Kallin

6/25/78

1. all present.

2. Shut #7 Dyer down (530) @ 0120 Bagg machine full, bagged 9 skids, started Dyer up.

3. #5 Dyer 50 Cont. (5425) to 680, shut down, cleared switched to 282 for recheck after cleaning.

4. Tot app. 30 Min. on #1 Dyer, backed up, 0900-0930.

* 5. Cut 5 gal. P.V.A. - across bond, (old unit)

6. Having recovery problem, (old unit) working on same.

7. Two trucks rejected on Mait.
2480 & 2481, will off load to 281 when drivers come in.

8. Bagged 42 skids today, one mach. going all day other about 5 hrs.

9. 5446-11089-5.9 D.T. going to 577 - Hold do not bag.

10. Next Charge in 743 - 5385 (1X1) then 5425.
744 - 5385 (1X1) " "

11. Need app. 1/2 Comp. more 5446 in 43040.

12. J. & Cowley will be in @ 0300.

1500-2300

B. Shift.

Mc.

6-25-78

1. ~~Charles Hinsky~~ out on vac.
2. ~~Transferring~~ 576 + 578 to 681.
3. ~~Transferring~~ 281 to 479.
4. 675 site bottom valve stuck open lost about 20,000 lbs. while loading trailer. Good work by John and yard or we would have lost the whole site.
5. ~~Yard~~ or blown off 2480 to 281 site and reloaded.
6. ~~Use~~ ~~logged~~ — skids of 5350 — one machine and strapping and weighted over flow all shift.
7. ~~Called~~ ~~Walter~~ ~~West~~ + ~~Co.~~ ~~Brown~~ in to help clean up mess under 675 site. "C" Pound 6/25/78
8. 2300 - 0700

① ~~SPAC~~ - Return Navy camp.
 ↳ D Spradell JAC.

② Finished loading 5446 Railcar #3040

③ ~~Transferring~~ 281 to dump Blows.

④ ~~Logged~~ 27 skids on this shift

⑤ Cleaned up resin from under 679. site

⑥ ~~Compound~~ pulling 5385 from 491 dumping # 2 down direct to it

⑦ ~~Transferring~~ 576 + 578 to 677

⑧ ~~Worked~~ on overflow mat. strapping and weighing

0700 → 1500

"A"

Collins

6/26/78

DTH

1. All present.

2. #4 sheared a pin.

Done 3. Holding 647 bl. the MT for agitator reworking.

4. Stripping & weighing overflow.

5. Inst. man working on 475/575 silo level tech.

6. Maint. Changed out Valve under relief Valve on 401, also installed Check Valve in feed line to 401 & auto. on site Valve, pulled plug out of feed line on discharge of Manual Valve to 401, and changed out 1" steam Valves to N.E.S. F.O.C.M. filter packs.

7. Contractors doing piping revision on 501 slurry pump lines.

8. Contractors working on 60 line in V-11 Dyer Bldg.

9. Maint. running Conduit & pulling wires for alarm on Catalyst Freezer, New Unit.

10. Test 3 hrs. on D-300, due to Note #6 above.

* 11. Yard to MT 679 silo, so Maint. can repair Bottom Vle.

* 12. 744/545 Wt. running @ 120° S.P., moved to 124° Wt. also chgd. w/ 5 gal. Pat., Dumped (X) to 646 took visc. same to lab.

