

VINYL RESIN FLOW SHEET

VISTA

Shift ATime 0700Date 9-5-92

Blend Tanks

551	Product		Product	550
Level	Blend No		Blend No	Level
0 %	Est Lbs		Est Lbs	0 %

553	Product		Product	552
Level	Blend No	<u>Pink</u>	Blend No	Level
82 %	Est Lbs		Est Lbs	83 %

647	Product	<u>5265</u>	Product	646
Level	Blend No	<u>608245</u>	Blend No	Level
61 %	Est Lbs	<u>1290</u>	Est Lbs	45 %

649	Product		Product	648
Level	Blend No		Blend No	Level
0 %	Est Lbs		Est Lbs	0 %

651	Product	<u>5265</u>	Product	650
Level	Blend No	<u>5457070</u>	Blend No	Level
74 %	Est Lbs	<u>1000</u>	Est Lbs	76 %

653	Product	<u>5265</u>	Product	652
Level	Blend No	<u>5457470</u>	Blend No	Level
75 %	Est Lbs	<u>1730</u>	Est Lbs	75 %

655	Product		Product	654
Level	Blend No	<u>5457470</u>	Blend No	Level
0 %	Est Lbs		Est Lbs	0 %

DRYER 1		Silo
Product		
Blend Tank		

DRYER 2		Silo
Product		
Blend Tank		

DRYER 4		Silo <u>685</u>
Product	<u>5395</u>	
Blend Tank	<u>501</u>	

DRYER 5		Silo <u>676</u>
Product	<u>5385</u>	
Blend Tank	<u>502</u>	

DRYER 6		Silo <u>688</u>
Product	<u>5265</u>	
Blend Tank	<u>407</u>	

DRYER 7		Silo <u>685</u>
Product	<u>5395</u>	
Blend Tank	<u>501</u>	

DRYER 8		Silo <u>687</u>
Product	<u>5265</u>	
Blend Tank	<u>407</u>	

502	
Product <u>5385</u>	Level <u>25</u> %
Blend No	Est Lbs
<u>5457230</u>	<u>1/2</u>
<u>5457340</u>	<u>1/2</u>

747	
Product <u>5265</u>	Level <u>60</u> %
Blend No	Est Lbs
<u>608342</u>	<u>1/2</u>
<u>608444</u>	<u>1/2</u>
<u>608541</u>	<u>1/2</u>
<u>608643</u>	<u>1/2</u>

407	
Product <u>5265</u>	Level <u>70</u> %
Blend No	Est Lbs
<u>5456570</u>	<u>1/2</u>
<u>607745</u>	<u>1/2</u>

501	
Product <u>5395</u>	Level <u>70</u> %
Blend No	Est Lbs
<u>5456950</u>	<u>1/2</u>
<u>5457160</u>	<u>1/2</u>

FLUID BED DRYER		North Silo <u>690</u>
Product <u>5415</u>		South Silo <u>691</u>
Blend Tanks <u>747</u>		

TRANSFER IN PROGRESS		
Product	From	To
<u>5385</u>	<u>282</u>	<u>476 480</u>
<u>5265</u>	<u>578</u>	<u>Bag 2</u>

644		645	
Product	Level <u>0</u> %	Product	Level
Blend No	Est Lbs	Blend No	Est Lbs

Time:		0700	
No. 1	PRODUCT	0700	
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No. 2	PRODUCT	0700	
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No. 3	PRODUCT	0700	
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No. 4	PRODUCT	0700	
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No. 5	PRODUCT	0700	
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No. 6	PRODUCT	0700	
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No. 210	PRODUCT	0700	
	SILLO	0700	
No. 211	PRODUCT	0700	
	SILLO	0700	
No. 212			

Date 9/4/92

Shipments					Off Loading			
SHIFT	TRUCK/ RAILCARS	RESIN TYPE	Silo	POUNDS	FROM ————— TO	COMMENTS		
	44717	5415	690/91	90,000	T-383 ^{SMS} → compound	50,000		
	41675	5415	690/91	90,000				
	47525	5395	685	180,000				
	Columbin	5385	676	51,780				
	41158	5415	690/91	180,000				
					COMPOUND / DRY BLEND			
					TRUCKS/ RAILCARS	PRODUCT	Silo	POUNDS
		SPHERE	31 Ft 0 In					
			75 °F 40 Psig					
VCM CARS UNLOADED		VCM INVENTORY						
	92195							
	26579							
	66572							
	92185							
	98245							
	98111							
	26571							
	98254	TOTAL	RESIN LBS	591780				

