FPC - LINDSAY
APPENDIX NO. 4
[redacted] DUCT VELOCITIES
FEBRUARY 12, 1975

LOCATION	VELOCITY (FPM)	COMMENTS
1. Paint spray booth (hood face)	460	
2. Blok Preform No. 1 (hood face)	2500	
3. Blok Preform No. 2 (hood face)	2500	
4. Paint spray hood in Reclaim Dept. (hood face)	170	Clean filters regularly.
5. Arc King grinder	No pitot openings	Provide circled & numbered orifices
6. Shepard-Thompson grinder adj. to paint spray booth (duct)	6000	
7. Strip finish - grinder #1	No pitot opening	Provide circ[redacted] orifice
8. Strip finish - grinder #2	No pitot opening	Provide circ[redacted] orifice
9. O.D. grinder - strip finish	No pitot openings	Provide circ[redacted] orifices
10. Drill press #2 (duct)	>6000	
11. Gardner 123 drill press #3 (duct)	>6000	
12. Brushing machine (duct)	2100	Damper partially closed.
13. Drill press #L-6 (duct)	>6000	
14. Multiple drill #W-581	No pitot opening	Provide circled & numbered orifice
15. Drill press #L-5 (duct)	>6000	
16. Chamfer L-22 (hood face)	>2500	
17. Abrasive saw #L-26 (open trunk)	<200 at 6" from trunk face	Provide exhaust hoo
18. Abrasive saw #L-27	1100 at 6" from open hood face	Provide exhaust ho enclosure
19. Drill p[redacted]	2400	
20. Drill p[redacted]	1500	Provide exhaust h replace open ends
21. Drill p[redacted]	>6000	Provide exhaust h replace open trun
22. Drill press L-7	6000	Provide exhaust ho replace open tru
23. Multiple drill (rear take-off)	>6000	

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