FILE NAME: Longview Fibre (LF)

DATE: 1978 Sept 28

DOC#: LF007

DOCUMENT DESCRIPTION: Dept of Labor Inspection Report with Citations

STATE OF WASHINGTON - DEPARTMENT OF LABOR & INDUSTRIES
DIVISION OF INDUSTRIAL SAFETY AND HEALTH
OLYMPIA, WASHINGTON 98504

CITATION & NOTICE

FORM NO. LI 418-9 (REV. 10/76)

SAFETY I.D NO	ACTIVITY	REASON	REGION	COUNTY	IND. INSURANCE NO.	NOTICE SENT TO EMPLOYER	SIC	REPORT NO.
04855	HEALTH SURVEY	SPECIAL EMPH.	3	-06	700,116 000	09/28/77	26115	083220

LOCATION OF ESTABLISHMENT (SITE OF ACTIVITY)		DATE OF ACTIVITY	NO. EMPLOYED IN ESTABLISHMENT	NO. AFFECTED (BY INSPECTION)
K STREET	LONGVIEW	09/09/77	2000	2000

MANAGEMENT OFFICIAL CONTACTED AND TITLE	CLOSING CONFERENCE EMPLOYER REP.
N H [illegible] MILL MGR	N H ANDERSON MILL MGR

EMPLOYER / ADDRESS / CITY

LONGVIEW FIBRE CO
FIBER WAY - attn: Glen Rondeau
LONGVIEW WA 98632

EMPLOYER WALK AROUND REP./TITLE

GLEN RONDEAU
SAFE DIR

James P. Sullivan
ASSISTANT DIRECTOR FOR DIVISION OF INDUSTRIAL SAFETY & HEALTH

WERE EMPLOYEE WALK AROUND PRIVILEGES EXERCISED?	WERE EMPLOYEES INTERVIEWED?
YES	YES

A copy of this Citation must be prominently posted immediately upon receipt at or near each place a violation referred to in the Citation occurred. (RCW 49.17.120) It must remain posted until all violations cited therein are corrected, or for three (3) working days, whichever period is longer.
Failure to correct alleged violations by the abatement date may result in a proposed penalty assessment. (RCW 49.17.140)

EMPLOYER: SEE REVERSE SIDE OF THIS FORM FOR NOTICE OF RIGHTS AND DUTIES REGARDING THIS CITATION.

NATURE OF ALLEGED VIOLATIONS OBSERVED DURING INSPECTION UNLESS OTHERWISE NOTED. ALL CITATIONS ARE TO TITLE 296 WAC

ALLEGED CODE VIOLATIONS NO.	TYPE*	CHAP	SEC.	SUB SEC.	SUB* DIV	ITEM*	SUB ITEM	SEG*	DESCRIPTION OF ALLEGED VIOLATIONS / LOCATION	ABATEMENT DATE
1	N	024	06101	03		0			FAILURE TO REQUIRE EMPLOYEES USE OF ADEQUATE RESPIRATORS AS AN INTERIM CONTROL MEASURE WHEN EXPOSED TO EXCESSIVE CHLORINE GAS DURING THE OPERATION OF ACID FILTRATION SYSTEM AT THE BLEACH PLANT.	
									01. TESTER-1.42 X PEL	COMPLIED
									02. #1 PLANT OPERATOR-1.2 X PEL	COMPLIED
2	N	024	08109	05	A	0			FAILURE TO PROVIDE FITTING INSTRUCTIONS FOR EMPLOYEES TO COMPLY WITH THE FACEPIECE FITTING REQUIREMENT FOR RESPIRATORS. EMPLOYEES HAVE BEARD OR SIDEBURN WHICH WILL PREVENT A GOOD FACE SEAL OF RESPIRATORS.	
									01. BLEACH PLANT OPERATOR	12/29/77
									02. SULFATE DIGESTER OPERATOR	12/29/77
3	N	024	06103	03		0			FAILURE TO INSTRUCT AND TRAIN EMPLOYEES IN THE PROPER USE OF RESPIRATORS AND THEIR LIMITATION.	
									01. SULFATE DIGESTER OPERATOR	12/29/77
4	N	024	03101	02		0			FAILURE TO PROVIDE ADEQUATE RESPIRATORS TO PROTECT THE HEALTH OF THE EMPLOYEE IN CASE OF EMERGENCY AT THE FOLLOWING LOCATIONS:	
									01. SEMI-CHEM CONTROL ROOM	10/30/77

