



Interoffice Communication

To : R. D. Gamblin
From : C. L. Miller
Date : April 23, 1981
Subject : WEEKLY PRODUCTION REPORT - ABERDEEN - WEEK ENDING 4/21/81
WEEK NO. 15

	Production MM Lbs. - 8 Days - 4/14/81 thru 4/21/81			
	<u>Last 8 Days</u>	<u>Month to Date</u>	<u>Year to Date</u>	<u>Previous Month</u>
Resin A & BC	7.12	19.05	97.21	28.14
Plasticizer A & BC	.26	.60	4.04	.94
Dry Blend	.92	2.43	14.19	4.80
Compound A & BC	1.40	3.18	16.24	4.93

Safety

There were no injuries recorded for the reporting period.

<u>Resin Unit (A&BC Grade)</u>	<u>Production</u>	<u>Forecast MM Lbs. - April</u>	
Last 8 Days, M Lbs./C.D.	890	Budget	24.7
Last 8 Days, % of Budget	108	Forecast 4/15	27.0
Current Rate, % of Budget	100	Forecast 4/23	26.5

Vinyl performance for the reporting period was 108% of budget, averaging 890 M pounds per day. Production was limited by condenser cleanings on D-400 and 744 reactors and by a seal change on reactor 742.

There were no unusual operating problems.

<u>Compound Unit (Customer Grade)</u>	<u>Production</u>	<u>Forecast MM Lbs. - April</u>	
Last 8 Days, M Lbs./C.D.	160	Budget	4.5
Last 8 Days, % of Budget	105	Forecast 4/15	4.5
		Forecast 4/23	4.7

Line I operated 8 days averaging 62 M pounds per day. Line III operated 8 days averaging 98 M pounds per day. Compound production rates were affected by the number of product changes and dicer problems.

Plasticizer operated 4 days averaging 65 M pounds per day.

R. D. Gamblin
Weekly Production Report - Aberdeen
April 23, 1981
Page 2

<u>Dry Blend Unit</u>	<u>Production</u>	<u>Forecast MM Lbs. - April</u>	
Last 8 Days, M Lbs./C.D.	114	Budget	2.2
Last 8 Days, % of Budget	160	Forecast 4/15	3.9
		Forecast 4/23	3.6

Dry Blend operated 5 days averaging 183 M pounds per day. Dry Blend production rates were affected by blender adjustments required due to raw material quality.

C L Miller

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