

ABERDEEN CHEMICAL PLANT
INDUSTRIAL HYGIENE MONTHLY REPORT

Months: November and December, 1986
Date of Report: January 26, 1987

I. ROUTINE CHEMICAL DOSIMETRY

All Sample Results

<u>CHEMICAL</u>	<u>November</u>				<u>December</u>			
	<u>< PEL</u>		<u>> PEL</u>		<u>< PEL</u>		<u>> PEL</u>	
	<u>NO.</u>	<u>%</u>	<u>NO.</u>	<u>%</u>	<u>NO.</u>	<u>%</u>	<u>NO.</u>	<u>%</u>
VCM	72	98.6	1	1.4	75	96.2	3	3.8
Lead	21	95.5	1	4.5	20	95.2	1	4.8
Total Particulates	7	100.0	0	0.0	8	100.0	0	0.0

Overexposures

<u>JOB CLASS</u>	<u>EXPOSURE</u>	<u>SOURCE</u>
<u>November</u>		
Yard Operator	1.2* ppm, VCM	Employee overexposed while checking for leaks in the VCM compressor shed.
Color Weigh Compounder	279.4* Micrograms Lead/M ³	Employee overexposed while performing his routine color weigh room duties.
<u>December</u>		
Vinyl A Operator	9.6* ppm, VCM	Employee overexposed while changing the new unit VCM filters.
Vinyl Shift Supervisor	1.4** ppm, VCM	Employee overexposed while performing his routine duties. The exact cause of his overexposure has not yet been determined.
General Mechanic	196.4* ppm, VCM	Employee overexposed while removing an old unit VCM charge pump from service to repair a leaking valve.

Overexposures - Continued

Color Weigh Compounder 310.8* Micrograms
Lead/M³

Employee overexposed while performing his routine color weigh room duties. The cause of this overexposure and the one shown above appears to be work practice deficiencies, which are being corrected.

- * Respiratory protection was worn.
- ** Respiratory protection was not worn.


Gerald V. Uptain

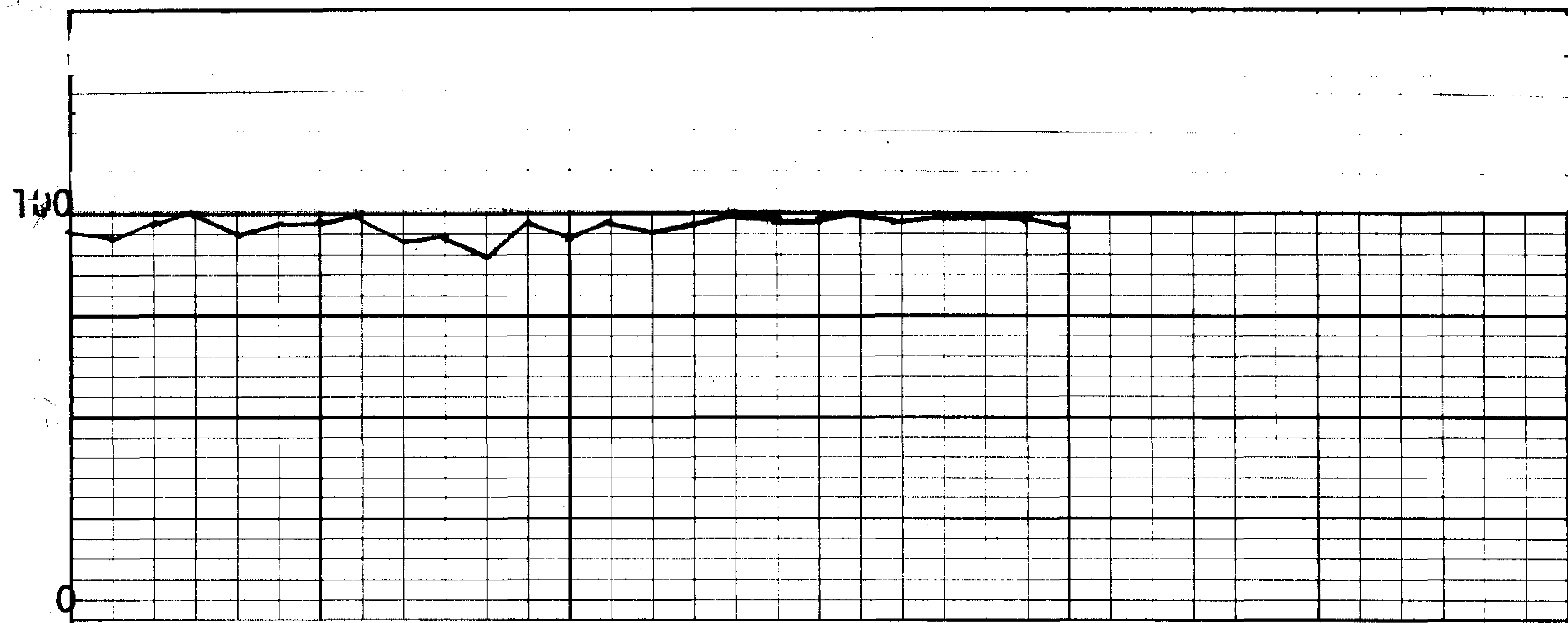
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c: JF, JWW, DWH, PJK, WFH, TFL, VEM, RAF, CWT
Tom Grumbles, J. R. Drumwright, M.D. - Houston

