

PURCHASE ORDER NEWPORT NEWS SHIPBUILDING AND DRY DOCK COMPANY
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 FORM 1000-1 (REV. 1)

23607

TO: C. E. Thurston and Sons, Inc.
 850 Tidewater Drive
 Norfolk, Virginia 23501

NN VENDOR NO.

77920

PURCHASE ORDER NO.

2635S-N7

This number MUST appear on all
 Correspondence, Invoices, Packages
 and Shipping Papers.

DATE OF ISSUE

July 18, 1968

INSPECTION BY

U.S. Gov't Class A M

INSPECTION AT

Pittsburgh Canning Corp,
 Port Allegheny, Penn.

See Below

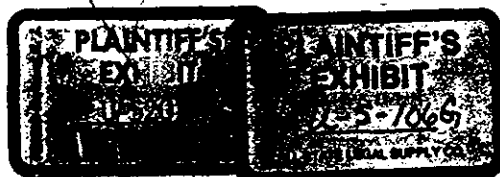
APPLICABLE
 APPENDIX

M.C. NO.	INSP. LEVEL	IDENT NO.	APPLICABLE HULLS	3	4	5	6	7	8
	GM-1.	52126							
CHARGE NO.									
2635S-3									
F.O.B.			TERMS		DATE SHIPMENT WANTED		DATE SHIPMENT PROMISED		
					July 29, 1968				

ITEM	QUANTITY	DESCRIPTION			
QUANTITIES FOR SHIP(S)		ASBESTOS PIPE COVERING: Molded for use during Overhaul of Submarine SSN618 Under U. S. Navy Contract N-00024-67-C-0226, Group No. M1283S-33			
	Lin. Ft.	Description	Nom. Pipe Size	Thickness	KIL-I-24
1	24	Molded Asbestos Pipe Covering	2"	3"	1B
2	84	Molded Asbestos Pipe Covering	1"	1-1/2"	1B
3	345	Molded Asbestos Pipe Covering	2"	1/2"	1F
4		Certificate of Compliance (See para. 2)			
5		Test Reports (See para. 2)			

M.O. BEHIND
 (NOTES NOT ON ORIGINAL)

SHIP VIA:	N.E. Freight Routing Guide	INSP. INST.	YARD REON. NO.	O.B.R.P.	LEAD YARD ORDER NO.	STOP NO.
				☐ YES ☐ NO		



PURCHASE ORDER NO.	3887
	2635S-N7
This number MUST appear on all Correspondence, Invoices, Packages and Shipping Papers.	

SHEET 1 OF 5 SHEETS
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QUANTITY

DESCRIPTION

ENCLOSURES

The following documents accompany and form a part of this purchase specification:

Appendix A-1262-S dated 9-30-66

SPECIFICATIONS

1. Material

- A. Items (1) thru (3) shall be produced, tested, inspected, and delivered in accordance with Military Specification MIL-I-24244 (Ships) Titled: "Insulation Materials, Thermal with Special Corrosion and Chloride Requirements" dated August 22, 1966 and as specified herein.

NOTE: Pay particular attention to the following paragraphs in MIL-I-24244: Paragraph 4.2.2, Sampling, and paragraph 4.2.4.1, Specimen Preparation, which specify the number of samples and specimens required for chemical analysis. MSD requires that the provisions set forth in these paragraphs be complied with without deviation.

- B. Items (1) and (2) shall be in accordance with MIL-I-2781, Grade II, Class C, Titled: "Insulation, Pipe, Thermal" for 1" thickness and above.
- C. Item (3) shall be in accordance with MIL-I-2781, Grade III, Class F, Titled: "Insulation, Pipe, Thermal" for 1/2" thickness only.
- D. The effective date for all specifications, standards, publications, etc. invoked by this purchase specification shall be July 1, 1962 except where otherwise noted.

2. Quality Assurance Provisions

- A. The manufacturer/vendor shall prepare and submit to the purchaser three (3) copies of the following document(s).

SHEET NO.

DISTRIBUTION COPY — UNPRICED

PURCHASE ORDER NO.

26358-AT

3868

QUANTITY

DESCRIPTION

The document(s) shall be signed by an official of the manufacturer's/vendor's company. The FHS&DDCo. purchase order number and purchase order item number must appear on each document. The Certificates are to be sent, under separate cover, concurrently with or shall precede the applicable shipment of material and are to be sent directly to FHS&DDCo.

(1) Certificate of Compliance stating that the material furnished is in accordance with para. 6.3.2 of Military Specification, MIL-I-24244 (Ships) and this purchase order.

(2) Certified Test Reports in accordance with paragraph 4.2.3 of MIL-I-24244 (Ships).

B. "Mercury Contamination - During the manufacturing processes, tests, and inspections, the material furnished shall not have come in direct contact with mercury or any of its compounds nor with any mercury containing devices employing a single boundary of containment."

C. Each item shall be identified with the following information marked on a tag attached to each container or bundle.

(1) Manufacturer's Name or Symbol

(2) Purchase Order and Purchase Order Item Number

(3) Lot Identity

(4) Specific Component Specification

3. Shipment and Packaging

A. Packing and shipment shall be such that material is not damaged and that tags on each item shall remain intact, in place and legible for short time storage and handling after receipt.