CONTINUED ON NEXT PAGE PAGE 1

* TYPE CODES – D – Deminimus N – Non Serious
S – Serious I – Immediate Restraint Ordered
(Any Of The Above Can Be Suffixed With)
W – For Willfull or R – For Repeated Violations

* SUB DIV – Appears As A Lower Case (Small) Alpha Character In The Washington Administrative Code.
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LF3 005344

OFFICIAL -- EMPLOY

DIVISION OF INDUSTRIAL SAFETY AND HEALTH
OLYMPIA, WASHINGTON 98504

CITATION & NOTICE
FORM NO L1 418-9 (REV. 10/76)

AFETY I D NO	ACTIVITY	REASON	REGION	COUNTY	IND INSURANCE NO	NOTICE SENT TO EMPLOYER	SIC	REPORT NO.
W4355	[illegible] III SURVEY	SPECIAL EMPH.	3	036	700,116 000	09/28/77	26115	08322a

LOCATION OF ESTABLISHMENT (SITE OF ACTIVITY)	DATE OF ACTIVITY	NO EMPLOYED AT ESTABLISHMENT	NO AFFECTED BY INSPECTION

MANAGEMENT OFFICIAL CONTACTED AND TITLE

CLOSING CONFERENCE EMPLOYER REP.

EMPLOYER / ADDRESS / CITY

LONGVIEW FIBRE CO

CONTINUED FROM PAGE 1

EMPLOYER WALK AROUND REP./TITLE

GLEN RONDEAU

James P. Sullivan

ASSISTANT DIRECTOR FOR DIVISION OF INDUSTRIAL SAFETY & HEALTH

WERE EMPLOYEE WALK AROUND PRIVILEGES EXERCISED?

WERE EMPLOYEES INTERVIEWED?

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ALLEGED CODE VIOLATIONS NO.	TYPE*	CHAP.	SEC.	SUB SEC.	SUB* DIV	ITEM*	SUB ITEM	SEG*	DESCRIPTION OF ALLEGED VIOLATIONS / LOCATION	ABATEMENT DATE
									02. NO. 14 RECOVERY FURNACE CONTROL ROOM	COMPLIED
									03. OLD DIGESTER OPERATING DECK	10/30/77
									04. CHIP BIN (OLD DIGESTER) CONTROL ROOM.	10/30/77
5	N	062	00130	02		D			FAILURE TO PROVIDE ACCEPTABLE EMERGENCY WASHING FACILITIES WHERE WORKERS MAY BE EXPOSED TO HAZARDOUS CHEMICAL AGENTS	
									01. NO. 4 & NO. 5 MACHINE BEATER AREA WHERE SULFURIC ACID, HYDROCHLORIC ACID, AND SLIMICIDE ARE STORED.	01/28/78
									02. OPERATING FLOOR OF OLD DIGESTER BUILDING LOCATED BY OPERATING PANEL ABOUT 5 FEET FROM CAUSTIC FEED.	01/28/78
6	N	024	07801	01		O			FAILURE TO PROVIDE AND REQUIRE EMPLOYEES' USE OF EYE PROTECTIVE DEVICES WHERE THERE IS A REASONABLE PROBABILITY OF EYE INJURY.	
									01. MAINTENANCE MAN USED MASONRY SAW TO CUT BRICKS AT NO. 16 BOILER DECK	COMPLIED
									02. AREA OR AISLE WAY OF NO. 12, 13, 16, 17, 20 AND 21 RECOVERY BOILERS	10/30/77
7	N	024	56531	01		O			FAILURE TO MARK EXITS BY A READILY VISIBLE SIGN AT THE FOLLOWING LOCATIONS	
									01. SCREEN ROOM	11/29/77

CONTINUED ON NEXT PAGE PAGE 2

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ORIGINAL — EMPLOY.