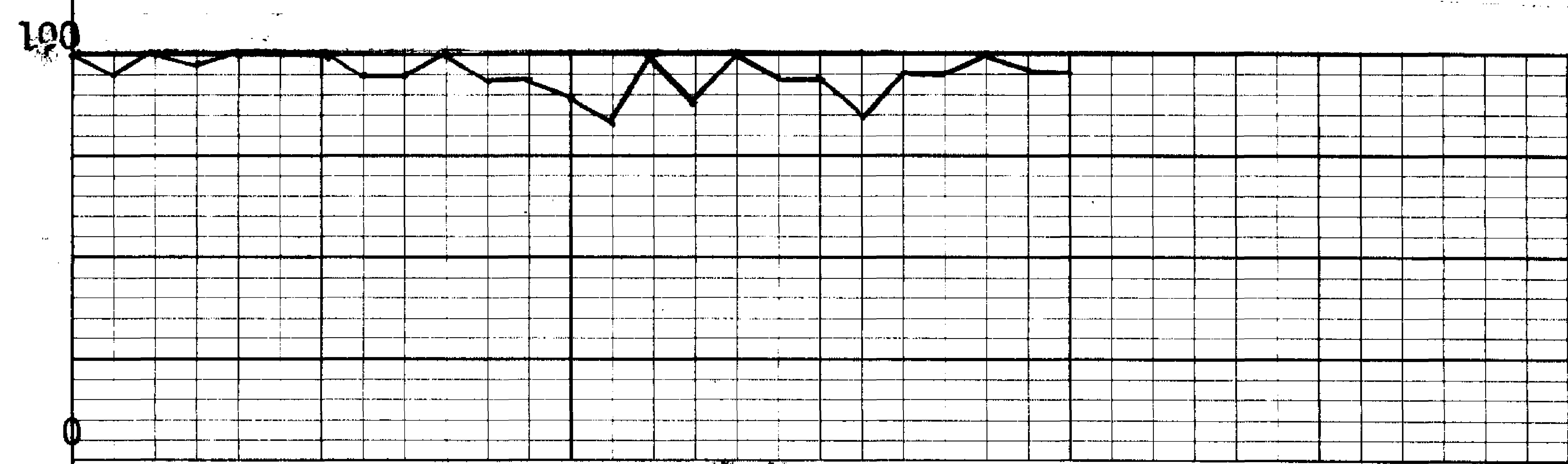
ABERDEEN CHEMICAL PLANT
CHEMICAL DOSIMETRY TRENDS

A

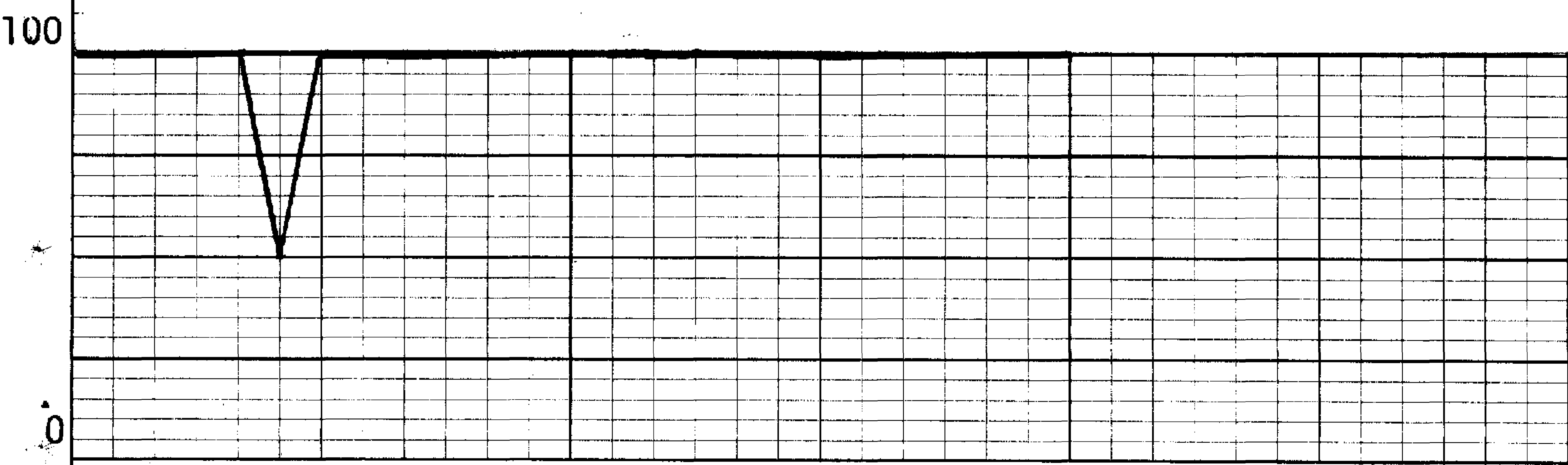
% PEL



VCM



Lead



Total Particulates

Jan.	Feb.	Mar.	Apr.	May	June	July	Aug.	Sept.	Oct.	Nov.	Dec.	Jan.	Feb.	Mar.	Apr.	May	June	July	Aug.	Sept.	Oct.	Nov.	Dec.	Jan.	Feb.	Mar.	Apr.	May	June	July	Aug.	Sept.	Oct.	Nov.	Dec.
19 85												19 86												19 87											

ABERDEEN CHEMICAL PLANT
INDUSTRIAL HYGIENE MONTHLY REPORT

Month: October, 1986
Date of Report: November 19, 1986

I. ROUTINE CHEMICAL DOSIMETRY

All Sample Results

<u>CHEMICAL</u>	<u>← PEL</u>		<u>→ PEL (OVEREXPOSURES)</u>	
	<u>NO.</u>	<u>%</u>	<u>NO.</u>	<u>%</u>
VCM	86	98.9	1	1.1
Lead	22	100.0	0	0.0
Total Particulates	6	100.0	0	0.0

Overexposures

<u>JOB CLASS</u>	<u>EXPOSURE</u>	<u>SOURCE</u>
Chief Operator	1.3* ppm, VCM	Employee overexposed while helping change VCM filter pack filters.

* Respiratory protection was worn.

II. RESPIRATORY PROTECTION

Two of the plant's 3M Airhats were converted to "high efficiency" and reserved for use in asbestos handling work.

Employee face-fit testing was completed, using the services of Respiratory Protection Services.

III. VENTILATION

Preparations, including data sheets and control charts, were made for Compound Operations to begin measuring and charting ventilation hood airflows on a regular basis. At writing, the proposal is under study.