13. Maint. Disconnecting Condensate th., old unit.

A. L. F. Fato & Cowley will be in @ 0300.

15. Begged 27 slides - one machine.

DTH 000077868

1. ~~Wash clean up under 2000 value~~
2. ~~Light on motor off.~~
3. ~~EC reading new unit~~
4. ~~Handy reading on H₂O + seal oil~~
5. ~~Air Jet and 281, including Tur~~
6. ~~Handed cab, bottles from back~~
7. ~~Hander for dump baskets.~~
8. ~~Relief valve for cab. hand.~~
9. ~~Extensive Hand X-ray~~

15:00 - 23:00

"B" shift J. P. / Ray Wether 6/26/72

- * 1. ~~Change pump in the Old unit will not cut on in automatic.~~
2. ~~all reported B. shift.~~
3. ~~Transferring 576 + 578 to 281~~
4. ~~Transferring 281 to 479 all shift.~~
5. ~~Worked on strapping + welding overflow all shift.~~
6. ~~Mount changed out safety div. and relief valve on south fork in old unit.~~
7. ~~Mount pulled and checked 6.50 + 6.50 slurry pump and~~
~~Mount still specking out.~~
8. ~~Run dry check.~~

9. 1000	#1	#2	#4	#5	#6	#8
1400	16.6	6.6	23.3	7.7	22.1	13.5
2000	14.5	4.6	21.4	5.9	20.2	11.6
	2.1	2.0	1.9	1.8	2.1	1.9

10. ~~Yard on floor T-2481 (5385) Truck to 281, and reloaded.~~
11. ~~Boxed out 575 - Empty.~~

12. ~~Charged~~ the Exp 5385 batch in 7x1, Ry.

Note: 13. Need to dump D-300 - 5350 - to 647 dry behind ~~the~~
APR and get 652 + 653 empty for 5305.

14. Started changing through the filter in New unit.

15. 2300 0700

" C "

Renew 6/26/78

① A.C. Patten

② then check on 5425 1116 was 104

③ Dryer with check.

	#1	#2	#4	#5	#6	#7	#8
0100	5385	5385	5385	5425	5385	5350	5385
0100	576-24'	578 9'	676-20	688-51'	678-48'	Bag	681 11.1'
0200	576-22'	578 7'	676-18.4	688-49.4	678-46.5	Bag	681 9.5'
						45hd 30	
Pounds	6600 #	6600 #	5280 #	5000 #	5000 #	6000 #	5000 #

④ Transferring 576 & 578 to 281

⑤ Transferring 281 to dry blend silo

⑥ Shift mech changed the relief valve on D600 Cat pump.

⑦ cleaning up resin at all silo hookup station

⑧ loaded conx. 45259 and PTEX 41823 with 5385 from 675/676/677 silos did not show on Am report. will pick in the Am.

5 Contingency Dry Blend will need some type I 5385 in 445 silo about 1500.

0700 → 1500

"A"

Rollins 6/27/71

1. ~~All present.~~2. ~~Dye Blind needing type I U380 in 47N, switched
#1 Dyer to same.~~3. ~~P.M. #6 Dyer~~4. ~~Contractor tying in to supply to birds.~~5. ~~#8 Bird plugged, cleaned ok~~6. ~~#2 Dyer behind, worked out ok.~~7. ~~Contractor making up y for #6 Bird, feed line
to put on sponge pipe.~~8. ~~Wharf pulled; cleaned 450/51 slurry pump.~~9. ~~Wharf pulling; cleaning both slurry pumps 40.~~10. ~~Need for firewatch over in tomorrow
for Jeco to work on U-11 Dyer Roof.~~11. ~~Dyer later - 1300 - 1400~~~~#1 → 47N. 9.6 - 7.7 = 7,030[±]~~~~2 → 471 - COMP. Pulling.~~~~4 → 680 - 12.0 - 9.4 = 8,580[±]~~~~5 → 688 - 31.7 - 29.8 = 6,270[±]~~~~6 → 676 - BACKED up, NO OUTAGE CK.~~~~7 → #2 BA65 - 4 SKIDS - 6.4 = 6,000[±]~~~~8 → 679 - 30.3 - 27.8 = 8,250[±]~~12. ~~Mr. repaired level tech on 493 silo
#646 bl. tr.~~

DTH 000077871

13. ~~North & South U.C.M. transfer pumps backing
on & off - put in Manual, got North going
South still out, Electrician on same.~~

"A" CONT.