LF3 005345

DIVISION OF INDUSTRIAL SAFETY AND HEALTH
OLYMPIA, WASHINGTON 98504

CITATION & NOTICE

FORM NO L1 418-9 (REV. 10/76)

SAFETY I D NO	ACTIVITY	REASON	REGION	COUNTY	IND INSURANCE NO	NOTICE SENT TO EMPLOYER	SIC	REPORT NO.
N4335	[illegible] SURVEY	SPECIAL EMPH.	3	*08	700,116 000	09/28/77	26115	083226

LOCATION OF ESTABLISHMENT (SITE OF ACTIVITY)	DATE OF ACTIVITY	NO EMPLOYED IN ESTABLISHMENT	NO AFFECTED (BY INSPECTION)

MANAGEMENT OFFICIAL CONTACTED AND TITLE

CLOSING CONFERENCE EMPLOYER REP.

EMPLOYER / ADDRESS / CITY

LONGVIEW FIBRE CO

EMPLOYER WALK AROUND REP/TITLE

GLEN RONDEAU

CONTINUED FROM PAGE 2

James P. Sullivan
ASSISTANT DIRECTOR FOR DIVISION OF INDUSTRIAL SAFETY & HEALTH

WERE EMPLOYEE WALK AROUND PRIVILEGES EXERCISED?	WERE EMPLOYEES INTERVIEWED?

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ALLEGED CODE VIOLATIONS NO.	TYPE*	CHAP	SEC.	SUB SEC.	SUB* DIV.	ITEM*	SUB ITEM	SEG*	DESCRIPTION OF ALLEGED VIOLATIONS / LOCATION	ABATEMENT DATE
									02. SULFATE DIGESTER BUILDING	11/29/77
									03. SULFATE DIGESTER WASHED ROOM	11/29/77
									04. SOUTH END SHOP-INSTRUMENT ROOM	11/29/77
8	N	024	73505	01		0			FAILURE TO MAINTAIN A CLEAR AISLE AND/OR PASSAGEWAY AT NO. 4 RECOVERY FURNACES BASEMENT TO PROVIDE READILY AVAILABLE USE OF EMERGENCY WASHING FACILITIES	COMPLIED
9	N	024	73507	0		0			FAILURE TO PROVIDE ACCEPTABLE GUARDRAILS ON PART OF THE WALKWAY NEAR TOP OF THE OPEN CHIP BIN IN THE OLD DIGESTER HOUSE. (ALSO SEE WAC 296-79-280(1)(E))	01/28/78
10	N	024	75003	08	A	0			FAILURE TO PROVIDE RAILING OR POST BARRICADING LOCATED BETWEEN MAIN STREET AND SULFUR BURNER AT NO. 6 WHITE MUD THICKNER AREA TO PREVENT PERSONNEL FROM FALLING INTO THE OPEN PIT.	COMPLIED
11	N	104	00125	0		0			FAILURE TO POST THE CERTIFICATION OF COMPRESSED AIR TANK LOCATED AT THE SANDBLASTING ROOM.	10/30/77
12	N	062	14517	01	C	0			FAILURE TO POST OR BARRICADE AREAS TO PREVENT UNAUTHORIZED PERSONNEL FROM ENTRY INTO CONFINED SPACES (PAPER SIDE SULFATE DIGESTER) WHILE THE DIGESTER WAS UNDER REPAIR	12/29/77
13	N	062	14525	07		0			FAILURE TO PROVIDE EMERGENCY LIGHTING FOR ENTRY INTO CONFINED SPACES.	12/29/77

CONTINUED ON NEXT PAGE PAGE 3

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ORIGINAL — EMPLOY

LF3 005346

STATE OF WASHINGTON · DEPARTMENT OF LABOR & INDUSTRIES

DIVISION OF INDUSTRIAL SAFETY AND HEALTH

OLYMPIA, WASHINGTON 98504

CITATION & NOTICE

FORM NO. LI 418 9 (REV. 10/76)