IV. MAINTENANCE PERSONNEL LEAD EXPOSURE

The Maintenance worker lead dosimetry program was successfully concluded, the results showing that there is minimal risk of Maintenance worker lead overexposure.

The average of the nine samples taken was 6.27 micrograms lead/M³, one standard deviation of the data amounting to 2.87 micrograms lead/M³. The resultant, "Three-sigma Upper Control Limit" of 14.88 micrograms lead/M³ is well below any reasonable PEL related to maintenance work.

V. SHORT TERM VCM EXPOSURES

Three, short-term VCM exposure measurements were made during the changing of old unit VCM filter pack filters. The measurements were made with REAL "Minimonitors" worn by two operators ("A" and "B", below), who performed the work. Both wore respiratory protection.

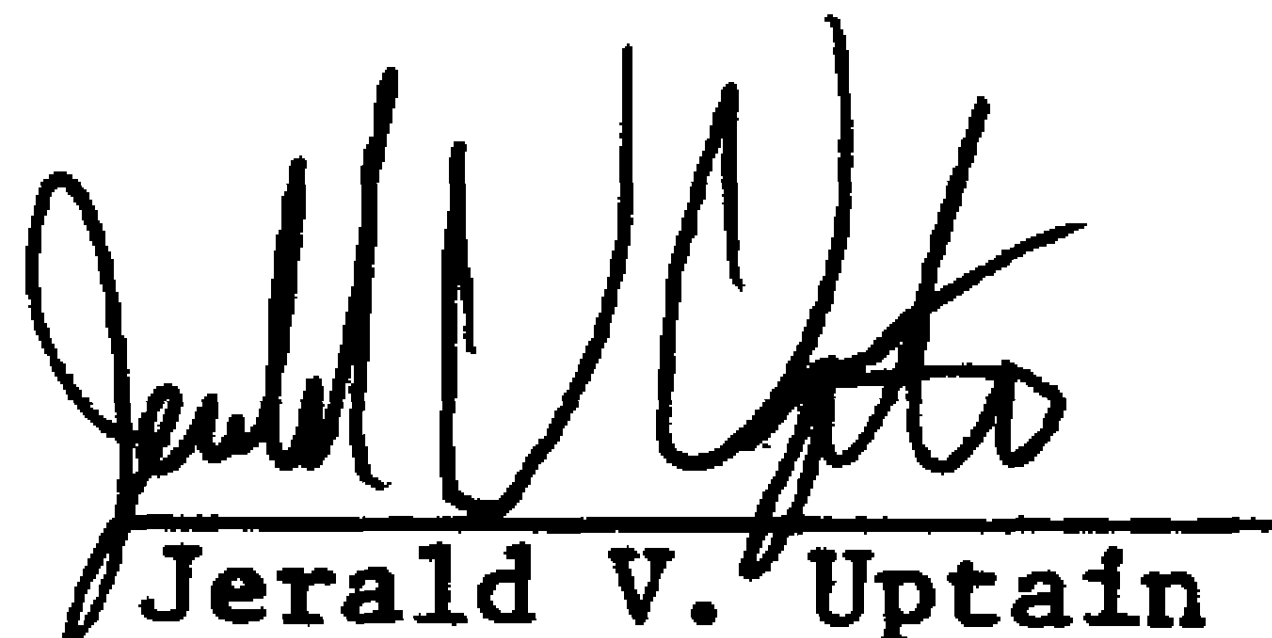
<u>Operator</u>	<u>Equipment</u>	<u>Sample Time (Min.)</u>	<u>TWA Result (ppm, VCM)</u>	<u>Wind Conditions</u>
A	Old Unit South FVCM Filter Pack	33.0	12.4	NE to SW, 0-5 MPH
B	Old Unit South FVCM Filter Pack	22.0	5.1	W to E, 2-3 MPH
C	Old Unit RVCM Filter Pack	18.0	16.6	W to E, 2-3 MPH

A concurrent area survey, using an HNU "Photoionizer", during the work done by Operator "A" was precluded by an unexpected meter failure. However, the presence of icing on the filters removed from the pack indicated that VCM was present in the area during the balance of the task.