14. #2 activator out, Maint - on stove -

15. Jate & ^{Couley} ~~Wolcott~~ will be in @ 0300.

16.

(NOTE - CHEM SPRAY PEOPLE WILL BE IN AT APPROXIMATELY 0600 TO START STERILIZING. PLEASE GIVE PERMIT -

17. ~~Don't clean up waste to remove ash~~
18. ~~lights on motor off.~~
19. ~~Plumbly seal water & seal air reading~~
20. ~~Get jet on 281 unloading line &~~
21. ~~Washle for drum stange~~
22. ~~Relief valve for cut. Would run unit~~
23. ~~Rodger - happen using wrong number for 5446 + 5350~~
24. ~~King replacing in control room for incinerator.~~
25. ~~Boats for Eastman + Wilbur~~
26. ~~House row westward in old maint shed.~~
27. ~~Tote Can S inventory~~

1500-2300

B. Shift me.

6-27-78

1. ~~all~~ ~~ported~~ to B shift.2. ~~Started drying #1 + 2 dry to 576 + 578 and transferring to 491.~~3. ~~Transferring 281 to 476 + 477. full up.~~4. ~~Moist worked on #2 act. had a hard time getting it going.~~5. ~~Moist repair #8 stopper bushings.~~6. ~~Moist replaced plug in the middle comp. in over unit.~~7. ~~#6 band check pipe and main switch did not work moved up sponge pipe and floor bore.~~8. ~~Charged out filter (Charge) in new unit and we are charging without filter. VIA J.B.~~9. ~~Sprayed out 3 pellets that were marked 5446 charged to 5380 and connected all the others on 5446-00171 band OK now.~~

Note

A.R. 10. O. C. Price and Houston Smith will be in at 0300 Friday.
call Houston at 0200 wake him up.

11. Drier Rates:

	#1	#2	#4	#5	#6	#8
1500	24.9	25.4	23.6	22.1	31.2	22.1
2000	21.8	22.2	21.7	20.0	28.6	20.1
	3.1	3.2	1.9	2.1	2.6	2.0

12. ~~Filled 680 up and pump the remain 5425 from 647 to 648 to dry to 688.~~13. ~~Worked up around 400 where we ran it over about 200 lb.~~14. ~~Started transferring 282 to 493~~

DTH 000077873

15. ~~Charged Frap~~ 5385 in 741 Ry.

16. Started 651 pumping to 407 when we got room in 407.

17.

0000 0700

" @ "

Revised 6/27/78

① A.C. Pettus Navy Camp.
David Snowell W.C.

② Found the key stripped out on #6 star valve unit
replaced same worked out the resin from above it.

③ Air line broke going to the activator 742 Pump Valve
unit replaced same.

④ Transferring 576 & 598 491

⑤ Transferring 282 to 493.

⑥ Filled 688 up 15 ft outage by this time 282 had a
three ft outage put the rest of the 5425 in 282 had
yard to drop 688 empty for 5305

⑦ Started drying 5350 through #4 dryer to #1 Casing mach.
#7 dryer 5350 to #2 Bugging mach.

⑧ Dryer Rate check

	#1	#2	#4	#5	#6	#7	#8
	5385	5385	5385	5425	5385	5350	5385
0100	578.24'	576-38'	677-15'	688 18	Star valve	Reg	679 17
0200	578-22'	576-36'	677-16'	688 16	backed up.	Reg	679 14.5
Boards	6600 #	6600 #	8000 #	6600 #		6100 #	7000 #

⑨ The north dera seal unit quit pumping switch over to the
middle unit could only build up to 150 # put on the south
unit.

0700 → 1500

"A"

Kallin 6/28/78

1. all present.
2. Make out "E" W.O. to clear air purge line to 647, 648, 649 blend the. on
3. Transferring 476, 478 → 491.
4. J. Edwards working on Molten.
5. W. West over, R. Spratt in to Firewatch, top V-11 D. bldg.
6. Air line broke off #8 vibrator, Maint. repaired.
7. Industrial weed control, spraying area.
8. Contractors installing lift North wall, Roof V-11 Dyer bldg.
9. old unit - Safety line, E. relief Vll. looking N* on th. E.W.O. in.
10. ~~10. J. Wilson~~ will be in @ 0300.
- 11.

