PLAINTIFF'S EXHIBIT
USG-375

Operating Division PRODUCT PROCEDURE Approved:	CONFIDENTIAL DURABOND 45 R JOINT COMPOUND	No. 61-2-12-1-S Date 10-8-71 Page 1 Cancels NEW Dated

This bulletin expires 4-1-72.
Plant to manufacture hardening type joint compound Durabond 45 R Joint Compound (formula GB-217), an Industralized Home Joint Compound, and shipped per direction of Dept. L.A.961.

DESCRIPTION

Durabond 45 R Joint Compound (Formula GB-217) is a dry powder setting type joint compound for use with Perf-A-Tape as a joint treatment in Industrialized Homes.

MANUFACTURING PLANT

South Gate

IDENTIFICATION AND PACKAGING

This material to be temporarily packaged and shipped in polyethylene lined plain bleached Kraft, 25 lb. Joint Compound Bags. The bags are to be stamped or stencilled "DURABOND 45 R JOINT COMPOUND". Direction-for-Use labels to be initially supplied by C. M. Howard, Dept. #147-2.

FINISHED PRODUCTS SPECIFICATIONS

Consistency (cc water/100 grams)	56-58 cc
Viscosity VC-3 Brabender pin	500-550 BB
pH @ 77°F	8.0 - 8.5
Room Condition Bond to Perf-A-Tape	7
Set Time (Vicat)	35-55 minutes (unless otherwise specified by Dept. #151)

FORMULA

Asbestos JM-7RF02	4.5% ± 1.0%
Ziram 95% Tech	.1
Mica P 80F	12.0
Methocel GM-65	.5
Vinac RP-251	5.0
E-Base Hydrocal	To make 100%
Sodate Retarder	.2 ± .1
Potassium Sulfate Type II	.2 ± .1
Sorbitol Powder	.5
Tributyl Phosphate	.2

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