ACTIVITY NO	ACTIVITY	REASON	REGION	COUNTY	IND INSURANCE NO	NOTICE SENT TO EMPLOYER	SIC	REPORT NO.
W4[illegible]	HEALTH SURVEY	SPECIAL EMPH.	3	08	700,116 000	09/23/77	2611	083226

LOCATION OF ESTABLISHMENT (SITE OF ACTIVITY)	DATE OF ACTIVITY	NO EMPLOYED IN ESTABLISHMENT	NO AFFECTED (BY INSPECTION)

MANAGEMENT OFFICIAL CONTACTED AND TITLE

CLOSING CONFERENCE EMPLOYER REP.

EMPLOYER / ADDRESS / CITY

LONGVIEW FIBRE CO

EMPLOYER WALK AROUND REP/TITLE

GLEN RONDEAU

CONTINUED FROM PAGE 3

James P. Sullivan

ASSISTANT DIRECTOR FOR DIVISION OF INDUSTRIAL SAFETY & HEALTH

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ALLEGED CODE VIOLATIONS NO	TYPE*	CHAP.	SEC.	SUB SEC.	SUB* DIV	ITEM*	SUB ITEM	SEG*	DESCRIPTION OF ALLEGED VIOLATIONS / LOCATION	ABATEMENT DATE
									NOT IN WRITTEN PROCEDURES	
14	N	079	00050	03	C	0			FAILURE TO REQUIRE EMPLOYEE USE OF PERSONAL HEARING PROTECTIVE EQUIPMENT WHEN EXPOSED TO EXCESSIVE NOISE (ALSO WAC 296-62-09011(1))	
									01. BOX PLANT-NO.1 FLEXO-FOLDER GLUER (AUG. 95DBA).	COMPLIED
15	N	079	00050	03	B	0			FAILURE TO IMPLEMENT AND/OR REQUIRE THE USE OF FEASIBLE ENGINEERING OR ADMINSTRATIVE CONTROLS TO PROTECT EMPLOYEES FROM EXPOSURE TO EXCESSIVE NOISE	
									01. ROLL GRINDER OF #10 MACHINE BASEMENT GRINDING A THINWALL STEEL FELT ROLL FOR WHICH WATER MAY BE USED TO FILL HOLLOW ROLL AND THEREBY REDUCE NOISE (AUG. 94DBA)	COMPLIED
16	N	062	07305	0		0			FAILURE TO PROVIDE SPLASH GUARDS AT H2SO4 GRAVITY FEED LINES TO CONTROL HAZARDOUS CHEMICAL AGENTS	
									01. HEAD END OF NO. 5 PAPER MACHINE	COMPLIED
									02. LEFT SIDE OF NO. 1 PAPER MACHINE	COMPLIED
17	N	062	07517	06	A	0			FAILURE TO COMPLY WITH ASBESTOS MONITORING REQUIREMENTS IN THAT INITIAL DETERMINATIONS WERE NOT	COMPLIED

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ORIGINAL — EMPLOY

DIVISION OF INDUSTRIAL SAFETY AND HEALTH
OLYMPIA, WASHINGTON 98504

CITATION & NOTICE

FORM NO. LI 4189 (REV. 10/76)

AGENCY ID NO	ACTIVITY	REASON	REGION	COUNTY	IND. INSURANCE NO.		NOTICE SENT TO EMPLOYER	SIC	REPORT NO.
W4355	HEALTH SURVEY	SPECIAL EMPH.	3	408	700,115	000	09/28/77	2611	083226

LOCATION OF ESTABLISHMENT (SITE OF ACTIVITY) | DATE OF ACTIVITY | NO. EMPLOYED IN ESTABLISHMENT | NO. AFFECTED (BY INSPECTION)

MANAGEMENT OFFICIAL CONTACTED AND TITLE | CLOSING CONFERENCE EMPLOYER REP.