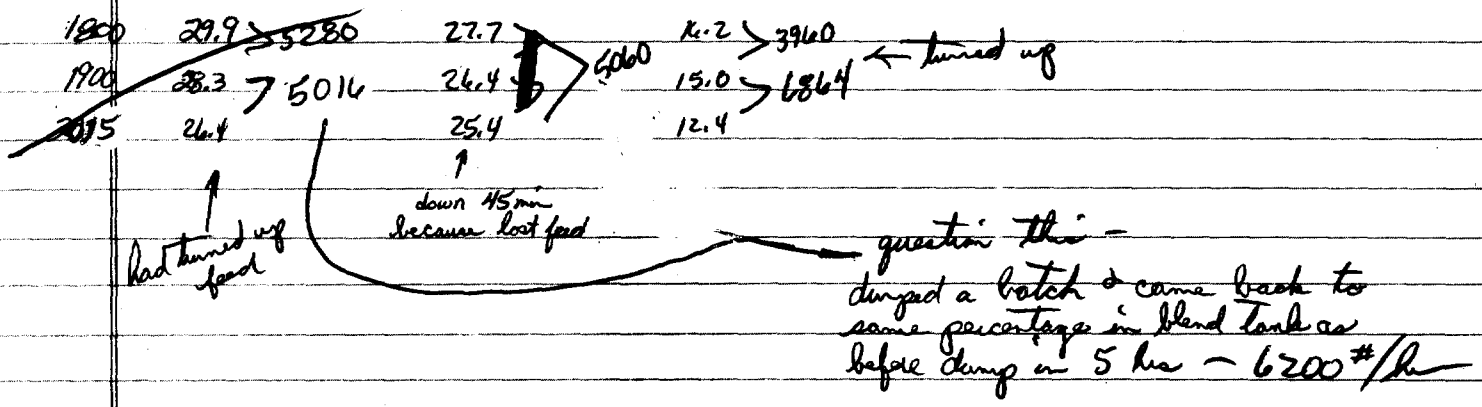
1500 → 2300

8

DWH

6/28/78

- 1) F. Franko on vacation, C. Little on vacation
- 2)asket blew on D-400 sieve line, shift mech replaced same
- 3) B. Newman covering for Franko, B. Morgan over for C. Little
- 4) in old unit, "B" hot water charge pump discharge valve - CV-429 will not open, "B" hot water pump will not shut off at panel, shut it off at breaker, "E" w/b written on valve
- 5) started 5350 to #1 bagger on #4 dryer, bagging to #2 bagger on #7
6. Farr - Dayton 115/60 cycle 30" Mahle Circulation 1/2 HP
~~2 baggers back in 1125/1140 RPM Model 3C186~~
7. Luaco Best in new unit.
- 8) steam stopping valve would not open on 743, bagging loaded so would not stay open, called inst. man, Shackelford in on it
- 9) got 5305 residual samples @ 2000, from 648 behind #5, recirc system was on, from 650 behind #6 - recirc not on because still working on 650 pump
- 10) got 650 pump cleaned out but still picking off, 649 still picking off also, calling elec on both, Gody coming in
- 11) #5 #6 #7



~~12) unit man fixed 743 steam stripping valve~~

~~13) am already high on 5305 silos - 687 & 688~~

~~14) cannot get recirc going on 5305 because 649 & 650 slurry pumps kicking out, Jody said heaters kicking out, pulling 10 amps with water in it - max. ~~water~~ will take in 6.8~~

