

CG 03

CODE KY-907-D PKG

PROCESSES

APPROVED BY

() KY-907-D (H) FWP 06/15/82

JUN 25, 1982

F2L46

4780*

COMTYP JOB NAME: 03KY907DMH

(DATE)

(LOT)

(EST WGT)

TYPED BY:

STANDARD HRS. 8.9

TIME _____ M

LOCATN	CG	CODE	PQ	LOT	DRY* WEIGHT	DRY CONT	NO. PKG	PKG WGT	TOTAL WEIGHT	ACTUAL USE LBS
	14	Y-469-D	92	D2E27	3550	100	71	50	3550	3550
	14	YC-2	93							
	14	YC-2	93							
	14	YC-2	93							

NOTE

Warehouse Request (10883)

EQUIP MENT	NAME : "KROLOR" YELLOW-MEDIUM	USE LBS	NON-BLEEDING N- CODE	ACCT LBS
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		"BEFORE USING SV, MAKE SURE THAT N-28-D LINE IF ANY IS BLANKED OFF."			
203	1	RUN 60" (990 G) WATER IN V-203. SET AGITATOR ON HIGH SPEED.			
203	2	WEIGH IN DRUM & POUR IN	355	32-D	355
	3	DUMP IN AND STIR 5 MIN	71X50	Y-469-D	3550
		RECORD: START 17:50	3550		
		FIN 18:35			
	4	ADJUST TO 75" (1275 G)			
	5	WITH AGITATOR ON LOW SPEED PUMP V-203 THRU HOMOG AT 2400-2600 PSI INTO V-205			
	6	WHEN V-203 MT, WASH COLOR THRU HOMOG WITH MIN OF HOT WATER AT 2400-2600 PSI INTO V-205			
	7	RECORD: V-205 VOL 58" & ADJ TO 60" (2100 G)			
	8	INSPECT HOMOG STRAINER & CLEAN IF NECESSARY			
263	9	RUN 10" (514 G) WATER INTO V-204 & START AGITATOR			
SV	10	PUMP V-205 THRU HOMOG AT 4800-5200 PSI INTO SV.			
		RECORD: TIME START 2:15 TOTAL MINUTES 1:20			
2		NOTE: IF HOMOG PRESSURE FALLS BELOW 4800 PSI, 3-WAY VALVE WILL RECIRCULATE SLURRY TO V-205			
		WHEN V-205 MT, RUN IN 5" (240 G) WATER & PUMP THRU HOMOG AT 4800-5200 PSI INTO SV			

SP	12	SP STEP 01 - SET FORMULA SELECTOR TO POSITION			
&		(V-243) OR POSITION 6 (V-244)			
CP	13	PRESS SV CAM RESET PB - SET 22 TC IN AUTO			
		REMOTE (TEMP IS SET AT 190-194°F)			
3	14	RECORD LEVELS & SET R/M COUNTER #1 AS FOLLOWS:			
		A: 11LG 28% PRESET #3 45 GAL	115-D		239
	15	SET STRIKE FLOW CONTROLLERS AS FOLLOWS:			
		3FC10 (N-27-D CONTROLLER) IN MANUAL 0.73 GPM	27-D		302
		3FC20 (N-27-D WATER) IN MANUAL LOCAL 9.56 GPM			
		3FR10 (N-27-D/WATER) RATIO 1.31			
		8FC10 (N-32-D CONTROLLER) IN MANUAL .96 GPM	32-D		2022
		8FC20 (N-32-D WATER) IN MANUAL LOCAL 8.45 GPM			
		8FC20 (N-32-D WATER) IN REMOTE			
		8FR10 (N-32-D/WATER) RATIO 1.76			

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EQUIP MENT	PAGE 2 CG 03 KY-907-D 244	USE LBS	N- CODE	ACCT LBS
16	OPERATOR STEP PB			
320	17 RECORD LEVEL 2LG 38% IF BELOW 35% FOLLOW SOL'N			
SV	MAKE-UP PROCEDURE FOR N-27-D			
SP	18 ADJUST SV TO 48" (2470 G)			
CP	19 RECORD PH 10.0 ADJ TO 11.1-11.3 WITH N-7-D AT			
	5% (10 PARTS WATER TO 1 PART N-7-D)			
4	SIPHON INTO SV. RECORD: PH 11.2 ASSUME 50%	30	7-D	15
	20 OPERATOR STEP PB			
	21 SP STEP 06/39. AFTER HEAT-UP RECORD: PH 9.7			
SV	22 SWITCH 3FC20, 8FC10, & 8FC20 TO AUTO			
SP	23 OPERATOR STEP PB			
	24 SP STEP 10/43. WHEN 3FC20, 8FC10 & 8FC20 FLOWS			
	ARE IN LIMITS, SWITCH 3FC10 TO AUTO & PB			
5	25 SP STEP 11/44. WHEN 3FC10 & 3FC20 FLOWS ARE IN			
	LIMITS, SWITCH 3FC20 TO REMOTE			
	26 OPERATOR STEP PB			
	27 DURING STRIKE RECORD:			
	SP STEP			
	V-243/V-244			
	13/46 (30 MIN)	PH 9.5 RANGE 9.0-10.0 TIME 7:45		
	14/47 (60 MIN)	9.5 9.0-10.0 8:15		
	15/48 (2 HRS)	9.6 9.0-10.0 9:15		
	16/49 (3 HRS)	9.6 9.0-10.0 10:15 AM		
	17/50 (FINAL)	7.5 7.5-8.5 11:00 AM		
	NOTE: IF PH NOT IN RANGE, NOTIFY SUPV & NOTE			
	IN LOG. IF FINAL PH >8.5, ADJ TO 7.5-8.5.			
	RECORD: PH _____ ASSUME 77%			
	28 SIFT IN	55	27-D 128-A	55
	29 ADD 27" (208 G) WATER TO V-385			
6	30 ADD & STIR FOR 2 MIN FOR S 57. ASSUME 50%	90	7-D	45
	31 DURING STRIKE CHECK LEVEL IN V-387.			
387	32 IF LOW LEVEL LIGHT IS NOT LIT, GO TO S-35			
7	33 IF LOW LEVEL LIGHT IS LIT, VERIFY BY CHECKING			
	THAT LOW LEVEL PEG IN VAT IS ABOVE SURFACE			
	34 IF VISUAL CHECK CONFIRMS LOW LEVEL, FOLLOW			
	STEARATE MAKE-UP PROCEDURE.			
	35 RUN IN 32" (317 GAL). DO NOT MAKE UP THIS			
	SOLUTION MORE THAN 30 MINUTES IN ADVANCE.			
	DELAY BETWEEN END OF STEP 41 HEAT-UP AND			
	START OF STEP 48 HOMOGENIZATION SHOULD BE			
	LESS THAN 30 MINUTES.			
388	36 TURN ON STEAM & AGITATOR			
8	37 ADJUST TO 42" (403 GAL) AT 178-182°F			
	38 SET BADGER METER FOR 550#			
	39 PUMP IN FROM V-387 THRU UNDERSURFACE	450	169-A	450
	DISTRIBUTORS AS FAST AS POSSIBLE	50	155-A	50
		50	160-A	50
	40 SHUT OFF PUMP			
	41 STIR 30 MIN AT 178-182°F FOR S 48			
	42 DO NOT SHUT OFF AGITATOR			





