MD-3-A

PACKAGE TICKET

CODE R5698 LOT G2J62

PO	NET WT/PKG.	NO. PKG.	PACK WT.	LOCATION
		37	2944	2
	STUMP			

TOTAL NET WT. 2944

LUMP WT. 2980 PKG. N-CODE

PROD. SUPV. DATE 8/21 OPERATOR 292

N32882

DUP050464571

PRODUCT NAME = WATCHUNG RED B

CG 32 CODE RT-698-D PKG ____

LOT G2J62 JUL 26 1982

ESI. WT. [redacted] LBS. 27587

NON-BLEEDING

PROCESSES APPROVED BY
RT-698-D (M) EWK
ALTERNATE
TYPED BY JMW

96 901

JOB NAME: 32RT698DPJ

INSTRUCTIONS = PRESSING = RECORD

					PRESSLOAD	1ST	2ND	3RD	4TH	5TH
VAT			901		STARTED	5PM				
DATE			7-27		CAKES USED	80				
TIME			1400		WATER ON	935PM				
RELEASED BY			SH		HRS. WASHED	16				
PRESS	82	97	94		M MHOS					
NO. OF CAKES	80	80	80		HRS. WASHED	250				
PRESS WITH AGITATION					M MHOS					
WASH TO 333 M MHOS 35-75 DEG F WATER					HRS. WASHED					
TEST AFTER 6 HOURS					M MHOS					
LOAD ON 14 CARS					CAKE CONDITION					
CLEAN MAGNETIC SEPARATOR AFTER PRESSING. CLEANED BY: _____					NO CARS LOADED	54 6				
TIME CLEANED: _____					EXPLAIN LOSSES _____					
INSTRUCT MAKING TO ADD 10# N-588-A HALFWAY THRU PRESSING.										
SAMPLES JAR					SAMPLED BY					
DELIVER TO B22					RELEASED BY SH					

= DRYING =

DRY 12 HOURS AT 220 F
THEN DRY 12 HRS AT 200 DEG F. HOLD
ON TRACK FOR 30 MIN BEFORE DUMPING.

LUMP: - OK - WET - SALTS - CONTAMINATD

ADDITIONAL DRYING HOURS REQUIRED

NO DRUMS 26
LUMP WGT 2980

SAMPLES
DELIVER TO

NO CARS PULLED
SAMPLED BY
RELEASED BY

= GRINDING =

MILL 2 LSP 0.066" RP SCREEN 1800 RPM
MAX. TEMP. 140 DEG F
INERT MILL WITH CO2 WHEN GRINDING
PER O.P. #O.F. 0043.

SCREEN RPM
MAX. TEMP. F

EXPLAIN LOSSES

SAMPLE WITHOUT MIXING
SAMPLES 2 ENV.
DELIVER TO CTL

DATE MIXED

SAMPLED BY
RELEASED BY

N32882.01

DUP050464572

62
51
158

0.00 *

1.29 +
0.14 -
1.47 +
0.14 -
1.27 +
0.14 -
1.30 +
0.14 -
1.39 +
0.14 -
1.34 +
0.14 -
1.35 +
0.14 -
1.33 +
0.14 -
1.24 +
0.14 -
1.34 +
0.14 -
1.21 +
0.14 -
12.99 *

62 X
51 X
16 X
0 T

125 +
14 -
130 +
14 -
131 +
14 -
129 +
14 -
129 +
14 -
130 +
14 -
133 +
14 -
122 +
14 -
123 +
14 -
128 +
14 -
127 +
14 -
134 +
14 -
116 +
14 -
123 +
14 -
111 +
14 -
1681 T

1299 +
1681 +
2980 T

N32882.02

DUP050464573