EMPLOYER / ADDRESS / CITY

LONGVIEW FIBRE CO

EMPLOYER WALK AROUND REP./TITLE

GLEN RONDEAU

CONTINUED FROM PAGE 4

James P. Sullivan
ASSISTANT DIRECTOR FOR DIVISION OF INDUSTRIAL SAFETY & HEALTH

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ALLEGED CODE VIOLATIONS

NO	TYPE*	CHAP.	SEC.	SUB SEC.	SUB* DIV.	ITEM*	SUB ITEM	SEG*	DESCRIPTION OF ALLEGED VIOLATIONS / LOCATION	ABATEMENT DATE
									MADE FOR ASBESTOS AT THE DRY END OF NO. 10 PAPER MACHINE	
18	N	062	07517	10	A	0			FAILURE TO PROVIDE A COMPREHENSIVE MEDICAL EXAMINATION, AS REQUIRED BY THIS SECTION, TO EMPLOYEES HAVING OCCUPATIONAL EXPOSURE TO AIRBORNE CONCENTRATIONS OF ASBETOS FIBERS AT THE DRY END OF NO. 10 PAPER MACHINE (> OR = 0.1F/CC)	01/28/78
19	NR	079	00020	01		0			FAILURE TO KEEP AISLE WAYS AND WALKWAYS CLEAR OF OIL, GREASE, AND WATER, ETC THAT MAY CAUSE SLIPPING OR FALLING, IN THE FOLLOWING AREAS:	
									01. SLIPPERY SURFACE IN #2 KILN SLAKER AREA WHERE THE NON-CONDENSABLE WHITE LIQUOR HAS DRAINED	COMPLIED
									02. OILY SURFACE IN THE CENTRAL MILL UNLOADING DECK AREA.	COMPLIED
									* 0101064OI006003006018J *	
									* 1414811ON1171171179999J *	
									* 00008110A017017017034J *	
									* 06069130F004004004066J *	
									* 00009210F001001003003J *	
									* 0000056DD001001002006J *	

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ORIGINAL — EMPLOY.

DIVISION OF INDUSTRIAL SAFETY AND HEALTH
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CITATION & NOTICE
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AGENCY ID NO	ACTIVITY	REASON	REGION	COUNTY	IND. INSURANCE NO.	NOTICE SENT TO EMPLOYER	SIC	REPORT NO.
W4535	[illegible] SURVEY	SPECIAL EMPH.	5	406	700,116 000	09/28/77	2611 5	083226

LOCATION OF ESTABLISHMENT (SITE OF ACTIVITY)	DATE OF ACTIVITY	NO. EMPLOYED IN ESTABLISHMENT	NO. AFFECTED (BY INSPECTION)

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CLOSING CONFERENCE EMPLOYER REP.

EMPLOYER / ADDRESS / CITY

LONGVIEW FIBRE CO

EMPLOYER WALK AROUND REP/TITLE

GLEN RUNDEAU

CONTINUED FROM PAGE 5

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									* 00001480D0030030030 12J	
									* 05052310J0000000120 99J	
									* 00002290D0010010030 12J	
									* 05051405J0000000120 99J	
									* 05052260J0000000120 99J	
									* 04040640D0010010040 16J	
									* 00000614J0000000120 12J	
									* 00005180N0150030120 12J	
									* 00000630J0000000020 09J	
									* 00001989J0000000010 04J	
									* 00008290J0000000050 05J	
									* 00008340R0000000040 04J	
									* ITEM NUMBER 19 IS CITED AS A	
									* REPEAT OF THAT VIOLATION CITED	
									* AS ITEM NUMBER 1 ON CITATION	
									* AND NOTICE NUMBER 107494	
									* ISSUED ON 01/17/77.	
									*	
									* PEL MEANS PERMISSIBLE EXPOSURE	
									* LIMIT	
									* THE FOLLOWING INFORMATION IS	
									* PROVIDED FOR YOUR REFERENCE:	
									*	
									* 1. EFFORTS MUST BE MAINTAINED	
									* REGARDING FURTHER IMPLEMENTATION	
									* OF ENGINEERING CONTROLS FOR	

CONTINUED ON NEXT PAGE PAGE 6

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CITATION & NOTICE

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CLOSING CONFERENCE EMPLOYER REP.