VINYL SAMPLE LOG

Date 9-4-92

ABD00006733

Product	Blend No	Batch No	Screens										Past 140	Gel	Bulk Densi	Dry Time	Color	Gal PVA	Strip Temp	RVCM (%)	Cat	Reactor	Run Time
			40	60	80	100	120	140	200	Pan													
5265	5455070	130	0.0	0.1	0.3	16.3	29.9	29.5	15.6	2.3			17.9	50/5	535	-	2.01	248	200	0	8/2	700	341
5265	5455570	133	0.0	0.1	0.1	12.7	31.3	27.8	13.0	2.3			15.3	50/1	530	-	1.68	248	200	0	8/2	700	336
5385	5455840	158	0.0	0.1	0.2	22.0	20.1	12.5	9.3	2.5			11.8	18/1	574	-	1.93	146	200	15	5	400	407
5395	5455950	129																64	200	15	6	500	447
5365	5456070	129	0.0	0.1	0.2	16.2	30.7	29.3	15.2	2.5			17.7	50/1	539		1.72	248	200	0	8/2	700	334
5395	5456160	140	0.0	0.2	0.4	29.1	30.5	17.1	11.1	2.1			13.1	2/1	482	-	1.87	64	200	15	6	600	450
5385	5456330	173																148	200	15	5	300	439
5385	5456340	173	0.0	0.1	0.2	35.1	25.3	17.0	9.5	6.3			7.9	15/2	568	-	1.98	148	200	15	5	400	434
5395	5456450	143	0.0	0.1	0.1	12.1	28.9	27.6	16.8	10.2			12.5	3/1	470	-	1.91	63	200	15	6	500	443
5265	5456570	133	0.0	0.1	0.1	12.8	32.1	27.8	12.1	2.3			14.4	50/1	539		1.71	248	200	0	8/2	700	340
5395	5456660	139	0.0	0.0	0.0	9.8	28.2	20.5	12.4	2.7			13.1	2/1	476		1.94	65	200	15	6	600	453
5385	5456730	154																148	200	15	5	300	441
5385	5456840	154	0.0	1.6	2.2	27.1	21.8	13.5	10.2	2.7			12.9	18/1	579		1.75	148	200	15	5	400	445
5395	5456950																	48	200	15	6	500	503
5265	5457070																	248	200	0	8/2	700	341
5395	5457160	140	0.0	0.1	0.1	13.6	32.8	28.4	14.2	8.7			10.9	5/1	479		1.93	45	200	15	6	600	550
5385	5457230	156	0.0	1.0	2.4	24.6	24.0	12.7	8.4	2.2			10.6	13/2	577		1.76	148	200	15	5	300	449
5385	5457340																	148	200	15	5	400	501