~~15) opened cross-over valves on all 5305 tanks~~

All ~~16) need an "A" operator in old unit over & in~~

~~17) could not find larger motors to fit slurry pumps~~

~~18) residuals on 5305~~

11135 from 648	21.8 ppm
11133 from 650 & 651	4.1 ppm

~~19) set up to dry out of 648 & 649 and 650 & 651~~

Alt ~~20) when an 5305 batch is dumped - shut down dryer for 30 min and let material crate in hold tank - then start dryer up per JEB & ELK~~

~~21) W. Jackson over as "A", R.C. Fowery over as lead~~

~~22) #5 Bird messed up at 2240, started throwing slurry back out of sponge pipe - must be plugged - starting cleaning~~

~~23) viscosity 5385-35534 for D-600 0.91~~

2300 - 0700

"C"

Revised 6/28/78

- (1) H.C. Patten out Navy Camp.
Leland Greenwell vac.

(2) #5 Bird broke the sparge pipe checked found a buildup
and shift pipe drill out same and replace the sparge pipe
for it going ok.

(3) Air chul on 5385 from 0500 .93
" " " " 0600 .91

H/H/S (4) Joe Chibbers will be in at 1500 to cover for C Little

(5) Shut down #6 dryer for 30 min when we dumped 7.23
into 650 & 651 Blend tank. Letting the material aerate

(6) 5305 Blend 11141 & 11138. 36.3 140 rpm put to 515 silo

(7) When about 0300 went in at 0500 for blending

(8) Loaded PTLX. 41644 with 5385 from 676 677 silo
not shown on Am report.

(9) Doug Spence. reported off wife sick

(10) Home out of Bag. at 0200 called JT Gentry in
to put out some.

(11) Bagging machine full had to shut down and catch it up.
Hopper got full while waiting on bag.

(12) #1 dryer cycling and running high inlet Temp check
out. Reine one had the exhauster dampers one half way
closed. Made adjustment on same

(13) Day Blend Sup. called said they needed about 30,000
more of type I 5385, 475 put 3 put out. and
to them

0700 → 1500

"A"

Collins 6/29/78

1. D. Spann - wife sick.
2. #1 Dyer 4.5 on 40xxx @ 0745.
 #2 " 3.6 m 40xxx
 #3 " 2.9 on 40xxx @ 0815.
 Shut down, checking sifter pack, top & bottom
 screen tore up - changed same, also gaskets.
3. Medication Out, New unit, but men repaired.
4. D 300 down, Maint. on Condenser.
5. D 400 down, Seal change.
6. Sampled 576-78 wt 4.6 on 40xxx, put to
 575 per J.B. - and bag off.

D.H. T. B. Morgan will be in @ 1900 today.

1500 → 2300

5"

Faulkner/DWH

6/29/78

- 1) C Little on vacation, F. Frank on vacation
- 2) #1 & #2 dryers continued, swung to D.B. & 281
- 3) fighting #2 dryer - after kicking off, found vent valve plugged, got it lined out
- 4) having trouble getting feed from 407, found agitators & air off, turned them on & started up from 407
- 5) maint fixed 650 slurry pump
- 6) cart came down on #1 & #2 dryers, letting run to get all cart out
- 7) maint finished D-400 seal, changed back
- 8) maint finished cleaning D-300 condenser, pressure testing - changed
- 9) contractors working on 743 dump valve - replacing it
- 10) hot water chg. valve on 743 would not open - opened manually, tried to get inst man but could not - have to run manually
- 11) changed 741 back as 5385 because 743 ready early
- 12) having shift neck repair reactor ladder - repaired
- 13) buffer/puffer line broke making big mess, yard operator putting in hops
- 14) filling D-600 with water to strip out contamination - lost charge
- 15) 743 hot water rotameter not showing flow, "E" w/o on pane
- 16) brought supplies from stores
- 17) L. Frise called in with tooth pulled, B. Newman over all qualified A's had already worked 12 hrs.

