

CG 46 CODE YT-858-D PKG E 12-83
 - MAY-0-81
 EST WGT 2313 LBS
 STD HRS _____ TIME _____ M

PROCESSES
 () YT-858-D ()
 () MODIFIED ()
 () ()
 () ()
 TYPED BY _____

NOTE: DO NOT START IF PRESS WILL NOT BE AVAILABLE
 WITHIN 3 HRS. AFTER MAKING. MAKING SUPV TO REVIEW
 WITH P.R. SUPV & RECORD:
 Press will be ready M / P.R. Supv.
 Start Making M / Making Supv.

Boil out V. 303

Done

NON-BLEEDING

QUIPMENT	NAME:	USE LBS	N CODE	ACCT LBS
PREP	1 OBTAIN FOR S27		157-C	
	2 OBTAIN FOR S'S13 & 45		46-C	
	3 CLEAN, DRESS, CLOSE 24" CLARIF PRESS - 15 FRAMES			
303	4 IF NAPHTHINILS IN V-303 LAST, Boil out with water @ 100° ASIS" 14-28-D ASSUME 32%	100	28-D	32
	5 WHEN S4 COMPLETE DRAIN TO SEWER & RINSE OUT			
	6 WHEN S5 COMPLETE FILL WITH WATER ADD 20° ASIS N7-D TO NEUTRALIZER RESIDUAL ACID 4 SEWER ASSUME 50%	70	7-D	20
	7 HOSE OUT VAT			
	8 FROM INSIDE VAT, SCRAPE RESIDUALS FROM AGITATORS UNDER/NEATH VAT TOP			
	9 HOSE OUT VAT			
	10 ONCE V. 303 CLEANED DO NOT USE FOR ANY OTHER SERVICE WHILE CAMPAGNING DALAMARS CODES YT-858-D, YT-868-D, YT-839-P, YT-840-P, YT-890-P			
303	11 RUN 24" (583G) WATER INTO V-303 & HEAT TO 55-60° F	64	7-D	32
3	12 POUR IN M 8 49.83 %		46-C	88
	13 WEIGH & SIFT IN FROM S2 10/100 69 95.2 %	72		
	NOTE: BREAK UP LUMPS LOT #100% 19 100 %	19		
430	14 STIR 45 MIN TO DISSOLVE FOR S11 AT 55-60° F			
DV	15 DURING S14 RUN IN 10" (323 G) WATER INTO V- 300			
4	16 DUMP IN & STIR 5 MIN.	5	777-A	5
	17 PUMP DV THRU CLARIF PRESS TO PRECOAT			
303	18 WHEN S13 STIR COMPLETE WEIGH M 7 32.93 %	76	725-A	24
5	19 POUR IN & STIR 5 MIN.			
	20 ADJ TO 60-62 DEG F, RECORD TEMP 60 DEG F	24330	57-A	660
	21 SIPHON IN IN 4-6 MIN. M 6 77.93 %	243	30-D	109
	22 ADJ TO 49° (1175G) AT 66-70 DEG. F		57-A	
	23 STIR 5 MIN & RECORD: PH 4.4 (4.1-4.5)			
	IF NECESSARY, ADJ TO PH 4.1-4.5 ASSUME 77%		30-D	
	& RECORD: PH 4.4 ASSUME 50%		7-D	
	24 STIR 3 HRS MINIMUM FOR S51 MAINTAINING 66-70 DEGREES F			
	RECORD: START 5:45 TOTAL MIN. 205		57-A	
DV	25 DURING S24 STIR RUN 10" (323 G) WATER INTO V- 300 CHECK FOR STEAM LEAKS PRIOR TO ADDING WATER IF ANY PRESENT SEE SUPV. R			
6	26 WEIGH IN FROM V-324 M 2 32.00 %	1431	28-D	45

(JAN)