A survey done during the work of Operator "B" on the FVCM filter pack showed that the initial concentration next to the filter pack head was between 15 and 20 ppm, VCM when it was first opened. During the balance of the task, VCM was detectable as far away as 25 feet directly east of the filter pack.

At initial opening, the concentration of VCM at the RVCM filter pack head was just under 20 ppm. As the work progressed, VCM was detectable up to 15 feet away.

These and previous results show that VCM is always present in hazardous amounts during filter pack changes in the immediate area of the work, the concentration and extent depending on the recovery efficiency achieved prior to each filter change. They also demonstrate the effect of wind conditions on subsequent dispersal of the VCM, indicating that intrusion of personnel not protected with respirators to within 40 feet of the work places them at risk. To prevent this, Operations and Safety are investigating the use of yellow, plastic chain as a boundary marker for the danger zones.


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ABERDEEN CHEMICAL PLANT
INDUSTRIAL HYGIENE MONTHLY REPORT

Months: November and December, 1986
Date of Report: January 26, 1987

I. ROUTINE CHEMICAL DOSIMETRY

All Sample Results

<u>CHEMICAL</u>	<u>November</u>				<u>December</u>			
	<u>< PEL</u>		<u>> PEL</u>		<u>< PEL</u>		<u>> PEL</u>	
	<u>NO.</u>	<u>%</u>	<u>NO.</u>	<u>%</u>	<u>NO.</u>	<u>%</u>	<u>NO.</u>	<u>%</u>
VCM	72	98.6	1	1.4	75	96.2	3	3.8
Lead	21	95.5	1	4.5	20	95.2	1	4.8
Total Particulates	7	100.0	0	0.0	8	100.0	0	0.0

Overexposures

JOB CLASS

EXPOSURE

SOURCE

November

Yard Operator	1.2* ppm, VCM	Employee overexposed while checking for leaks in the VCM compressor shed.
Color Weigh Compounder	279.4* Micrograms Lead/M ³	Employee overexposed while performing his routine color weigh room duties.

December

Vinyl A Operator	9.6* ppm, VCM	Employee overexposed while changing the new unit VCM filters.
Vinyl Shift Supervisor	1.4** ppm, VCM	Employee overexposed while performing his routine duties. The exact cause of his overexposure has not yet been determined.
General Mechanic	196.4* ppm, VCM	Employee overexposed while removing an old unit VCM charge pump from service to repair a leaking valve.

