

ROPES, CHAINS, AND SLINGS

TABLE 21-A. BREAKING STRENGTHS AND SAFE LOADS OF MANILA, NYLON, DACRON, POLYPROPYLENE, THREE-STRAND, STANDARD LAY ROPE

Diam (in)	Circum- ference (in)	Average weight per 100 ft (pounds)				*Average breaking strength (pounds)			
		Manila	Nylon	Dacron	Polypro	Manila	Nylon	Dacron	Polypro.
3/16	5/8	15	10	135	71	450	1,100	880	800
1/4	3/4	20	16	216	110	600	1,850	1,380	1,300
5/16	1	29	26	31	184	1,000	2,850	2,100	1,900
3/8	1 1/8	41	38	43	285	1,850	4,000	2,950	2,750
7/16	1 1/4	53	54	65	370	1,750	5,500	4,100	3,500
15/32	1 3/8	62				2,250			
1/2	1 1/2	75	65	82	475	2,650	6,200	5,300	4,200
9/16	1 3/4	104	85	102	61	3,450	8,350	6,800	5,000
5/8	2	133	105	133	77	4,400	10,500	8,800	5,800
3/4	2 1/4	167	150	174	110	5,400	14,200	12,000	8,200
13/16	2 1/2	195				6,500			
7/8	2 3/4	225	205	250	154	7,700	19,000	18,300	11,500
1	3	270	270	305	187	9,000	24,600	19,800	14,000
1 1/8	3 1/4	313				10,500			
1 1/8	3 1/2	360	350	405	237	12,000	34,000	25,900	18,300
1 1/4	3 3/4	418	400	450	272	13,500	38,000	27,600	20,700
1 5/8	4	480	450	544	308	15,000	43,000	29,300	23,500
1 1/2	4 1/2	600	560	670	390	18,500	55,000	41,400	29,700
1 5/8	5	744	670	820	479	22,500	64,000	49,800	36,300
1 3/4	5 1/2	895	795	990	583	26,500	77,500	61,200	43,900
2	6	108	980	1170	690	31,000	91,000	73,200	53,000
2 1/8	6 1/2	125	1100	1380	817	36,000	105,000	84,200	62,000
2 1/4	7	146	1300	1590	835	41,000	125,000	97,200	70,000
2 1/2	7 1/2	167	1500	1820	1080	46,500	145,000	111,000	80,500
2 5/8	8	191	1650	2050	1210	52,000	165,000	123,600	90,000
2 7/8	8 1/2	215			1370	58,000			102,000
3	9	242	2100	2600	1530	64,000	205,000	156,000	114,000
3 1/4	10	299	2600	3150	1910	77,000	250,000	192,000	137,000
3 5/8	11	367	3100	3800	2320	91,000	300,000	234,000	162,000
4	12	436	3700	4550	2750	105,000	350,000	276,000	190,000

*Recommended safe working load is 20% of the minimum breaking strength.

Care of rope

Rope should be cleaned before being stored. It may be washed with a moderate hose stream, and remaining dirt may be shaken out when the rope has dried.

Rope deteriorates if saturated with water and not properly dried. A wet rope should be hung up or laid in a loose coil in a dry place until it is thoroughly dry. A wet rope should never be left where it may freeze. Rope should not be left in contact with radiators, steam pipes, or other sources of heat, which may dry out the oil in the fiber. Alternate wetting and drying causes more

rapid deterioration than constant wetness.

The use of wet rope or of rope reinforced with metallic strands near power lines and other electrical equipment is dangerous.

The adding of twists to rope, or removal of twists, destroys its balance, increased twist also causes a rope to kink. Removal of turns in the rope may cause the strands to backturn, and, if loads are then applied, the rope may be permanently damaged. Periodic balancing of the twist will lengthen rope life.

If a fiber rope is well made and given proper care, lubrication other than that