

S.V. ~~200~~ 202, 204, 210, 213, 261, 264 C.V.

D.V.

CG 20 CODE BT-297-D PKG.

SEP - 2-80 36981

EST. WGT. 2209 LBS.

STD. HRS. 2127 TIME 7A

PROCESSES		APPROVED BY
() BT-297-D	M)	AJC 3-11-77
()	()	DCG 3/11/77
()	()	MTW 3/15/77
()	()	
TYPED BY		
NE 3/19/77		

Reduce est. 82#

OK-RLS

NON-BLEEDING

EQUIPMENT	NAME:	USE LBS.	N CODE	ACCT. LBS.
SV 1	MONASTRAL® BLUE G			
	1 Run 2-3" (±200-G) water into V- 200-			
	2 Use station # 125. Preset water meter per chart for water addition to full totes then using Mode 3, pump in (± 2100# 100%)		8600-A	
	GALS OF WATER			
	SEQUENCER STEPS			
	LOT 6 11 16 #100% %			
	347B 20 10 30 293 10.9 2500 8600-A 2234			
	345 40 10 20 313 12.5 2500			
	349B 40 10 40 350 14.0 2500			
	348A 25 20 50 303 12.1 2500			
	348B 25 20 50 303 12.1 2500			
	349A 50 20 50 380 15.2 2500			
	364A 50 20 50 229 373 10.9 2100			
	Total 2234 #100%			
	13 Turn on agitator			
	14 Flood to 3" 2151			
	15 Stop Agitator			
Misc. 2	6 Calculate Est Wgt: 2234 #100% N-8600-A x 0.989 = 2209 " Est Wgt.			
	Note: Record Est. Wgt. on Make & Process Cars.			
	S.V 200 202 204 210 213 261 264			
	S-4 54" 62" 62" 53" 37" 42" 82"			
	GALS 3650 3670 3646 3684 3667 3654 3624			
	START FIN OPTR			
	3.00 31.00 282			
	11.45 114			

PM

MD-3-A

PACKAGE TICKET

(DRY AND PASTE ONLY)

CODE AT277 LOT 36981

NET WT/PKG NO. PKG PACK. WGT LOCATION PQ

18 2285 52**STUMP** LAND W.T. 2225TOTAL NET WT. 2285 PKG. N-CODE _____

PROD. SPVR. _____ DATE _____ WHSE. OPER. _____

9/1/91 292

N37368.01

DUP050041784

0.T

0.T

116.+
111.+
130.+
129.+
118.+
129.+
130.+
129.+
128.+
123.+
127.+
132.+
131.+
131.+
142.+
124.+
129.+
126.+
2285.T

31/200

CG 20 CODE BT-297-D PKG. _____

→ SEP --2-80 36981

EST. WGT. 2209 LBS.

MAKING: Calc & Fill in Est Wgt

GO TO
9 PRESS

18

PROCESSING INSTRUCTIONS: BATCH UNIT

PROCESSES	APPROVED BY
BT-297-D (M)	AJC 03-11-77
	DCG 03-11-77

TYPED BY
emw070279

MAKING NOTES

REMARKS

AME: MONASTRAL® BLUE G

NON-BLEEDING

INSTRUCTIONS

-PRESSING-

RECORD PRESS

AT	200					PRESSLOAD	1ST	2ND	3RD	4TH	5TH
ATE	9/2/80					STARTED	9:20	5:00			
IME	8:31					CAKES USED	99	76			
RELEASED BY	JA					HRS TO FILL					
RESS	9 & 10	15 & 16	17 & 18	31							
O. OF CAKES	(2x76)(2x43)+14	6 x 42	6 x 42								
RESS	With	AGITATION									
ASH TO		OHMS									
EST AFTER		HOURS									
OAD	on 6 cars for 15 & 16, 17 & 18					CAKE CONDITION	7	1+1			
	on 7 cars for 9 & 10					NO. CARS LOADED					
						EXPLAIN LOSSES					

AMPLES

DELIVER TO

SAMPLED BY

RELEASED BY

-DRYING-

Dry 14 hours at 220°F

LUMP: - OK - WET - SALTS - CONTAMINATED

ADDITIONAL DRYING HOURS REQUIRED

AMPLES

DELIVER TO

NO. CARS PULLED

SAMPLED BY

NO. DRUMS

16

LUMP WGT.

2120

RELEASED BY

-GRINDING-

MILL 7 or 8 LSP 3/32" RP SCREEN 1785 RPM
MAX. TEMP. °F

SCREEN

RPM

MAX. TEMP.

°F

EXPLAIN LOSSES

SAMPLE WITHOUT MIXING

SAMPLES 1 ENV

DELIVER TO C T L

DATE MIXED

SAMPLED BY 149 9/10/80 RELEASED BY

N37368.02

DUP050041786

0.00 *

0.-0 *

36981

51

52

0.00 *

1.57 +

0.14 -

1.71 +

0.14 -

1.54 +

0.14 -

1.52 +

0.14 -

1.52 +

0.14 -

1.67 +

0.14 -

1.60 +

0.14 -

1.58 +

0.14 -

1.57 +

0.14 -

1.67 +

0.14 -

1.67 +

1.67 -

14.55 *

14.55 +

1.55 +

0.14 -

1.56 +

0.14 -

1.55 +

0.14 -

1.21 +

0.14 -

19.86

19.86 +

1.53 +

0.14 -

21.25 *

21.25M+