Overexposures - Continued

Color Weigh Compounder 310.8* Micrograms
Lead/M³

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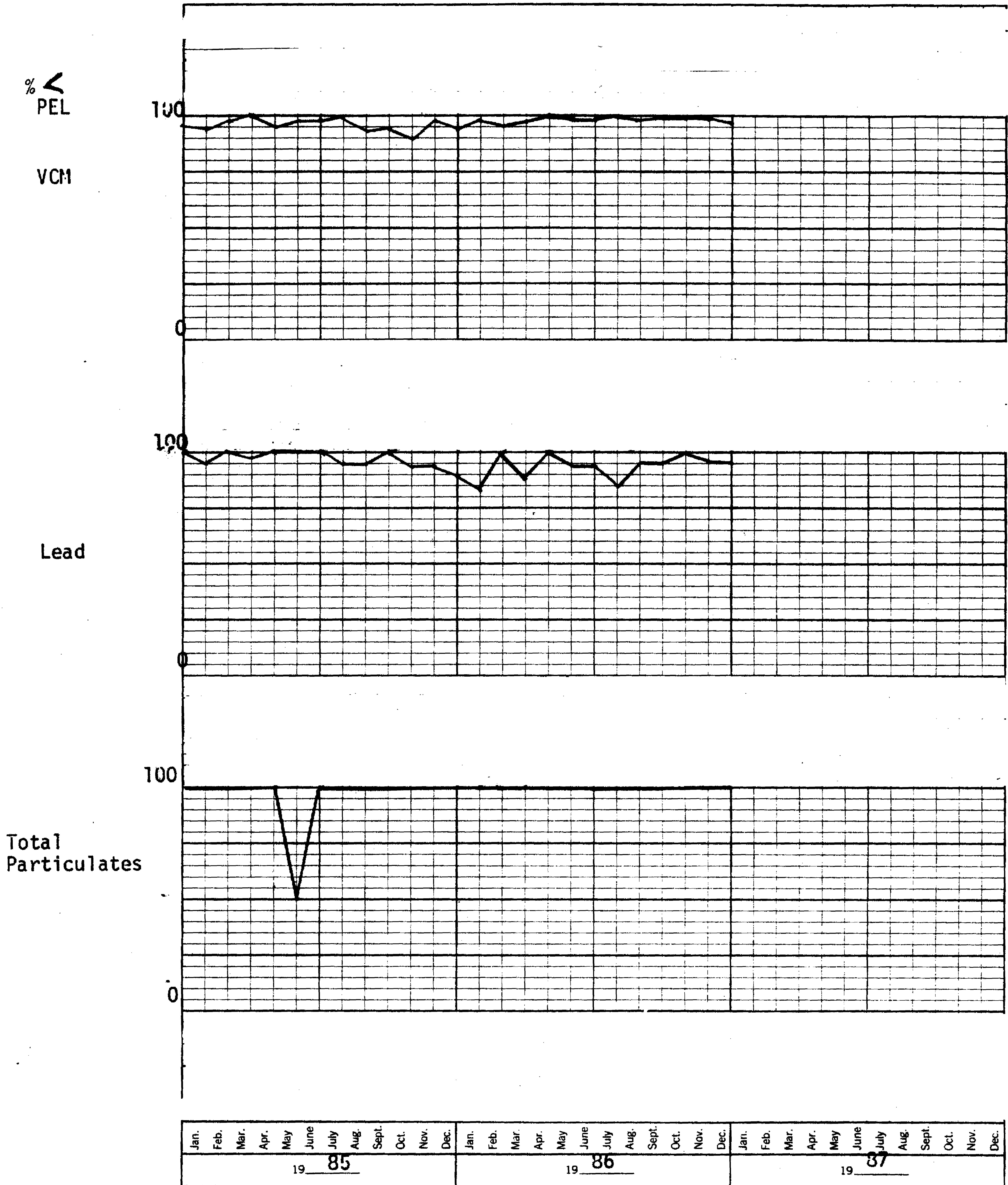

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ABERDEEN CHEMICAL PLANT
CHEMICAL DOSIMETRY TRENDS

A



A

ABERDEEN CHEMICAL PLANT
INDUSTRIAL HYGIENE MONTHLY REPORT

Month: September, 1986
Date of Report: October 27, 1986

I. ROUTINE CHEMICAL DOSIMETRY

All Sample Results

<u>CHEMICAL</u>	<u>< PEL</u>		<u>> PEL (OVEREXPOSURES)</u>	
	<u>NO.</u>	<u>%</u>	<u>NO.</u>	<u>%</u>
VCM	82	98.8	1	1.2
Lead	20	95.2	1	4.8
Total Particulates	5	100.0	0	0.0

Overexposures

<u>JOB CLASS</u>	<u>EXPOSURE</u>	<u>SOURCE</u>
General Mechanic	3.1* ppm, VCM	Employee overexposed while repairing a leak at the VCM compressor shed.
Compounder	53.6* Micrograms Lead/M ³	Employee overexposed while charging Line I blenders. The exact cause of his overexposure has not yet been determined.

* Respiratory protection was worn.

II. EMPLOYEE ANNUAL HEALTH TRAINING

Eight, annual health training classes were held. The training included OSHA required instruction related to VCM, lead, asbestos, noise, and respiratory protection.

