

JUN 27 1982
(DATE)

F2H99

4548*

(LOT) (EST WGT)

COMTYP JOB NAME: 03KY795DMH
TYPED BY:

LOCATN	CG	CODE	PQ	LOT	DRY* WEIGHT	DRY CONT	NO. PKG	PKG WGT	TOTAL WEIGHT	ACTUAL USE LBS
	==	=====	==	=====	=====	=====	=====	=====	=====	=====
14	YC-2	93		D2E07	2.400					
14	YC-2	93		D2E05	1.200					
14	YC-2	93		D2E24	1.100					
14	YC-2	93			3.700					
14	YC-2	93								

					NON-BLEEDING		
EQUIP MENT		NAME	"KROLOR" YELLOW MEDIUM		USE LBS	N- CODE	ACCT LBS
		"BEFORE USING SV, MAKE SURE THAT N-28-D LINE IF ANY IS BLANKED OFF."					
203	1	RUN 60" (990 G) WATER IN V-203. SET AGITATOR ON HIGH SPEED.					
205	2	WEIGH IN DRUM & POUR IN					500
205	3	DUMP IN AND STIR 5 MIN					32-D
		RECORD: START	3 PM	LOT D2E07	74X50	YC-2-B	500
		FIN	5 PM	D2E05			3700
				D2E24			
	4	ADJUST TO 75" (1275 G) *NOTE: VOLUMES HIGHER THAN 75" MAY CAUSE DUSTING IN EXHAUST HOOD.					
	5	WITH AGITATOR ON LOW SPEED PUMP V-203 THRU HOMOG AT 2400-2600 PSI INTO V-205					
	6	WHEN V-203 MT, WASH COLOR THRU HOMOG WITH MIN OF HOT WATER AT 2400-2600 PSI INTO V-205					
	7	RECORD: V-205 VOL 58" & ADJ TO 60" (2100 G)					
	8	INSPECT HOMOG STRAINER & CLEAN IF NECESSARY					
205	9	RUN 10" (514 G) WATER INTO V-244 & START AGITATOR					
SV	10	PUMP V-205 THRU HOMOG AT 4800-5200 PSI INTO SV.					
03		RECORD: TIME START 1:35 PM TOTAL MINUTES 140					
2		NOTE: IF HOMOG PRESSURE FALLS BELOW 4800 PSI, 3-WAY VALVE WILL RECIRCULATE SLURRY TO V-205					
	11	WHEN V-205 MT, RUN IN 5" (240 G) WATER & PUMP THRU HOMOG AT 4800-5200 PSI INTO SV					
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SP	12	STEP 01 - SET FORMULA SELECTOR TO POSITION						
&	13	5 (V-243) OR POSITION 10 (V-244)						
CP	14	PRESS SV CAM RESET PB - SET 22 TC IN AUTO						
3	15	REMOTE (TEMP IS SET AT 190-194°F)						
	16	RECORD LEVELS & SET R/M COUNTER #1 AS FOLLOWS:						
	17	A. 11LG 60% PRESET #1					115-A	220
	18	SET STRIKE FLOW CONTROLLERS AS FOLLOWS:						
	19	3FC10 (N-27-D CONTROLLER) IN MANUAL 0.75 GPM					27-D	313
	20	3FC20 (N-27-D WATER) IN MANUAL LOCAL 7.35 GPM						
	21	4FR10 (N-27-D/WATER) RATIO 0.98						
	22	8FC10 (N-32-D CONTROLLER) IN MANUAL 0.96 GPM					32-D	2022
	23	8FC20 (N-32-D WATER) IN MANUAL LOCAL 7.20 GPM						
	24	8FC20 (N-32-D WATER) IN REMOTE						
	25	8FR10 (N-32-D/WATER) RATIO 1.50						

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EQUIP MENT	PAGE 2 CG 03 KY-795-D	USE LBS	N- CODE	ACCT LBS
16	OPERATOR STEP PB			
17	RECORD LEVEL 2LG 20% IF <35% FOLLOW SOLUTION			
SV	MAKE-UP PROCEDURE FOR N-27-D			
SP	ADJUST SV TO 58" (2980 G)			
CP	RECORD PH 10.4. ADJ TO 11.1-11.3 WITH N-7-D AT			
	5% (10 PARTS WATER TO 1 PART N-7-D)			
4	SIPHON INTO SV. RECORD: PH 11.2 ASSUME 50%	30	7-D	15
20	OPERATOR STEP PB			
21	SP STEP 06/39. AFTER HEAT-UP RECORD: PH 9.9			
SV	SWITCH 3FC20, 8FC10, & 8FC20 TO AUTO			
SP	OPERATOR STEP PB			
24	SP STEP 10/43. WHEN 3FC20, 8FC10 & 8FC20 FLOWS			
	ARE IN LIMITS, SWITCH 3FC10 TO AUTO & PB			
5	SP STEP 11/44. WHEN 3FC10 & 3FC20 FLOWS ARE IN			
	LIMITS, SWITCH 3FC20 TO REMOTE			
26	OPERATOR STEP PB			
27	DURING STRIKE RECORD: 7:05 PM			
	SP STEP			
	V-243/V-244			
	13/46 (30 MIN)	PH 9.6 RANGE 9.0-10.0 TIME 7:35		
	14/47 (60 MIN)	9.5 9.0-10.0 8:05		
	15/48 (2 HRS)	9.4 9.0-10.0 9:05		
	16/49 (3 HRS)	9.6 9.0-10.0 10:05		
	17/50 (FINISH)	7.0 7.5-8.5 10:50		
	NOTE: IF PH NOT IN RANGE, NOTIFY SUPV & NOTE			
	IN LOG. IF FINAL PH >8.5, ADJ TO 7.5-8.5.			
	& RECORD: PH ASSUME 77%		27-D	
DRUM	WEIGH INTO 55 GAL DRUM	ASSUME 50%	60	7-D 30
6	FILL WITH WATER & STIR 2 MIN			
30	SP STEP 17/50 - AFTER CHECKING PH, OPERATOR PB.			
SV	SP STEP 23/53 - RECORD: PH 3.5 (3.3-3.7)			
SP	IF NECESSARY ADJ PH (DOWN ONLY) TO 3.3-3.7			
&	RECORD: PH			
CP	NOTE: USE LIQUID ALUM, N-115-A. ADD TO SV VIA			
7	BADGER METER. STIR 5 MIN AFTER EACH ADDITION.			
	ASSUME 50%			
33	SIFT IN			
34	SIPHON IN N-7-D FROM S 29 IN 10-12 MIN & STIR			
	5 MIN			
35	RECORD: PH 4.1 (4.0-4.2) & IF NECESSARY ADJ TO			
	PH 4.0-4.2 & RECORD: PH ASSUME 77%		27-D	
	(DILUTE 10 TO 1 WITH WATER) ASSUME 50%		7-D	
	SIPHON N-7-D INTO SV			
36	OPERATOR STEP PB			
37	SP STEP 24/54 - POUR IN & STIR 15 MIN	45	978-A	45
38	OPERATOR STEP PB			
39	SP STEP 60 - BATCH COMPLETE			
40	OPERATOR STEP PB			

START TIME SP STEP	FINISH TIME SP STEP	OPTR
5:00 PM	11:00 PM	126-301
2:00 PM	3:00 PM	320-342





