

SV 107

CV. 100

D.V. 330, 322, 207

CG 36 CODE RT-695-D PKG.

Nov 29 33007

EST. WGT. 278' LBS.

STD. HRS. TIME 7 A M

PROCESSES		APPROVER
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()	()	
()	()	
TYPED BY		

Done Hose top of V100 - lock OUT and have operator go in V100, and hose out - then Hold + R + D will inspect V100 prior to putting N740 sol. in the vat

NON-BLEEDING

UPMENT.	NAME	USE LBS.	N CODE	ACCT. LBS.
REP	"BON" RED DARK			
1	If necessary, clean, dress Sparkler & pre-coat with 15#		777-A	
2	Obtain for 56		740-C	
3	Obtain for 526		82-C	
330	Run 28" (948G) water into V-330			
2	Weigh & POUR IN	M 11.4929	7-D	215
	Turn on agitator & steam & dump in from S 2		740-C	1102
	Lot 100%			
	956 960 9846	975		
	955 142 9871	144		
7	Dump in	30	113-B	50
8	Dump in	10	777-A	10
9	Heat to 212-214°F			
10	Record: BY (+), if necessary adj to +BY		7-D	
11	Stir 30 min at 212-214°F, then shut off steam			
12	Circulate 15 min or longer thru Sparkler until sol'n is clear			
	Maintain at 190-195°F for S 14 & Record: HT 195°F			
	& Recorder 195°F			
	Record: Start 745 Total Min 45 Clarity OK			
207	Run 1" (99G) water into V-207			
14	When S-12 complete, pump in V-330 thru Sparkler. Maintain V-330 at 190-195°F. Record: Start 830 Total Min 60			
15	WEIGH ON POSTAL SCALE & ADD LOT 282 2 # 58452 #			
330	WHEN S-14 COMPLETE, CLOSE V-330 OUTLET & STOP PUMP			
4	RUN IN 22" (431 G) WATER & HEAT TO 180-190°F			
	Circulate 15 min or longer thru Sparkler until sol'n is clear			
	Maintain at 180-190°F for S 14 & Record: HT OF			
	& Recorder OF			
	Record: Start 955 Total Min 15 Clarity OK			
	WHEN S-12 IS COMPLETE			
	PUMP V-330 THRU SPARKLER INTO V-207			
207	WHEN MT. BLOW OUT SPARKLER INTO V-207			
	HEAT TO 165-170°F (TAKE 1 QT SAMPLE) (WITH AGITATION ON)			
	TEST FOR CLARITY OF SOLUTION			
	SHOW 1 QT SAMPLE TO SHIFT SUPERVISOR			
	FOR APPROVAL (EXAMPLE OF ACCEPTABLE CLARIFICATION OF N740-C IS AVAILABLE IN OFFICE TO COMPARE TO)			
	IF S-21 IS OK, CONTINUE WITH S-23			
	IF S-21 IS NOT ACCEPTABLE, RECLARIFY THRU SPARKLER			
	IF S-21 IS OK, RE-HEAT V-207 TO 165-170°F FOR S-25			

OK BY 5 Nelson

R.D.

J.H.