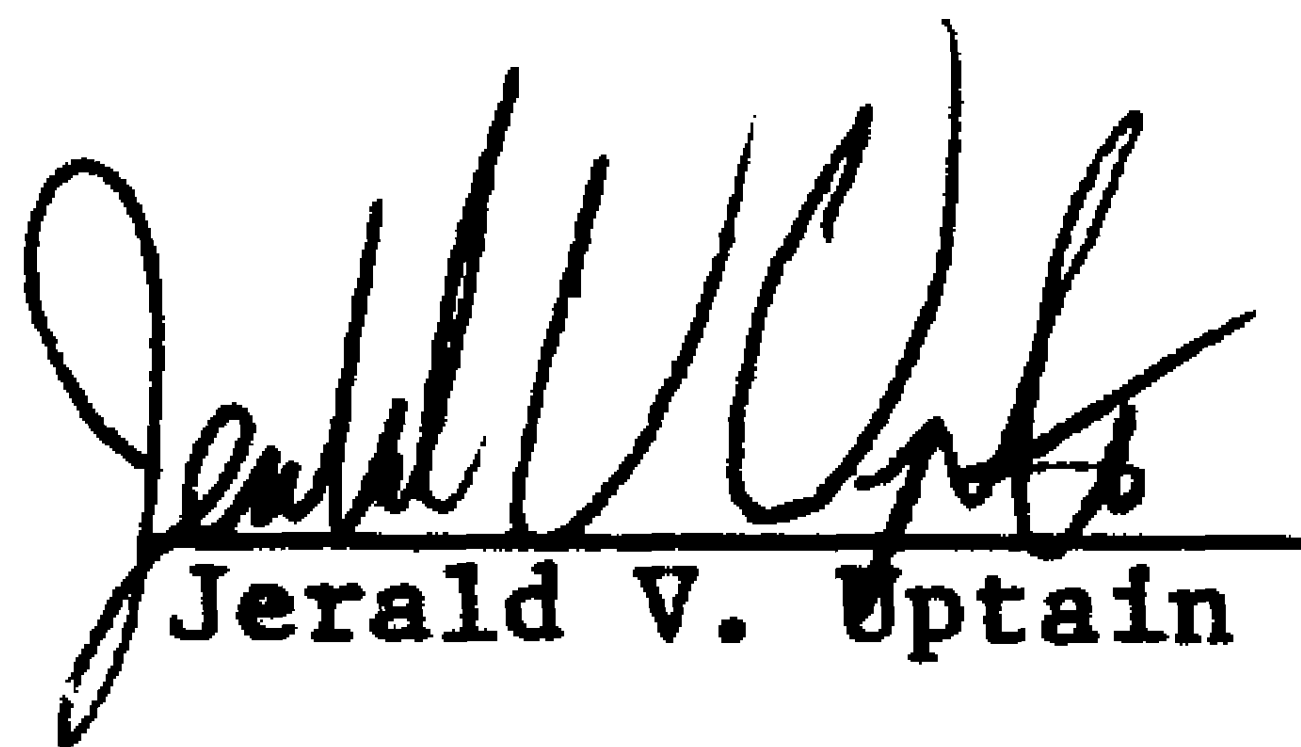
III. MAINTENANCE PERSONNEL LEAD EXPOSURE

The Maintenance worker lead dosimetry program continued through the month. The measurements, using the same protocols as with routine, Compound/Dry Blend personnel lead dosimetry, are made as maintenance work within potential lead exposure areas is performed. The results for the month are as follows:

<u>Job Class</u>	<u>TWA Result (Micrograms Lead/M³)</u>	<u>PEL (Micrograms Lead/M³)</u>
General Mechanic	4.1	50.0
General Mechanic	6.0	50.0
General Mechanic	< 5.4	50.0

III. MAINTENANCE PERSONNEL LEAD EXPOSURE - continued

<u>Job Class</u>	<u>TWA Result (Micrograms Lead/M³)</u>	<u>PEL (Micrograms Lead/M³)</u>
General Mechanic	13.8	50.0
General Mechanic	< 4.2	44.4
General Mechanic	< 4.5	47.1


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