

243. 244 (Automated)

C.V.

D.V.

CO 03 CODE KY-795-D PKG.

PUNCHED & CHECKED

PROCESSES		APPROVED BY
() KY-795-D	(H)	EWK 10-05-76
()	()	DCG 10-07-76
()	()	MTW 10-11-76
()	()	FWP 12-22-78
TYPED BY		
CHW122278		

→ MAR-8 34763
EST. WGT. 1110 LBS.

MAR 12 1980

OK
FP

STD. HRS. 8.2 TIME 11P M
14 YC-2-B 93 4 Lot 24471, 35000
14 YC-2-B 93 4 Lot _____ #
14 YC-2-B 93 4 Lot _____ #

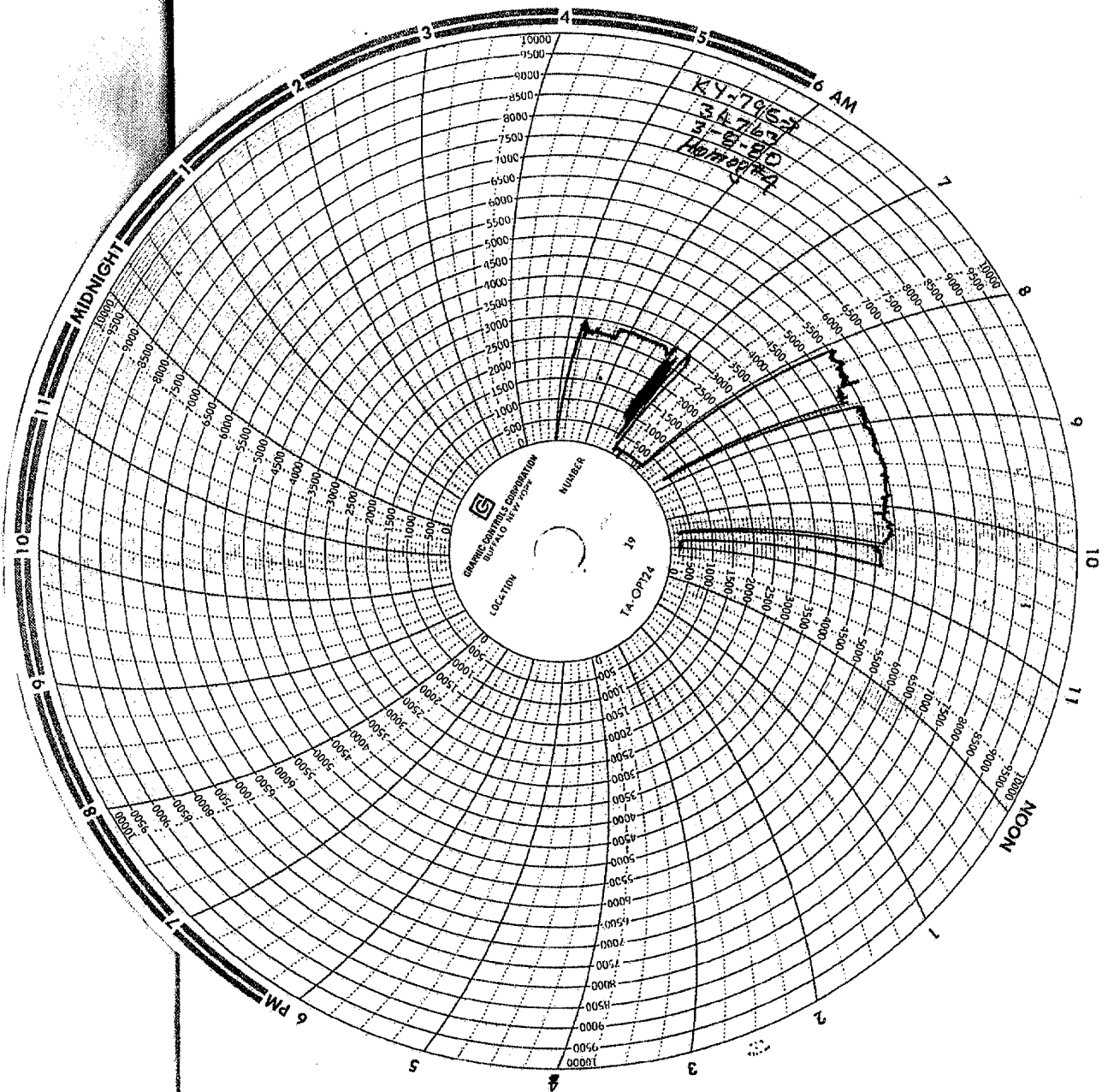
Homog # 4 - 1st Pass
" # 3 - 2nd "