DTH 000077880

18) P. Jackson over for A.C. Pettus, L.C. Jerny over for D.H. Spruwell

19) J. House over to bag on 575

2300 → 0700

"C"

DWH/Miller

6/29/78

1) D.H. Spruwell on vacation, L. Frige called in with tooth pulled

L.C. Jerny over, O.C. Pace in early

B. Newman over, H. Sanders in early

A.C. Pettus in NG

W. Jackson over, H. Smith in early

2) #6

#8

3400 37.2
0100 35.6

> 1.6

16.7 > 1.7
15.0

3) bagging 5385 out of 575

13700-1500

B. Shift Me

6-30-78

1. ~~All reported to B. Shift.~~
2. ~~Bagging 575 - off 5385 - to ship~~
3. ~~Transferring 578 to 675.~~
4. ~~Worked on #4 dryer. replaced exhaust belts, removed the out, removed the air sweep, replaced the sight glass on line, and welded cap duct on #4 outlet.~~
5. ~~Worked on #4 - changed filter papers, cleaned dryer, worked out burner, changed out 10 woley socks.~~
6. ~~Worked on #8 after stopping over + lunch.~~
7. ~~Worked on #8 dryer int.~~
8. ~~Worked on #49 sherry pump hose + ad changed out meter.~~
9. ~~Transferred 281 to 475 - filled it up.~~
- 10.

1500-2300

"D"

HOLLIS/FAULKNER

6/30/78

1. ~~LITTLE FRANK - VAC~~ JONES - OVER, MORGAN IN EARLY
2. ~~TIGHTENED PACKING ON ABITATORS ON 646 & 648~~
3. ~~ELECT. COMPLETED REPLACING MOTOR ON 649 SHURRY PM~~
4. ~~STARTED GETTING HIGH CONTAMINATION ON #1 & #2 DRYERS~~
~~CHECKED SOI & SHOWED 150. SWITCHED BOTH DRYERS~~
~~OVER FROM 407 SO SOI CAN BE BLENDED OUT~~
5. ~~#1 & #2 DRYERS O.K. ON CONT. NOW. TO 576/577~~
~~& TO SMALL PIT. 40 MESH SAMPLES ON 576 O.K.~~
6. ~~ADDED H₂O & STRIPPED D-300 TO REMOVE CONT.~~
~~IN CASE IT WAS ONE THAT CONTAMINATED SOI.~~
7. ~~SHUT MECH~~ PUT NEW SAFETY DISC. ON FRESH FIL
PACK IN OLD RX. DID NOT HAVE SPARE RELIEF
8. ~~HAVE #4 & #5 ON 5305 MATERIAL TO MAKE ROOM IN~~
~~BLEND TANKS.~~
9. ~~BAGGED 54 SKIDS OF 5350.~~
10. ~~BARTON SAID TO STRIP 400 & 500 NEXT TIME THEY'RE~~
~~CHEM WASHED.~~
11. ~~444 TOOK LONG HEAT-UP. FOUND COOLING H₂O VALVE~~
~~LEAKING THROUGH. CUT BACK ON MANUAL VALVE.~~
12. ~~R. SPICATT WILL BE IN SAT. 4 HRS EARLY TO BL~~
~~575.~~
13. ~~ONLY DRYER CHECKS WE GOT WERE:~~
~~#6 → 5500 #/HR #7 → 5500 #/HR~~

DTH 000077883

2300 → 0700

"A"

K. Collins 6/30/78

1. all present

2. Set 744, Log back up, run, added 10 gal. P.V.A. - 7 hrs. 10 min.

3. Bagging out 575-0385.

4. 5350 Maint. running hi, raised outlet on dryer, reduced rate.

5. Dryer later:

#1 -

#2 -

#4 - 6,270

#5 - 5,610

#6 -

#7 -

#8 - 6,900

*6. V.C.M. transfer pumps @ Sphere will not run in auto. - put in Manual. Made out "A" W.O.

7. Took #4 dryer off 5305, put on 5355.

G.F. → 8. B.M. Pym will be in @ 1900 - old unit.
Ben & Perry " " " " - Bay.