

KAISER CEMENT & GYPSUM CORPORATION
INTER-OFFICE MEMORANDUM

TO R. L. Muhr ✓
Antioch

DATE September 25, 1975

COPIES TO G. B. Kirk
J. W. Post

FROM *TJS*
T. V. Smith
Antioch E & D

PLAINTIFF'S EXHIBIT

KG-327

SUBJECT 3-PURPOSE JOINT COMPOUND (NON-ASBESTOS)

Work Order #696-314

We recommend the production of one batch of 3-Purpose Joint Compound (non-asbestos) using the attached formulation.

Please submit a sample of the batch for our evaluation prior to release to Sales for field testing.

Don Monday 9/29/75

TVS/sc
Attachment

PRODUCT BULLETIN DRYWALL ACCESSORY PRODUCTS		3-PURPOSE JOINT COMPOUND (NON-ASBESTOS)	BULLETIN NO: J-6406 DATE: 9/25/75 PAGE: 1 of 2	
APPROVALS:		PRODUCING PLANT: ANTIOCH	DATE: TEST BATCH DATE:	
BULLETIN	DESCRIPTION	\$	POUNDS	GALLONS
220	Whiting	68.13	1500	
251	Mica, AMC	9.08	200	
260	Sericite Mica "S"	9.08	200	
442	Talc, CP 44-31	4.54	100	
052	Attagel 40	5.68	125	
330	Polyvinyl Alcohol	0.68	15	
245	Methocel	0.45	10	
453	Preservative - Dowicil 75	0.09	2	
435	Dow Resin XD 8655.01	1.82	40	
166	Hamaco 277	0.45	10	
	TOTAL	100.00	2202	

MANUFACTURING INSTRUCTIONS:

1. See Process Bulletin J-3.
2. Mixing time shall be 8 minutes minimum and 12 minutes maximum.

QUALITY CONTROL:

TM-1	Viscosity, 150 gm cyl @ 5 sec.	
	200 gm per 160 cc water	38 - 40 mm
TM-3A	Tape Bond @ room temperature	9 minimum
TM-6	Application	Equal to Standard
TM-7	Workability	Equal to Standard

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