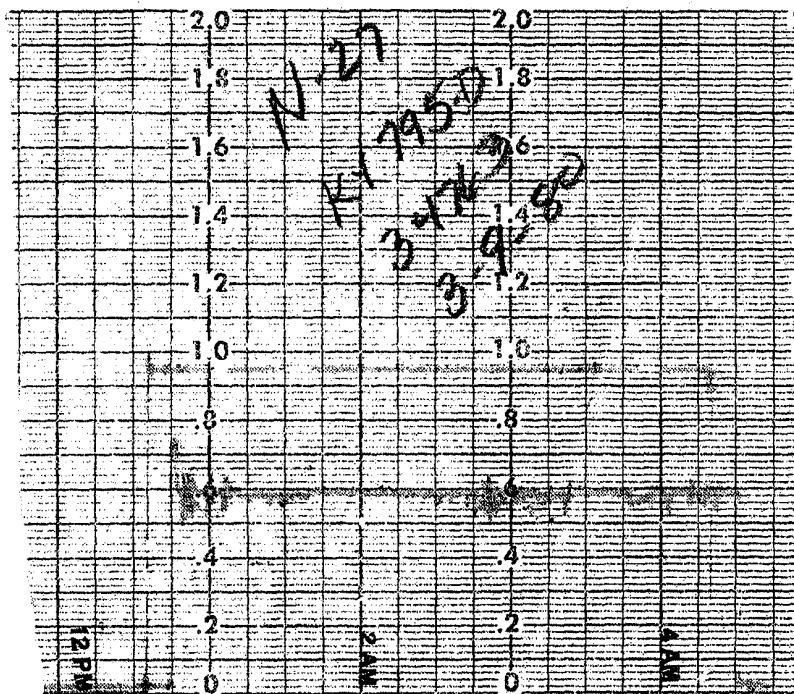
Total Wgt... 4612#

V-243 'M'T' 6:45AM
NON-BLEEDING

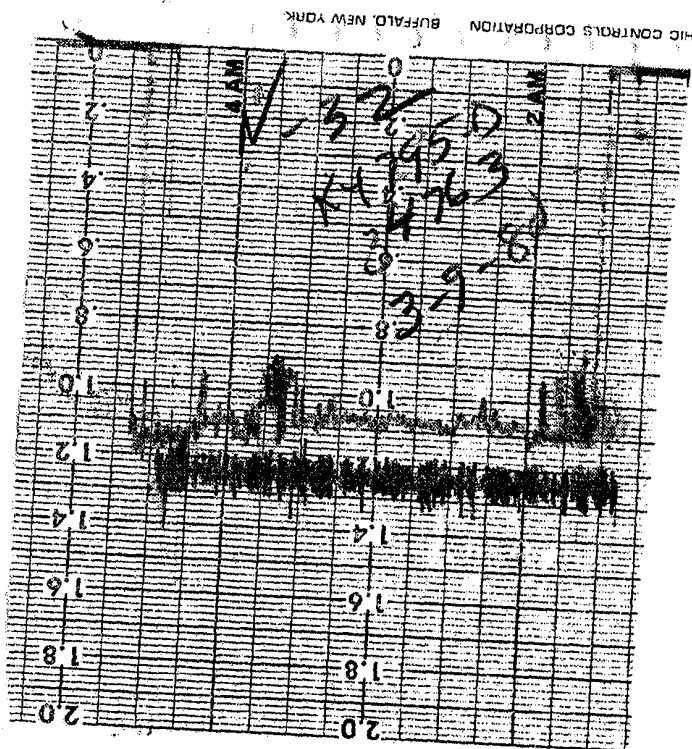
SHIPMENT	NAME: KROLOR® YELLOW MEDIUM	USE LBS.	N CODE	ACCT. LBS.
203	1 Run 60" (992 G) water into V-203. SET AGITATOR ON HIGH SPEED.			
205	2 Weigh in drum & pour in	475	32-D	475
263	3 Pump in & stir 5 min	Lot 70 x 50	YC-2-B	3500
	Record: Start 2:30 PM	24471		
	Fin 3:00 PM			
	75" (12756)			
	4 Adj to 78" (1328 G)			
	5 Pump V-203 thru Homog at 2400-2600 psi into V-205 263			
	6 When V-203 MTY wash color thru Homog at 1800-2200 psi using minimum water. Use Hot Water			
	7 Record: V-205 Vol 263" & adj to 51" (1874 G)			
	8 Inspect Homog strainer & clean if necessary			
	DURING HOMOG, RUN V-203 AGITATOR ON LOW SPEED			
205	9 Run 10" (514 G) water into V-243 & start agitator			
63	10 Pump V-205 thru Homog at 4800-5200 psi into V-243			
	Record: Time Start 7:30 AM Total Min 195			
	NOTE: If Homog pressure falls below 4800 psi, 3-way valve will recirculate slurry to V-205			
	11 When V-205 MTY, run in 5" (240 G) water and pump thru Homog at 4800-5200 psi. Rinse in using Hot Water			
SP & CP	12 SP Step 01 - Set Formula Selector to position #5 (V-243) or #10 (V-244)			
	13 Press SV Cam Reset PB set 22 TC in Auto Remote (Temperature is set at 190-194°F)			
	14 Record levels and set Raw Material Counter #1 as follows:			
	a. 11 LG-58 % - preset #1 104 Gal		15-A	208
	15 Set strike flow controllers as follows:			
	a. 3FC10 (N-27-D Controller) in Manual 0.95 GPM		27-D	394
	b. 3FC20 (N-27-D Water) in Manual Local 7.7 GPM			
	c. 3FC10 (N-27-D Water Ratio) 0.8			
	d. 8FC10 (N-32-D Controller) in Manual 1.27 GPM		32-D	2675
	e. 8FC20 (N-32-D Water) in Manual Local 6.2 GPM			
	f. 8FC20 (N-32-D Water) in Remote			
	g. 8FR10 (N-32-D / Water) Ratio 1.0			
SV, SP & CP	16 Operator Step PB			
	17 Record Level 2LG 0.8 % if below 35% follow solution make-up procedure for N-27-D			
	18 Adj SV to 68" (3495 G)			
4	19 Record: pH 10.6 Adj to 11.1-11.3 using N-7-D dilute to 5% (10 parts water to 1 part N-7-D) Assume 50%	30	7-D	15
	Siphon N-7-D into SV & Record: pH 11.1			
	20 Operator Step PB			