QUANTITY

DESCRIPTION

B. Each shipping container shall be substantially marked with the item and purchase order numbers.

C. Material is for domestic shipment and immediate use.

4. The end use for which this material is intended must be passed on to all subcontractors.

MANUFACTURE AUTHORIZATION

Release for manufacture is granted upon the placement of this purchase order, provided material is in strict accordance with this purchase specification. All departures from this purchase specification shall be specifically and clearly invited to our attention for evaluation prior to actual manufacture.

NOTE:

The Chemical Tests of MIL-I-24244, para. 4.2.4, shall be performed in the presence of the Government Inspection and shall meet the requirements herein.

CLASS A MANDATORY INSPECTION

Government inspection of items furnished on this purchase order is required prior to shipment from your plant. Please notify the Government Representative who services your plant so that plans for such inspection can be made, and provide such assistance in the above inspection as he may request. The Supervisor of Shipbuilding, EN has forwarded a copy of this order to your local Government Representative.

QUANTITY

DESCRIPTION

NOT ON THE ORIGINAL

Req. date: 8-12-68

This material is for replacement of mat'l damaged in Whse. as referenced in DR #33-531, Rev. A.

Identical material procured on P.O.'s 26358-N4 and 12828-N162.

This material is to be handled as "CONTROLLED MATERIAL CM-A" in accordance with RECIPI A-23, A-34 and A-35. Controls to start at receipt inspection and continue until installation. Pay particular attention to vendor certification of compliance, proper storage, and issue control to prevent loss or misuse.

JRF
7-APD
EIM/jay/b
7/17/68

SHEET NO.

5

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PURCHASE ORDER NO.
26358-N7

3871

USE ORDER

REPORT NO. 1

DATE

MODIFICATION

TO PURCHASE ORDER NUMBER

2101

MODIFICATION NO. 1
TO PURCHASE ORDER NUMBER

7-920

26355-H7

IMPORTANT - See Note Below

DATE OF ISSUE (BY PA)
July 25, 1968

INSPECTION BY
U.S. Gov't Class A Mfg.

INSPECTION AT Corning Cor
Port Allegheny, Pa.

TO C. E. Thurston and Sons, Inc.
850 Tidewater Drive
Norfolk, Virginia 23501

PLEASE MODIFY THIS PURCHASE ORDER AS SPECIFIED HEREIN. ALL TERMS AND CONDITIONS OF THE ORIGINAL PURCHASE ORDER AND APPENDICES ATTACHED THERETO REMAIN IN EFFECT UNLESS SPECIFICALLY ALTERED BY A MODIFICATION. ACKNOWLEDGE RECEIPT OF THIS MODIFICATION IMMEDIATELY, ADVISING ITS EFFECT ON PRICE AND DELIVERY.

L. E. PETERSON, MANAGER OF PURCHASES FOR
W. K. WILLS, PURCHASING AGENT

ITEM	QUANTITY	DESCRIPTION	UNIT PRICE	TOTAL
		ASBESTOS PIPE COVERING: Molded for use during Overhaul of Submarine		
		Add new item and prices as follows:		
		Item 1 - 24 ft.		
		Item 2 - 84 ft.		
		Item 3 - 345 ft.		
		Item 4 - certificates		
		Item 5 - Test Reports		
		Item 6 - Marking charge (As required by MIL-I-24244)		
		P. O. Firm Total Price:		
		Terms: 15, 10 days		
		F.O.B.: Port Allegheny, Pennsylvania Freight Allowed		
JRP 7-APC ELM:pe		NOT ON ORIGINAL: This is in accordance with vendor's acknowledgment dated July 19, 1968 and as discussed with Mr. Holland (Vendor) July 23, 1968.		

SHEET NO. 1 OF 1 SHEETS
MODIFICATION

This Number MUST Appear On All
Correspondence, Invoices, Pack-

MODIFICATION NO. 1
TO PURCHASE ORDER NUMBER 38

DATE 8/16/35	REPORTING TIME - 7	FILE NO. ENTERED	P. O. NO. 26355-27
REPORTING OFFICE	LOCATION	LAST OBSERVED Associated	

Pittsburg CORNING

GROUP 1	LT 2 REL	ADVISORY	GROUP 3
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P.C. NRA PC	OFF	DATE FISC	DESCRIPTION
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2 CTNS EACH CONT

1	121	Roofed Asbestos Pipe Covering -
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2 CTNS EACH CONT.

2	42'	Field Asbestos Pipe Covering	1 x 1
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5 CTNS EACH CONT

3	49	Molded Asbestos Pipe Covering	3
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FOR REPAIR OF SSBN 618
INSDAT PITTS. CORNING
CONTROL CHA

SIGNATURE OF OFFICER <i>[Signature]</i>		INSPECTOR	
CRIM. NO. 225865	RECEIPT DATE 9/30/78	DATE CHECKED 11/5/78	WIRE TAP NO. 3873
WIRE LOCATION WH #2	PACKING LIST USED ☒ YES ☐ NO		SECRET / 1 / 944