Date 9-4-92

VINYL SAMPLE LOG

ABD00006734

Product	Blend No	Batch No	Screens										Gel	Bulk Densr	Dry Time	Color	Gal PVA	Strip Temp	RVCM (%)	Cat	Reactor	Run Time
			40	60	80	100	120	140	200	Pan	Past 140											
5265	606245	135	0.0	0.1	2.8	12.7	31.3	22.8	13.0	2.3	15.3	60%	532	-	1.69	142	200	0	9/2	745	345	
5265	606745	129	0.0	0.1	6.0	16.2	30.1	29.3	15.2	2.5	17.7	50%	539	-	1.72	142	200	0	8/2	745	1120	
5415	606842	183	0.0	0.1	4.9	25.6	13.5	6.5	4.3	1.5	5.8	7%	530	-	1.31	63	200	20	5.5/2	742	536	
5415	606944	183	0.0	0.1	4.9	25.6	13.5	6.5	4.3	1.5	5.8	7%	530	-	1.31	63	200	20	5.5/2	744	527	
5415	607041	133	0.0	0.1	7.8	12.8	32.1	27.8	12.1	2.3	14.4	50%	535	-	1.71	63	200	20	5.5/2	741	545	
5265	607245	184	0.0	0.1	4.3	25.6	13.0	6.1	3.9	1.1	5.3	5%	514	-	1.14	63	200	20	5.5/2	742	516	
5415	607342	184	0.0	0.1	4.3	25.6	13.0	6.1	3.9	1.1	5.3	5%	514	-	1.14	63	200	20	5.5/2	744	441	
5415	607444	187	0.0	0.1	4.9	26.1	13.8	7.2	4.7	1.1	6.3	2%	520	-	1.36	63	200	20	5.5/2	745	342	
5415	607541	187	0.0	0.1	4.9	26.1	13.8	7.2	4.7	1.1	6.3	2%	520	-	1.36	63	200	20	5.5/2	742	515	
5415	607643	187	0.0	0.1	4.9	26.1	13.8	7.2	4.7	1.1	6.3	2%	520	-	1.36	63	200	20	5.5/2	744	504	
5265	607745	187	0.0	0.1	4.9	26.1	13.8	7.2	4.7	1.1	6.3	2%	520	-	1.36	63	200	20	5.5/2	744	515	
5415	607842	180	0.0	0.1	4.3	26.1	14.0	6.5	4.0	1.4	5.4	2%	536	-	1.30	63	200	20	5.5/2	743	512	
5415	607944	180	0.0	0.1	4.3	26.1	14.0	6.5	4.0	1.4	5.4	2%	536	-	1.30	63	200	20	5.5/2	741	510	
5415	608041	180	0.0	0.1	4.3	26.1	14.0	6.5	4.0	1.4	5.4	2%	536	-	1.30	63	200	20	5.5/2	741	510	
5415	608143	180	0.0	0.1	4.3	26.1	14.0	6.5	4.0	1.4	5.4	2%	536	-	1.30	63	200	20	5.5/2	743	512	
5265	608245	180	0.0	0.1	4.3	26.1	14.0	6.5	4.0	1.4	5.4	2%	536	-	1.30	63	200	20	5.5/2	745	326	
5415	608342	180	0.0	0.1	4.3	26.1	14.0	6.5	4.0	1.4	5.4	2%	536	-	1.30	63	200	20	5.5/2	742	519	
5415	608444	180	0.0	0.1	4.3	26.1	14.0	6.5	4.0	1.4	5.4	2%	536	-	1.30	63	200	20	5.5/2	744	502	
5265	607245	180	0.0	0.1	4.1	15.0	33.7	32.9	12.2	1.5	14.3											

REACTOR DAILY PRODUCTION AND STATUS REPORT

VISTA

ABD00006735

Date: 9-4-92

Equipment	0700-1900 Shift	1900-0700 Shift
D-300	1:0	2:0
D-400	2:40	0
D-500	1:35	2:5
D-600		12:5
D-700	1:40	1:25
D-300	5385 5456730	5385 5457230
D-400	5385 5456840	5385 5457340
D-500	5395 5456950	5395 5457450
D-600	5395 5456660	5395 5457160
D-700	5395 5456570	5395 5457070
	0700 0800 0900 1000 1100 1200 1300 1400 1500 1600 1700 1800	1900 2000 2100 2200 2300 2400 0100 0200 0300 0400 0500 0600
Start: 2:0 on 300 Per: Per 600 Start: 3:0 on 400 Per: Per 300 Start: 1:5 on 500 Per: Per 400 Start: 1:40 on 700 Per: Per 500 Start: 2:10 on 400 charge Main on Dump 400 Dups Start: 1:20 on 500 Dups working on 400 Dups Value Start: 3:0 on 300 Per: Per 600		
Long dumps due to sweeper not running; sweeper motor burned up		
Charge	8	S. 15 % N. 0 % 401 75 % 7

VISTA

Date 9-4-92

ABD00006736

Equipment	0700-1900 Shift	1900-0700 Shift
741	0	
742	0	
743	130	
744	115	
745	2105	
741		
742		
743		
744		
745		
Charge	lost 15 min rec 743, rec 741 lost 15 min rec 743, rec 741, 743 lost 15 min rec 744, rec 742 lost 15 min rec 743, rec 741 lost 40 min rec 745, rec 743	lost 22 min rec 744 rec 742 lost 22 min rec 741 Rec 744 lost 12 min rec 743 Rec 741 lost 38 min rec 745 Rec 743 lost 15 min rec 744 Rec 742 lost 12 min rec 741 Rec 744 lost 6 min rec 745 Rec 745
STEAM =		STEAM =
N/W 22% S/E 34% F 15% 8 = 17		

DATE: 9-4-92

[illegible]

[illegible]