DUP050093673

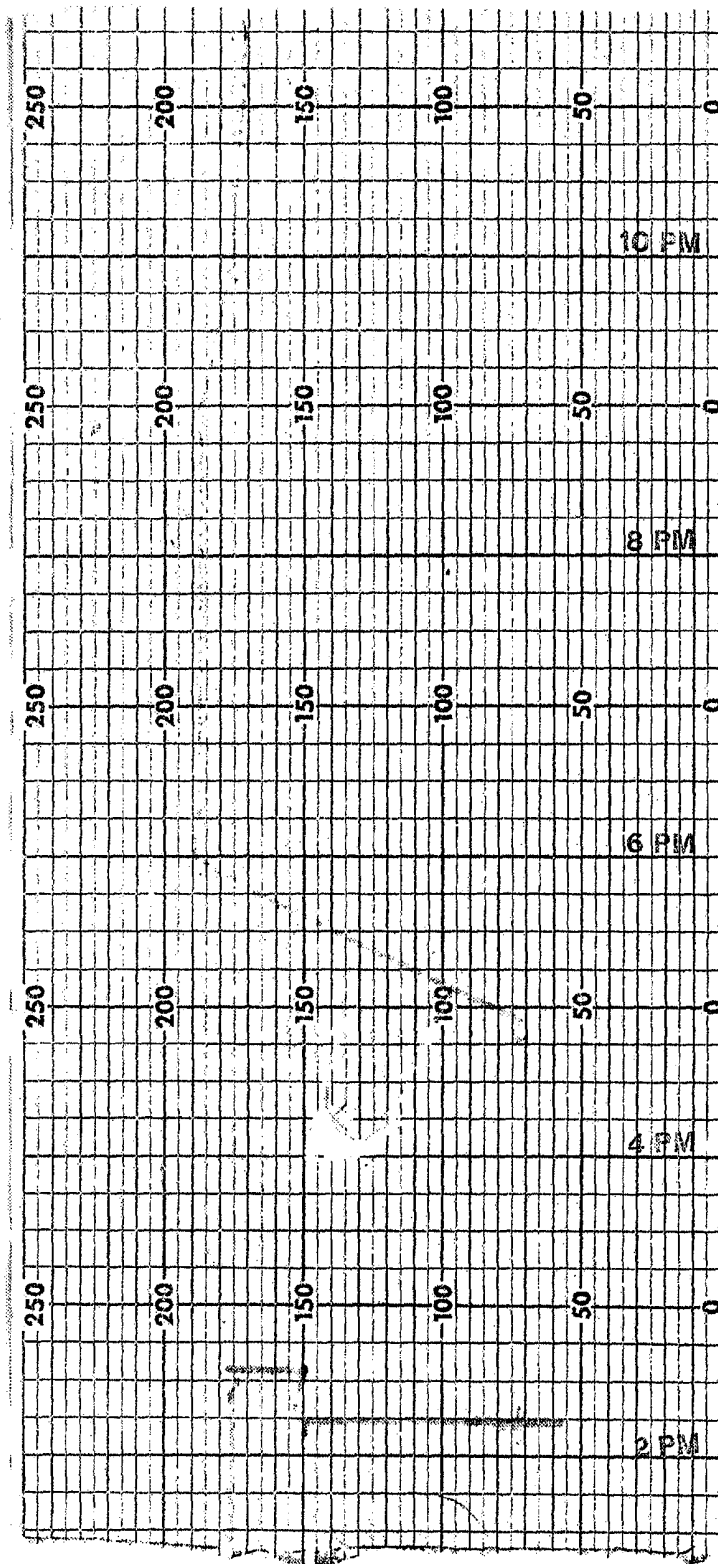




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No. 215A250

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