

# American Brakeblok

## "SPECIFICATIONS"

for lined brake shoe sets

RELINED SET B-398

BRAKE TYPE Bendix Duo Servo  
BRAKE SIZE 14 x 2-1/2

### COMPONENT SPECIFICATIONS

|                              | Primary<br>Reverse | Secondary<br>Forward |
|------------------------------|--------------------|----------------------|
| UNLINED SHOE                 | <u>398</u>         | <u>398</u>           |
| LINING SEGMENT               | <u>2060P</u>       | <u>2039S</u>         |
| SEGMENT LENGTH               | <u>13 5/8</u>      | <u>15</u>            |
| SEGMENT WIDTH                | <u>2 1/2</u>       | <u>2 1/2</u>         |
| SEGMENT THICKNESS (Standard) | <u>.265</u>        | <u>.265</u>          |
| (Oversize)                   | <u>.295</u>        | <u>.295</u>          |
| SEGMENT POSITION             | <u>A-D</u>         | <u>A-E</u>           |

### GRINDING SPECIFICATIONS

|                                               |               |               |
|-----------------------------------------------|---------------|---------------|
| GRIND DIAMETER (Standard)                     | <u>13.960</u> | <u>13.960</u> |
| (Oversize)                                    | <u>13.990</u> | <u>13.990</u> |
| FINISHED LINING (Center) THICKNESS (Standard) | <u>.250</u>   | <u>.250</u>   |
| (Oversize)                                    | <u>.280</u>   | <u>.280</u>   |

NOTES F.M.S. #2060-398

Application: 1972 Dodge Truck M-400 - Front

For Riveted Set R-398 Use 2060DP & 2060DS