EMPLOYER / ADDRESS / CITY

LONGVIEW FIBRE CO

EMPLOYEE WALK AROUND REP./TITLE

GLEN RONDEAU

CONTINUED FROM PAGE 6

ASSISTANT DIRECTOR FOR DIVISION OF INDUSTRIAL SAFETY & HEALTH

WERE EMPLOYEE WALK AROUND PRIVILEGES EXERCISED?

WERE EMPLOYEES INTERVIEWED?

A copy of this Citation must be prominently posted immediately upon receipt at or near each place a violation referred to in the Citation occurred. (RCW 49.17.120) It must remain posted until all violations cited therein are corrected, or for three (3) working days, whichever period is longer.
Failure to correct alleged violations by the abatement date may result in a proposed penalty assessment. (RCW 49.17.140)

EMPLOYER: SEE REVERSE SIDE OF THIS FORM FOR NOTICE OF RIGHTS AND DUTIES REGARDING THIS CITATION.

NATURE OF ALLEGED VIOLATIONS OBSERVED DURING INSPECTION UNLESS OTHERWISE NOTED ALL CITATIONS ARE TO TITLE 296 WAC

ALLEGED CODE VIOLATIONS NO.	TYPE*	CHAP.	SEC.	SUB SEC.	SUB* DIV	ITEM*	SUB ITEM	SEG*	DESCRIPTION OF ALLEGED VIOLATIONS / LOCATION	ABATEMENT DATE
									* NOISE. AT SUCH TIME AS * FEASIBLE TECHNOLOGY DEVELOPS * AND BECOMES AVAILABLE, * FURTHER COMPLIANCE ACTIVITY * WILL BE INITIATED. * * 2. MAINTENANCE PERSONNEL MUST * BE INCLUDED IN THE COMPANY'S * HEARING CONSERVATION PROGRAM * IN THAT THEY ARE SOMETIMES * AT RISK WHEN WORKING IN * EXCESSIVELY NOISY AREAS. * PROPER SUPERVISORY RESPONSI- * BILITIES MUST BE DEFINED FOR * MANAGEMENT AND FOLLOWED * BY EMPLOYEES IN WEARING EAR PROTECTION * * 3. ALL EMPLOYEES SHOULD RECEIVE * PROPER INSTRUCTION AND TRAINING * ON THE HAZARDS AND SAFE USES * OF THE CHEMICALS RELATED * TO THEIR WORK AND WORKING * ENVIRONMENT. * * THE ASSISTANCE OF BOTH LABOR * AND MANAGEMENT WAS GREATLY * APPRECIATED BY THE DEPARTMENT * IN COMPLETING THIS SURVEY THE TYPES OF VIOLATIONS ON THIS CITATION ARE IDENTIFIED AND / OR DEFINED IN RCW 49.17.180.	

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* TYPE CODES – D – Deminimus; N – Non Serious; S – Serious; I – Immediate Restraint Ordered; (Any Of The Above Can Be Suffixed With) W – For Willfull or R – For Repeated Violations
* SUB DIV – Appears As A Lower Case (Small) Alpha Character In The Washington Administrative Code.
* ITEM – Appears As A Lower Case (Small) Roman Numeral In The Washington Administrative Code.
* SEG – Appears As A Double Lower Case (Small) Alpha Character In The Washington Administrative Code.

RIGHTS OF EMPLOYEES OR REPRESENTATIVES OF EMPLOYEES: The Washington Industrial Safety and Health Act, Chapter 49.17 RCW, provides that an employee or representative of employees may appeal any time period set for abatement of conditions cited as violations in this notice. Such Notice of Appeal must refer to this CITATION & NOTICE and include the name of the employer and the date of the inspection and specify the violation and the abatement date appealed. The Notice of Appeal must be received by the Assistant Director for Industrial Safety and Health, Department of Labor and Industries, P.O. Box 207, Olympia, Washington 98504, within 15 working days of "communication of the notice." No person shall discharge or discriminate against any employee because such employee has exercised rights guaranteed him by the Act.

ORIGINAL — EMPLOY