480-D 50M 10-48 PRINTED IN U.S.A. (8)

FORMULA RECORD

Goods Endurance Tint Base — Formula No. Y1804-0

Consistency Liquid — Date 11-25-46 — Laboratory No.

For Use on — Cost Classification

Code Number	One Gallon Batch Pints	Lbs.	Ozs.	Gallon Batch Gals.	Lbs.	Ozs.	Gallon Batch Gals.	Lbs.	Ozs.	Manufacturing Specifications
W-104		2	3					175		Grind 1-2
W-6		7	2					570		Kind of Mill Pebble or
W-69		2						160		Strainer Hi-R
W-16		1						80		Weight per Gallon 15.8#
W-11		1						80		Light Baume. Temp.
										Heavy Baume Temp.
0-5	1						10			Viscosity 85-90 Temp. K.C
0-1	1 9/16						15 5/8			Viscosimeter
0-286	2 1/2						25			Flash Point
D-15	9/16						5 5/8			Is Agitator Required
S-43	1 7/8						18 3/4			Remarks Hayward
S-148	1/2						5			
67-T-9			1 Loz. oz.				5/8			

Y 1804-P 3/12/47

Standard Formula Not to be taken from File.

Reformulated to replace 1 Pint 0-1 with 0-5.

Yield

N12041

Characteristics and Method of Using	Cost Data				Customers
Type of Goods					
Color					
Luster					
Match for					
Kind of Reducer					
Amount of Reduction for	Pigment		63.9	%	
Brushing	Vehicle		36.1		All plants 12-6-46
Spraying Pressure			12.9	%	
Dipping Drip Time	Analysis				
Flocoing Drip Time	Pigment				
Tumbling	Basic Carbonate	White Lead			14.5 9/10 %
Air dry to recoat	" Sulphate	"			18.7
To Sand or Rub	Zinc Oxide				34.4
Bake Time Temp.	Lithopone				15.0
Rub with	Silica				7.5
Polish with	Magnesium Silicate				7.5
Schedule					100.0 %
	Vehicle				
	Linseed Oil				33.4 %
	Bodied Linseed Oil				33.7
	Liquid Drier				6.1
	Mineral Spirits				26.8
					100.0 %

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