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V-106

EQUIPMENT	PAGE	CG	CODE	YT-858-D	EST. WGT.	2313	USE	N	ACCT.
							LBS.	CODE	LBS.
DV 10 CONT	43			WHEN OK, START COLLECTING IN V.	215	MAINTAINING	2x330	57-A	990
				TEMP AT 28-32°F					
				NOTE: CHECK DV COLLECTION VAT FOR STEAM LEAK. IF					
				VALVE NOT HOLDING OPEN & CLOSE. IF STEAM STILL					
				LEAKING SEE SUPVR. FOR Before					
				ADDING DIAZO TO DV COLLECTION VAT					
MISC 10	44			DISSOLVE IN 20 GAL WATER IN-DRUM FOR S 65	67			*979-D	67
CV 12	45			DUMP IN FROM S2	CLOT				
				NOTE: BRK UP LUMPS	80.597	#100%			
					1000	%			
					100				
					1000				
					200				
					10100				
					65				
					95.2				
					68				
	46			STIR 10 MIN TO DISSOLVE					
	47			OPEN STACK DAMPER					
	48			RUN IN N30D FRM S33 UNDR SURFACE IN 20-25MIN					
	49			STIR 5 MIN & RECORD: PH	6.7	(5.8-6.3)			
	50			IF NECESSARY, ADJ TO PH 5.8-6.3 ASSUME 50%				7-D	
				& RECORD: PH		ASSUME 77%		30-D	
	51			WHEN S24 STIR COMPLETE, RUN IN V-303 ON					
				SURFACE AFAP RECORD: TIME START	9 PM				
DV 13	52			WHEN S42 COMPLETE, WASH DV LINES, PUMP &					
				PRESS FOR 20 MIN. OR TO A - CR TEST ON A					
				SMBL OF TOTAL PRESS EFFLUENT, WHICH EVER					
				COMES FIRST - COLLECT WASHINGS IN DV (S42)					
	53			STIR 5 MIN & RECD: TEMP	30	(28-32 DEG F)		57-A	
				& IF NECESSARY, ADJ TO 28-32 DEG F RECORD:					
				DEG F.					
	54			SAMPLE DV & FILTER THRU FILTER PAPER & SHOW RESULTS					
				TO SUPERVISOR FOR OK. RESULTS					
	55			IF ANY CARBON BLACK PRESENT, PUMP DIAZO TO					
				ORIGINAL DV MAINTAINING 28-32°F & RECLARIFY TO					
				DIAZO CV MAINTAINING 28-32°F				57-A	
	56			IF RECLARIFICATION NECESSARY & WHEN COMPLETED,					
				REPORT TEST PER S54 RESULTS:					
				RECORD: VAT					
	57			IF S54 TEST RESULTS OK, OMIT STEPS S55 S56 &					
				PROCEED TO S58					
	58			WEIGH IN RUBBER BUCKET & WASH INTO DV	10			395-D	10
	59			STIR 5 MIN & RECORD: KI		(-)			
	60			IF NECESSARY ADJ TO -KI & RECORD: KI	40			395-D	40
	61			WHEN S60 COMPLETE, ADJ CV TO 38" (3708G) AT					
				80-84 DEG F & RECORD: HT	82	DEG F,			
				RECORD: VAT	38	"			
				REC	84	DEG F			
	62			IMMEDIATELY RUN IN DV THRU UNDERSURFACE					
				DISTRIBUTOR IN 60-65 MIN. MAINTAIN CV AT					
				80-84 DEG F, RECORD: TIME START	11:32 PM				
				TOTAL MIN	67				
				NOTE: IMMEDIATELY AFTER COUPLING, DISCONNECT TRANSFER LINE AT CV					

[illegible]

293-64.6-113-175
293-65.2-114-175
" 64.8-113-175
" 64.2-112-175
295-67.2-118-175
293-63.0-110-175
293-64.4-113-175
" 64.8-113-175
" 63.6-906-105
295-71.2-125-175