APR 30 1981

C.V. 200, 202, 204, 210, (213) 261 C.V. D.V.

CG 20 CODE BT-425-D PKG. _____

→MAY -0-81-Ξ1172

EST. WGT. 2866 LBS.

STD. HRS. _____ TIME _____ M

PROCESSES		APPROVED BY
( ) BT-425-D (F)		AJC 06-27-77
( )	( )	DCG 06-30-77
( )	( )	MTW 07-01-77
( )	( )	
TYPED BY		
emw070677		

NON-BLEEDING

EQUIPMENT		NAME: MONASTRAL® BLUE BF	USE LBS.	N CODE	ACCT. LBS.
		NOTE: For processing N-8900-A, N-8802-A & N-8510-A; preset water meter per chart for water addition to full totes. Use mode 4 for full totes & mode 1 for stumping totes.			
SV	1	Run 2-3" (±200 G) water into V-213			
	2	Use Station # 1 & pump in		8900-A	325
USE N-8900		Gals of Water			
LOT #		Sequencer Steps			
		LOT 6 11 16 #100% %			
141 176		176 21.52	818		
143 149		149 20.8	716		
		Total 325 # 100%			
	3	Use Station # 1 & pump in		8802-A	115
USE N-8802		Gals of Water			
LOT #		Sequencer Steps			
		LOT 6 11 16 #100% %			
122 115		115 21.1	545		
		Total 115 # 100%			
	4	Use Station # 1 & pump in		8510-A	2160
		Gals of Water			
		Sequencer Steps			
		LOT 6 11 16 #100% %			
167		343 13.7	2600		
163		298 11.9	2500		
658		374 13.7	2000		
658	7 DRUMS	384 13.7	2800		
692	12 DRUMS	820 12.3	4800		
726	STUMP	31 15.3	203		
		Total # 100%			
	5	After last tote pumped, run in 100 gals of water & pump into SV to clean system			
	6	Start agitator & stir 5 min			
	7	Record: pH 9.3 (8.5-10.0)			
	8	If necessary, adj to pH 8.5-10.0 & Record: pH Assume 50% Assume 77%		7-D 27-D	

EQUIPMENT		PAGE 2 CG 20 CODE BT-425-D (F) EST. WGT. 2866 LBS.	USE LBS.	N CODE	ACCT. LBS.
313	9	Run 24" (355 G) water into V-313			
2	10	Turn on agitator & heat to 80-100°F			
	11	Sift in (±1 min per bag)	320	530-A	320
	12	Stir 5 min & Record: pH 10.2 (10.0-10.5)			
	13	Stir an additional 15 min or longer to dissolve for S 16			
304	14	Run 10" (122 G) water into V-304			
3	15	Dump in & stir to dissolve for S 17	100	20-A	100
SV	16	Run V-313 thru 20 mesh screen into SV & stir 5 min			
4	17	Run in V-304 in 5-10 min & stir 15 min			
	18	Record: pH 9.3 (9.0-10.0)			
	19	Flood to 52" & stop agitator			

SV	200	202	204	210	213	261
S 19	77"	87"	88"	74"	52"	60"
Gal	5205	5150	5174	5143	5153	5220

START	FIN	OPTR
7:00 A 3 PM	3:00 P 7:15 PM	27 10½
4:00 PM	9:45 PM	2 44

DUP050097470

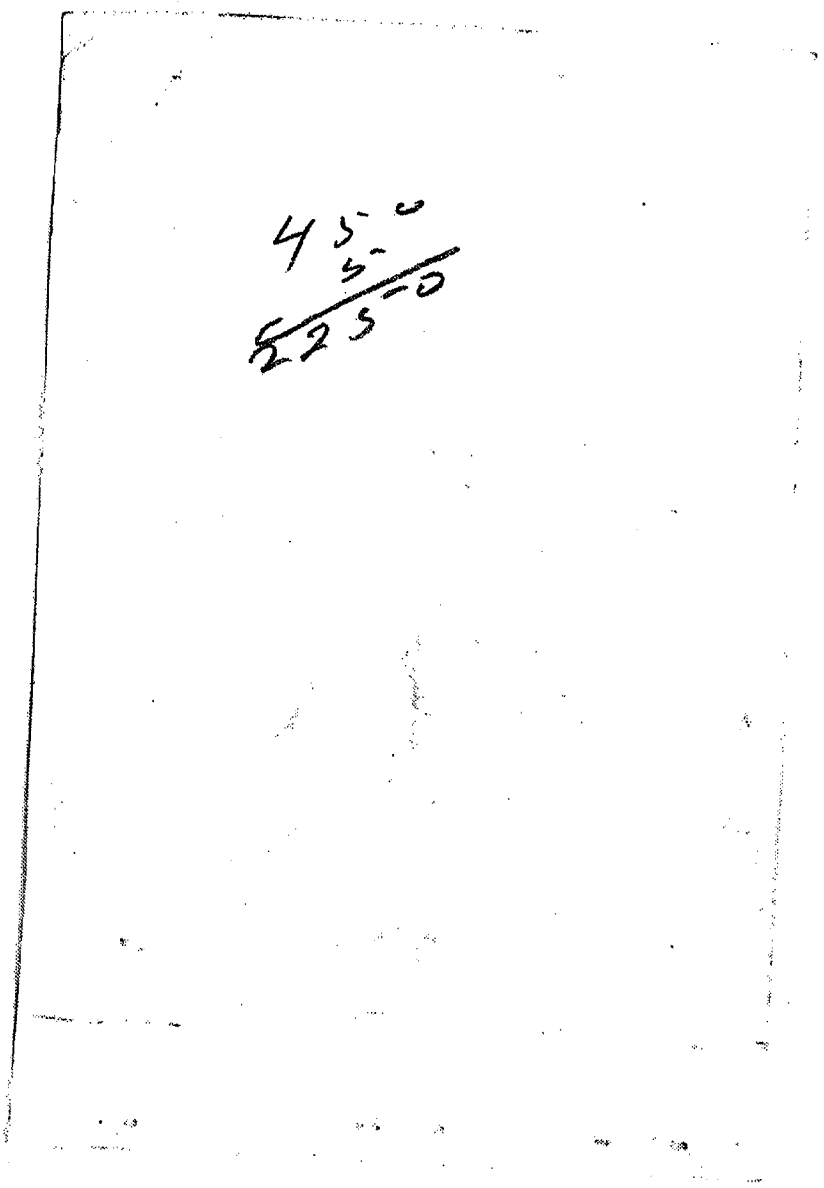
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N-8862-A, N-8863-A, N-8900-A

HIGH SOLIDS PRESSCAKE

- NEWPORT SHIPPING THE ABOVE IN PRESSCAKE OR SLURRY FORM
- AFTER REMOVING TOTE LID, CHECK TOTE CONTENTS AS TO WHETHER MATERIAL IS IN PRESSCAKE OR SLURRY FORM
- IF PRESSCAKE FORM, PRESET WATER METER AT 250 GAL WATER USE MODE # 4 FOR PUMPING FULL TOTES & MODE # 1 FOR STUMPING TOTES
- IF SLURRY FORM, TREAT AS PER CARD

DUP050097471



DUP050097472