PRODUCT NO	BMMB 5020 BN 15	UNIT
ISSUE NO.	1	
DATE	10-6-67	R-3
SUPERSEDES		GRADE

(ALL WEIGHTS TO BE DESIGNATED IN POUNDS PER MIX)

MATERIAL CODE NO.	MATERIAL DESCRIPTION	MOBILITY FLOW				18			PER CENT FOR COSTING
						12.0/50 14.0/50			
415401	BRN 5250	Two Step Novolak				1313			43.78
4071	RM-4G	Hexa				190			6.27
52036	RM-52C	Lime				75			2.49
16036	RM-16C	Woodflour				1031			34.41
90026	RM-90B	Calcium Stearate				67			2.25
63276	RM-63AA	Burnt Umber				18			.60
18176	RM-18Q	Asbestos				142			4.73
435001	ZKN-0007	Brown Dye Mix				105			3.49
63116	RM-63K	Brown Pigment				59			1.99
	RM-104					75			2.50
		Totals				3075			102.50
Externally									
128166	RM-128P	Lithium Stearate				0.05%			0.05%

MANUFACTURING INSTRUCTIONS:

TOTAL	102.50
YIELD	98.00

Notes:

(1) If formula fails to give desired plasticity, add or subtract resin in the following ratio:

2% change = 60# BRN-5350) Add or subtract from RM-16C
8# RM-4G)

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