CG 16 CODE RT-887-D PKG ___ PROCESSES APPROVED BY:

10/5/82 K2J32 1874 LBS. ( ) RT-887-D (E) BBK 11/10/81

(DATE) (LOT) (EST WT) COMTYP JOB NAME: 16RT887DME

STANDARD HRS. 5.8 TIME 7A M

PREPARATION NOTES: Use N. 7656-A lot T422, 1858#, 4 totes
Pump N-7656-A from totes thru vibrating screen
into SV & treat

EQUIPMENT		NAME: MONASTRAL VIOLET R 1 PAGE	USE LBS	N-CODE	ACCT LBS
ALM 1	1	PLUG OUTLET INTO ALM #____ & RUN IN 100# WATER			
	2	OBTAIN FOR S3 LOT T422 DRUMS_____		7656-A	1858
	3	DUMP IN 1/4 OF N-7656-A FROM S2 TO NEAREST FULL DRUM			
		~~DRUM~~ TOTE % 18.3	2570	7656-A	XXXXX
				7656-A	XXXXX
	4	STIR 5-10 MIN TO A SMOOTH SLURRY ADDING WATER IF NECESSARY			
SV 2	5	PUMP ALM WITHOUT AGITATION THRU 20 MESH VIBRATING SCREEN INTO V-280			
MISC 3	6	REPEAT S 1 THRU 5 FOR 3 ADDITIONAL SET-UPS			
		SET-UP ~~DRUM~~ %			
		#2 TOTE 18.3	2473	7656-A	XXXXX
				7656-A	XXXXX
		#3 TOTE 18.3	2564	7656-A	XXXXX
				7656-A	XXXXX
		#4 TOTE 18.3	2546	7656-A	XXXXX
				7656-A	XXXXX
SV 4	7	STIR SV 15 MIN			
	8	RECORD: PH 4.2 (6.0-9.0) & IF NECESSARY			
		ADJ TO PH 7.2-7.6 ASSUME 50%	6	7-D	3
		RECORD: PH 7.4 ASSUME 77%		27-D	
	9	SIFT IN		947-B	
	10	HEAT TO 140-150 F IN 30-40 MIN & SHUT OFF STEAM	120		120
	11	STIR 30 MIN			
	12	FLOOD TO 50" (5000 G) & STOP AGITATOR			

VAT	100	181	201	280	282
S12	50"(5000G)	50"(5000G)	83"(9900G)	50"(5000G)	50"(5000G)

START	FIN	OPTR
7AM D	3PM D	105
3:00	3:45	27

E.C

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