

TABLE 4. INTERNAL CONDUCTIVITIES OF BUILDING MATERIALS AND INSULATIONS¹—Continued

B. Insulations—(Continued)

MATERIAL	DESCRIPTION	DENSITY (LB. PER CU. FT.)	MEAN TEMP. OF SAMPLE (DEG. FAHR.)	INTERNAL CONDUCT- TIVITY (C OR CU)	AUTHORITY ^{1,4}
Corkboard.....	Pure; no added binder.	7.0	90	0.27	Bureau of Standards
Corkboard.....	Pure; no added binder.	9.7		0.32	Willard, Lichty & Harding
Dry zero ¹⁰	Kapok between burlap or paper.	2.0	90	0.25	Bureau of Standards
Fibrofelt ¹⁰	Flax and rye fiber.	13.6	90	0.32	Bureau of Standards
Flaxinum ¹⁰	Flax fiber.	13.0	90	0.31	Bureau of Standards
Flaxinum ¹⁰	Flax fiber.	14.0	70	0.32	Peebles, Armour Institute
Hairinsul ¹⁰	75 per cent hair.	6.3	90	0.27	Bureau of Standards
Hairinsul ¹⁰	25 per cent jute.				
Hairinsul ¹⁰	50 per cent hair.	6.1	90	0.26	Bureau of Standards
Hairinsul ¹⁰	50 per cent jute.				
Hair felt ¹⁰	Felted Cattle Hair	13.0	90	0.26	Bureau of Standards
Hair felt ¹⁰	Felted Cattle Hair	11.0	90	0.26	Bureau of Standards
Insulex or Pyrocell	Cellular Gypsum.	30.0	90	1.00	Bureau of Standards
Insulex or Pyrocell	Cellular Gypsum.	30.0	75	0.92	Peebles, Armour Institute
Insulex or Pyrocell	Cellular Gypsum.	24.0	90	0.77	Bureau of Standards
Insulex or Pyrocell	Cellular Gypsum.	24.0	75	0.737	Peebles, Armour Institute
Insulex or Pyrocell	Cellular Gypsum.	18.0	90	0.59	Bureau of Standards
Insulex or Pyrocell	Cellular Gypsum.	18.0	75	0.566	Peebles, Armour Institute
Insulex or Pyrocell	Cellular Gypsum.	12.0	90	0.44	Bureau of Standards
Insulex or Pyrocell	Cellular Gypsum.	12.0	75	0.400	Peebles, Armour Institute
Insulite.....	Board form insulation made from wood pulp.	16.9	90	0.34	Bureau of Standards
Insulite.....	Board form insulation made from wood pulp.	16.5	70	0.34	Peebles, Armour Institute
Keystone Hair ¹⁰	Flax fibers between paper.	11.0	75	0.25	Peebles, Armour Institute
Linofelt ¹⁰	Flax fibers between paper.	4.9	90	0.28	Bureau of Standards
Lith.....	Rock wool, flax and straw pulp with binder.	14.3	90	0.40	Bureau of Standards
Lith.....	Rock wool, flax and straw pulp with binder.	14.5	75	0.38	Peebles, Armour Institute
Masonite.....	Board form insulation made from exploded wood fiber.	18.0	75	0.33	Peebles, Armour Institute
Maftex.....	Board form of insulation made from roots of licorice.	16.1	81	0.337	Peebles, Armour Institute
Regranulated Cork.....	About 3/8 in. particles.	8.1	90	0.31	Bureau of Standards
Rock Wool ¹⁰	Fibrous material, made from rock. Also made in sheet form, felted and confined with netting.	10.0	90	0.27	Bureau of Standards
Ten Test.....	Board form insulation made from wood pulp.	20.0	75	0.46	Peebles, Armour Institute
Thermofelt ¹⁰	Jute and asbestos fibers, felted.	10.0	90	0.37	Bureau of Standards
Thermofelt ¹⁰	Hair and asbestos fibers, felted.	7.8	90	0.28	Bureau of Standards
Thermofill.....	Powdered Gypsum.	34.0	90	0.60	Bureau of Standards
Thermofill.....	Powdered Gypsum.	26.0	90	0.52	Bureau of Standards
Thermofill.....	Powdered Gypsum.	24.0	75	0.475	Peebles, Armour Institute
Thermofill.....	Powdered Gypsum.	18.0	75	0.34	Peebles, Armour Institute

TABLE 5. FACTORS TO BE USED IN DETERMINING VALUES OF OUTSIDE SURFACE COEFFICIENTS (K_2) UNDER MOVING AIR CONDITIONS

In each case, the moving air factor is based on still air coefficient (K_1) for same material. For conditions where wind velocity is not known use the factor (3) or take K_2 as $3K_1$ for same material.

Wind Velocity in Miles per Hour	Brickwork	Multipliers of K_1 * Wood	Average
5	2.38	2.19	2.28
10	3.20	2.71	2.96
15	3.76	2.95	3.36**
20	4.22	3.02	3.62
Additional Values—Smooth Surface			
10	-----	2.20	-----
20	-----	2.60	-----
Above 20	-----	3.00	-----

*Taken from Engineering Experiment Station Bulletin No. 102, of the University of Illinois. Additional values from Engineering Experiment Station, Pennsylvania State College, reported by Professor Wood. Tests at Pennsylvania State College indicate character of surface, rough or smooth, more important than material of surface.

**This is usually taken as 3 even.

Heat Transmission Data

Heat transmission coefficients of many common types of building construction are given in Tables 6 to 12, inclusive, each construction being identified by a serial number. For example, in Table 6-A, the coefficient of transmission (U) of a 13-in. brick wall, furring strips, and $\frac{3}{4}$ in. of gypsum plaster on metal lath, is 0.185, and the number assigned to a wall of this construction is 3-b.

The coefficients in these tables were determined by computations similar to those shown in Fig. 3, using the value of C (or C_u) indicated. The authorities for the conductivities used for computing these coefficients are given in Table 4. As in the case of the examples in Fig. 3, the average value of 1.34 given in Table 3 for K_1 was used for all surfaces in still air. The value of K_2 for outside wall and roof surfaces was taken as $3 \times K_1$, or 4.02, corresponding to a wind velocity of approximately 15 miles per hour.

A value of $C = 8.3$ for stone concrete (1-2-4 mix) was used for computing the values of U for all constructions involving this material. It is quite probable that the true conductivity of stone concrete approaches the value of 6.3 obtained from tests conducted by Professor Peebles of Armour Institute, when the concrete is thoroughly dry and well cured. If, for a certain concrete construction, it appears that the value of 6.3 is more nearly correct, the engineer may at his discretion compute the value of U on the basis of this figure. This of course is true of other constructions.

The Research Laboratory of the AMERICAN SOCIETY OF HEATING AND VENTILATING ENGINEERS has developed an apparatus known as the Nicholls heat meter for the determination of the heat loss through any type of construction, and by means of which the value of U for any construction may be ascertained by actual test. The Nicholls heat meter consists essentially of a plate of bakelite, 2 ft. square and $\frac{1}{8}$ in. thick. This plate is equipped with thermocouples which are so constructed as to the two surfaces of the plate produces a difference in electrical potential between the thermocouples. The plate is calibrated so that this difference in potential, when measured, can be converted into terms of heat trans-

¹ C_u is the conductivity (or conductance) for construction or thickness stated.