

Individual shop inspection is required for miniature boilers in the same manner as for power boilers.

After obtaining the stamp to be used when miniature boilers are to be constructed to conform with this section of the Pennsylvania (ASME) Boiler Code, a state inspector, or an inspector employed regularly by an insurance company and who is qualified under the rules of the Commonwealth of Pennsylvania to inspect boilers, shall be notified that an inspection is to be made; and he shall inspect such boilers during construction and after completion.

Manufacturers of miniature boilers built for use in Pennsylvania shall be required to register their names and addresses with the Department of Labor and Industry.

A manufacturer of miniature boilers for use in Pennsylvania shall immediately forward to the Department of Labor and Industry a data report (on forms to be furnished by the Department), one report for each lot of boilers manufactured in series but not to exceed one hundred, when boilers are built for stock.

Any boilers built for immediate shipment to a definite location, a separate data report shall be filed immediately with the Department giving the name and address of the purchaser of the boiler.

Where a boiler is shipped for resale the name and address of the purchaser/user, if located in Pennsylvania, shall be immediately reported to the Department.

- (B) Section 5, Paragraph A-62 was amended to read as follows:

"Where repairs are necessary which in any way affect the working pressure or safety of a boiler

an inspector commissioned by the Department of Labor and Industry shall be called for consultation and advice as to the best method of making such repairs and after such repairs are made they shall be subject to final inspection and approval by an inspector commissioned by the Department of Labor and Industry.

"Where repairs are made by means of riveted patches the instructions set forth in the Administrative Section of the Appendix covering this subject shall be applied in so far as they affect design, calculations, material, workmanship and test."

- (C) Paragraph H-61 and I-114 were amended by addition of the following paragraph:

"In the case of single pass boilers the lowest permissible water level for low pressure heating boilers of the fire tube type shall be the same as required in paragraph P-291 of the Power Section. For multipass boilers the top row of tubes shall be completely submerged at all times."

- (D) Revisions relative to jurisdiction of Department.

- (1) Revision of Paragraphs P-331 and P-332, also L-81 (c) by deleting the words "municipal inspectors".
- (2) Revision of Section 1, paragraph (b), by deleting the following: "those operating in cities having boiler inspection departments established prior to January 14, 1923".
- (3) Revision of Section 1, paragraph (i), by deleting "such boilers being not located in a city having a boiler inspection department now established by ordinance."

- (E) Rule P-332, sixth paragraph was amended by addition of the following:

"and a facsimile of such stamping shall be for-