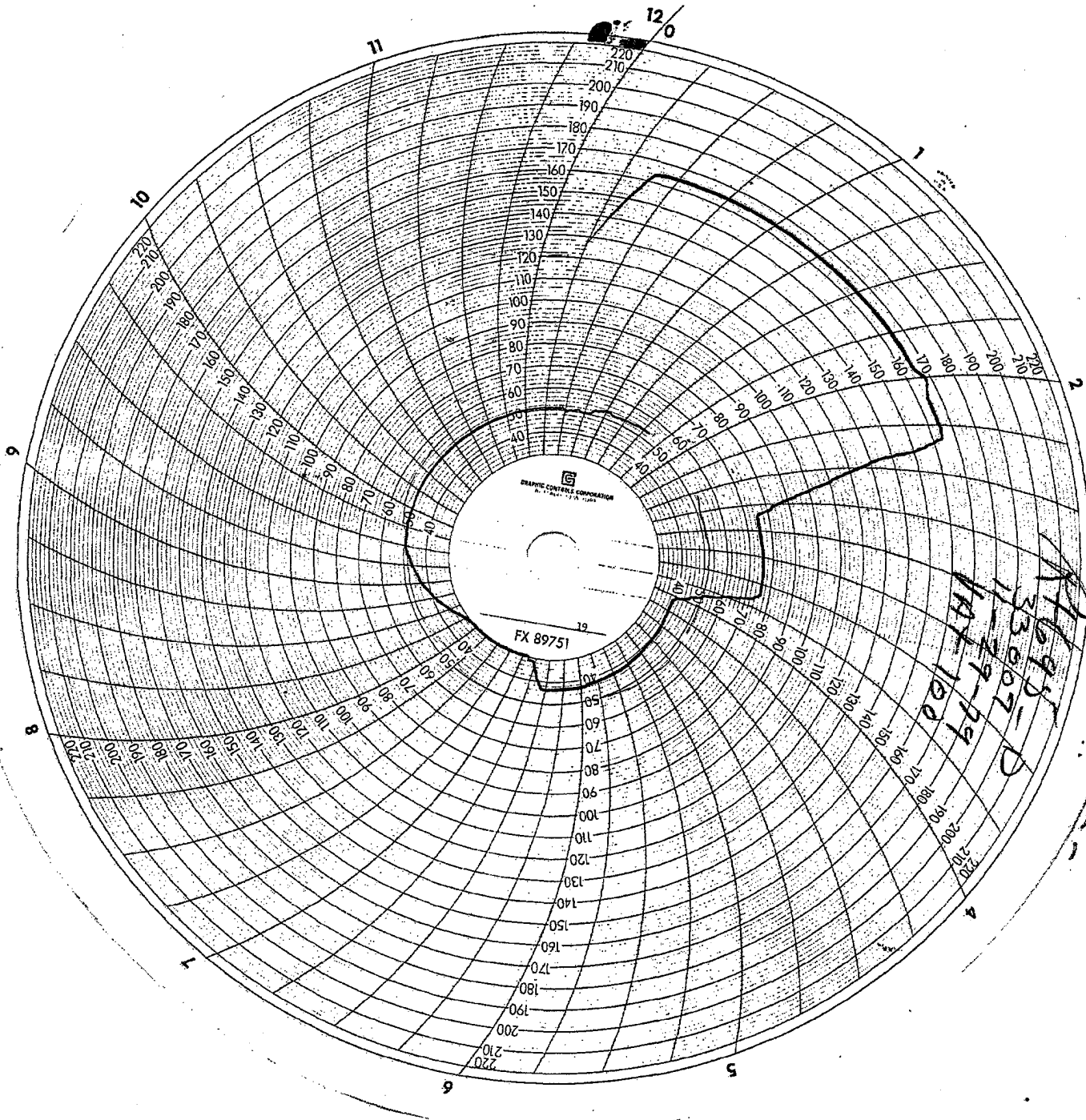
QUIPMENT	PAGE 3	CG 36	CODE RT-695-D	EST. WGT. 2781	LBS.	USE LBS.	N CODE	A L
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12

~~55~~ DURING 553 HEAT V-107 TO 210-212°F &
SHUT OFF STEAM
102 IF NECESSARY, REHEAT V-107 TO 210-212°F
PRIOR TO START OF STRIKE
~~56~~ PUMP V-100 INTO V-107 IN 70-75 MIN. LET V-107
TEMP DROP TO 200-205°F DURING STRIKE THEN
MAINTAIN AT 200-205°F FOR BALANCE OF STRIKE
RECORD: START 1130 AM TOTAL MIN 150
~~57~~ WHEN STRIKE COMPLETE, HEAT TO 210-212°F
~~58~~ STIR 15 MIN AT 210-212°F
~~59~~ FLOOD TO 180-190" (18,240 G) RECORD: PH 73 (65-72)
STOP AGITATOR

SAMPLE

START	FIN	OPR
5 PM	11 PM	282
1100 P	1000 P	126
7:00 AM	2:50 PM	144



N 31821.01

DUP050292332

